MOUNT POLLEY MINING CORPORATION MOUNT POLLEY MINE TAILINGS STORAGE FACILITY

REPORT ON 1999 CONSTRUCTION (REF. NO. 11162/13-5)

Rev. No.	Revision	Date	Approved
0	Issued in Final	August 30, 2000	KIB

Knight Piésold Ltd.

Suite 1400 750 West Pender Street Vancouver, British Columbia Canada V6C 2T8

Telephone: (604) 685-0543 Facsimile: (604) 685-0147 E-mail: kpl@knightpiesold.com Knight Piésold

MOUNT POLLEY MINING CORPORATION MOUNT POLLEY MINE TAILINGS STORAGE FACILITY

REPORT ON 1999 CONSTRUCTION (REF. NO. 11162/13-5)

TABLE OF CONTENTS

				<u>PAGE</u>
SECTION 1.0	INTR	RODUCTI	ON	1
	1.1	PROJE	CT DESCRIPTION	1
	1.2		IGS STORAGE FACILITY	2
	1.3		OF REPORT	4
SECTION 2.0	STA	GE 2C CO	NSTRUCTION	5
	2.1	GENER	RAL	5
	2.2	SCOPE	OF WORK	5
		2.2.1	General	5
		2.2.2	Tailings Embankments	5 6
		2.2.3	Basin Liner	7
		2.2.4	Tailings Discharge System	7
		2.2.5	Investigations	7
	2.3	CONST	TRUCTION SCHEDULE	8
	2.4	CONST	TRUCTION SUPERVISION AND	9
		QUALI	TY ASSURANCE	
	2.5	EARTH	IWORKS	10
		2.5.1	General	10
		2.5.2	Zone S	12
		2.5.3	Zone B	14
		2.5.4	Zone CBL	15
		2.5.5	Zone CS	15
		2.5.6	Basin Liner	16
	2.6	EMBA)	NKMENT DRAIN SYSTEMS	17

	2.7	PIPEWORK	S	18
		2.7.1 G	eneral	18
		2.7.2 T	ailings Pipeline System	18
		2.7.3 R	eclaim Pipeline System	19
	2.8	INSTRUME	NTATION AND MONITORING	19
		2.8.1 G	eneral	19
		2.8.2 V	ibrating Wire Piezometers	20
		2.8.3 St	irvey Monuments	21
		2.8.4 Fe	oundation Drains	21
	2.9	DESIGN MO	DDIFICATIONS	21
SECTION 3.0	CON	CLUSIONS AN	ID RECOMMENDATIONS	23
SECTION 4.0	REFE	RENCES		24
SECTION 5.0	CERT	IFICATION		28
		TA	ABLES	
Table 2.1	Quali	ty Assurance T	esting Schedule	
Table 2.2	Conc	ete Testing Su	mmary	
Table 2.3	Stage	2C Piezometer	Installation Data	
		<u>FIC</u>	GURES	
Figure 1.1	Proje	et Location and	Access Plan	
Figure 2.1	Stage	2C Construction	on - Zone S Record Samples - Gradation	1
	Curve	S		
Figure 2.2	-	2C Construction that Histograms	on - Zone S Record Samples - Moisture	
Figure 2.3	_		on - Zone S Record Samples - Density a	nd
	Comp	action Histogr	ams	

Figure 2.4	Stage 2C Construction - Zone S - Field Density and Moisture
	Content Histograms
Figure 2.5	Stage 2C Construction - Zone B - Field Density and Moisture
	Content Histograms
Figure 2.6	Stage 2C Construction - Zone CS Record Samples - Gradation
	Curves
Figure 2.7	Stage 2C Construction - Zone CS Record Samples - Moisture
	Content Histograms
Figure 2.8	Stage 2C Construction - Zone CS Record Samples - Density and
	Compaction Histograms
Figure 2.9	Stage 2C Construction - Zone CS - Field Density and Moisture
	Content Histograms
Figure 2.10	Stage 2C Construction - Basin Liner - Field Density and
	Moisture Content Histograms
Figure 2.11	Stage 2C Construction - Zone F Record Samples - Gradation
	Curves

DRAWINGS

11162-10-100 Rev. 1	Overall Site Plan Showing Stage 2C Tailings Embankment
11162-10-104 Rev. 1	Tailings Storage Facility - Stage 2C Expansion - Material
	Specifications
11162-10-110 Rev. 1	Tailings Storage Facility - Stage 2C Main Embankment -
	Plan
11162-10-111 Rev. 1	Tailings Storage Facility - Stage 2C Main Embankment -
	Sections
11162-10-120 Rev. 1	Tailings Storage Facility - Stage 2C Perimeter
	Embankment - Plan
11162-10-121 Rev. 1	Tailings Storage Facility - Stage 2C Perimeter
	Embankment - Sections
11162-10-125 Rev. 1	Tailings Storage Facility - Stage 2C Expansion -
	Embankment Drains Systems - Sections and Details
11162-10-150 Rev. 1	Tailings Storage Facility - Stage 2C Expansion - Main
	Embankment Instrumentation - Plan

11162-10-151 Rev. 1	Tailings Storage Facility - Stage 2C Expansion - Perimeter
	Embankment Instrumentation - Plan
11162-10-152 Rev. 1	Tailings Storage Facility - Stage 2C Expansion -
	Instrumentation - Sections - Sheet 1 of 2
11162-10-153 Rev. 1	Tailings Storage Facility - Stage 2C Expansion -
	Instrumentation - Sections - Sheet 2 of 2
11162-10-154 Rev. 1	Tailings Storage Facility - Stage 2C Expansion -
	Instrumentation – Details

APPENDICES

Appendix A	Investigations
Appendix B	Construction Quality Assurance Control Test Summary Sheets
	and Gradation Plots
Appendix C	Construction Quality Assurance Record Test Summary Sheets
Appendix D	Stage 2C Construction Photos
Appendix E	Stage 2C Design Modifications



MOUNT POLLEY MINING CORPORATION MOUNT POLLEY MINE TAILINGS STORAGE FACILITY

<u>(REF. NO. 11162/13-5)</u>

SECTION 1.0 - INTRODUCTION

1.1 PROJECT DESCRIPTION

The Mount Polley gold and copper mine is owned and operated by Mount Polley Mining Corporation (MPMC). It is located in central British Columbia, 56 kilometres northeast of Williams Lake, as shown on Figure 1.1. The Mount Polley mine has been in production since June 13, 1997. Ore is crushed and processed by selective flotation to produce a copper-gold concentrate. The current mill throughput rate is approximately 20,000 tonnes per day (7.3 million tonnes per year). An overall site plan of the Mount Polley Mine is shown on Drawing 11162-10-100.

Mill tailings are discharged as a slurry into the Tailings Storage Facility, which has been designed to provide environmentally secure storage of the solid waste. As the solids settle out of the slurry, process fluids are collected and recycled back to the mill for re-use in the milling process. There is no surface discharge of any process solution from the Tailings Storage Facility.

Knight Piésold Ltd. were originally engaged by Imperial Metals Corporation to provide engineering services for the design of the Open Pit, Waste Dumps and Tailings Storage Facility in 1989. In the period since, Knight Piésold Ltd. has provided the following services:

- Detailed design of all stages of the Tailings Storage Facility and Ancillary Works completed to date.
- Prepare contract documents and technical specifications for all stages of the Tailings Storage Facility construction to date.

- Construction supervision and quality assurance/quality control (QA/QC) for all stages of the Tailings Storage Facility completed to date.
- Conduction and evaluation of investigations for engineering design and construction materials suitability.
- Consulting services provided to the mine on all aspects of the operation and monitoring of the Tailings Storage Facility.

The tailings embankments were raised to Stage 2C (El. 941 m). Work started in April 1999 and finished in February 2000. Knight Piésold Ltd. provided design, construction supervision and quality assurance/quality control (QA/QC) services for the embankment raise. Cycloned sand deposition was also carried out in 1999, including upstream fill zones in the Main and Perimeter embankments and a downstream trial berm at the Perimeter Embankment. Knight Piésold Ltd. also conducted on-going reviews of all instrumentation and monitoring records for the year and completed an annual inspection of the facility. The annual inspection is documented in a separate report.

1.2 TAILINGS STORAGE FACILITY

The Tailings Storage Facility is comprised of the following:

- A pipeline system which conveys the tailings slurry via gravity from the Millsite to the Tailings Storage Facility. The system includes a movable discharge section with spigot offtakes to distribute the tailings along the embankment crest.
- A make-up water supply system to direct extra water into the Tailings Storage Facility. The system comprises an intake and pump at Polley Lake and a pipeline to convey the water to the Tailings Storage Facility. The water is discharged into the Tailings Storage Facility near the west abutment of the Perimeter Embankment.

- The Millsite Sump and Southeast Sediment Pond that provide additional make-up water to the system. Millsite runoff is directed from the Millsite Sump into the tailings line near the mill. Flows from the Southeast Sediment Pond enter the system at the reclaim booster pump station or at the T2 Tailings Drop Box.
- Earthfill embankments, which retain the tailings solids within the Tailings Storage Facility. The Main Embankment has a vertical chimney drain, with a collector (longitudinal) drain and three outlet drains.
- A low permeability basin liner (natural and constructed), which provides containment of process fluids within the facility and minimizes the potential for seepage through the tailings basin soils.
- A foundation drain and pressure relief well system located downstream of the Stage 1B Main Embankment to prevent the build-up of pressure in foundation materials and to collect seepage from the base of the Tailings Storage Facility. An engineered rockfill haul road located downstream of the embankment covers the foundation drains and the trenches that connect pressure relief wells to the foundation drains.
- Seepage collection ponds located downstream of the Main and Perimeter Embankments. The seepage collection ponds are excavated in low permeability soils and store water collected from embankment drains and local runoff. Water is pumped back into the Tailings Storage Facility.
- Instrumentation in the tailings and embankment foundations, fill and drains (including vibrating wire piezometers, survey monuments and the measurement of drain flows) used to monitor the performance of the Tailings Storage Facility.
- A reclaim water system comprised of a barge mounted pump station in an excavated channel, a booster pump station and a pipeline that provides process water to the mill.

• A system of monitoring wells installed around the Tailings Storage Facility for groundwater quality monitoring.

This description of the Tailings Storage Facility components has been included for information purposes. Work was not undertaken on all of the components during the Stage 2C construction program.

1.3 SCOPE OF REPORT

This report presents the scope of the work encompassing Stage 2C construction. This includes a discussion of the construction methods used to complete the work, the results of quality assurance tests carried out during construction and a review of new instrumentation and monitoring results from the construction program. Summaries and recommendations are included.

SECTION 2.0 - STAGE 2C CONSTRUCTION

2.1 GENERAL

The Stage 2C raise of the Mount Polley Mine Tailings Storage Facility embankments was constructed in 1999 and early 2000. Stage 2C construction included raising the Main and Perimeter Embankments from El. 937 to El. 941 m. The Stage 2C Main Embankment Plan is shown on Drawing No. 11162-10-130 with the Stage 2C Perimeter Embankment Plan shown on Drawing No. 11162-10-131. Main Embankment sections are shown on Drawing No. 11162-10-132 with Perimeter Embankment sections shown on Drawing No. 11162-10-133. Stage 2C provides storage capacity for approximately one year of operations, including impounding additional site runoff and make-up water from Polley Lake.

The original design of Stage 2C included a raise to El. 940 m, as detailed in the Knight Piésold Ltd. document "Tailings Storage Facility, Report on On-going Construction Requirements" (Ref. No. 10162/9-3), December 2, 1997. However, operational records indicated that a crest elevation of 941 m would provide storage until 2001.

Knight Piésold Ltd. designed the Tailings Storage Facility and developed the Technical Specifications for the work. Knight Piésold Ltd. also provided supervision and technical assistance during the construction program and reviewed all laboratory quality assurance testwork. Knight Piésold Ltd. worked under the overall management and administration of MPMC. The earthworks were completed by MPMC and Peterson Contracting Ltd. (PCL), of Williams Lake.

2.2 SCOPE OF WORK

2.2.1 General

The Stage 2C construction program comprised work on the following main areas:

- Tailings Embankments.
- Basin Liner.

Tailings Discharge System.

Investigations.

A description of each of the main components of the Stage 2C construction program is presented in the following sub-sections.

2.2.2 <u>Tailings Embankments</u>

The Stage 2C construction program included raising the Main and Perimeter Embankments to El. 941 m. The Stage 2C Main and Perimeter Embankments are approximately 1,260 and 1,680 metres long, with maximum heights of about 29 and 12 metres, respectively.

The scope of work for construction of the embankments included the following:

• Survey control of embankment construction.

• Foundation preparation to ensure a tie-in with dense natural ground.

• Placement and compaction of the fill materials in their respective zones in accordance with the Technical Specifications.

• Installation of the upstream toe drain at the Main Embankment and a redundant conveyance pipe from 28+00 to 32+00 at the Perimeter Embankment.

• Installation and monitoring of vibrating wire piezometers.

• Evaluation of embankment materials through detailed lab testing. The material testing was completed in the site soils laboratory and at an independent laboratory.

As-built construction details for the embankments are shown on the drawings included with this report.

2.2.3 Basin Liner

The basin liner was expanded on the southwest side of the tailings impoundment in two locations shown on Drawing No. 11162-10-100.

A trench was inadvertently dug through the basin liner during installation of the upstream toe drain. The trench, located near the right abutment of the Main Embankment, was backfilled with glacial till to reinstate the liner in this area.

2.2.4 <u>Tailings Discharge System</u>

The scope of work for the tailings discharge system during Stage 2C construction included upstream and downstream cycloned sand deposition, as described in "Report on Cycloned Sand Construction of Stage 3 and On-going Stages of the Tailings Storage Facility" (Ref. No. 11162/12-2). Other work included relocating the pipeline and discharge locations in order to minimize interference with embankment construction.

2.2.5 <u>Investigations</u>

Investigations were completed in 1999 to support construction and design of the Tailings Storage Facility.

The tailings basin was investigated in February to evaluate the requirements for basin liner. The investigation included 44 boreholes (DH99-1 to 44). The results of the investigation were presented in "Report on 1998 Construction and Annual Inspection" (Ref. No. 11162/10-1, June 1999).

An additional 91 shallow boreholes (DH99-45 to 135) were drilled around the perimeter of the tailings impoundment to evaluate the potential for seepage infiltration into foundation materials during hydraulic placement of cycloned sand. A summary of these boreholes is presented in Appendix A.

Borrow Area No. 2, located downstream of the Main Embankment left abutment, was investigated to determine the availability and suitability of core zone material. A total of 24 boreholes (DH99-136 to 159) were drilled in August and September. The results of the borrow area investigations are presented in Appendix A.

2.3 CONSTRUCTION SCHEDULE

Construction of the Stage 2C embankment raises commenced in April 1999. MPMC was responsible for:

- Foundation preparation
- Fill surface preparation
- Borrow area development
- Cycloned sand placement
- Relocation of tailings pipelines and appurtenances
- Installation of the upstream toe drain

Peterson Contracting Ltd. (PCL), of Williams Lake, British Columbia, was responsible for fill placement.

The work began with the placement of cyclone underflow (Zone CS) upstream of the Main and Perimeter Embankment crests. Basin liner was constructed in June. MPMC commenced embankment fill placement in early September.

The upstream toe drain and outlets were installed in October. PCL was awarded the construction contract at this time and assumed responsibility for fill placement. Cyclone operations terminated on October 19, and tailings were discharged from the upper dump valve at the northwest corner of the tailings facility for the duration of construction.

Snow and cold conditions hindered fill placement in December and January. The Stage 2C Perimeter Embankment was completed on February 12, 2000. The Stage 2C Main Embankment was completed on March 6, 2000.

2.4 <u>CONSTRUCTION SUPERVISION AND QUALITY ASSURANCE</u>

Knight Piésold Ltd. provided construction monitoring and quality assurance (QA) services for Stage 2C construction of the Tailings Storage Facility. Mount Polley Mining Corporation (MPMC) provided technicians for night shift construction monitoring supervision and QA services. MTS Testing Services Ltd., of Prince George, British Columbia conducted most of the QA testing. Key QA items addressed by Knight Piésold Ltd. included:

- Foundation inspection and approval prior to fill placement.
- Assessment of borrow material suitability.
- Inspection of fill placement procedures.
- In-situ testing of the placed and compacted fill for moisture content and density.
- Collection of control and record samples at the required frequencies.
- Installation and monitoring of instrumentation.

QA/QC procedures were similar to previous construction programs. A significant portion of the work was completed in winter conditions and required intensive monitoring. The Stage 1B raise was also constructed in winter conditions, and similar techniques were used for Stage 2C. Technical Specifications were developed for the Work and are included in the "Contract Documents for Stage 2A Tailings Facility Construction, Ref. No. 10162/9-4" (Ref. No. 10162/9-4, January 29, 1998). The Technical Specifications developed for Stage 2A were also used for Stage 2C.

Control (prior to compaction) and Record (after compaction) samples of fill materials were collected for laboratory testing. Laboratory testing required for the CQA program included the following:

- Moisture Content (ASTM D2216)
- Particle Size Distribution, including hydrometer (ASTM D422)
- Laboratory Compaction (ASTM D698)
- Specific Gravity (ASTM D854)

- Atterberg Limits (ASTM D4318)
- Field Density by Nuclear Methods (ASTM D2922)
- Moisture Content by Nuclear Methods (ASTM D3017)

The required testing frequencies and schedules are summarized on Table 2.1. Control test results are summarized in Appendix B. Record test results are summarized in Appendix C.

The QA/QC program confirmed that construction was completed in accordance with the Technical Specifications. In addition, the field and laboratory test results indicate that the design objectives were achieved, as discussed in Section 2.5.

2.5 <u>EARTHWORKS</u>

2.5.1 General

Earthworks for the Stage 2C Tailings Storage Facility construction comprised the following zones and materials:

- Zone S The core zone of the Main and Perimeter Embankments was constructed using locally borrowed fine grained glacial till. Borrow Area Nos. 2 and 4 were utilized for the construction of the core zone.
- Zone B The upstream zones of the Main and Perimeter Embankments, and downstream fill from CH. 26+50 to CH. 32+50 were also constructed using glacial till taken from Borrow Area Nos. 2 and 4.
- Zone CBL Zone CBL (Coarse Bearing Layer) was placed as the first lift of the upstream zone along portions of the Perimeter Embankment. It was placed directly on spigotted tailings or natural ground to provide a firm bearing layer for fill placement. This material was drilled, blasted and hauled from the Rock Borrow, located north-west of the Tailings Storage Facility.

- Zone CS Zone CS (cyclone underflow) was used in the upstream fill
 zones at the Main and Perimeter Embankments. This material was
 placed directly with cyclones and moved to within the lines and grades
 shown on the drawings by conventional earthfill methods.
- Basin Liner Basin liner was constructed on the southwest side of the tailings impoundment, where investigations indicated a natural liner thickness of less than 1 m. This material consisted of locally borrowed glacial till.

The gradation requirements for the above materials are shown on Drawing 11162-10-104.

The requirements of the QA/QC program and the Technical Specifications were that each material type be subjected to detailed field and laboratory testing to verify that the design objectives were met. Both Control and Record tests were conducted for the QA/QC program. Control tests were typically carried out on materials in borrow pits or from source locations to determine their suitability for use in the work. Record tests were typically carried out on materials after placement and compaction to document the level of workmanship achieved and to ensure that the design objectives were met. Both Control and Record tests were used as a basis for modifying the construction procedures as and when necessary. Estimated quantities are also summarized on Table 2.1 with the Control and Record testing requirements and frequencies.

Stripping and preparatory work was completed on all foundations and abutments to ensure a good tie-in with dense, natural ground and with the Stage 2B embankment. Foundation approval by the Engineer was required prior to the placement of any fill material. Organic debris and topsoil were removed and stockpiled according to the Technical Specifications.

All fill materials were hauled to the embankment and placed according to the material and lift thickness specifications for each zone. Compaction was achieved from a 10-ton smooth drum vibratory roller and a pad-foot static

compactor. Additional compaction was obtained by routing the 30 to 40 tonne articulated haul trucks along the fill surfaces in Zones S and B.

The moisture content and density of placed and compacted fill materials was continuously monitored using a nuclear densometer. The Contractor was given approval to place fill on a completed lift if test results indicated that the fill density and moisture content were acceptable. The Contractor was directed to apply additional compaction effort to the placed material if the average measured dry density of the lift was below the acceptable limit.

Approximately 2,400 density and moisture content results for Zones S, B and CS were recorded using the nuclear densometer during the Stage 2C construction program. Detailed results of the QA/QC testwork are presented on the Record and Control test summary sheets in Appendices B and C respectively. Details of the testwork for each material type are presented below.

2.5.2 Zone S

Zone S forms the low permeability core and abutment seal zones for the Main and Perimeter Embankments. The material used in Zone S was fine grained glacial till. Borrow Area No. 2 was the source of Zone S material for most of the Perimeter Embankment and the entire Main Embankment. Borrow Area No. 2 is located downstream of the left (East) abutment of the Main Embankment. Some of the Zone S material used at the Perimeter Embankment was obtained from Borrow Area No. 4, situated within the tailings impoundment.

The Specifications for Zone S material required placement and compaction in maximum 300 mm thick lifts. The design compaction specification was 95 percent of the Standard Proctor maximum dry density.

Record tests on the compacted Zone S fill included the following:

Moisture Content (ASTM D2216)

- Particle Size Distribution (ASTM D422)
- Laboratory Compaction (ASTM D698)
- Specific Gravity (ASTM D854)
- Atterberg Limits (ASTM D4318)
- Field Density by Nuclear Methods (ASTM D2922)
- Moisture Content by Nuclear Methods (ASTM D3017)

In addition to the above, field density and moisture content testing with the nuclear densometer was conducted on each lift of material.

A total of eleven (11) samples were taken for record testing of Zone S material. Particle size analyses show that Zone S glacial till is a well-graded sandy silt with some clay and gravel. The gradation curves of the Zone S Record samples are shown on Figure 2.1.

The plastic limit of the samples ranged from 13 to 18, with a median of 15. The liquid limit ranged from 20 to 29, with a median of 24. The plasticity index ranged from 7 to 12, with a median of 9. The material is classified as CL in the Unified Soil Classification System (inorganic clay of low to medium plasticity).

The median field moisture content was 11.8 percent, while the median optimum moisture content was 9.6 percent. The median deviation from the optimum moisture content was 2.2 percent wet of optimum. Moisture conditioning was impractical due to freezing temperatures. Material too wet for direct placement in the Zone S fill was typically avoided in the borrow areas.

The median field dry density, as measured with a nuclear densometer, was 2084 kg/m³, while the median Standard Proctor maximum dry density was 2080 kg/m³. The median percent compaction was 98.7 percent, indicating that the compaction objective of 95 percent was achieved.

Histograms were generated to illustrate the results of the Field Density and Moisture Content testing. The field moisture content, Standard Proctor optimum moisture content and deviation from optimum for the Zone S Record samples are shown on Figure 2.2, while Figure 2.3 shows the measured field dry density, the Standard Proctor maximum dry density and the corresponding percent compaction. Figure 2.4 shows the results of 1472 Field Density and Moisture Content tests conducted in Zone S during Stage 2C construction.

Specific gravity was determined for one sample. The result was 2.70, which is consistent with values measured on similar materials during previous construction programs.

2.5.3 Zone B

Zone B forms the upstream zones of the Main and Perimeter Embankments. The material used for Zone B was glacial till from Borrow Area Nos. 2 and 4. The specification for Zone B allowed the use of glacial till which was slightly coarser and wetter than that required for Zone S.

The specification for Zone B material required placement and compaction in maximum 1000 mm thick lifts. However, as for Zone S, the material was typically placed and compacted in 300 mm lifts due to the narrow working surface. Field density and moisture content testing with the nuclear densometer was typically carried on each 300 mm lift. Record samples collected from Zone B were grouped together with Zone S, due to the small number of required samples and identical method of placement.

The design compaction specification for Zone B material was 92 percent of the Standard Proctor maximum dry density.

Oversize cobbles and boulders were segregated from the advancing fill and were pushed to the face of the embankment.

Histograms were generated to illustrate the results of the 931 Field Density and Moisture Content tests conducted in Zone B during Stage 2C construction. The histograms are shown on Figure 2.5.

2.5.4 Zone CBL

Zone CBL (Coarse Bearing Layer) was placed directly on spigotted tailings and natural ground on the upstream side of the Perimeter Embankment to provide a firm bearing layer for fill placement. Zone CBL material assisted in the consolidation of the tailings mass and provided a working surface to place Zone B. The material used for Zone CBL was rockfill that was drilled, blasted and hauled from the Rock Quarry, located northwest of the Tailings Storage Facility.

The specification for Zone CBL material required end dumping and spreading with a bulldozer until the Zone CBL was approximately 1000 mm thick.

No record testing was carried out on Zone CBL material. Frequent on site inspections were carried out by QA personnel to ensure that no fine grained material was placed in this zone.

2.5.5 Zone CS

Zone CS consisted of cyclone underflow placed in the upstream zone of the Main and Perimeter Embankments by hydraulic and mechanical methods. Hydraulic placement consisted of direct placement with the cyclones. Mechanical placement consisted of moving material into place by conventional earthfill methods and spreading it in lifts up to 1000 mm thick. Mechanically placed Zone CS was compacted with a 10-ton vibratory roller.

Record tests on Zone CS consisted of:

- Moisture Content (ASTM D2216)
- Particle Size Distribution (ASTM D422)
- Laboratory Compaction (ASTM D698)

- Field Density by Nuclear Methods (ASTM D2922)
- Moisture Content by Nuclear Methods (ASTM D3017)

A total of fourteen (14) samples were taken for record testing of Zone CS. Particle size analyses were conducted on all samples. Moisture content, laboratory compaction and field density tests were conducted on two (2) samples of hydraulically placed Zone CS and one (1) sample of mechanically placed Zone CS.

Particle size analyses show that Zone CS is a uniform silty sand. Gradation curves for Zone CS record samples are shown on Figure 2.6.

The median field moisture content, as measured with a nuclear densometer, was 11.6 percent, while the median optimum moisture content was 17.0 percent. The median deviation from optimum moisture content was 5.4 percent wet of optimum. There was no significant difference in the moisture contents of hydraulically and mechanically placed Zone CS.

The median Standard Proctor maximum dry density of Zone CS samples was 1720 kg/m³. The median dry density of hydraulically placed Zone CS, as measured with a nuclear densometer, was 1620 kg/m³. The median percent compaction was 95.5 percent. The dry density of the mechanically placed Zone CS sample was 1704 kg/m³ or 98.5 percent of the maximum dry density. The compaction specification of 95 percent was achieved for both methods of placement.

Histograms for moisture content and density from the nuclear densometer were generated. These are shown on Figures 2.7 and 2.8.

2.5.6 Basin Liner

Basin liner consisted of locally borrowed glacial till placed in 150 mm thick lifts to a total thickness of 450 mm. Basin liner material is compacted to greater than 92 percent of the Standard Proctor maximum dry density. A 300 mm layer of till, nominally compacted, was placed as frost protection.

No laboratory testwork was conducted on basin liner material. A total of ten (10) field density and moisture content tests were conducted with a nuclear densometer. The median dry density of basin liner material was 1958 kg/m³ and the median field moisture content was 13.2 percent.

Histograms for moisture content and density are shown on Figure 2.9.

2.6 EMBANKMENT DRAIN SYSTEMS

The first toe drain was installed at the Main Embankment using perforated CPT pipe, placed within a prism of Zone F filter sand, which is in turn in direct contact with coarse cycloned sand underflow. An adequate filter relationship exists between the cycloned sand, the filter sand and the CPT perforations to prevent any migration of fines into the drain system. The Main Embankment toe drain has been connected to concrete-encased outlet drains at the abutments. Concrete test results are summarized in Table 2.2. The outlet drains were installed in competent native till.

The installation of the Perimeter Embankment upstream toe drain was deferred until Stage 3 construction. The first of two Perimeter Embankment outlet drains was installed at approximately CH. 32+00 during Stage 2C construction. A section of solid CPT pipe connects this outlet drain to the Main Embankment upstream toe drain to provide redundancy in the system. The solid CPT pipe was installed in competent native till. Material excavated from the trench was used as backfill.

A second section of solid CPT pipe was connected to the upstream end of the Perimeter Embankment outlet drain. It was extended to the upstream face and capped. The Perimeter Embankment upstream toe drain will be connected to this pipe during Stage 3 construction.

Details of the upstream toe drain and outlet drains are shown on Drawing 11162-10-125.

The Zone F filter sand used to backfill the upstream toe drain at the Main Embankment had been previously drilled, blasted, processed and screened and was stockpiled near the corner of the Main and Perimeter Embankments.

Record tests on Zone F fill consisted of Particle Size Distribution (ASTM D422) only.

A total of three (3) samples were taken for record testing of Zone F material. Particle size analyses show that Zone F material is comprised of gravel and sand with a trace of silt. Zone F material is classified as GW in the Unified Soil Classification System. The gradation curves for Zone F material are shown on Figure 2.10.

2.7 <u>PIPEWORKS</u>

2.7.1 General

The tailings and reclaim pipelines are the main components of the pipeworks for the Tailings Storage Facility. The tailings pipeline system conveys the tailings slurry via gravity from the Millsite to the Tailings Storage Facility. The reclaim pipeline system pumps process water from the Tailings Storage Facility to the mill for re-use in processing the ore.

2.7.2 Tailings Pipeline System

The tailings pipeline system includes a single HDPE pipeline approximately 7,000 metres in length. The pipeline runs from the Millsite to the west end of the Perimeter Embankment. The tailing stream can be routed through cyclones to separate coarse particles for embankment construction, or discharged from single points on the embankment crest. The tailings pipeline system is described in greater detail in Section 3.6.2

Construction activities for the tailings pipeline system included the following:

• Operation of Krebs 20" cyclones to construct upstream embankment fills and the Downstream Trial Berm.

• Dismantling the cyclone system and discharging from the M1 dump

valve during Stage 2C construction.

• Extension of the 24" tailings line to CH. 33+00 following completion

of the Stage 2C Perimeter Embankment to develop the tailings beach at

the southeast corner of the impoundment.

Installation of the cyclones in Borrow Area No. 4 to stockpile material

for Stage 3 construction.

2.7.3 Reclaim Pipeline System

The reclaim pipeline system is comprised of a single 5,400 m long HDPE pipe

that extends from the Reclaim Pump Barge to the Millsite. Nominal 24 inch

(610 mm) HDPE pipe with varying pressure ratings was installed to provide the

required water transfer capacity. A section of steel pipe originally located between the HDPE pipe and the barge was removed during barge moves. Only

one length of steel pipe is now used.

MPMC moved the reclaim barge approximately 40 m upstream during Stage

2C construction. The barge access road was widened with rockfill as part of

the work.

2.8 <u>INSTRUMENTATION AND MONITORING</u>

2.8.1 General

Instrumentation and monitoring systems include the following:

Vibrating wire piezometers.

Survey monuments.

Foundation Drains.

Details of these items are presented in the following sub-sections.

- 19 -

11162/13-5 Revision 0

August 30, 2000

2.8.2 Vibrating Wire Piezometers

A total of ten (10) vibrating wire piezometers were scheduled for installation during the Stage 2C construction program. Seven (7) were installed, as summarized below and on Table 2.3.

- Three piezometers were installed in Zone S (one each at Planes A, B and C) to monitor pore pressures in the core zone.
- Three piezometers were installed in Zone CS (one each at Planes A, B and C). These piezometers will monitor the phreatic surface in the cycloned sand at the Main Embankment.
- One piezometer was installed in the upstream toe drain (Plane A) to monitor the performance of the drain.
- Three piezometers were to be installed on Plane D, including one in Zone S, one in Zone CS and one in the upstream toe drain. These will be installed during Stage 3 construction.

No unexpected or anomalous pore pressures were observed while monitoring the vibrating wire piezometers during construction. The pore pressures in the tailings reflected the pond level. Some of the piezometers in the glacial till fill responded to the increased load from the additional material placed on the embankments. The increases were approximately 1.0 to 2.0 m and did not result in any delays in construction. To date a total of 52 vibrating wire piezometers have been installed at the Tailings Storage Facility. Of these, 47 remain in operation. The results of all piezometer monitoring are discussed in the annual inspection report. Details of the as-built piezometer locations are shown on Drawing Nos. 11162-10-150 to 153 with instrumentation details shown on Drawing 11162-10-154.

2.8.3 Survey Monuments

Four (4) survey monuments were installed on the crests of the Main and Perimeter Embankments on April 26, 2000. The monuments were destroyed shortly after installation. Settlement will be calculated from as-built surveys conducted following Stage 2C construction and prior to Stage 3 construction.

2.8.4 Foundation Drains

No new foundation drains were installed during Stage 2C construction.

Selected photographs from the Stage 2C construction program are included in Appendix D.

2.9 DESIGN MODIFICATIONS

Knight Piésold Ltd. employs a strict procedure for design modifications (changes or substitutions). All design change requests from site are submitted by the Site Engineer to the Knight Piésold Ltd. Vancouver Office for review and evaluation. The design change request is then provided to the Owner and Contractor in a formal, written decision. If acceptable, approval for a modification is granted by the Project Principal.

Some modifications to the design and Technical Specifications were implemented during the Stage 2C construction program in order to meet site conditions. All modifications were approved on a technical basis by Knight Piésold Ltd. and on a permitting basis by the appropriate regulatory agencies. All modifications were also accepted and approved by Mount Polley Mining Corporation prior to their implementation. The design modifications implemented during the Stage 2C construction program are discussed below.

Zone B fill placement was approved to replace Zone T between CH. 26+50 and CH. 32+50 between the embankment Zone S and the existing Stage 2B Zone T haul road.

- The location of the upstream toe drain was moved slightly downstream so it could be constructed on the existing Stage 2B upstream bench. A minimum thickness of 150 mm of Filter Sand was placed under the pipe, followed by a minimum of 1000 mm over the pipe. In addition, a minimum 1000 mm thick layer of cycloned sand was placed over the Filter Sand.
- A shortfall in cycloned sand in the upstream zone of the Perimeter Embankment resulted in a modification to the embankment cross section.
 Zone CBL was placed on the tailings beach as needed to provide a trafficable base. The remainder of the upstream fill was constructed using Zone B material.
- The Perimeter Embankment upstream toe drain was not installed from CH. 32+00 to CH. 44+00 due to the shortfall of cycloned sand. The drain will be installed during Stage 3 construction.
- The final elevation of Stage 2C construction was changed from El. 940 m to El. 941 m to provide freeboard through 2000.
- The slope of the contact between Zone CS and Zone S at the Main Embankment was flattened to a minimum of 1.875H:1V from 1.375H:1V in order to accommodate construction techniques.
- The contractor was permitted to place Zone B material in the upstream zone of the Main Embankment above El. 939 m in order to make up for a shortfall in cycloned sand.

The design modifications implemented during Stage 2C construction are presented in Appendix E. It should be noted that other minor modifications were incorporated during the construction program. Minor modifications in response to developments at the site that have no significant impact on the design and operation of the facility are treated as "field fit" solutions that are not required to go through the formal design modification process. Field fits and approved design changes are typically shown on the "as-built" drawings.



SECTION 3.0 - CONCLUSIONS AND RECOMMENDATIONS

Stage 2C of the Mount Polley Mine Tailings Storage Facility was constructed from April 1999 to March 2000. The construction program included the completion of the Main and Perimeter Embankments to El. 941m. This will enable the impoundment of runoff water, additional make-up water from Polley Lake and tailings from approximately one year of mining. The Stage 2C Tailings Storage Facility was designed by Knight Piésold Ltd., who provided supervision and technical assistance during the construction program.

Data obtained during the Construction Quality Assurance (CQA) program, results from instrumentation and observations during Stage 2C confirm that the embankments were completed in compliance with the design, Technical Specifications and construction drawings for the work.

Knight Piésold Ltd. has the following recommendations, based on the results of the construction program and observations from impounding water and tailings at the Tailings Storage Facility:

- 1) Geotechnical instrumentation and other monitoring results have shown that the Tailings Storage Facility is operating within design tolerances.
- 2) MPMC has constructed small weirs at the Main Embankment Outlet Drains to monitor Chimney Drain flows. These flows should regularly be monitored for flow volume and water quality.
- The pond level in the Tailings Storage Facility must be closely monitored to ensure that the water level does not encroach on the required freeboard. The next expansion must be designed and scheduled to meet these requirements.

The operating performance of the Tailings Storage Facility in 1999 has been evaluated and results are presented in "Report on 1999 Annual Inspection" (Ref. No. 11162/13-9). This report is to be issued in early September, 2000.

SECTION 4.0 - REFERENCES

A complete listing of all Knight Piésold Ltd. reports prepared for the Mount Polley Mine Project is shown below. These reports are available for review.

- 1) Imperial Metals Corp. Mt. Polley Project, Report on Geotechnical Investigations and Design of Open Pit, Waste Dumps and Tailings Storage Facility, Ref. No. 1621/1, February 19, 1990.
- 2) Imperial Metals Corp. Mt. Polley Project, Report on Project Water Management, Ref. No. 1624/1, February 6, 1995.
- Imperial Metals Corp. Mt. Polley Project, Report on 1995 Geotechnical Investigations for Mill Site and Tailings Storage Facility, Ref. No. 1623/1, March 14, 1995.
- 4) Imperial Metals Corp. Mt. Polley Project, Tailings Storage Facility and Ancillary Works, Part 10 Technical Specifications, Ref. No. 1625/3, March 25, 1995.
- 5) Imperial Metals Corp. Mt. Polley Project, Tailings Access Road and Tailings/ Reclaim Pipelines, Part 6 - Technical Specifications, Ref. No. 1625/4, May 17, 1995.
- 6) Imperial Metals Corp. Mt. Polley Project, Manual on Sampling and Handling Guidelines for Determination of Groundwater Quality, Ref. No. 1625/5, May 19, 1995.
- 7) Imperial Metals Corp. Mt. Polley Project, Tailings Storage Facility, Design Report, Ref. No. 1625/1, May 26, 1995.
- 8) Imperial Metals Corp. Mt. Polley Project, Tailings Storage Facility, Site Inspection Manual, Ref. No. 1625/2, May 26, 1995.

- 9) Imperial Metals Corp. Mt. Polley Project, Response to Review Comments on Tailings Embankment Design, Ref. No. 1625/6, January 25, 1996.
- 10) Imperial Metals Corp. Mt. Polley Project, Groundwater Monitoring Program, Ref. No. 1624/2, June 3, 1996.
- 11) Imperial Metals Corp. Mt. Polley Project, Report on Geotechnical Investigations and Design of Open Pits and Waste Dumps, Ref. No. 1628/1, July 5, 1996.
- 12) Imperial Metals Corp. Mt. Polley Project, Response to Review Comments on Groundwater Monitoring Program, Ref. No. 1625/7, September 12, 1996.
- 13) Imperial Metals Corp. Mt. Polley Project, Requirements and Specifications for the 1996 Groundwater Monitoring Program, Ref. No. 1625/8, September 12, 1996.
- 14) Imperial Metals Corp. Mt. Polley Project, Specification for Drilling, Monitoring Well Installations and Related Services, Ref. No. 1628/3, September 18, 1996.
- Mount Polley Mining Corporation, Mount Polley Project, 1996 Groundwater Monitoring Well Installation Program, Ref. No. 1628/4, February 17, 1997.
- 16) Mount Polley Mining Corporation, Mount Polley Project, Polley Lake Pumping System, Ref. No. 1628/5, February 19, 1997.
- 17) Mount Polley Mining Corporation, Mount Polley Project, Tailings Storage Facility, Operation, Maintenance and Surveillance Manual for Stage Ia Embankment (El. 927 m), Ref. No. 1627/1, March 11, 1997.
- 18) Mount Polley Mining Corporation, Mount Polley Project, Tailings Storage Facility and Ancillary Features, May 1, 1997 Site Inspection, Ref. No. 1627/4, June 3, 1997.

- 19) Mount Polley Mining Corporation, Mount Polley Project, Tailings Storage Facility, Updated Design Report, Ref. No. 1627/2, June 4, 1997.
- 20) Mount Polley Mining Corporation, Mount Polley Project, Tailings Storage Facility, Operation, Maintenance and Surveillance Manual for Stage Ib Embankment (El. 934 m), Ref. No. 10162/7-3, June 18, 1997.
- 21) Mount Polley Mining Corporation, Mount Polley Mine, Tailings Storage Facility and Ancillary Features, May 1, 1997 Site Inspection, Ref. No. 10162/7-4, June 3, 1997.
- 22) Mount Polley Mining Corporation, Mount Polley Mine, Report on Stage Ia/Ib Construction, Ref. No. 10162/7-5, August 14, 1997.
- 23) Mount Polley Mining Corporation, Mount Polley Mine, Tender Documents for Stage 2A Tailings Facility Construction, Ref. No. 10162/9-1, October 9, 1997.
- 24) Mount Polley Mining Corporation, Mount Polley Mine, Stage 2A Tailings Facility Construction, Selected Excerpts from Reference Information, Ref. No. 10162/9-2, November 11, 1997.
- 25) Mount Polley Mining Corporation, Mount Polley Mine, Report on On-going Construction Requirements, Ref. No. 10162/9-3, January 29, 1998.
- 26) Mount Polley Mining Corporation, Mount Polley Mine, Contract Documents for Stage 2A Tailings Facility Construction, Ref. No. 10162/9-4, June 26, 1998.
- 27) Mount Polley Mining Corporation, Mount Polley Mine, 1998 Annual Inspection Report, Ref. No. 10162/9-5, June 26, 1998.
- 28) Mount Polley Mining Corporation, Mount Polley Mine, 1998 Construction and Annual Inspection, Ref. No. 11162/10-1, June 16, 1999.

29) Mount Polley Mining Corporation, Mount Polley Mine, Report on Cycloned Sand Construction of Stage 3 and On-going Stages of the Tailings Storage Facility, Ref. No. 11162/12-2, December 13, 1999.

SECTION 5.0 - CERTIFICATION

This report was prepared and approved by the undersigned.

Prepared by:

Jeromy R. Kinch, E.I.T.

Project Manager

Approved by:

Ken J. Brouwer, P.Eng.

Principal

This report was prepared by Knight Piésold Ltd. for the account of Mount Polley Mining Corporation. The material in it reflects Knight Piésold's best judgement in light of the information available to it at the time of preparation. Any use which a third party makes of this report, or any reliance on or decisions to be made based on it, are the responsibility of such third parties. Knight Piésold Ltd. accepts no responsibility for damages, if any, suffered by any third party as a result of decisions made or actions based on this report. This numbered report is a controlled document. Any reproductions of this report are uncontrolled and may not be the most recent revision.



TABLE 2.1

MOUNT POLLEY MINING CORPORATION MOUNT POLLEY MINE TAILINGS STORAGE FACILITY STAGE 2C (EL 941) CONSTRUCTION

QA/QC TESTING SCHEDULE

M:M1162M34Re	exertSUSth	12.1 x3s	ISchedule

25-08-00

ZONE	QUANTITY	ļ	CONTROL TESTS					RECORD TESTS													
(Material)	(m³)	С	1	c	2	(:3	(14	C	6	R	1	R	2	P	.3	R	4	7	37
		1 per	No.	1 per	No.	l per	No.	1 per	No.	I per	No.	lper	No.	l per	No.	I per	No.	I per	No.	1 per	No.
Zone S and Zone B- Main and Perimeter	126,000	10,000	13	10,000	13	10,030	13	10,000	13	10,000	13	10,000	13	10,000	13	10,000	13	10,000	13	400	315
Embankments (Glacial Till)				{			l	1		1		l 1				'				1	
Zone F - Upstream Toe Drains	2,300	1		1		1,000	2	-								1.000	2			T	
(Filter Sand)						ì	ł	1		1 1							_			1	ł
Zone CS - Main and Perimeter Embankments	190,000			[**											50,000	4	50,000	4	10,000	19
(Hydraulically Placed Cycloned Sand)										!		1 1				1					1
Zone CS - Main and Perimeter Embankments	30,000			1									 -			50,000	1	50,000	1	10,000	1
(Mechanically Placed Cycloned Sand)				i I		-						f I						,	-	, .,	1
Totals	348,300		1,3		13		15		13	i i	13	ii	13		13		20	i 	ΙX		337
				<u> </u>							67	` 						٠			401

Control Tests:

C1 Alterberg Limits (ASTM D4318)
C2 Moisture Content (ASTM D2216)
C3 Particle Size Distribution (ASTM D422)
C4 Laboratory Compaction (ASTM D698)
C6 Specific Gravity (ASTM C127)

Record Tests:

R1 Atterberg Limits (ASTM D4318)
R2 Moisture Content (ASTM D2216)
R3 Particle Size Distribution (ASTM D422)
R4 Laboratory Compaction (ASTM D698)
R7 Density by Nuclear Methods (ASTM D2922)



TABLE 2.2

MOUNT POLLEY MINING CORPORATION MOUNT POLLEY MINE

STAGE 2C CONSTRUCTION CONCRETE TESTING SUMMARY

M:\11162\13\Report\5\[5-tbl2-2.xls]Table 2.2

Date Printed: 25-Aug-00

Sample	Date Sampled	Location	Age at Test	Compressive Strength (MPa)
1	09-Oct-99	Main Embarkment Bight Abutment Count D.		
1	i e	Main Embankment - Right Abutment - Second Pour	3	15.1
2	08 - Oct-99	Main Embankment - Left Abutment - First Pour	4	16.0
3	08-Oct-99	Main Embankment - Left Abutment - First Pour	7	22.6
4	27-Oct-99	Perimeter Embankment	7	24.8
5	09-Oct-99	Main Embankment - Left Abutment - Second Pour	9	27.8
6	08-Oct-99	Main Embankment - Left Abutment - First Pour	28	28.5
7	08-Oct-99	Main Embankment - Right Abutment - First Pour	28	31.5
8	08-Oct-99	Main Embankment - Right Abutment - First Pour	28	30.7
9	08-Oct-99	Main Embankment - Right Abutment - First Pour	28	29.3
10	09-Oct-99	Main Embankment - Left Abutment - Second Pour	30	31.5
11	09-Oct-99	Main Embankment - Right Abutment - Second Pour	30	32.2
12	27-Oct-99	Perimeter Embankment	28	35.7
13	27-Oct-99	Perimeter Embankment	28	36.2

Notes:

1. Specified 28 Day Compressive Strength: 25 MPa

2. Samples testes by Materials Testing Services in Prince George, BC.

Revised on: August 25, 2000

Revision 0



TABLE 2.3

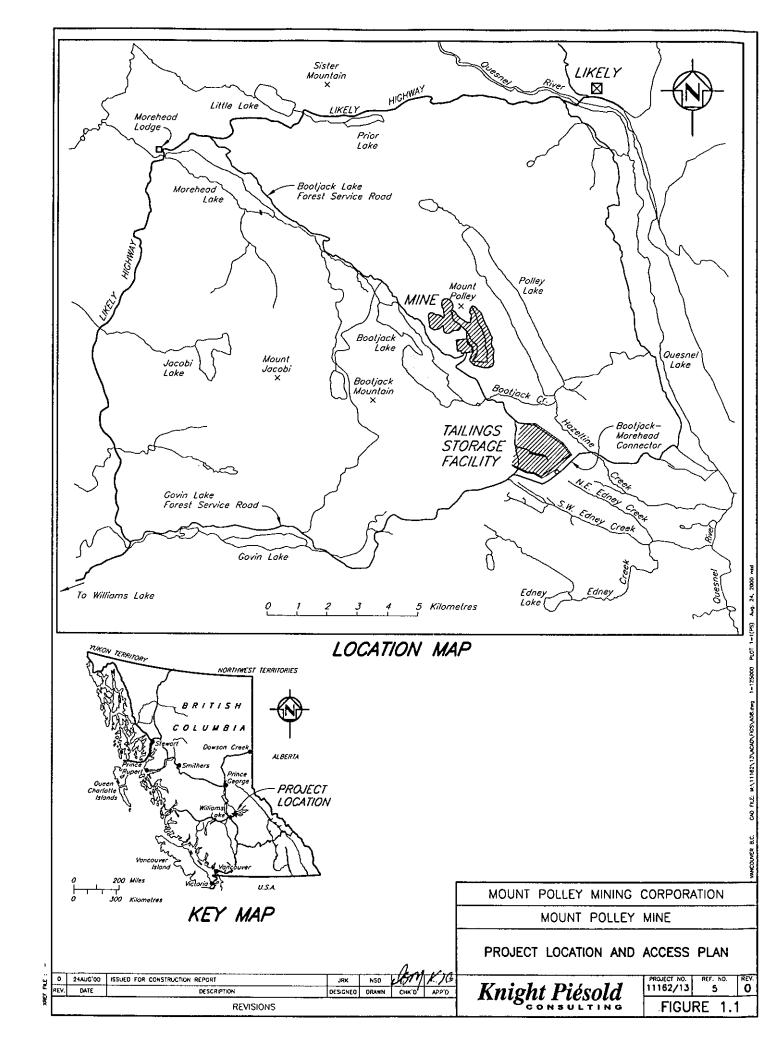
MOUNT POLLEY MINING CORPORATION MOUNT POLLEY MINE

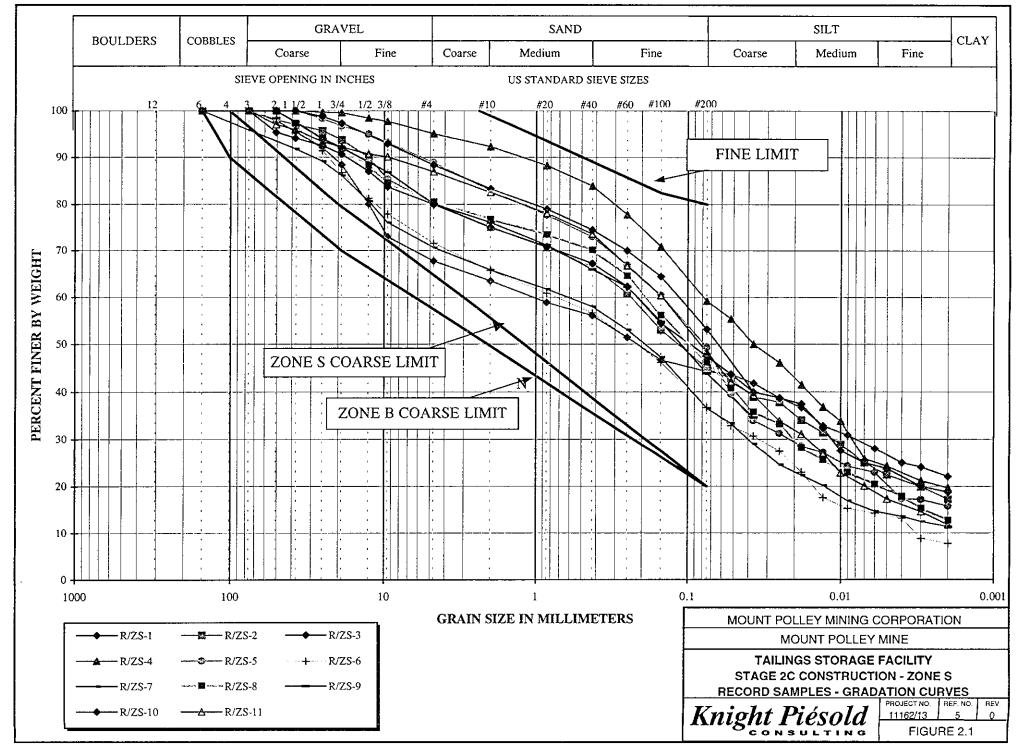
TAILINGS STORAGE FACILITY STAGE 2C PIEZOMETER INSTALLATION DATA

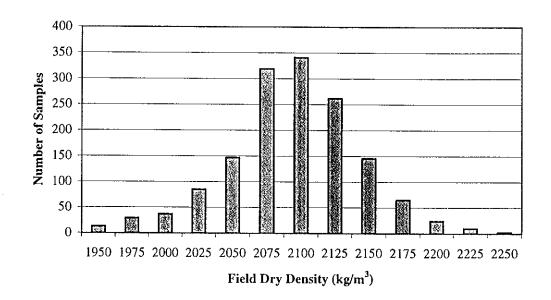
Piezometer	Serial	Tip El.	Ground	Zone Monitored	Reading Taken or	1 31-May-00	Trigger L	evel
Identification	Number		El.		Pressure	El.	Pressure	Elevation
Number		(m)	(m)		(m H ₂ O)	(m)	(m H ₂ O)	(m)
A0-PE1-01	69689	938.5	- 1	Zone CS	-0.7	937.9	-	-
A1-PE1-04	43649	936.3	- 1	Upstream Toe Drain	0.3	936.6	-	-
A2-PE1-02	69690	938.5		Zone S	1.0	939.5	•	-
BO-PE1-01	69692	939.1	- 1	Zone CS	-0.7	938.4	-	-
B2-PE1-02	69693	939.4	-	Zone S	1.7	941.1	-	-
C0-PE1-01	69694	939.3	-	Zone CS	-0.6	938.7	•	-
C2-PE1-02	69695	939.3	-	Zone S	1.3	940.6		-

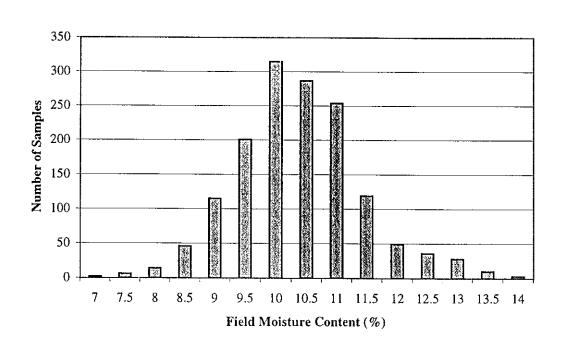
Notes:

- 1. Fill piezometers have no set trigger level, but must be closely monitored for pressure increases.
- 2. Piezometers installed in the Downstream Trial Berm are described in "Report on Cycloned Sand Construction of Stage 3 and On-going Stages of the Tailings Storage Facility" (Ref. No. 11162/12-2, December 1999)
- 3. The trigger level for drain piezometers is approx. 2 metres of head.
- 4. Tailings piezometers (denoted as A0, B0 or C0) have no set trigger level.









- 1. N=1472
- Dry density and moisture content measured by nuclear densometer.

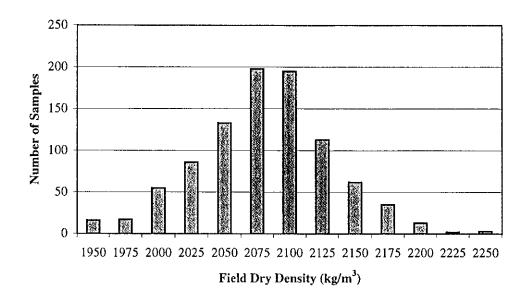
MOUNT POLLEY MINING CORPORATION

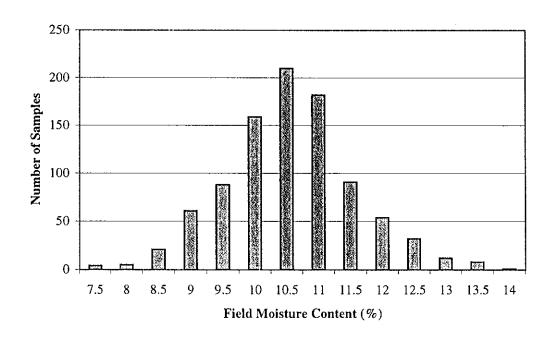
MOUNT POLLEY MINE

STAGE 2C CONSTRUCTION
ZONE S - FIELD DENSITY AND
MOISTURE CONTENT HISTOGRAMS

Knight Piésold

FIGU	RE 2.4	
11162/13	5	0
PROJECT NO.	REF. NO.	HE





- 1. N=931
- Dry density and moisture content measured by nuclear densometer.

MOUNT POLLEY MINING CORPORATION

MOUNT POLLEY MINE

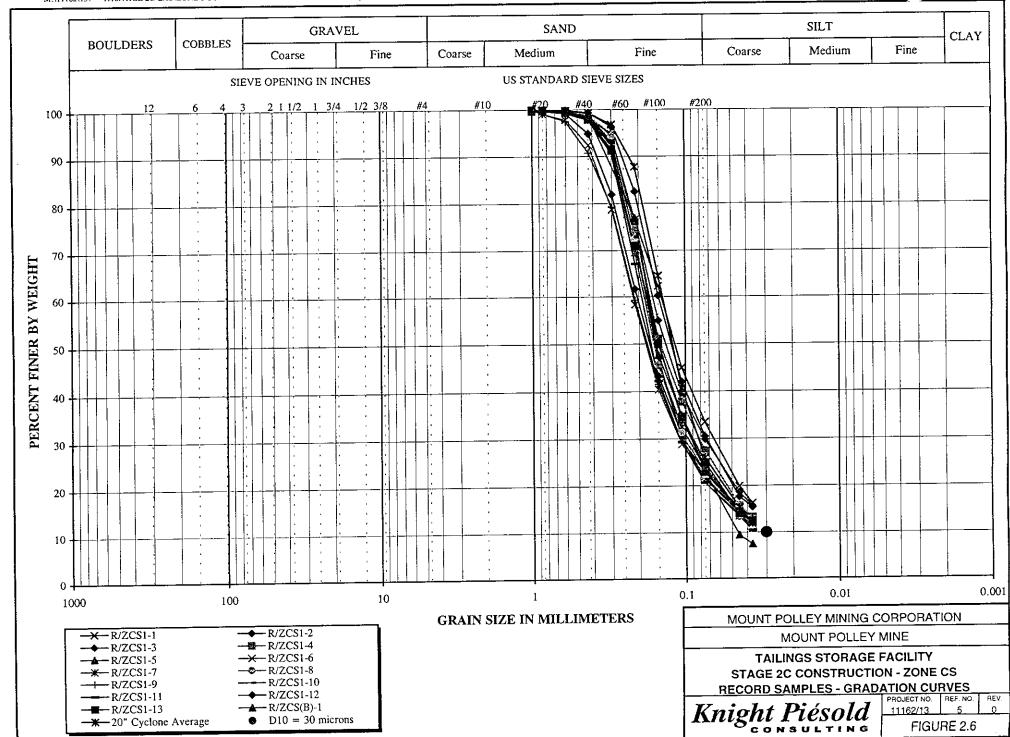
STAGE 2C CONSTRUCTION
ZONE B - FIELD DENSITY AND
MOISTURE CONTENT HISTOGRAMS

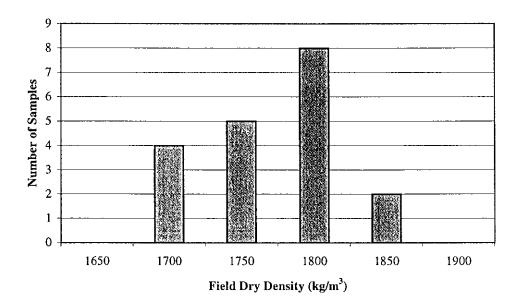
Knight Piésold

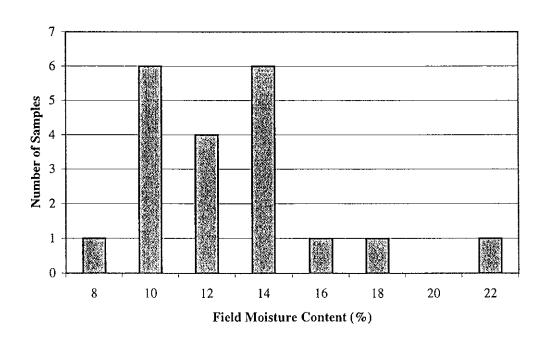
PROJECT NO.	REF. N
11162/13	5

FIGURE 2.5

REV 0







- 1. N=20
- Dry density and moisture content measured by nuclear densometer.

MOUNT POLLEY MINING CORPORATION

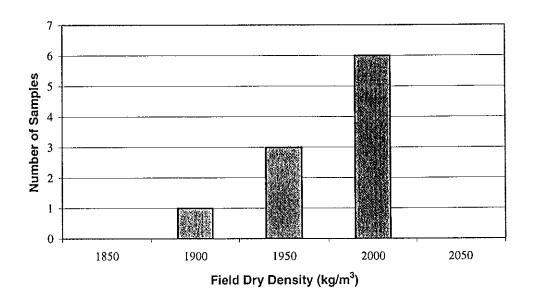
MOUNT POLLEY MINE

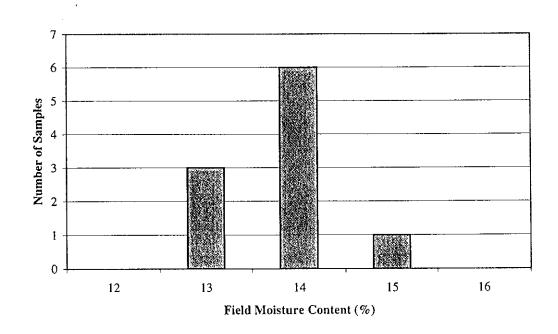
STAGE 2C CONSTRUCTION
ZONE CS - FIELD DENSITY AND
MOISTURE CONTENT HISTOGRAMS

Knight Piésold

11162/13	5	0
	MEF. NO.	AE V
PROJECT NO.	מכב אים	REV

FIGURE 2.9





1. N=10

 Dry density and moisture content measured by nuclear densometer.

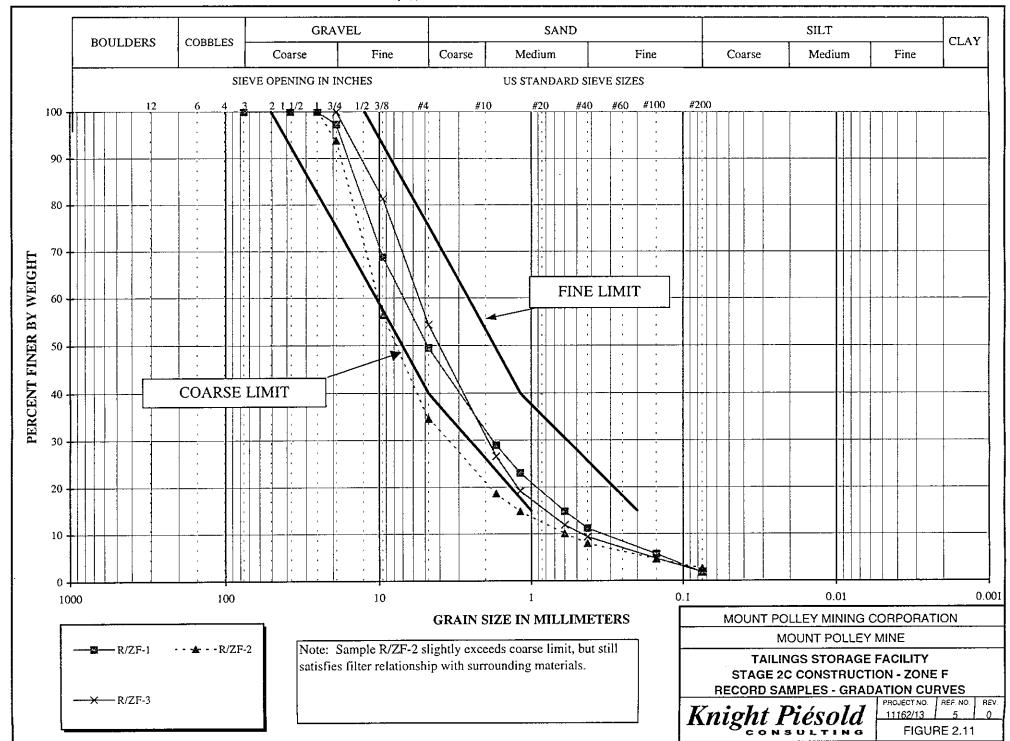
MOUNT POLLEY MINING CORPORATION

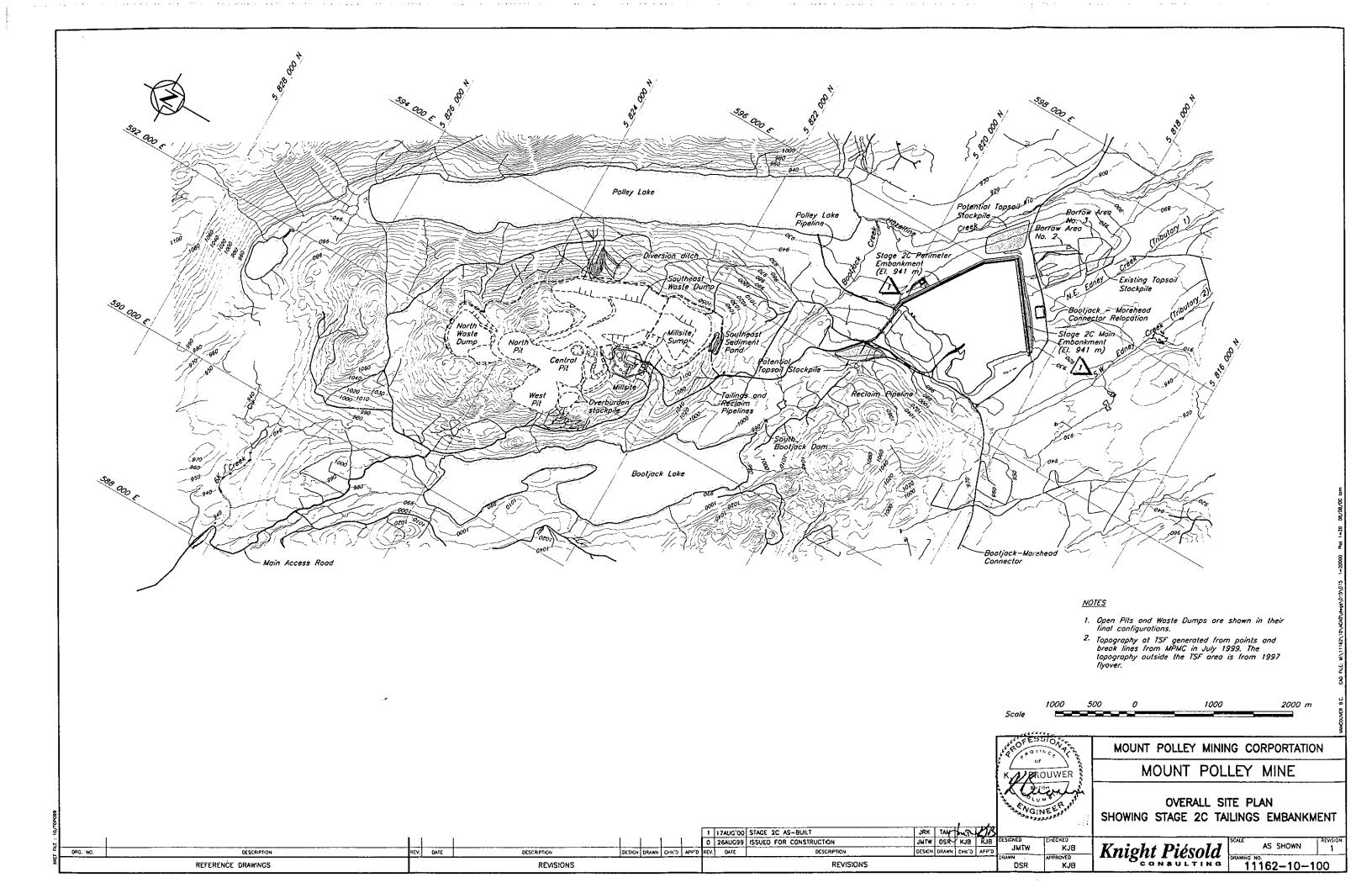
MOUNT POLLEY MINE

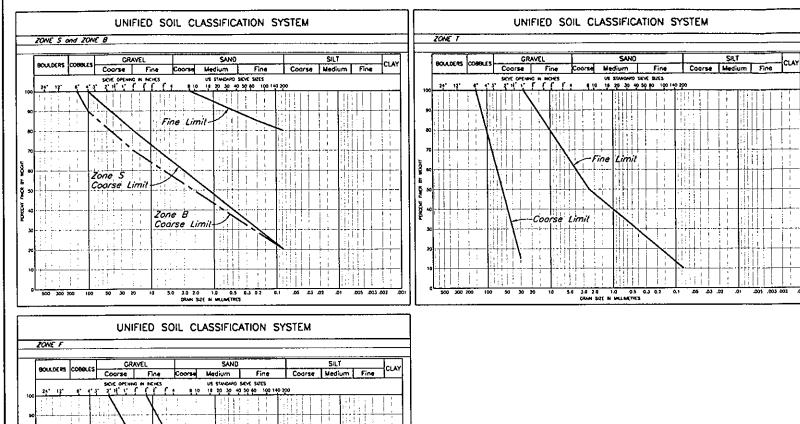
STAGE 2C CONSTRUCTION BASIN LINER - FIELD DENSITY AND MOISTURE CONTENT HISTOGRAMS

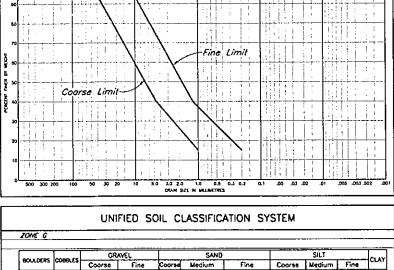
Knight Piésold

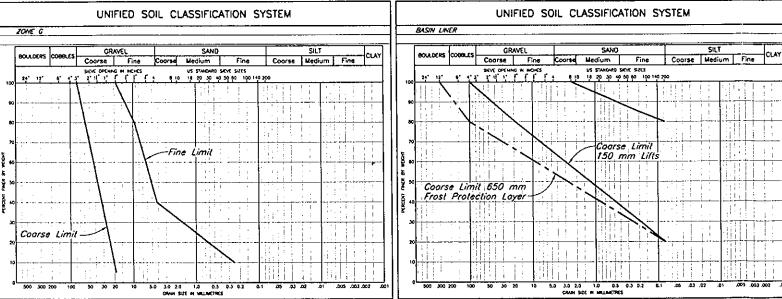
PROJECT NO.	REF. NO.	REV.			
11162/13	5	0			
FIGURE 2.10					











ZONE	LOCATION	MATERIAL TYPE	PLACEMENT AND COMPACTION REQUIREMENTS
S	Core Zone	Glacial till	Placed, moisture conditioned and spread in maximum 300 mm thick layers (after compaction). Vibratory compoction to 95% of Standard Proctor maximum dry density or as approved by the Engineer.
B	Fill Zone	Glaciat till, glaciolacustrine or granular material	Placed, moisture conditioned and spread in moximum 1000 mm thick layers (after compaction). Vibratory compaction to 92% of Standard Proctor maximum dry density or as approved by the Engineer.
Ī	Transition Zone	Select Rockfill	Placed and spread in maximum 600 mm thick layers. Compaction as directed by the Engineer.
ſ	Chimney Drain	Filler sand	Placed and spread in maximum 600 mm thick lifts. Compaction as directed by the Engineer.
F	Longitudinal/ Outlet Drain	Filler Sand	Placed and spread carefully around filter fabric/drain gravel. Compaction as directed by the Engineer.
3,03,000 50,000 50,000 50,000 50,000 50,000	Foundation/ Longitudinal/ Outlet Drain	Drain Gravel	Placed and spread carefully around seepage collection pipes. Compaction as directed by the Engineer.
8000 8000	Coarse Bearing Layer	Random Rockfill	End dumped ond spread as required for trafficability and fill placement.
	Basin Liner	Glacial till, glaciolacustrine material	Placed and spread in maximum 150 mm thick lifts. Compacted to 92% of the Standard Proctor Maximum Dry Density, or as approved by the Engineer.
-	Basin Liner Frost Protection	Glacial till, glaciolacustrine or granular material	Placed and spread in maximum 300 mm thick lift. Compaction as directed by the Engineer.



JMTW

MOUNT POLLEY MINING CORPORATION

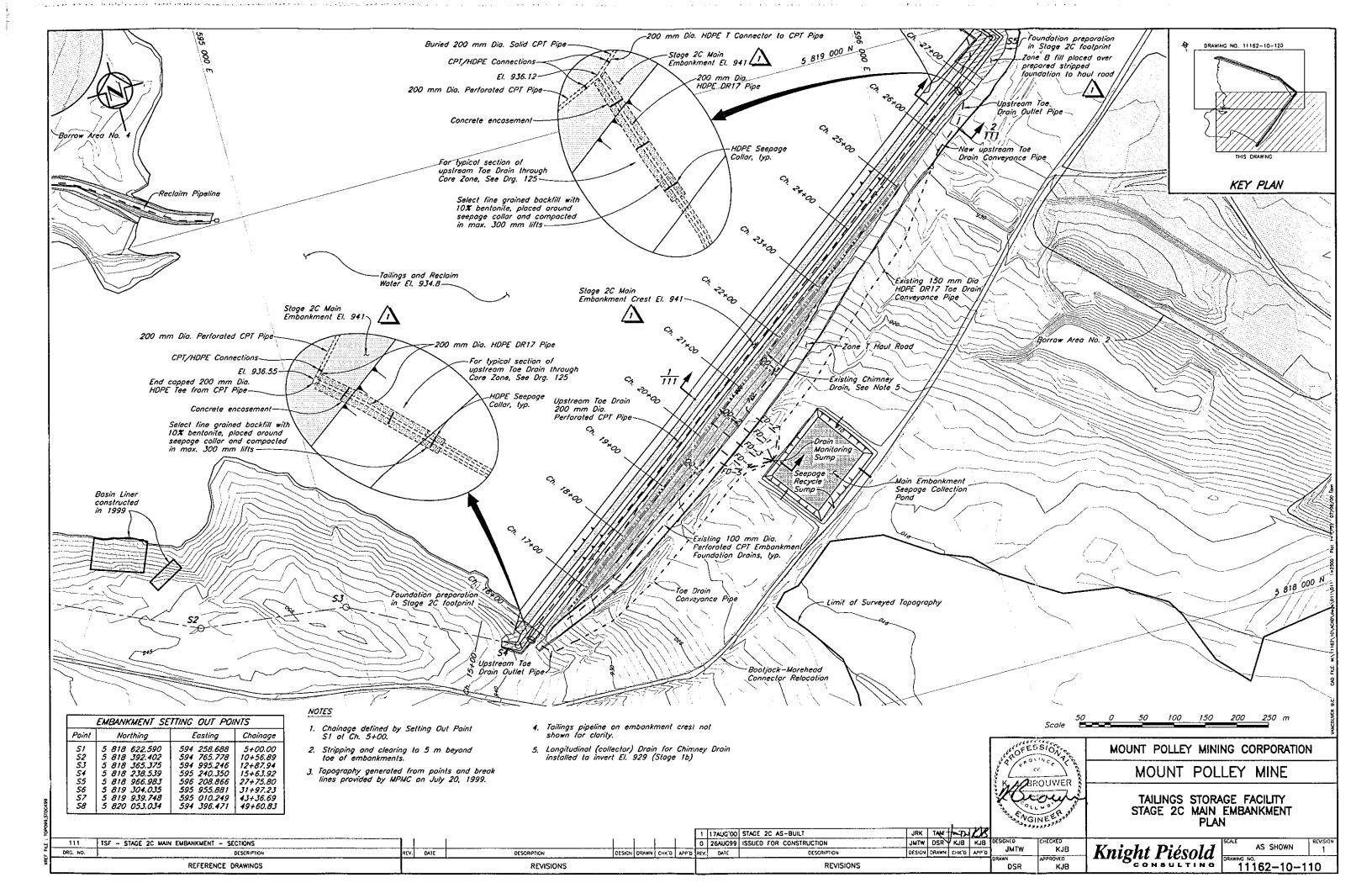
MOUNT POLLEY MINE

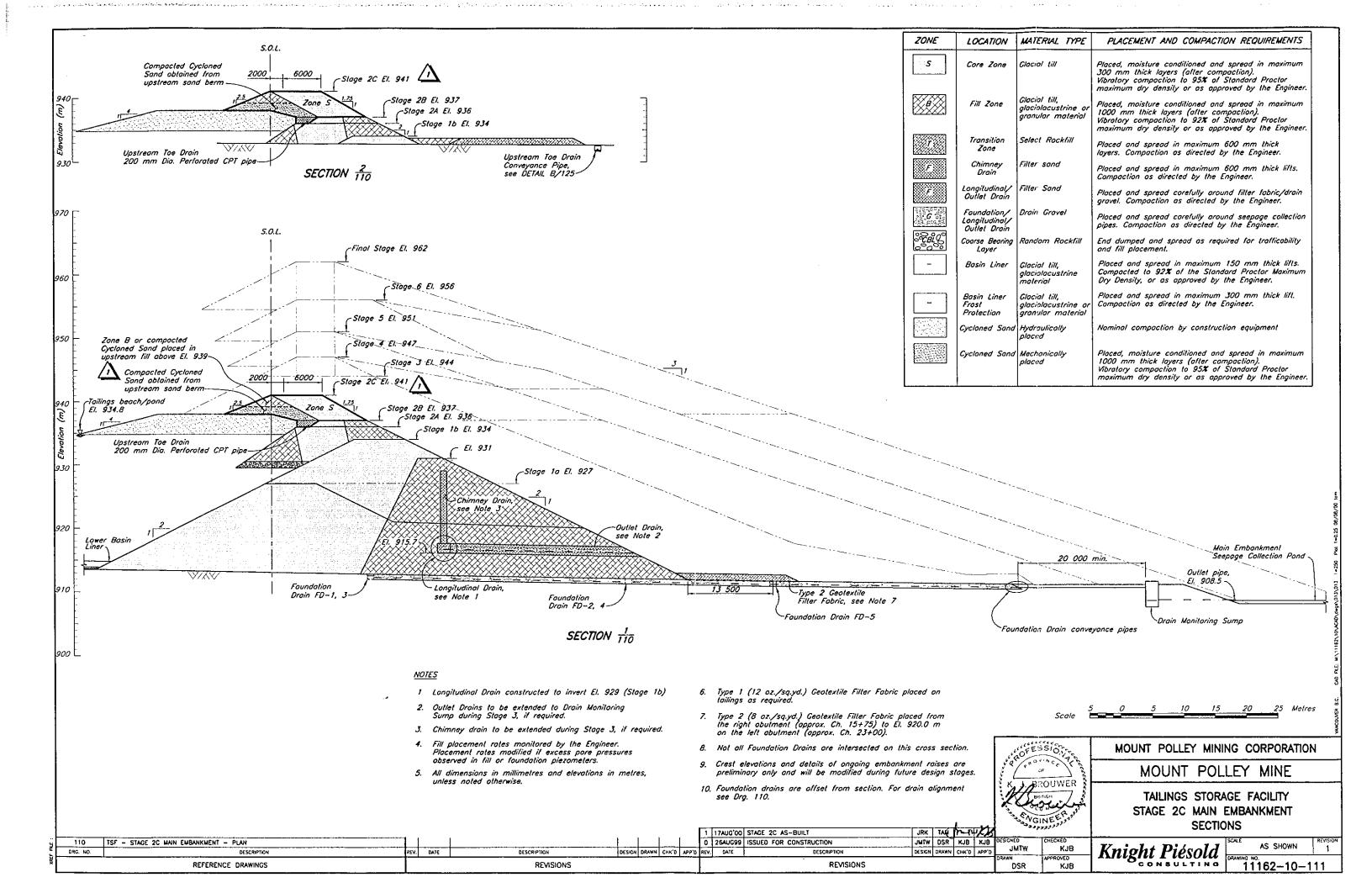
TAILINGS STORAGE FACILITY STAGE 2C EXPANSION MATERIALS SPECIFICATIONS

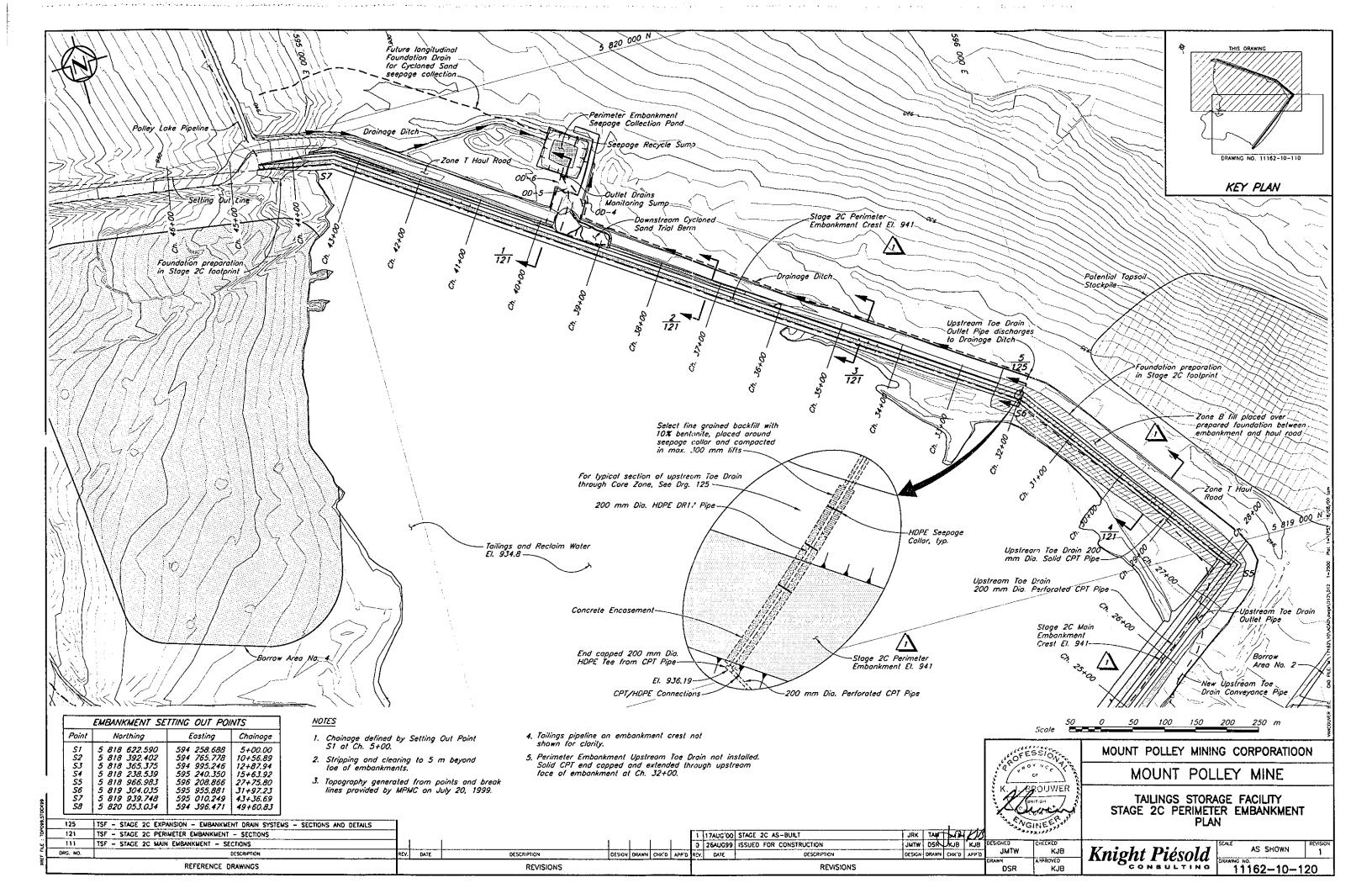
JRK TAU WITH DSR KJB KJB 1 17AUG'00 STAGE 2C AS-BUILT O 26AUG99 ISSUED FOR CONSTRUCTION DESIGN DRAWN CHK'O APP'O REV. DATE DESIGN DRAWN CHK'D APP'O REV. DATE DRG. NO. DESCRIPTION DESCRIPTION DESCRIPTION REVISIONS REVISIONS REFERENCE DRAWINGS

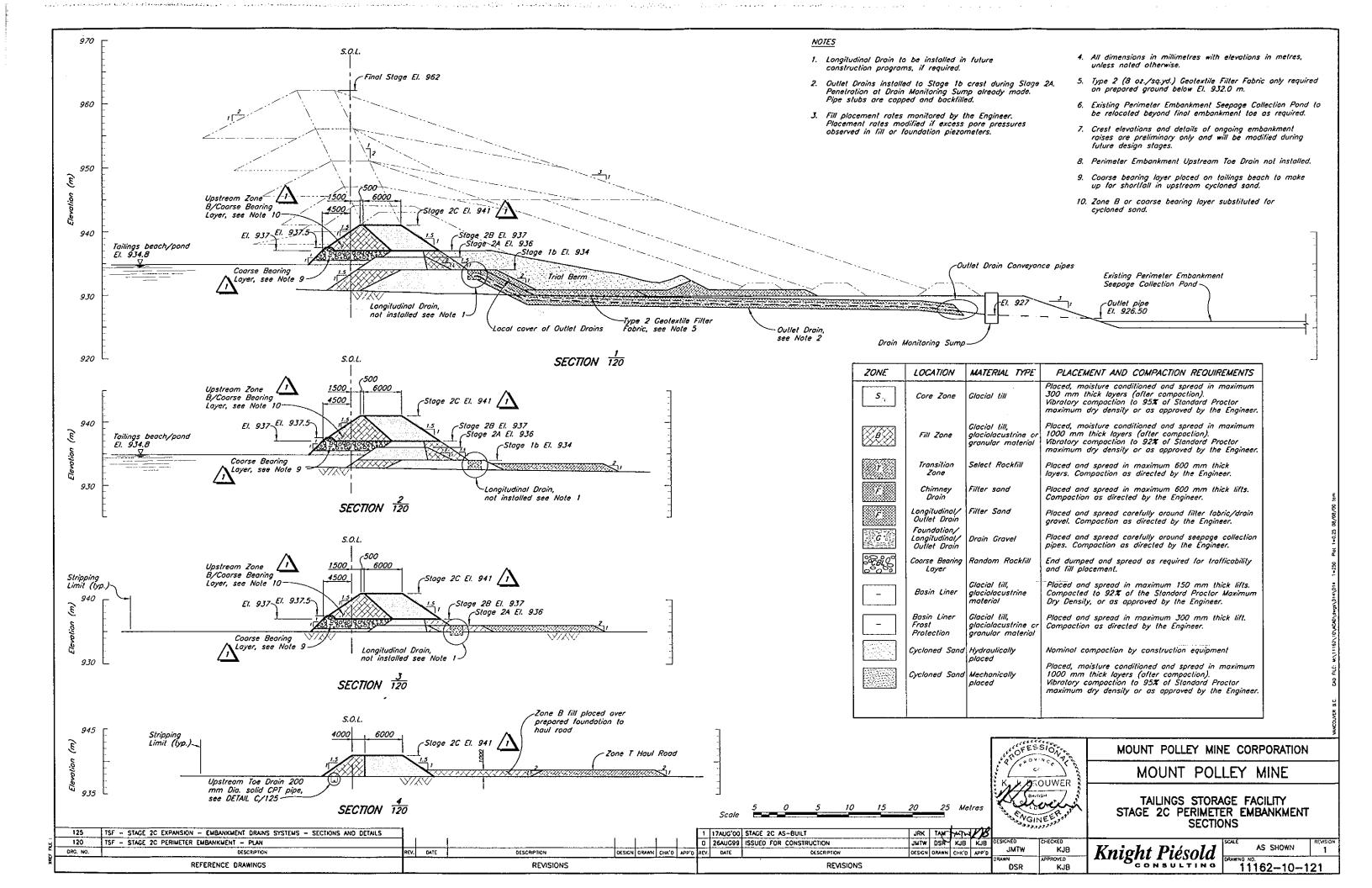
Knight Piésold

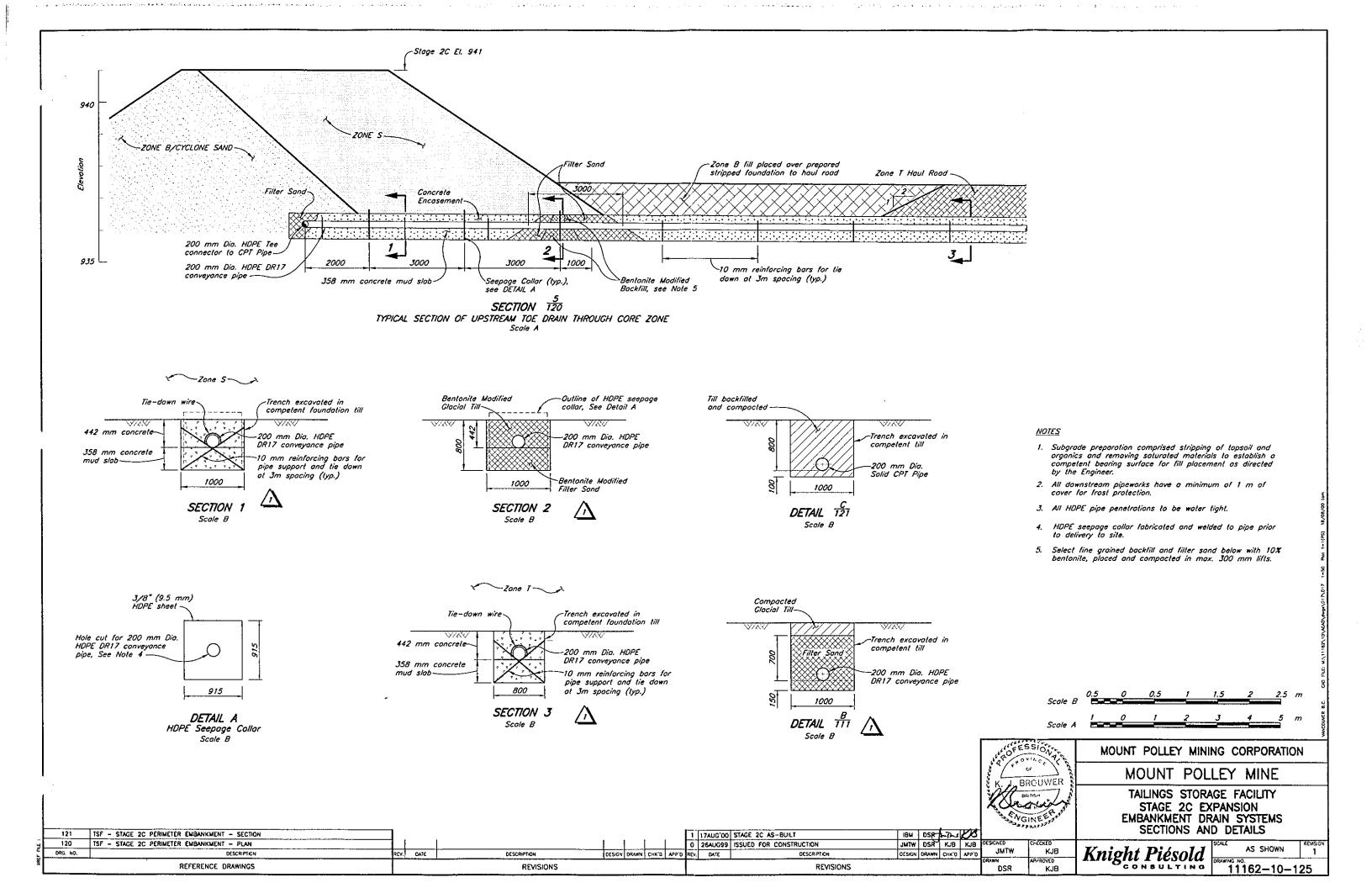
11162-10-104

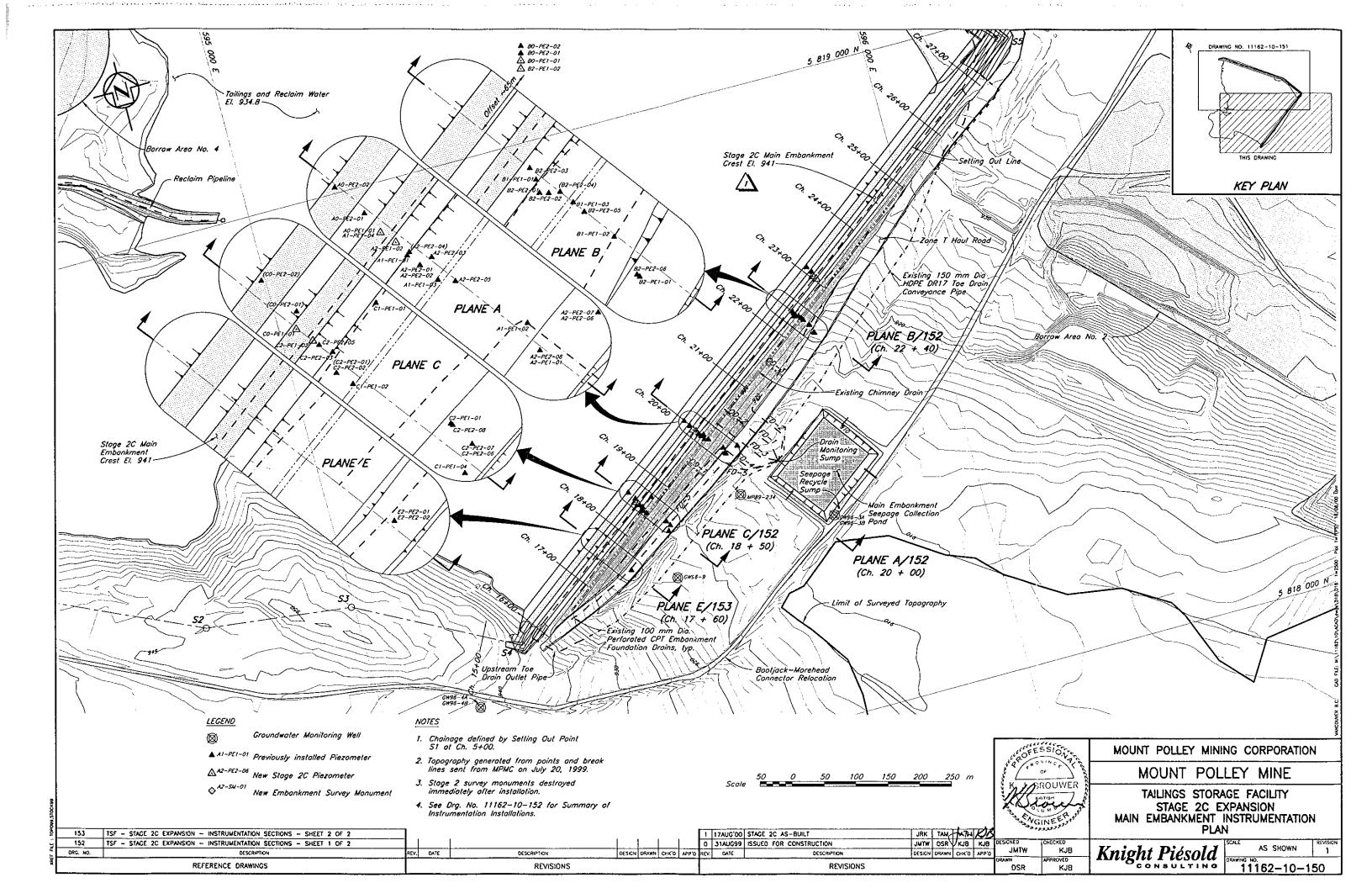


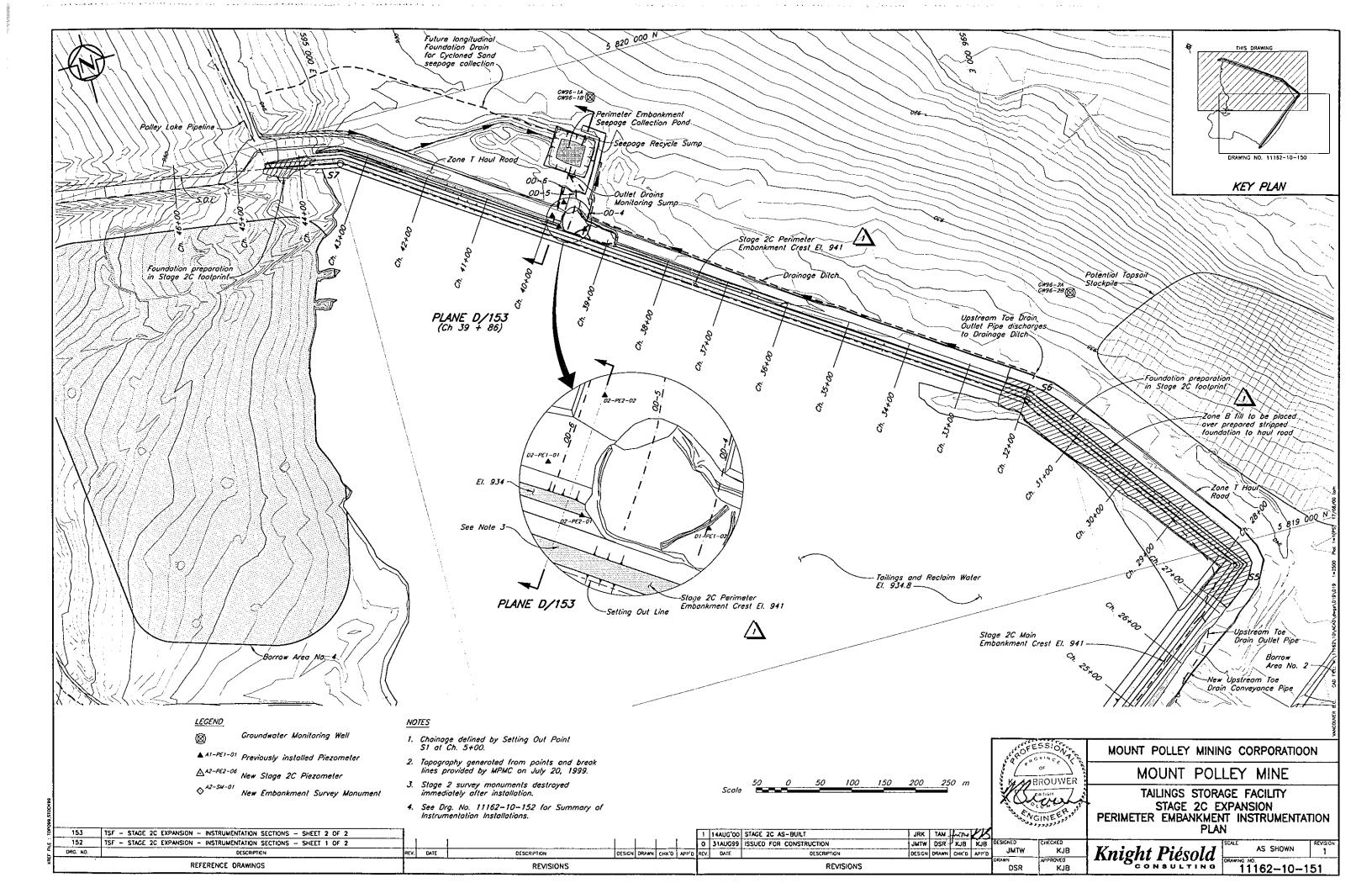


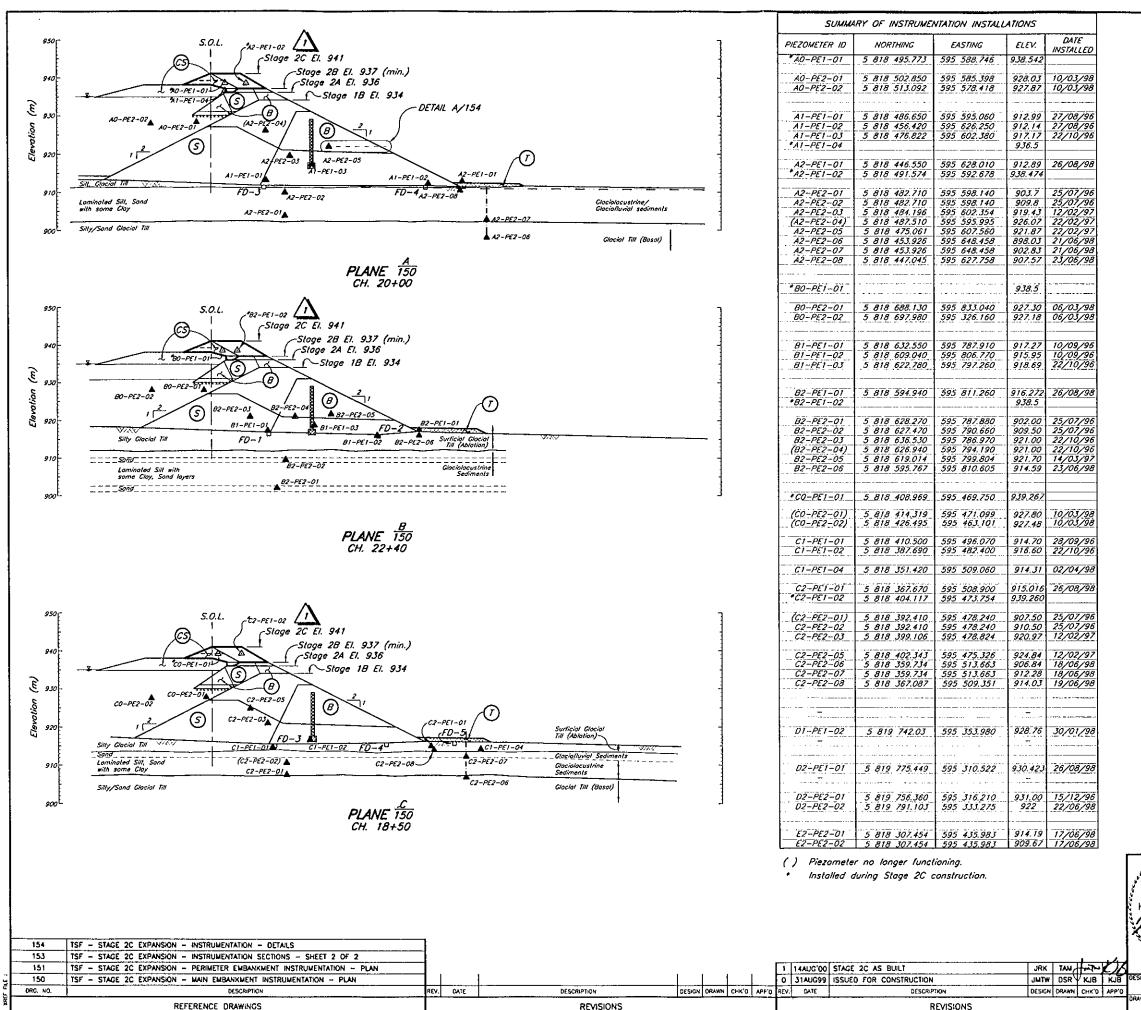












NOTES

- 1. Piezometers ore vibrating wire type, SINCA Model 52611030 and RST Model 45005-0100 with a pressure rating of 100 psi or equivalent, connected to a readout panel via standard non-vented direct burial cable.
- 2. Piezometer leads extended as directed by the Engineer.

LEGEND -Plane I.D. (A, B etc.) -Area (0-Tailings, 1-Drain, 2-Embankment) AO--PE1-01---Number 1.D. -Pressure Raling (1-Low, 2-High) -Type of Instrumentation (PE-Piezometer electric, SM-Survey Monument) A1-PE1-01▲ Previously installed Piezometer A2-PE2-06 New Stoge 2C Piezometer A2-SM-01 🔆 New Embonkment Survey Monument Zone B (T) Zone T Cycloned Sono



Scale

MOUNT POLLEY MINING CORPORATION

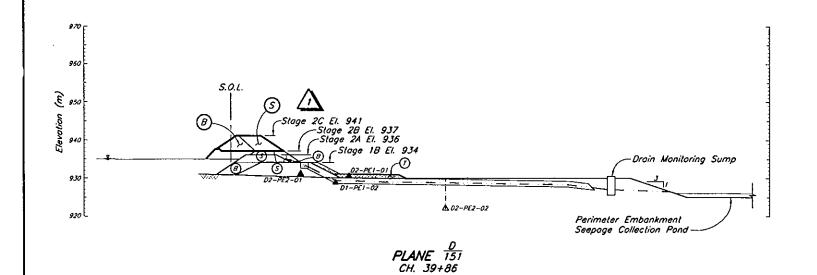
MOUNT POLLEY MINE

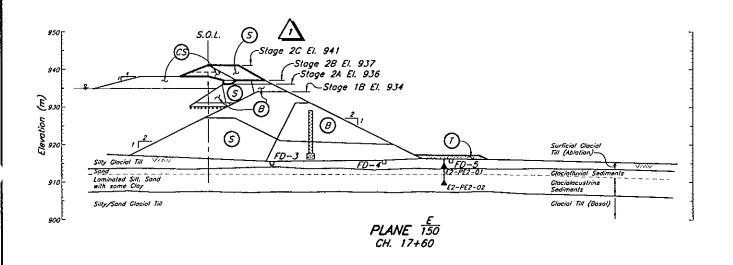
TAILINGS STORAGE FACILITY STAGE 2C EXPANSION INSTRUMENTATION SECTIONS SHEET 1 OF 2

Knight Piésold KJB CONSULTING

11162-10-152

REVISIONS





NOTES

- Piazometers are vibrating wire type, SINCA Model 52611030 and RST Model 45005-0100 with a pressure rating of 100 psi or equivalent, connected to a readout panel via standard non-vented Model 50613524 direct burial cable.
- 2. Piezometer leads extended as directed by the Engineer.
- 3. See Drg. No. 11162-10-152 for Summary of Instrumentation Installations.

LEGENO

-Plane I.D. (A, B etc.) -Area (0-Tailings, 1-Drain, 2-Embankment) 00-PE1-01-Number I.D.

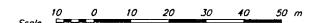
----Pressure Roting (1-Low, 2-High) -Type of Instrumentation (PE-Piezometer electric, SM-Survey Monument)

D1-PE1-01 Previously installed Piezometer

D2-PE2-02 New Stage 2C Piezometer

02-SN-07 New Embonkment Survey Monument

- (B) Zone B
- C Zone C
- S Zone S
- 7 Zone T
- (S) Cycloned Sand



MOUNT POLLEY MINING CORPORATION

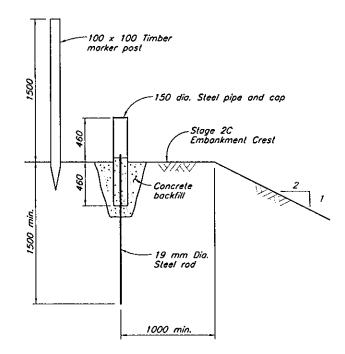
MOUNT POLLEY MINE

TAILINGS STORAGE FACILITY STAGE 2C EXPANSION INSTRUMENTATION SECTIONS SHEET 2 OF 2

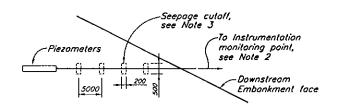
Knight Piésold

AS SHOWN 1 11162-10-153

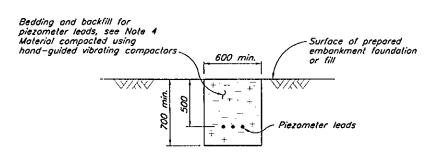
TSF - STACE 2C EXPANSION - INSTRUMENTATION SECTIONS - SHEET 1 OF 2 JRK TAM TAM JUTW DSR KJB KJB 151 TSF - STAGE 2C EXPANSION - PERIMETER EMBANKMENT INSTRUMENTATION - PLAN 1 14AUG'00 STAGE 2C AS BUILT 150 TSF - STAGE 2C EXPANSION - MAIN EMBANKMENT INSTRUMENTATION - PLAN 0 31AUG99 ISSUED FOR CONSTRUCTION DRG, NO. DESCRIPTION REV. DATE DESIGN DRAWN CHK'D APP'D REV. DATE DESIGN DRAWN CHK'D APP'O REFERENCE DRAWINGS REVISIONS REVISIONS



DETAIL OF SURFACE MOVEMENT MONUMENT



DETAIL 152 TYPICAL DETAIL OF SEEPAGE CUTOFF FOR PIEZOMETER LEADS IN GLACIAL TILL



TYPICAL SECTION THROUGH PIEZOMETER LEAD TRENCH IN PREPARED EMBANKMENT FOUNDATION OR FILL

- Dimensions are in millimeters unless otherwise noted.
- 2. Piezometer leads extended as directed by the Engineer.
- Seepage cutoffs placed at 5 m intervals with 10% bentonite added to fine grained till backfill.
- Fine grained till backfill must have all particles exceeding 25 mm removed.

1000 500 1000 2000 mm

FESSION. BROUWER

MOUNT POLLEY MINING CORPORATION

MOUNT POLLEY MINE

TAILINGS STORAGE FACILITY
STAGE 2C EXPANSION INSTRUMENTATION
DETAILS

JOC DSR- MIN B 1 14AUG'00 STAGE 2C AS BUILT 0 31AUG99 ISSUED FOR CONSTRUCTION JMTW DESIGN DRAWN CHK'O APP'D REV. CATE DESIGN DRAWN CHK'D APP'C

Knight Piésold

AS SHOWN

152 TSF - STAGE 2C EXPANSION - INSTRUMENTATION SECTIONS - SHEET 1 OF 2 DRG. NO. DESCRIPTION REFERENCE DRAWINGS

DESCRIPTION REVISIONS

REV. DATE

REVISIONS

11162-10-154

APPENDIX A

INVESTIGATIONS

APPENDIX A

INVESTIGATIONS

TABLE OF CONTENTS

TABLES

Table A1 Summary of 1999 Foundation Drillholes

FIGURES

Figure A1	Geological Investigations - Location Plan - Sheet 1 of 4
Figure A2	Geological Investigations - Location Plan - Sheet 2 of 4
Figure A3	Geological Investigations - Location Plan - Sheet 3 of 4
Figure A4	Geological Investigations - Location Plan - Sheet 4 of 4
Figure 2.5*	Tailings Storage Facility - Site Investigation - Borrow Area
	No. 2 - Plan
Figure 2.6*	Tailings Storage Facility - Site Investigation - Borrow Area
	No. 2 - Geologic Cross Sections - Sheet 1 of 4
Figure 2.7*	Tailings Storage Facility - Site Investigation - Borrow Area
	No. 2 - Geologic Cross Sections - Sheet 2 of 4
Figure 2.8*	Tailings Storage Facility - Site Investigation - Borrow Area
	No. 2 - Geologic Cross Sections - Sheet 3 of 4
Figure 2.9*	Tailings Storage Facility - Site Investigation - Borrow Area
	No. 2 - Geologic Cross Sections - Sheet 4 of 4

^{*} Previously issued with "Selected Excerpts from Reference Information", Ref. No. 11162/13-6



MOUNT POLLEY MINING CORPORATION MOUNT POLLEY MINE

Drillhole	Depth (m)	Description	Samples (m)	SPT Value (N)	Comments
DH99-45	1 0	ORGANICS	<u> </u>		
	0.15	SILT (YILL), light brown, mottled, trace to some gravel,			
	1	some sand (20%) and some clay, med plasticity, very moist to			
	1	wet (3-5% > Optimum), low permeability, moisture content >			
		optimum; becomes stiffer with depth from 0.75 m, light to			
		med brown color, moist to very moist, some gravel, low			1
		permeability; high moisture content at 2.1 m, about 4% >			
		optimum			1
					1
	12	SH T/CL LV CL LCIOL LCUSTON F C			
	4.2	SILT/CLAY, GLACIOLACUSTRINE, firm to stiff and varved	_		
		to layered, med to high plasticity			
	4.5	End of Hole.			Backfilled with 4 bags of bentonite
DH99-46	0	ORGANIC\$	-		
	.2	SILT (TILL), light brown, massive, firm, very moist to wet,		1	
		some sand and gravel with some clay - low to med plasticity;			
		becomes stiffer with depth, very moist, sandy with some	•		
		gravel, clasts are subrounded, no red-brown clasts in till			
		<u> </u>			
	3	End of Hole.			Backfilled with 2 bags of bentonite
DH99-47	0	SILT (TILL), light brown, firm with some sand and some		 -	Data inter a Rai 2 dags of Centonice
D1177-47		clay, med plasticity, wet, low permeability	-		
	0.45	SAND (TILL), some silt to silty, gravelly and trace clay, moist			+
		to very moist and med to low plasticity, low permeability	0.5 to 1.5		1
		, and an analytical politicality	V.3 W L.3		
	1.5	End of Hole,		<u> </u>	Pagk Gliad with 1 hag of harmaits
F3.13.0.0.40		- L		ļ. <u></u>	Backfilled with 1 bag of bentonite
DH99-48	0	SILT (TILL), light brown, stiff, moist, some sand and gravel, low permeability	-		1
	0.6	SAND (TILL) - red-brown, silt (30%) and gravel (20%) with			
	0.0	trace to some clay, stiff to very stiff, moist and low			
		permeability	0.6 to 1.0		
	1.12	!'			
	1.17	BEDROCK			,
·	1.17	End of Hole.			Backfilled with 1 bag of bentonite
DH99-49	0	ORGANICS, already stripped (about 0.2 m removed)	•		
	0	SILT (TiLL), light brown, firm and wet, sandy to some sand			
		and fine gravel, low permeability	•		
	0.3	SAND (TILL), red-brown, stiff to very stiff and moist to very			
	i	moist, silty to gravelly, well graded, low permeability,		1	
		moisture content about optimum, medium plasticity; becomes			
		moist and very stiff with depth, well graded and very low	0.9 to 1.4		
		permeability			
	!				
	1.8	Refusal but no coarse gravel		-	<u> </u>
	1.8	End of Hole.		 	
	<u>: </u>				Backfilled with I bag bentonite
DH99-50	0	SAND (TILL), red-brown, stiff to very stiff, silty with some			
		gravel and trace clay, low permeability			
	0.6	End of Hole.	•		Backfilled with 1/2 bag of bentonite
DH99-51	0	SILT (TILL), light brown mottled and weathered, fine grained		ì	
	1	sand to trace gravel and clay, firm, very moist and low			
	ļ	permeability; becomes very moist and stiff with depth, light	•		On road, topsoil removed
		brown and massive, some gravel and very low permeability			
	3.0	End of Hole.			Backfilled with 2 1/2 bags of bentonite
DH99-52	1 0	ORGANICS			<u> </u>
	0.15	SAND, compact and fine grained, trace gravel and trace to		 	
		some fines, medium permeability	-		
	0.4	SILT AND SAND (TILL), firm to stiff, very moist to wet,		†	
	i	medium plasticity, massive, low permeability, some gravel			
	!	and trace clay, light brown; becomes stiff and very moist with		+	
		depth, moisture content > optimum - about 4 to 5% above; at			
		2 m depth, soil is very moist and too wet for fill, drilled till to	•		
	•	bettom			1
	1				
	3	End of Hole,		 	Pack@lad with 2 hars
		ORGANICS		<u> </u>	Backfilled with 2 bags
DH00 53		UNUNITED	*	ļ	
DH99-53	0	CH TOTAL Make the control of the con	i e	1	
DH99-53		SILT (TILL), light brown, firm to stiff, very moist and low			
DH99-53	0	permeability, sand with trace fines, gravel and clay, low			
DH99-53	0	permeability, sand with trace fines, gravel and clay, low plasticity; becomes stiffer with depth, gravel (20%), some	•		
DH99-53	0	permeability, sand with trace fines, gravel and clay, low			
DH99-53	0.1	permeability, sand with trace fines, gravel and clay, low plasticity; becomes stiffer with depth, gravel (20%), some clay, very moist and moisture content > optimum of 4 to 5%	-		
DH99-53	0	permeability, sand with trace fines, gravel and clay, low plasticity; becomes stiffer with depth, gravel (20%), some	-		
DH99-53	0.1	permeability, sand with trace fines, gravel and clay, low plasticity; becomes stiffer with depth, gravel (20%), some clay, very moist and moisture content > optimum of 4 to 5%			Backfilled with 2 bass of bentonite
	0 0.1	permeability, sand with trace fines, gravel and clay, low plasticity; becomes stiffer with depth, gravel (20%), some clay, very moist and moisture content > optimum of 4 to 5% BEDROCK			Backfilled with 2 bags of bentonite
DH99-53 DH99-54	1.75 1.75 0	permeability, sand with trace fines, gravel and clay, low plasticity; becomes stiffer with depth, gravel (20%), some clay, very moist and moisture content > optimum of 4 to 5% BEDROCK End of Hole. ORGANICS	•		Buckfilled with 2 bags of bentonite
	0 0.1	permeability, sand with trace fines, gravel and clay, low plasticity; becomes stiffer with depth, gravel (20%), some clay, very moist and moisture content > optimum of 4 to 5% BEDROCK End of Hole,	•		Buckfilled with 2 bags of bentomite



MOUNT POLLEY MINING CORPORATION MOUNT POLLEY MINE

SUMMARY OF 1999 FOUNDATION DRILLHOLES

Date Printed: 21-Aug-00 M:\11162\U3\Report\S\[DH-SUM XLS]Data SPT Value (N) Comments Drillhole Depth (m) Description Samples (m) 0.6 End of Hole. DH99-54 cont'd SILT (TILL), brown, sandy to silt and sand, some clay and DH99-55 gravel (10%), very moist; some clay and less sand at 0.6 m. stiff and better graded gravel; moist stiff sand and very low permeability at 2.0 m depth End of Hole. 10 Backfilled with 2 bags of bentonite 0 ORGANICS DH99-56 SILT (TILL), light brown sliff and damp to moist, sandy 0.3 (25%) with trace gravel and clay; becoming very stiff at 0.8 m depth, higher moisture content but still ok for fill placement; 2.2 m down is very moist to wet and too high for fill, sandy Water seepage around 2.5 m silt some gravel, grey-brown and low permeability 45 End of Hote. Backrilled with 2 bags of bentonite SILT (TILL) light brown, sandy to trace gravel (10%), higher DH99-57 moisture content with depth, gravelly with depth, suitable for fill Surface removed, minor organics SILT AND SAND (TILL), some clay and gravel - becomes coarser with depth, very stiff, maist and becomes very maist 15 with depth - borderline too wet for fill Backfilled with 2 bags of bentonite End of Hole. SILT (TILL), sandy with trace clay (10%) and some fine DH99-58 gravel, becomes gravelly and better graded with depth, med Top 1 m could be stightly wet but likely useable plasticity and moisture content > optimum, borderline compaction @ 92% 3.5 End of Hole Refusal due to cobble. Backfilled with 2 bags of bentonite chips SILT (TILL), light brown to brown, sandy with some gravel DH99-59 0 and trace clay, low to med plasticity, moist to very meist, till is wet near the bottom of hole Backfilled with 2 bags of bentonite chips SILT (TILL), light brown and stiff to very stiff, trace clay and DH99-60 gravel, very moist to wet, moderate plasticity, low permeability End of Hole. DH99-61 ORGANICS 0.15 SILT (TILL), light brown, firm to stiff sand, trace gravel and clay BEDROCK 0.6 Backfilled with 1/2 bag of bentonite chips 0.6 End of Hole. DH99-62 0 SILT (TILL), light brown, stiff to very stiff, sandy with some to trace gravel, low permeability 0.6 Bedreck End of Hole. 0.6 Backfilled with 1/2 bag of bentonite chips DH99-63 0 SILT (TILL), stiff, sandy with trace gravel and clay, light 0.05 brown to brown, very moist to wet, low permeability 1.1 BEDROCK, red-brown 1.1 End of Hole. Backfilled with I bag of bentonite chips n ORGANICS DH99-64 0.15 SILT (TILL), light brown, stiff to very stiff and moist to very moist, sandy with trace gravel and clay, low permeability, moderate plasticity SAND (TILL), stiff, silty, moist to very moist, trace gravel and clay, red-brown 1.3 BEDROCK 1.3 End of Hole. Backfilled with 1 bag of bentonite chips Surface remoulded slightly with fill from logging SAND (FILL), remoulded till, silty, some gravel DH99-65 activities 0.3 SAND (TILL), brown, stiff, silty with some gravel (20%). trace clay, grades to red-brown color with depth, grain size medium to slightly coarser 0.6 BEDROCK End of Hole. Backfilled with 1/2 bag of bentonite chips 0.6 DH99-66 SILT (TILL), stiff to very stiff sand with trace clay and gravel, moist to very moist, med plasticity BEDROCK refusal 60 0.9 End of Hole. Backfilled with 1/2 hag ofbag of bentonite chips



MOUNT POLLEY MINING CORPORATION MOUNT POLLEY MINE

Drillhole	Depth (m)	Description	Samples (m)	SPT Value (N)	Comments
	1	ļ	· F · ZX		
DH99-67	0	SILT (TILL), light brown, some sand with trace clay and			1
		gravel, moist to very moist, low permeability, low to medium			1
		plasticity and moisture content around plastic limit; transition			
		at 2.1 m depth to till with bedrock clasts, slightly coarser	•		
		grained silty sand with some gravel			
		The state of the s			
	2.7	BEDROCK, red-brown	· · · · · · · · · · · · · · · · · · ·		
	2.7	End of Hole.		1	Backfilled with 2 bags of bentonite chips
DH99-68	0	SILT (TILL), light brown to brown and stiff, sandy with trace			
		clay and gravel, more gravel and clay with depth, moist to very moist deeper down, moisture content > plastic limit			
		rely monet every down, monstare entires a preside time.			
	1 3	End of Hote.			Backfilled with 2 bags of till
DH99-69	1 0	ORGANICS			paramed what 2 bags of an
DH99-09	0.15	SILT (TILL), brown, stiff to very stiff, sand with some clay	•		
	0.13	and gravel, mottled, red-brown gravel clasts and sand a little	_		1
		deeper	-		
	ī	BEDROCK - refusal			
	i	End of Hole.			Backfilled with I bag
DH99-70	0	ORGANICS		1	
~4177-10	0.15	SILT (TILL), stiff till at top becoming very stiff and moist			+
		with depth, gravelly silty sand, low permeability, moisture			
		content < plastic limit, gravel clasts incorporated into till near			ļ
	,	bottom of hole, low permeability			
	1.5	End of Hote.			Backfilled with 1 bag
DH99-71	0	TOPSOIL, roots extend into silt layer below			H
	0.15	SILT (TILL), brown, stiff, sandy with trace gravel and clay.			
	1	lew permeability, moisture content < plastic limit, some gravel at 0.5 m, slightly higher moisture content at 1.4 m			
		graves at 0.5 m; sugarry tagger moisture content at 1.4 m			
	3	End of Hole.			Backfilled with 2 bags
DH99-72	0	ROOTS		ļ	<u> </u>
DH99-72	0.15	SiLT (TILL), firm to slightly stiff, some sand and clay with			No topsoil, just roots down to 0.15 m
İ	0.1.1	trace gravel, moist and moisture content > plastic limit, low	0.4 to 0.7		
		permeability	0.410 0.1		
	0.85	BEDROCK - refusal		 	
	0.85	End of Hote,		 	Backfilled with 1/2 bag
DH99-73	0	ORGANICS		 	
21177 10	0.1	SILT (TiLL), brown, stiff, moist to very moist, sandy with			· · · · · · · · · · · · · · · · · · ·
		some clay and trace gravel, moisture content < plastic limit.			
	ļ	low to medium plasticity, low permeability, some gravel at 0.5	-		
		m depth and becomes finer grained and wetter after 2,1 m			
	2.4	SILT (GLACIAL) ABLATION TILL), massive, gradational			
		trace for gravel; very fine - trace sand and non-plastic, very moist to wet, appears firm but likely firm to stiff in-situ			
		and all and all and the true to the total to suit in suit			
	3.2	SAND (TILL), brown and compact, some sift and fine to med		 	<u>- </u>
	""	grained gravel, less fines, poor recovery when tried to sample			!
	3.9	End of Hole.		†	Backfilled with 2 bags
DH99-74	0	SILT (FILL) firm to stiff reworked till, sandy, grey-brown,		1	
		moist, wood fragments, roots trace gravel and clay			
	1		ļ		
	0.5	SILT (TILL), light brown to brown, slightly dessicated, sandy			
	1	with some gravel, low permeability; becomes very stiff and moist with depth, some gravel and clay at 0.8 m depth,			
	İ	medium plasticity and moisture content < plastic limit	•		
		process and a process and			1
	3	End of Hole.		-	Backfilled with 3 bags
DH99-75	! 0	SILT (Fil.L), reworked till below		-	
カロシタ・/5	0.15	SILT (TILL), stiff to very stiff, sandy, moist to damp,	 	 	
	0.13	motiled, trace gravel and clay			
	0.5	SILT AND SAND (TILL), very stiff, moist brown, low to		 -	·· - i
	1	med plasticity, gravelly, low permeability			
	2.2	SILT (GLACIOLACUSTRINE), very suff to hard, laminated	!	·	· · •
	1	irregular beds, typically 1 to 5 mm thick, clay zones silty, med	-		
	İ	plasticity, highly consolidated	1		
	3	End of Hole.			Backfilled with 3 bags
DH99-76	0	SILT and SAND (TILL), brown, very stiff, gravelly with	1		
		some clay, low permeability and moist, moisture content <		1	İ
	I	plastic limit			



MOUNT POLLEY MINING CORPORATION MOUNT POLLEY MINE

Drillhole	M XLS Data Depth (m)	Description	Samples (m)	SPT Value (N)	Comments
DH99-76 cont'd	1.6	SILT (GLACIOLACUSTRINE), very stiff, difficult to crill, irregular thin clay faminations, mostly silt with some clay	.		
ŀ	3	End of Hole.			Backfilled with 3 bags
DH99-77	0	Reworked, loose till			
D1199-17	0.25	SiLT (TILL), light brown, stiff, damp dessicated cap, mottled, moist, some sand and trace gravel and clay, low permeability; becomes gravelly and stiffer with depth			
	1.8	Hit Cobble, refusal			
•	1.8	End of Hole.			Backfilled with 1 bag
DH99-78	0	FILL, wet, silty, loose, sandy to gravelly	-		
21155 70	1.9	ORGANICS		,	
Ì	2.1	SILT (Weathered TILL), soft to firm, wet, organics mixed in			
	2.5	SILT, brown, stiff, mottled, desicated cap, becomes firm to very stiff with depth, very moist, some gravel and sand	-		
	4.3	End of Hole.		***************************************	Backfilled with 3 bags of bentonite
DH99-79	0	REWORKED TILL/FILL, sandy silt, soft to firm, very moist	***		
DII		to wet			
:	0.75	Brown silt and sand with some gravel, becomes stiffer with depth, low permeability, low to medium plasticity, very moist	-	21	70% recovery - length of run is 24"
	1.5	Very stiff to hard, moist to very moist		115	100% recovery - length of run is 24"
	3	End of Hole.			
DH99-80	0	SILT (TILL), light brown, stiff, sandy with trace clay and gravel, low permeability and low plasticity; becomes very stiff and moist with depth, more gravel present at depth	•		
	3	End of Hole.			Backfilled with 1 bag bentonite
DH99-81	υ	ORGANICS (TOPSOIL)			
D1177-01	0.25	SAND (TILL), brown, soft and wet, some silt and gravel, low permeability			
	0.8	Sil.T (T(LL), light brown, some sand, gravel and clay, firm and very moist to wet, med plasticity, becomes very stiff and moist with depth	·		
	2.5	SILT and SAND, very stiff to hard, moist			
	3	End of Hole.			Backfilled with 3 bags of bentonite
DH99-82	0	SILT (TILL), stiff, sandy with trace gravel and clay, desicated cap, mottled and moist to damp; becomes stiffer to firm with depth, very moist, some clay; moisture content > plastic limit at 0.11 m; moisture content < plastic limit at 0.8 m; moisture content < plastic limit at 1.2 m			DH99-82 at St 24+00, 8 m upstream of 3:1 Toe
	3	End of Hole.			Backfilled with 1 bag
DH99-83	0	SILT and SAND (FILL), soit to firm			DH99-83 at St 24+00, 20 m downstream of 3:1
	0.2	SILT (TILL), silt with some sand and gravel, becomes firm to stiff and moist to very moist with depth, medium plasticity, some clay and gravel; meisture content > plastic limit at 0.45 m; moisture content = plastic limit at 1.4 m; low permeability and moisture content < plastic limit at 1.4 m depth	-		
	1	<u> </u>	ļ		Backfilled with 2 bags
	3	End of Hole.	<u> </u>	ļ	Discoursed with a trags
DH99-84	0	SILT (TILL), light brown, stiff and mottled, dessicated cap, some sand with trace clay and gravel, damp to moist; stiffness and moisture increases with depth, moisture content > plastic limit at 0.45 m depth			DH99-84 at St 23+50, 8 m upstream of toe
	0.45	SPT done to 1.05 m	-	14	Spt done 1 m away from drillhole, 100% recov 24" run
	1.2	SPT done to 1.8 m	L	57	
	3	End of Hole.			Backfilled with I bag bentonite in each hole
	<u> </u>		1		DH99-85 at St 23+30, 10 downstream
DH99-85	0.2	ORGANICS SILT (TILL), tight brown, stiff, sandy with trace clay and gravel, damp to moist with a dessicated cap; becomes firm to stiff and gravelly with increasing depth, also moist to very moist with depth, moisture content > plastic limit and low to medium plasticity at 0.7 m depth	-		D17763 g 3. 2-730, 10 downsacean
			<u> </u>		
	3	End of Hole.	ļ		Backfilled with 2 bags
DH99-86	0	FILL, reworked silt till and organics, woody debris	1		DH99-86 at St 22+80, 8 m downstream of toe. Surface newly grassed



MOUNT POLLEY MINING CORPORATION MOUNT POLLEY MINE

SUMMARY OF 1999 FOUNDATION DRILLHOLES

MATT162\13\Report\S\fDH-SUM_XLS]Data Date Printed: 21-Aug-00 Drillhole Depth (m) Description SPT Value (N) Samples (m) Comments 0.45 ORGANICS, topsoil DH99-86 cont'd SILT (TILL), light brown and mottled, stiff, some sand and 0.7 trace gravel, damp to moist, dessicated cap, low permeability; becomes firmer with depth, moisture content - plastic limit at 0.9 m 0.85 TPZ Test 1.5 m away from drillhole, 100% recovery -21 24" nın SILT and SAND, moist to very moist, some gravel, med 1.3 plasticity, moist to very moist, stiffness increases with depth, moisture content < plastic limit at 3 m 1.45 70? High blowcount may be due to gravel End of Hole. Backfilled with 2 bags bentonite and rest with drill 4.5 cuttings DH99-87 0 Minor grass, reworked till for first 100 mm At Ch 22+70, 10 m upstream of toe 0.1 SILT (TILL), light brown and mottled, trace to some clay and fine gravel, stiff, damp to moist and low permeability; becomes stiff to very stiff with depth, moist to very moist; noisture content ~ plastic limit at 0.4 m; moisture content < plastic limit at 0.9 m End of Hote. Backfilled with 1 hag DH99-88 0 ORGANICS, reworked topsoil, wood and debris At Ch 22+00, 10 m downstream of toe ORGANICS and SILT, transition from topsoil to till, moist, 0.5 Remove till mixed with topsoil for foundation prej some sand with trace gravel 0.9 SILT (TILL), orange-brown to light brown, mottled, stiff, low permeability, some clay and trace gravel, low plasticity; moisture and stiffness increases with depth SAND (TILL), light brown, very dense, silty with trace to some clay, low permeability, moist, moisture content < plastic 3.2 SILT (GLACIOLACUSTRINE), light grey, very stiff to hard and difficult to drill, highly over-consolidated, typically non-plastic, rare stratification; 4.5 to 6 m still very stiff to hard, Water seeped into hole near 5.5 m on-stratified, trace clay, low permeability End of Hole. 6 Backfilled with 3 bags and drill cuttings ORGANICS DH99-89 0 At Ch 21+85, 15 m upstream 0.15 SILT (TILL), light to med brown, mottled, stiff, sandy with trace clay and gravel, damp to moist; becomes stiff to very stiff with depth; gravelly silt and sand at 1.1 m, very stiff and moisture content < plastic limit End of Hole. SILT and SAND (FILL/TILL), suff, moist, sandy, some DH99-90 At Ch 21+50, 8 m downstream of too gravel, low permeability 0.75 SILT (GLACIOLACUSTRINE), dense to very dense and stiff to very stiff, moist, trace clay, low permeability and plastic to non-plastic, irregular stratification, difficult to drill, grades from fine silt with some clay to slightly coarser silt (nonlastic); continues to be highly consolidated with depth, fine grained silty sand with trace gine gravel at 2.7 m. End of Role Backfilled with 2 bags of bentonite DH99-91 SILT (TILL), sandy, trace gravel, massive but irregular with intermixed fine and coarse fill?, no dessicated cap; harder at 1.2 m and diffucult to drill; random silt with variable sand, trace gravel and clay from 1.5 to 2.2 m; very stiff weakly At Ch 21+20, 20 m upstream of toe stratified sandy silt at 2.2 m CLAY and SILT (GLACIOLACUSTRINE), light grey, very 2.4 stiff to hard, highly over-consolidated and very low permeability 2.8 End of Hole SILT (FILL), light brown, mix of sandy silt till and some clay med plasticity and GLACIOLACUSTRINE silt, appears DH99-92 At Ch 21+00, 8 m downstream of toe compact SILT (GLACIOLACUSTRINE), light brown, very stiff to 0.45 hard, trace fine sand and some clay CLAY (GLACIOLACUSTRINE), silty, med plasticity, very 0.9 stiff to hard; very difficult to drill from 1.5 to 3 m, very low permeability, trace sand and gravel End of Hole. Backfilled with I bag of bentonite 0 FILL, generally silty till, moist DH99-93 At Ch 20+00, 20 m downstream of toe 0.15 SILT (TILL), moist, firm



MOUNT POLLEY MINING CORPORATION MOUNT POLLEY MINE

SUMMARY OF 1999 FOUNDATION DRILLHOLES

MATH62M3ReponV(DH-SUM XLS)Data Date Printed: 21-Aug-00 SPT Value (N) Drillhole Description Samples (m) Comments Depth (m) DH99-93 cont'd 0.4 SPT Test 1.5 m from drillhole, 100% recovery - 24% rur 26 SILT (TILL-LIKE), light brown, very stiff, some clay to 0.55 clayey with trace sand and fine gravel, low permeability, low to med plasticity SILTY (TILL-LIKE), some sand to sandy, stiff to very stiff, 28 trace fine gravel, low permeability CLAY (GLACIOLACUSTRINE), very stiff to hard, grey-1.05 brown, silty with trace fine sand, poorly stratified, moist Grey-brown silty clay could be fine grained till-like highly consolidated, med to high plasticity; grades to stiff silty sand with trace clay at 1.6 m, sand is grey and fine grained SAND (GLACIOFLUVIAL - low energy), drills easily, 2.1 saturated, trace silt (10%), predominantly fine grained sand, well sorted; interbedded fine sand and clay lenses from 3.1 m 2.5 to 3 to 4.5 m, clay has med to high plasticity, light brown and very stiff; fine grained sand at 4.1 m with trace to some silt 4.4 SAND only, poor recovery SILT (GLACIOLACUSTRINE), grey, poorly stratified, coarse 4.5 silt with trace and some fine sand with trace clay (5 to 10%). Between 4.5 and 6 m measure water level 1.7 m non-plastic, saturated, occasional discontinous clayey silt below ground lenses, overall low permeability CLAY (GLACIOLACUSTRINE), some silt to silty, med 5 X plasticity, very low permeability, below 5.8 m clay is very stiff, it has med to high plasticity, some silt and trace fine sand in irregular layers (1 to 3 mm thick) End of Hole. Backfilled with 3 bags of bentonite DISTURBED/ REWORKED TILL, some gravel, organics DH99-94 At Ch 19+90, 15 m upstream of 3:1 toe mixed in, moist to very moist 0.5 SILT and SAND (TILL), mouled brown in oxidated pockets, massive, low permeability, low to med plasticity, meisture content < plastic limit, some gravel and clay, stiffness increases with depth SAND (TILL), grey, very dense, gravelly, silty (25%), trace 1.6 clay, very low plasticity, moist, low permeability SILT (GLACIOLACUSTRINE), grey, stiff, some clay and 3.L fine sand, poorly stratified to irregular, low to med plasticity, moisture content < plastic limit, generally low permeability same unit as 93 CLAY (GLACIOLACUSTRINE), very stiff, trace silt, med to 57 high plasticity, highly consolidated, very low permeability, rare discontinous fine sand lenses End of Hole. Backfilled with 4 bags of bentonite ORGANICS DH99-95 At Ch 18+50, 10 m upstream of convey pipe SILT (TILL), mottled grey-brown, some sand to sandy, moist, trace to some gravel and clay, low to med plasticity, moisture content < plastic limit; stiffness increases with depth 0.3 SPT Test 1.5 m from drillhole, 75% recovery - 24" run 22 SPT 0.9 19 100% recovery - 24" run 1.6 SAND (TILL), silty, very stiff, moist, moisture content < plastic limit, low permeability, well graded, basal till; becomes firm to stiff and moist to very moist with depth, moisture content < plastic limit at 3.2 m 1.7 SPT 3.6 SPT 17 40% recovery - 24° run 1.6 CLAY (GLACIOLACUSTRINE), light brown, firm to stift. interbedded with irregular thin lenses of fine sand and/or silt, lower permeability due to irregular bedding; at 5.2 m is predominantly clay with silt and rare sand lenses, very stiff End of Hole. Backfilled with 4 bags of bentonite ORGANICS DH99-96 At Ch 18+65, 10 m downstream of conveyance pipe



MOUNT POLLEY MINING CORPORATION MOUNT POLLEY MINE

SUMMARY OF 1999 FOUNDATION DRILLHOLES

M:W1162\(G\)ReportS\(DH\-S\(U\)XLS\(D\)aia Date Printed: 21-Aug-00 Drillhole Description Samples (m) SPT Value (N) Comments Depth (m) 0.3 21 75% recovery - 24" run SILT (TILL), mottled light brown, dessicated cap, stiff, some DH99-96 cont'd sand, gravelly, moist to very moist; becomes firm to stiff with depth, at 0.6 m moisture content is < plastic limit and plasticity is low to med 0.9 May have hit cobble at 1.5 m so N could be as low 21 as 15, 60% recovery - 24" run SILT (GLACIOLACUSTRINE), light brown, stiff to very stiff, well sorted, trace fine sand (5%) and clay (< 5%), non-2.1 plastic, moist and low permeability SAND (TILL-LIKE), very stiff, some silt to silty, gravelly, low permeability, moist trace clay, weakly cohesive, very difficult to drill End of Hole. Backfilled with 2 bags of bentonite DH99-97 ORGANICS 8 m west of GV 296-9, 6 m downstream of toedrain 0.3 SILT (TILL), light brown, mottled with orange oxidized pockets, firm, some sand and gravel with trace to some clay, wet to very moist, moisture conent > plastic limit, low Could easily stick thumb into auger at 1.5 m depth permeability; at 0.8 m silt is becoming wet on auger, moisture 12 SPT done 2.5 m from drilthole; 92% recovery - 24" content may be > plastic limit; silt becomes stiffer with depth; wet sandy silt with gravel and clay at 1.5 m, med plasticity, moisture content > plastic limit 0.9 SPT 42% recovery - 24" run 19 1.5 SPT 55% recovery - 24" run 13 CLAY (GLACIOLACUSTRINE), firm, trace gravel, sandy 2.7 silt, still wet; poorly collesive at 2.9 m, appears loose on flights SAND (GLACIOFLUVIAL), poor recovery, trace to some ines (10%), higher permeability, density unknown but drilled through easily, interbedded sand in silty clay at 3.3 m; stratified sand seams up to 15 cm thick between 3.6 to 4.5 m. lower permeability, silty sand-clay lenses; glacial fluvial sand interbedded with thin clay to silt layers between 4.5 to 5.4 m SAND (TILL-LIKE), gravelly, some fines (15%), low to med permeability, very dense 5.8 CLAY (GLACIOLACUSTRINE), very stiff, some silt, difficult to drill, low permeability End of Hole 6.1 Backfilled with 2 bags of bentonite DH99-98 n SILT (TILL), stiff, sandy, some clay and gravel, mottled brown to light brown, moist, massive, low permeability, med At Ch 18+00, 10 m downstream of convey pipe plasticity; becomes very stiff with depth 1.7 SAND (TILL), very stiff, moist, gravelly, silty (20 to 25%) to some silt, trace clay, low plasticity, low permeability, well graded, grey; becomes slightly siltier with depth and moisture content increases 4.5 End of Hole. SILT and SAND (FILL), reworked till, very moist, firm, grey-DH99.99 CH 19+25, 10 m usptream of pipe brown, some gravel 0.3 SILT (TILL), firm to stiff, moist, moisture content < plastic limit, med plasticity, sandy to some sand and gravel, low SPT done 10 m upstream of pipe; 54% recovery permeability, contains irregular dark brown to black fine grained organic lenses 1mm to 10mm thick 24" run 45% recovery - 24″ run 0.0 13 SILT (HIGHLY WEATHERED TILL?), brown, firm to stiff, 1.1 some sand, low permeability, med plasticity, some clay are mottled 1.5 ORGANIC and SILT rich zone 100% recovery - 24" run 1.55 SILT (TILL), some sand to sandy, some clay, grey-brown, some gravel, moist to very moist, stiff SILT (GLACIOLACUSTRINE), very stiff, some clay, med plasticity, trace sand, brown, no discernable stratification 2.3 CLAY (GLACIOLACUSTRINE), very stiff, some silt to silty. med to high plasticity, light brown, moist, very low permeability End of Hole. Backfilled with 2 bags of bentonite



MOUNT POLLEY MINING CORPORATION MOUNT POLLEY MINE

SUMMARY OF 1999 FOUNDATION DRILLHOLES

M:\11162\13\Report\5\(DH-\$UM.XL\$)Data Date Printed: 21-Aug-00 Drillhole SPT Value (N) Description Comments Depth (m) Samples (m) DH99-100 SILT (TILL), stiff, sandy, trace gravel, some clay, moist, mottled light brown, low permeability; becomes very moist 20 m west of Plane E?, 5 m upstream of convey with depth; moisture content = plastic limit at 0.6 m, < plastic limit at 1.1 m and = plastic limit at 2.2 m 0.3 SPT 25% recovery - 24" run. N=24 (67% recovery) 13 (242) because sampler pushed rock so value not realistic test carried out 1 m from drillhole 0.9 SPT 100% recovery + 24" run l6 13 SPT 33 29 SAND (GLACIOFLUVIAL), brown, fine to med grained, aturated, trace tines, well sorted, no stratification observed, high permeability; some interbedded brown clay at 4 m, med to high plasticity, 5 to 15mm wide grains SILT (GLACIOFLUVIAL), very stiff but highly sensitive to vibration, grey, saturated, coarse to med silt, very well sorted, non-plastic 5.5 SAND (TILL), basal till, very dense, gravelly with some silt (20%), trace clay (<5%), low plasticity to non-plastic, well-graded, low permeability End of Hole. Backfilled with 4 bags of bentonite chips and drill SILT (TILL), firm to stiff, moist, mottled, light brown, DH99-101 dessicated cap, low permeability, trace gravel and some clay; becomes stiff with depth 0.1 SPT 22 100% recovery - 24" run 0.9 SPT 42 100% recovery - 24" run SPT 1.5 l6 80% recovery - 24" run SAND (GLACIOFLUVIAL), saturated, some gravel, trace 1.5 fines (5 to 10%); increased gravel around 2m, very high SAND (TILL), very dense, some silt, trace clay, gravelly, low 3,45 Water level raised to 0.6 m below ground level permeability, moist, basal till druing logging 4.5 End of Hole Backfilled with 3 bags of bentonite chips SILT (TILL), some sand to some clay, trace gravel, very DH99-102 0 Downstream of waste pile on access road moist, low permeability, massive, brown 0.3 SILT (GLACIOLACUSTRINE), stiff to very stiff, alternating layers of non-plastic silt with lesser silt, some clay, 1 to 2 mm fine sand partings; 50 mm fine sand seam at 0.9 m, med permeability, dense SAND (GLACIOFLUVIAL), dense, fine to med grained, 1.5 some gravel, brown, med to high permeability, brown; becomes finer grained sand with trace to some silt (1- to 15%) at 2.2 m and med permeability; becomes coarser and denser again at 2.5 m with trace fines SAND (TILL), very dense, some silt and clay, gravelly, redbrown 45 End of Hole Backfilled with 3 bags of bentonite chips SILT (TILL), sitff to very stiff, some sand to sandy, low DH99-103 permeability, massive, trace gravel, dessicated cap, damp to moist; becomes stiffer with depth, moisture content > plastic SILT (GLACIOLACUSTRINE), stiff, wet well sorted, low 1.5 permeability, some fine sand, trace to no clay 1.65 SAND (TILL), silty, gravelly, trace clay, low plasticity, dense to very dense, massive, low permeability 2.15 SILT (GLACIOLACUSTRINE) with SAND (GLACIOFLUVIAL), irregular lenses of fine sand (dense) and silt (stiff), rare clay layers, sand is generally lower vertical permeability 2.5 SAND (TILL), very dense, gravelly, some silt, clasts are redbrown and grades to red with depth, low permeability - 10% to 10" cm/s, massive 2.9 BEDROCK, refusal 2.9 End of Hote Backfilled with 2 bags of bentonite TILL, reworked stripping waste DH99-104 0 Downstream of stripping waste 0.2 SILT (TILL), stiff to very stiff, sandy to some sand, some clay and trace gravel, damp to moist, mottled light brown, low permeability; becomes moist to very moist with depth and stiffness increases with depth



MOUNT POLLEY MINING CORPORATION MOUNT POLLEY MINE

SUMMARY OF 1999 FOUNDATION DRILLHOLES

MA11162\13\Report\5\JDH-5UM XLS\Data Date Printed: 21-Aug-00 Description SPT Value (N) Drillhole Depth (m) Samples (m) Comments SAND (TILL), silty (25 to 30%), very stilf to hard, basal till, brown, moist, low permeability DH99-104 cont'd 1.6 2.2 BEDROCK, refusal 2.2 End of Hote. Backfilled with 2 bags of bentonite chips DH99-105 0 Reworked material 0.15 SILT (TILL), stiff to very stiff, some sand to sandy, trace gravel and clay, low permeability, motified light brown, damp to moist; more gravelty at 0.3 m, trace clay; red-brown at 1.25 in, some xilt and moisture content about optimum End of Hole. 1.7 Backfilled with 1 1/2 bags of bentonite chips SILT (TILL), brown, sandy, stiff to very stiff, very moist, DH99-106 trace gravel and some clay, moisture content < plastic limit, low to med plasticity; stiffness increases with depth, higher gravel % at 0.45 m SAND (TILL), silty (25 to 30%), red-brown, trace clay, low 3.3 permeability, very dense, some gravel and trace clay BEDROCK, refusal 3.4 End of Hole. 3.4 Backfilled with 2 bags of bentonite chips DH99-107 ORGANICS, poorly developed SAND (TILL), some silt, some gravel to gravelly, trace clay, red-brown, moist, organics (roots) to 0.2 m; becomes very moist to silty with some clay at 0.3 m, med plasticity, low permeability, moisture content < plastic limit; stiffness and moisture increases with depth End of Hole. Backfilled with 2 bags of bentonite chips DH99-108 n ORGANICS, topsoil SILT (TILL), stiff to very stiff, sandy, trace clay with some gravel, low permeability, becomes firm and very moist with depth; med plasticity and moisture content > plastic limit at 0.3 m; moisture content < plastic limit at 0.9 m, stiff to very stiff; very stiff to glacial till at 1.5 to 4.2 m, some clay and gravel (25%), med plasticity and moisture content < plastic limit: 15% clay and fine gravel at 5 m SAND (TILL), basal till, silly to some silt with trace clay low plasticity, some gravel (20%), mosit, grey, low permeability, very dense 7.5 End of Hole. Backfilled with 3 bags of bentonite chips DH99-109 0 FILL, organic waste SILT (TILL), firm to stiff, mottled, grey-brown, sandy, some 2.1 gravet and clay, med plasticity, low permeability; at 2.3 m becomes very moist to wet, moisture content > plastic limit. firm to stiff, brown, finer gravel; moisture content at 2,6 m < plastic limit SILT (TILL), stiff to very stiff, difficult to drill, finer till with trace gravel and some sand and clay, low permeability, low to Water pouring in at fill / native soil contact med plasticity, light green to brown End of Hole. Backfilled with 2 bags of bentonite chips ORGANICS DH99-110 Organics partially scraped off 0.2 SAND (TILL), weathered red-brown, gravelly, some silt (20%), trace clay, low permeability and low plasticity 0.4 SILT (TILL), firm to stiff, very moist, med plasticity, sandy, some clay and gravel, low permeability, brown SAND (TILL), silty, very stiff, red-brown, moist, low 0.85 permeability, some gravel, low plasticity 1.7 BEDROCK, close to bedrock because of refusal 1.7 End of Hole. Backfilled with 1 bag of bentonite chips DH99-111 n FILL, reworked till, composed till ORGANICS 0.15 SAND (TILL), stiff to very stiff, gravelly, brown, low 0.1 permeability, well graded, low plasticity, trace clay, moist; ecomes firm to stiff with depth, some gravel 0.6 SPT Test done 1.5 m from drillhole, 33% recovery - 24 13



MOUNT POLLEY MINING CORPORATION MOUNT POLLEY MINE

H00.111 control 1.2 SPT	Drillholo		Description	Sanuales (m)	CPT Value (NO	Date Printed: 21-Aug Comments
1	Drillhole	Depth (m)	Description	Samples (m)	SPT Value (N)	Comments
2.3 CORRECT, centural Data of false. Data felse.	DH99-111 cont'd	1.2	SPT		14	hit cobble at 18" in hole; 75 % recovery - 24" ru
2.3		1.8	SPT	-	.50	75% recovery - 24" run
DH99-112	ĺ		COBBLE?, refusal			
0.1 GRGANES						
0.35 Sh.T. and SAND FIELD, After to shift, context, some growth, all places have been permeability and the shift in shift to be permeability in the shift of	DH99-112					At St 43+90, 5 in upstream of toe
high thomas hove generability, trace of sp.	}			······································	······	
1.5 Very minder, Bill (Sodimons) y sandy to some stand, monthed grey horson, masture content by plants from 9 100° recovery - 24° run			light brown lower permeability, trace clay			
199 SILT TILL (), suiff to very suif, stacky, some graved to provedly, become may be seen deeply, sow no med planticity, town suiff to very suif, stacky, some graved to provedly, become may be seen deeply to some need planticity, town suiff, some suiff, sui		0.7	very moist, brown, grey mottled, low permeability		13	100% recovery - 24" run
Example Example Processing Processin		1.35		·	9	100% recovery - 24" run
DH99-113 OF FLL restaumated or equals with some reworked till, soft water of the control of the			gravelly, brown, trace to some clay, low to med plasticity, low permeability, moisture content < plastic limit; slightly silty	-	29	100°F recovery - 24" run
Waste Control Contro						Backfilled with 2 bags of bentonite
1.59 1.2	DH99-113		waste	-		At 43+65. 8 m downstream of toe
light how ages, lower permeability, tased clay, low planted particly permeability, and start content a planted limit in planted process on a 1.3 m, more clay with trace graved, light to med plantedly, motistare content a planted limit of the planted plantedly, and and still to sandy shit, some graved and plantedly, south and still to sandy shit, some graved. 2.4 cline and (elli), gravelly with trace clay, dende to very dense, and plantedly process of planted limit of the planted p		0.8				
high platefully. Scornes stiff and very moist at 2 un, mod platefully practice, seath and site sands site, so and site. Seath of the control		1.2	light brown/grey, lower permeability, trace clay, low plasticity; becomes wet at 1.35 m, some clay with trace gravel,	-		
Now permeability S		1.5	high plasticity; becomes stiff and very moist at 2 m, med		9	100'7 recovery - 24" run
DH99-114 0 FEL. waste, organics and peat 0.7 SILT (TICLA) weathered, firm and very moist to wet, grey, motted to rown, sone gravet, trace organic debris (up of till), trace to some clay, low permeability, stiffness increases with depth, sit and said till at 3 m, greypt (25°4) some clay (10°5), low to med plasticity 1.5 SILT (TICLA), weathered, firm and very moist to wet, grey, motted brown, some gravet, trace organic debris (up of till), trace to some clay, low permeability, stiffness increases with depth, sit and said till at 3 m, greypt (25°4) some clay (10°5), low to med plasticity 1.5 End of Hole. DH99-115 0 ORGANICS, peak, woody debris 5 SILT (GLACIOLACUSTRINE); clayey, firm, med to high plasticity, grey to high thown - moited, low permeability 0.8 SILT (SLACIOLACUSTRINE), clayey, firm, med to high plasticity, grey to high thown - moited, low permeability 0.8 SILT (SLACIOLACUSTRINE), some graved, low permeability, well graded; becomes firm to very stiff with depth 1 SILT (GLACIOLACUSTRINE), so to him, grey, silty to some clay, weathered till, grey, wet, soft to firm, trace gravel, some graved, mod to high plasticity, low permeability, wet, moisture connent—sepaste furnit connent—sepaste furnit connent—sepaste furnit connent—sepaste furnit connent—sepaste furnit from 3.1 toc 1.2 SILT (GLACIOLACUSTRINE), may be weathered till, grey, wet, soft to firm, trace gravel, some gravel, med to high plasticity, low permeability, bown, moist to very moist, low to med plasticity, self graded 1 SAND (TILL), silty (20 to 25°5), trace clay, gravelly, low permeability, well graded 1 CLAY (GLACIOLACUSTRINE), may be weathered till, soft on firm, grey, some silt, high plasticity, low permeability, well and to high plasticity, low permeability, self in soft in self 28 m, very moist, sond and silt it with some gravel. 1 Silty sand (weathered till), soft and wet, grey, med to high plasticity, low permeability, well graded to high plasticity, low permeability.				-	31	100% recovery - 24" run
0.7 SILT GLACIOLACUSTRINE?), trace fine sand, soft to firm clay, groy, staturated 1.5 SILT (TILL), weathered, firm and very moist to wet, groy, the control by the product of the control		3	End of Hote.			Backfilled with 2 bags of bentonite
Clay, grey, soturated	DH99-114		i a constant a constan			
1.5 SILT (TILL), weathered, firm and very melst to wet, grey, motted to work, mont gravel, trace or gain debtins (apo of till), urace to some clay, low permeability, suffiness increases with depths, sitt and said till at 3 m, gravelly (25%) some clay (10%), how to med plasticity 4.5 End of Hole		0.7		-		
DH99-115 0 ORGANICS, peat, woody debris 0.5 SILT (GLACIOLACUSTRINE), clayey, firm, med to high plasticity, grey to light brown - monted, low permeability 0.8 SILTY SAND (TILL), wet, firm, some gravel, low permeability 1 DH99-116 0 ORGANICS, wood waste, peal 0.7 CLAY (GLACIOLACUSTRINE), son to firm, grey, silty to some silt, high plasticity, low permeability, wet, moisture contents >> plastic himit 1.2 SILTY (GLACIOLACUSTRINE), son to firm, grey, silty to some silt, high plasticity, low permeability, wet, moisture contents >> plastic himit 1.2 SILT (GLACIAL TILL), daye to some clay, weathered till, grey, wet, son to firm, trace gravel, some gravel, med to high plasticity, low permeability. brown, moist to very moist, low to med plasticity, well graded 3 SAND (TILL), silty (20 to 25%), trace clay, gravelly, low permeability, brown, moist to very moist, low to med plasticity, well graded 3 End of Hole. DH99-117 0 ORGANICS, peat and waste 0.6 CLAY (GLACIOLACUSTRINE!), maybe weathered till - son to firm, grey, some silt, high plasticity, low permeability, well plasticity, well plasticity, tow permeability, son and wet, grey, med to high plasticity, low permeability; stiff to frim at 1.25 m, very moist, sand and silt with some gravel.		1.5	SILT (TILL), weathered, firm and very moist to wet, grey, mottled brown, some gravel, trace organic debris (top of till), trace to some clay, low permeability; stiffness increases with depth, sit and sand till at 3 m, gravelly (25%) some clay	-	27	100% recovery - 24" run
0.5 SILT (GLACIOLACUSTRINE!), clayey, firm, med to high plasticity, grey to light brown - motited, low permeability .		4.5	End of Hote.			Backfilled with 2 bags of bentonite chips
plasticity, grey to light brown - motitod, low permeability 0.8 SILTY SAND (TILL), wet, firm, some gravet, low permeability, well graded; becomes firm to very stiff with depth 3 End of Hole. 3 End of Hole. DH99-116 0 ORGANICS, wood waste, peat 0.75 CLAY (GLACIOLACUSTRINE), so it to firm, grey, sitly to some sitl, high plasticity, low permeability, wet, moisture concent >> plasts limit 1.2 SILT (GLACIAL TILL), clayey to some clay, westhered till, grey, wet, soft to firm, trace gravel, some gravel, med to high plasticity, low permeability brown, moist to very moist, low to med plasticity, well graded 3 End of Hole. DH99-117 0 ORGANICS, peat and waste CLAY (GLACIOLACUSTRINE), maybe weathered till - soft to firm, grey, some silt, high plasticity, low permeability, well graded 3 End of Hole. DH99-117 0 ORGANICS, peat and waste CLAY (GLACIOLACUSTRINE), maybe weathered till - soft to firm, grey, some silt, high plasticity, low permeability, well graded 3 Silty sand (weathered till), soft and wet, grey, med to high plasticity, low permeability; stiff to frim at 1.25 m, very moist, sand and silt with some gravel	DH99-115	0	ORGANICS, peat, woody debris			
permeability, well graded; becomes firm to very stiff with depth 3 End of Hole. DH99-116 0 ORGANICS, wood waste, peal 0.75 CLAY (GLACIOLACUSTRINE), soft to firm, grey, silty to some silt, high plasticity, low permeability, wet, moisture content >> plastic limit 1.2 SILT (GLACIAL TILL), clayey to some clay, weathered till, grey, wet, soft to firm, trace gravel, some gravel, med to high plasticity, low permeability. Italy are clay, gravelly, low permeability, low permeability, low permeability, low no med plasticity, well graded 3 SAND (TILL), silty (20 to 25%), trace clay, gravelly, low permeability, brown, moist to very moist, low to med plasticity, well graded 3 End of Hole. DH99-117 0 ORGANICS, peat and waste 0.6 CLAY (GLACIOLACUSTRINE!), maybe weathered till - soft to firm, grey, some silt, high plasticity, low permeability, wet 0.7 Silty sand (weathered till), soft and wet, grey, med to high plasticity, low permeability; stiff to frim at 1.25 m, very moist, sand and silt with some gravel		0.5		-		
DH99-116 O ORGANICS, word waste, peat O.75 CLAY (GLACIOLACUSTRINE), soft to firm, grey, silty to some silt, high plasticity, low permeability, wet, moisture content >> plastic limit I.2 SILT (GLACIAL TILL), clayey to some clay, weathered till, grey, wet, soft to firm, trace gravel, some gravel, med to high plasticity, low permeability I.8 SAND (TILL), silty (20 to 25%), trace clay, gravelly, tow permeability, brown, moist to very moist, low to med plasticity, well graded 3 End of Hole. DH99-117 O ORGANICS, peat and waste O.6 CLAY (GLACIOLACUSTRINE!), maybe weathered till - soft to firm, grey, some silt, high plasticity, low permeability, wet O.7 Silty sand (weathered till), soft and wet, grey, med to high plasticity, low permeability; stiff to frim at 1.25 m, very moist, sand and silt with some gravel		0.8	permeability, well graded; becomes firm to very stiff with depth	-	15	100% recovery - 24" run
0.75 CLAY (GLACIOLACUSTRINE), soft to firm, grey, slity to some slit, high plasticity, low permeability, wet, moisture content >> plastic limit 1.2 SILT (GLACIAL TILL), dayey to some clay, weathered till, grey, wet, soft to firm, trace gravel, some gravel, med to high plasticity, low permeability 1.8 SAND (TILL), sity (20 to 25%), trace clay, gravelly, tow permeability, brown, moist to very moist, low to med plasticity, well graded 3 End of Hole. DH99-117 0 ORGANICS, peat and waste CLAY (GLACIOLACUSTRINE!), maybe weathered till - soft to firm, grey, some silt, high plasticity, low permeability, wet 0.7 Silty sand (weathered till), soft and wet, grey, med to high plasticity, low permeability; stiff to frim at 1.25 m, very moist, sand and silt with some gravel						
grey, wet, soft to firm, trace gravel, some gravel, med to high plasticity, low permeability 1.8 SAND (TILL), sity (20 to 25%), trace clay, gravelly, tow permeability, brown, moist to very moist, low to med plasticity, well graded 3 End of Hole. DH99-117 0 ORGANICS, peat and waste CLAY (GLACIOLACUSTRINE!), maybe weathered till - soft to firm, grey, some silt, high plasticity, tow permeability, wet 0.7 Silty sand (weathered till), soft and wet, grey, med to high plasticity, tow permeability; stiff to frim at 1.25 m, very moist, sand and silt with some gravel	DH99-116	ł.	CLAY (GLACIOLACUSTRINE), soft to firm, grey, silty to some silt, high plasticity, low permeability, wet, moisture	- -		Downstream 15 m from 3:1 toe
permeability, brown, moist to very moist, low to med plasticity, well graded 3 End of Hole. Backfilled with 2 bags of bentonite chips DH99-117 0 ORGANICS, peat and waste CLAY (GLACIOLACUSTRINE!), maybe weathered till - soft to firm, grey, some silt, high plasticity, low permeability, wet 0.7 Silty sand (weathered till), soft and wet, grey, med to high plasticity, low permeability; stiff to frim at 1.25 m, very moist, sand and silt with some gravel		1.2	grey, wet, soft to firm, trace gravel, some gravel, med to high	-	13	100% recovery - 24" run
DH99-117 ORGANICS, peat and waste O.6 CLAY (GLACIOLACUSTRINE!), maybe weathered till - soft to firm, grey, some silt, high plasticity, low permeability, wet O.7 Silty sand (weathered till), soft and wet, grey, med to high plasticity, low permeability; stiff to frim at 1.25 m, very moist, sand and silt with some gravel		1.8	permeability, brown, moist to very moist, low to med			
0.6 CLAY (GLACIOLACUSTRINE!), maybe weathered till - soft to firm, grey, some silt, high plasticity, low permeability, wet 0.7 Silty sand (weathered till), soft and wet, grey, med to high plasticity, low permeability; stiff to frim at 1.25 m, very moist, sand and silt with some gravel				-		Backfilled with 2 bags of bentonite chips
plasticity, low permeability; stiff to frim at 1.25 m, very moist, - 7 160's recovery - 24' run sand and silt with some gravel	DH99-117	I	CLAY (GLACIOLACUSTRINE!), maybe weathered till - soft			
3 End of Hole. Backfilled with 2 bags of bentonite chips		0.7	plusticity, low permeability; stiff to frim at 1.25 m, very moist,	-	7	100% recovery - 24" run
		3	End of Hole.		<u> </u>	Backfilled with 2 bags of bentonite chips
DH99-118 0 ORGANICS, peat			AND THE PROPERTY OF THE PROPER	 	·	



TABLE A1

MOUNT POLLEY MINING CORPORATION MOUNT POLLEY MINE

SUMMARY OF 1999 FOUNDATION DRILLHOLES

MATT162AL3/Report/S\[DH-SUM_XLS\[Data Date Printed: 21-Aug-00 Drillhole Depth (m) Description Samples (m) SPT Value (N) Comments 0.25 DH99-118 cont'd SILT (GLACIOLACUSTRINE), may be weathered fill - firm clayey, light brown, low permeability, high plasticity, very moist to wet, trace organics; becomes soft to firm and wet at 0.35 m, weathered till with trace gravel 0.95 firm, wet sandy silt, some clay; becomes firmer with depth; very stiff to hard at 1.4 m, low to med plasticity 30 100% recovery - 24° run 1.6 SAND (TILL), as above except silty, trace clay (10%), gravelly, low plasticity, low permeability, moist to very moist End of Hole. Backilled with 2 bags of bentonite chips 0 FILL, organics and clay, peat, waste DH99-119 CLAY (GLACIOLACUSTRINE), soft to firm, some silt, grey, 0.5 mottled, high plasticity, low permeability, very moist, moisture content > plastic limit 0.65 SILT (GLACIOLACUSTRINE), some fine sand, brown predominantly fine sand and silt with some gravel at 0.75 m. soft to firm; becomes very stiff to hard with depth SAND (TILL), very stiff to hard, silty, gravelly with some 1.7 clay (10 to 15%), low permeability, low to med plasticity, moist to very moist brown, moisture content < plastic limit End of Flole. Backfilled with 2 bags of bentonite chips DH99-120 ORGANICS, pear SILT (TILL), stiff, sandy with trace gravel and clay, mostled 0.2 light brown, moist; stiffens with depth, some clay, med plasticity; silty sand at 1.6 m, very stiff to hard, low permeability SPT 0.45 test in hole1 m away from drillhole End of Hole. Backfilled with 2 bags of bentonite chips FILL, till and organics Ü DH99-121 0.3 SILT (TILL), stiff, sandy with some clay, very moist mottled, light brown and orange, some gravel, low permeability; becomes very stiff at 1 m, moist to very moist, 30% gravel, low to med plasticity End of Hole. Backfilled with 2 bags of bentonite ô DH99-122 FILL, stripping waste 0.45 SPT tesi 1 m away from drillhole, 75 % recovery - 24" 10 1.05 SPT 34 SILT (TILL), firm to stiff, sandy with trace gravel, low 0.3 permeability, moist to very moist, light brown; med plasticity and some clay (10%) at 0.45 m, some gravel; silt and sand at LL ma End of Hole Backfilled wih 2 bags of bentonite DH99-123 81 ORGANICS, stripped off but 0.2 to 0.3 m of reworked till, saturated, if allowed to dry out, not necessary to remove At Ch 40+45, 7 m upstream of toe 0.25 SILT (TILE), sandy with some gravel (20%), very moist, moisture content < plastic limit, low permeability well graded, firm to stiff; becomes stiff to very stiff and moist with depth Stiff, to very stiff from 0.3 to 0.64 m 0.3 27 3 End of Hole. Backfilled with 2 bags of bentonite chips DH99-124 Reworked till, loose, very moist to wet, silt and sand (till), some clay and gravel (10 to 15%) 0.35 SILT and SAND (TILL), firm, very moist, moisture content slightly < plastic limit - about 3 to 49 > optimum, some gravel, mottled light brown, fow permeability; Silty sand at 1 m, stiff to very stiff with low to med plasticity and some clay (10%), gravelly (30%), moist to very moist End of Hole. Backfilled with 2 bags of bentonite chips DH99-125 FILL / ORGANICS, peat, woody debris, 0.5 to 0.6 m thick SILT (TILL), firm to stiff, sandy, some clay, med plasticity, 0.6 75% recovery - 24" run 17 light brown, mottled, low permeability 0.95 cont'd silt, some gravel (20%), moist End of Hole 3 Backfilled with 2 bags of bentonite chips DH99-126 0 REWORKED TILL, loosened up and higher moisture content, SANDY SILT, very moist to wet, some gravel and clay, brown, low permeability, low to med plasticity



TABLE A1

MOUNT POLLEY MINING CORPORATION MOUNT POLLEY MINE

SUMMARY OF 1999 FOUNDATION DRILLHOLES

Deilbala	Danth (m)	December 2	Committee ()	CD/E 3/-3 (AP	Date Printed: 21-Ar
Drillhole	Depth (m)	Description	Samples (m)	SPT Value (N)	Comments
DH99-126 cont'd	0.3	Water flow into hole			water flowing into hole at native soil / fill cont
i	0.45	sandy silt becoming stiffer with depth, very moist		•	
(3	End of Hole.			Backfilled with 2 bags of bentonite chips
DH99-127	0	ORGANICS	•		sub excavation 0.2 to 0.3 m
	0.15	SILT (TILL), firm to stiff, very moist, moisture content < plastic limit, sandy, some gravel with trace clay and low permeability; becoming very moist to wet at 0.55 m, moisture content about plastic limit, more clay, med plasticity, less gravel, lightly cohesive, stiffens with depth		7	
	0.35	SPT		15	100% recovery - 24" run
	3	End of Hole,			Backfilled with 2 bags of bentonite chips
DH99-128	0	SILT (TILL), reworked, see description below			Dacking with 2 bags of tentorate craps
	0.2	SILT (TILL), sandy, some gravel and clay, moist, stiff, med plasticity, low permeability; becomes stiff to very stiff and moist with depth to 1 m			
1	3	End of Hole.		******	Backfilled with 2 bags of bentonite chips
DH99-129	0	ORGANICS			†
	0.1	SILT and SAND (TILL), stiff to very stiff, light brown, grey, damp to moist, some gravel, trace to some clay, low permeability; becomes firm to stiff and mottled brown at 0.6 m		100	0.25 m removed for sub excavation
	0.8	SAND (TILL), silty, gravelly, stiff to very stiff, trace clay, very moist, low plasticity, low permeability; becomes moist to very moist and very stiff with depth			
	3	End of Hole.			Backfilled with 2 bags of bentonite chips
DH99-130	·	ORGANICS,			Backing with 2 bags of believance etalls
D1177-130	0.1	SAND (TILL), silty with gravel (25%), trace clay, stiff to very stiff, light brown, damp to moist, low permeability	-		
	0.3	stiff to very stiff, moist to very moist, mottled grey and brown, low permeability, sifty sand, gravelly to some gravel, low to med plasticity; very stiff at depth		30	100% recovery - 24" run
	3	End of Hole.			Backfilled with 2 bags of bentonie chips
DH99-131	0	FILL, stripping waste			1
	0.45	SILT (TILL), weathered, sandy with some gravel, stiff, med plasticity, mottled orange-brown, low permeability, moisture content < plastic limit, very moist; moisture content = plastic limit at 0.7 m, med plasticity, very moist to wet, firm; stiffness increases with depth; till continued to bottom			water level at 0.45 m at fill / native soil contac
	0.55	Firm to stiff 1st 6", rest stiff to very stiff		17	100% recovery - 24" run
	3	End of Hole.			Backfilled with 2 bags of bentonite chips
DH99-132	7.5	SiLT (TILL), sandy, some gravel to gravelly, stiff to very stiff, low permeability, damp to moist: becomes very moist at 0.2 m, med plasticity, moisture content = plastic limit, moided orange-brown; sitty sand with gravel and trace clay (10%) at 3 m, low plasticity; grey-green slightly finer grained with some gravel from 4.5 to 6 m. End of Hole.			
DH00 133	0	FILL, wet, silt till			Backfilled with 2 bags of bentonite chips
DH99-133	1.1	ORGANICS, peat, saturated SILT (GLACIOLACUSTRINE), soft, mixture of organics, some clay, med to high plasticity, low permeability, dark brown to black			
	1.7	CLAY (GLACIOLACUSTRINE to WEATHERED TILL), soft to firm, wet, moisture content > plastic limit, grey to light brown, mottled SILT (WEATHERED TILL), soft to frim, light grey brown, wet clayey with trace to some sand and gravel; becomes firm			
	2.65	SAND (TILL), silty, gravelly, brown, moist to very moist, low permeability, low to med plasticity, well graded; stiff to very stiff between 4.5 and 6 m; alternating layers of irregular silt and clay laminations at 6.2 m, fine grained till and silt, some sand to sandy, some clay with trace gravel, very moist			

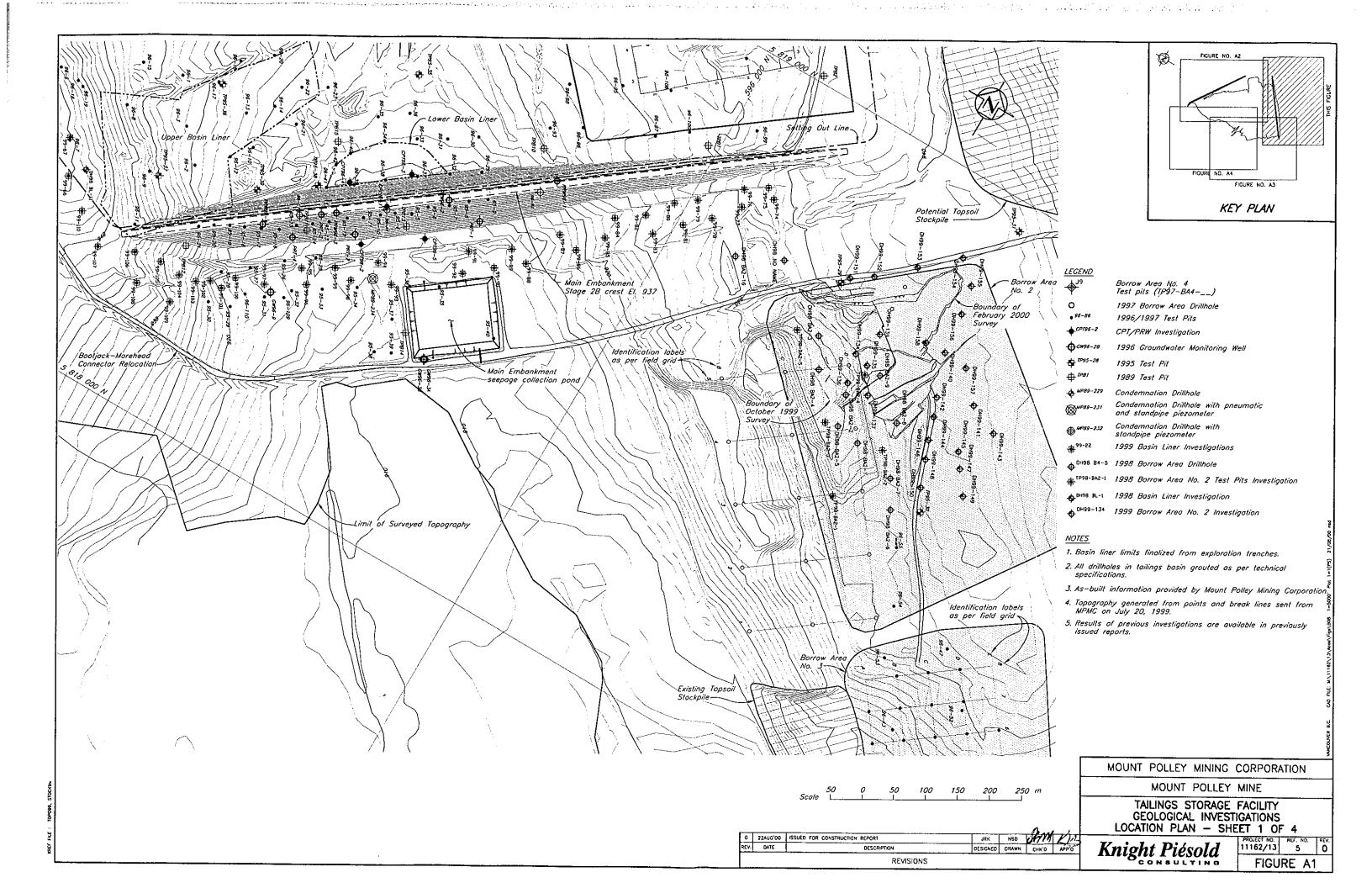


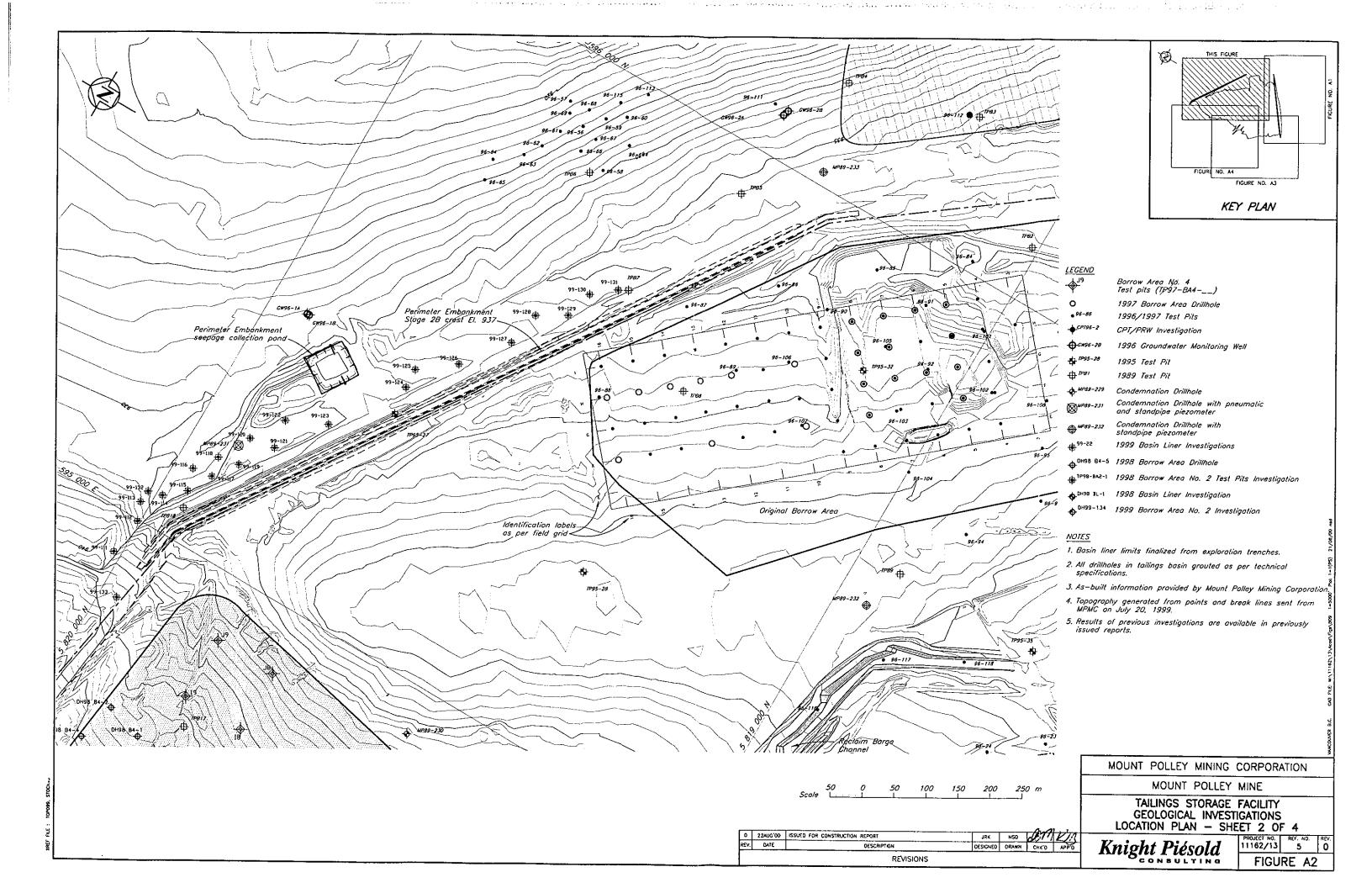
TABLE A1

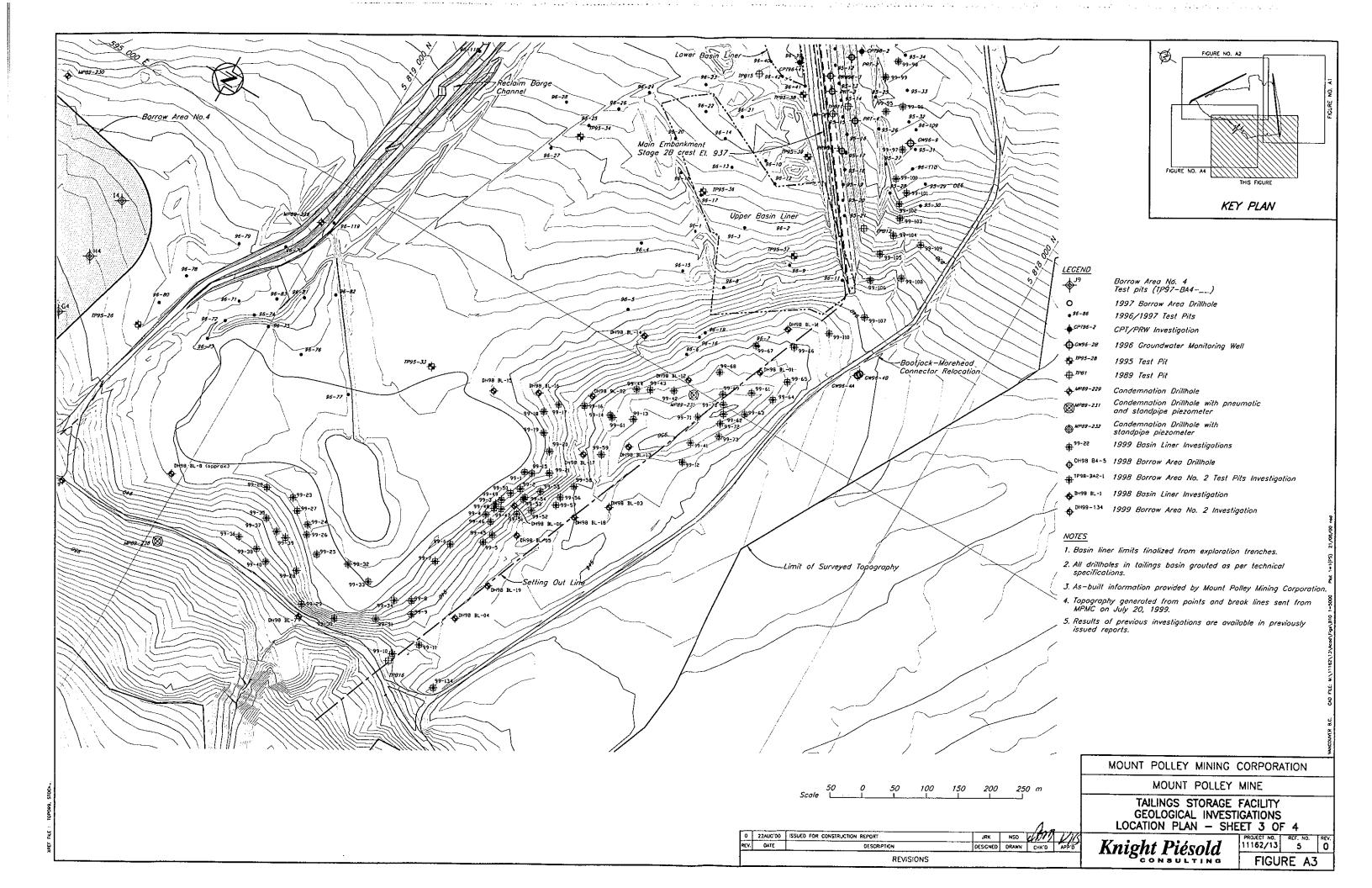
MOUNT POLLEY MINING CORPORATION MOUNT POLLEY MINE

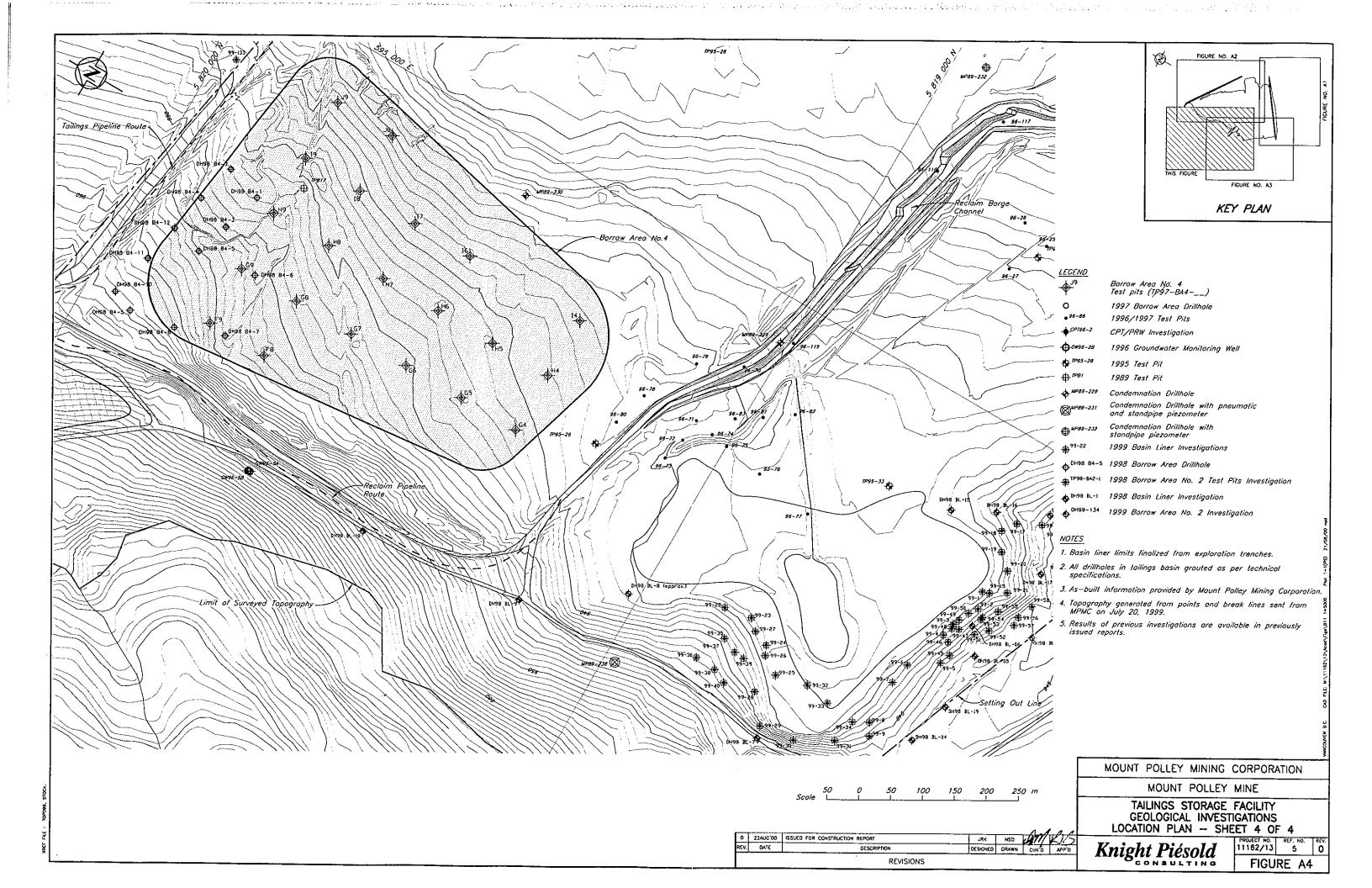
SUMMARY OF 1999 FOUNDATION DRILLHOLES

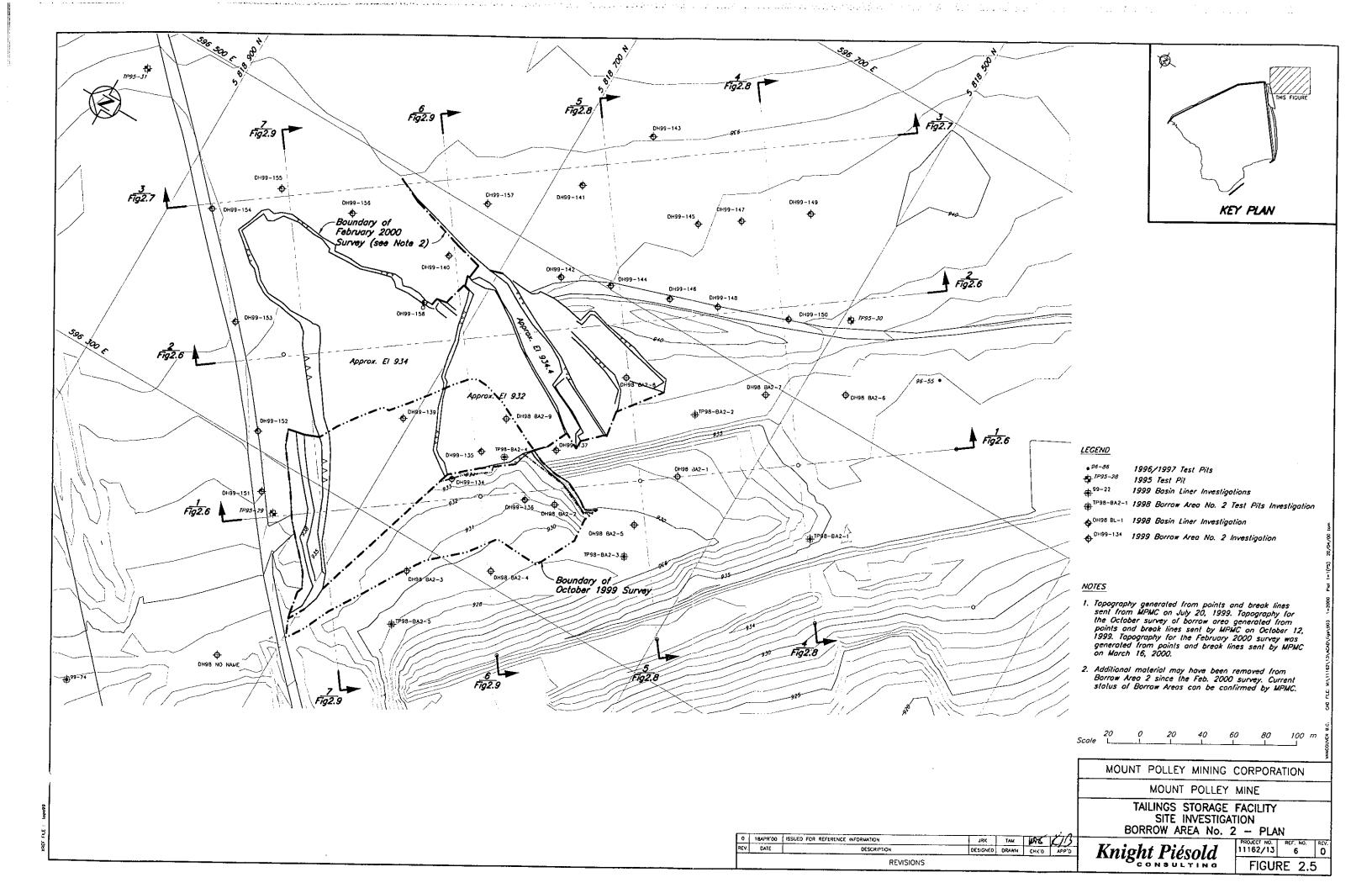
M:\11162\13\Report\\$\DH-SUM.XLS\Data Date Printed: 21-Aug-00 Drillhole Depth (m) Description Samples (m) SPT Value (N) Comments DH99-133 cont'd SILT (GLACIOLACUSTRINE), stiff, predominantly nonplastic, low permeability, trace fine sand and clay layers, highly consolidated; becomes more clay-rich at 7.1 m, poor recovery poor - could not pull augers out without pulling drill into fill on surface recovery, low permeability, grey, very moist and low permeability 7.3 End of Hole. Backfilled with 4 bags of drill cuttings. Terminate hole because drill off-centre and sinking DH99-134 SILT (TILL), stiff to very stiff, damp to moist, sandy, some gravel, low permeability, trace clay, light brown, dessicated Left abutment PE stage 3 cap; very moist to end of hole, becomes stiff with depth; grey green at 2.2 m End of Hole. Backfilled with 3 bags of bentonite chips REWORKED TILL, wet, silt and sand, some gravel, brown DH99-135 At South Embankment seepage collection pond, Organics stripped off due to road construction 0.2 SILT (TILL), stiff, sandy, some gravel, trace clay, low permeability, moisture content < plastic limit, low plasticity, light brown; moist to very moist at 0.5 m depth, firm to stiff, some clay, moisture content < plastic limit; darker brown and moist to very moist at 1.6 m, fow permeability, med plasticity. well graded SAND (GLACIOFLUVIAL), dense, saturated, trace fines (10 to 12%), trace gravel, med to high permeability SAND (TILL), dense to very dense, some silt and trace clay, gravelly red-brown, very moist, well graded, low plasticity 6 End of Hole. Backfilled with 3 bags of bentonite chips

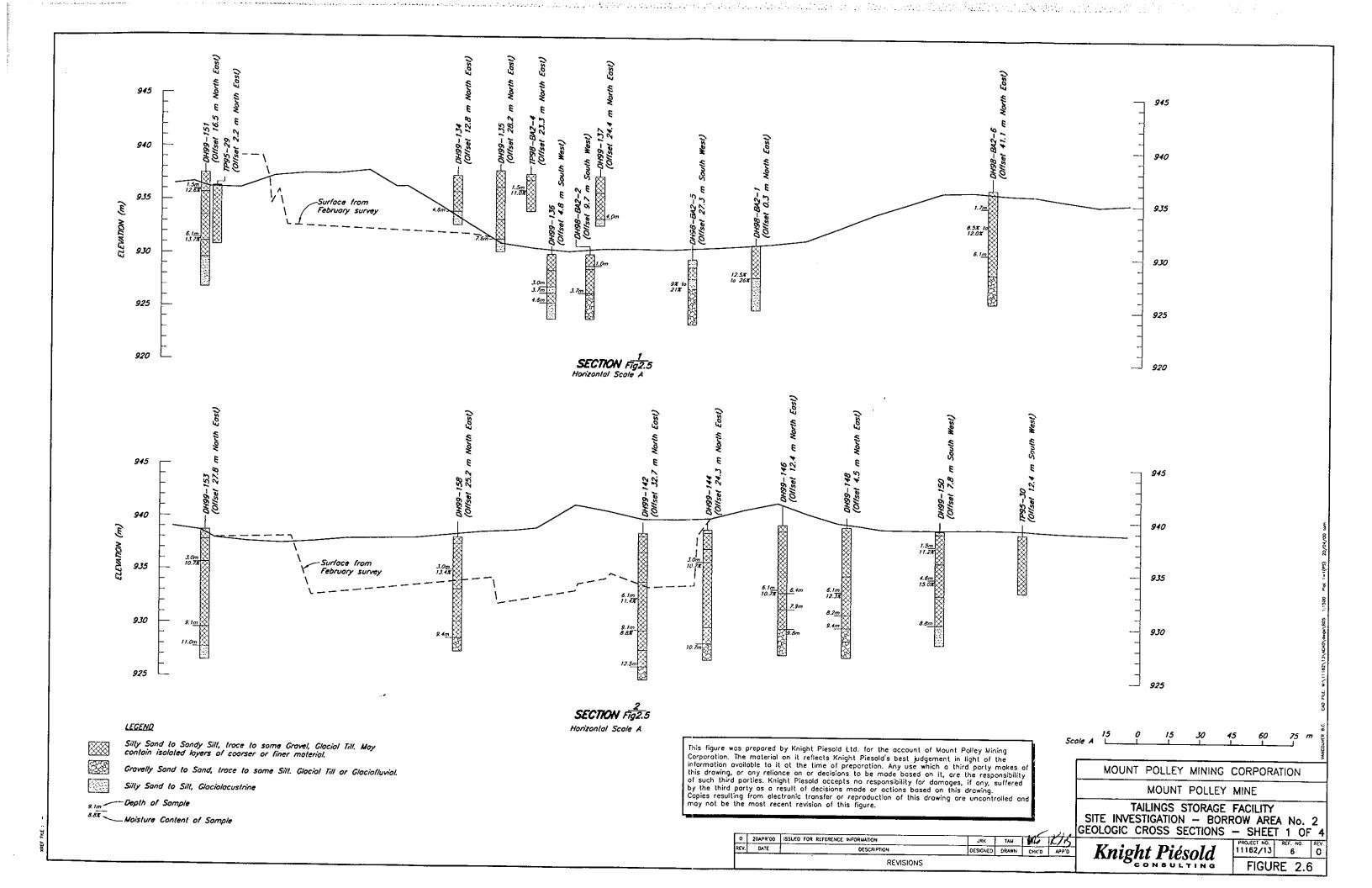


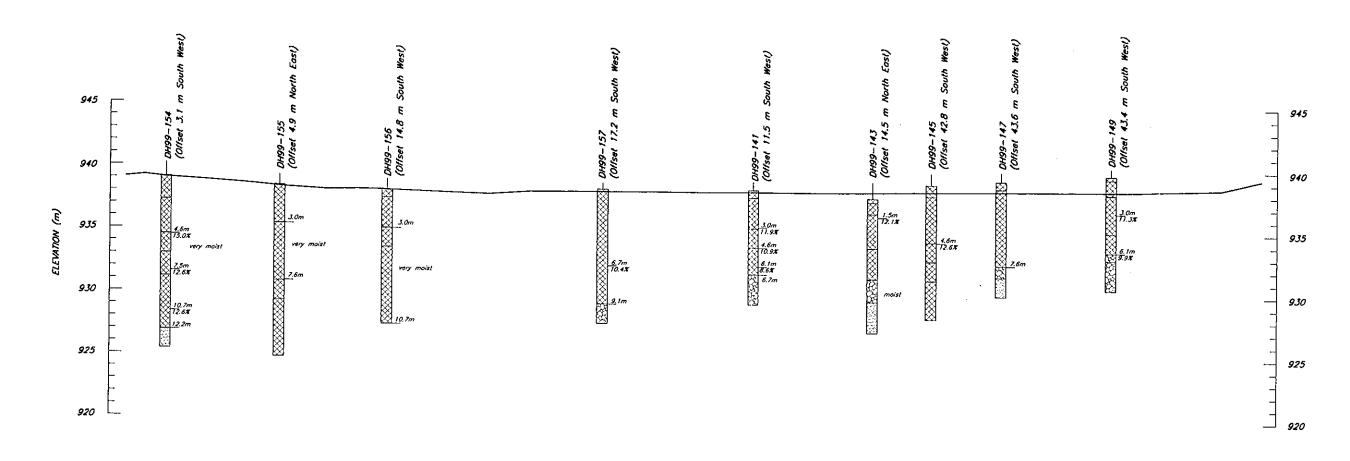












SECTION Fig2.5
Horizontal Scale A

LEGEND

Silly Sand to Sandy Sill, trace to some Gravel, Glacial Till. May contain isolated layers of coarser or finer material.

Gravelly Sand to Sand, trace to some Sill. Glacial Till or Glacialluvial.

Silly Sand to Sill, Glaciolacustrine

8.8x Moisture Content of Sample

This figure was prepared by Knight Piesold Ltd. for the account of Mount Polley Mining Corporation. The material on it reflects Knight Piesold's best judgement in light of the information available to it at the time of preparation. Any use which a third party makes of this drawing, or any reliance on or decisions to be made based on it, are the responsibility of such third parties. Knight Piesold accepts no responsibility for domages, if any, suffered by the third party as a result of decisions made or actions based on this drawing. Copies resulting from electronic transfer or reproduction of this drawing are uncontrolled and may not be the most recent revision of this figure.

en dura transfuncia de parte du propriori de principa de la propriori de propriori de la propriori de disposación de

0	20APR 00	ISSUED FOR REFERENCE INFORMATION	JRX	TAM	Inc	VII
REV.	OATE	DESCRIPTION	DESIGNED	DRAWN	CHK,0	APP'O

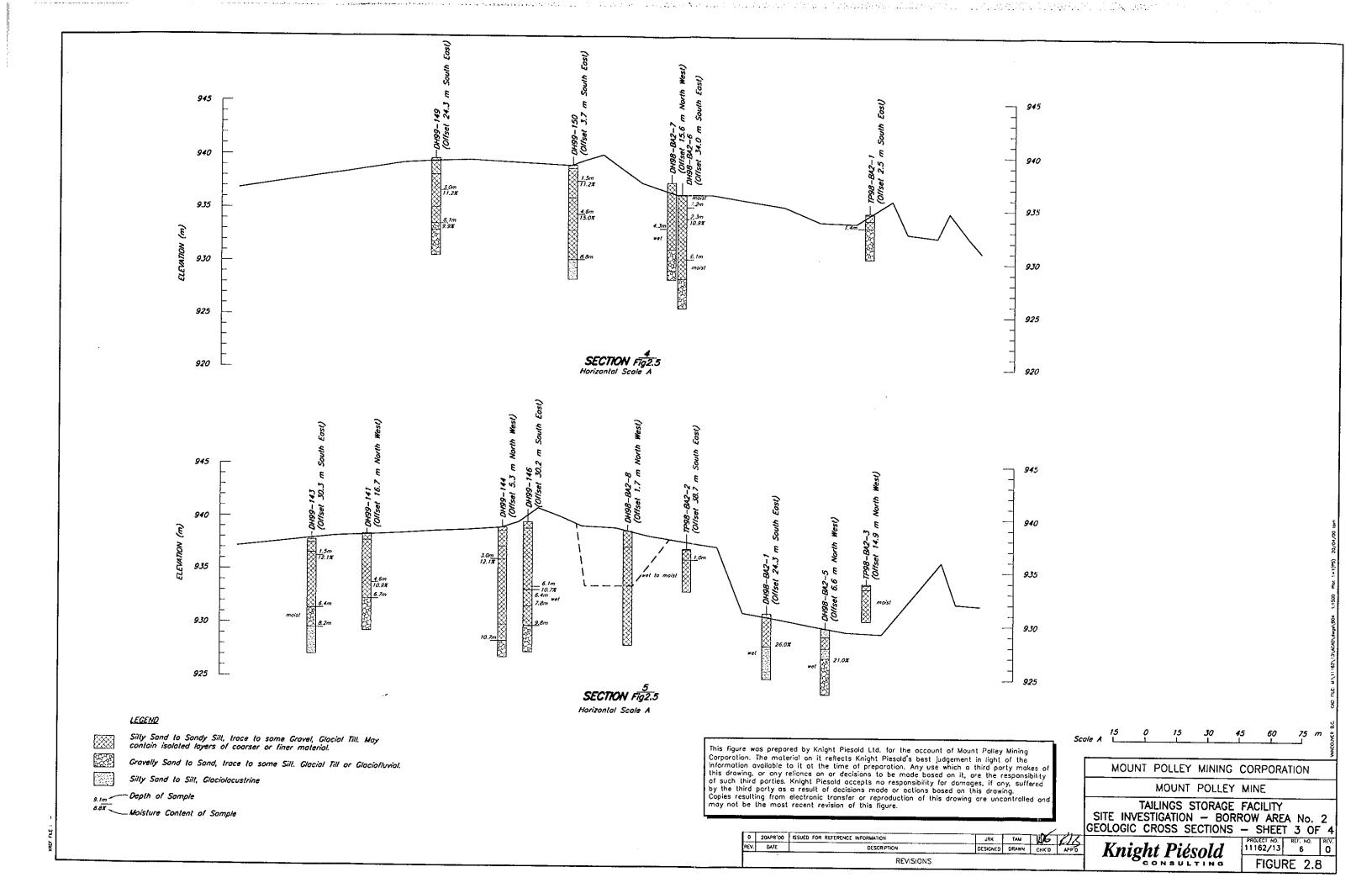
Scole A	15 	0	15	<i>30</i>	45	60	<i>75</i>	m	COUNTR B.C.	
---------	--------	---	----	-----------	----	----	-----------	---	-------------	--

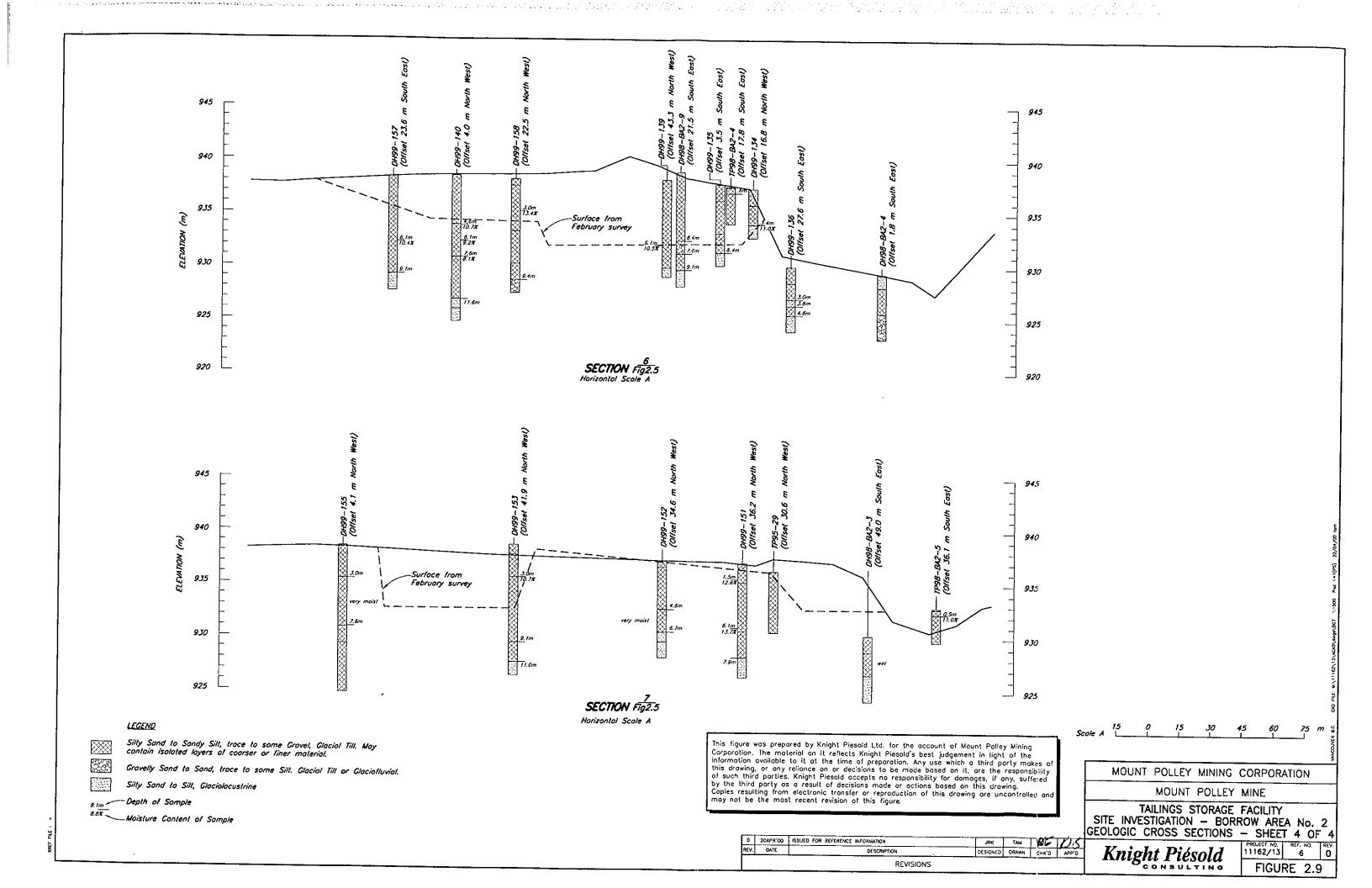
MOUNT POLLEY MINING CORPORATION

MOUNT POLLEY MINE

TAILINGS STORAGE FACILITY
SITE INVESTIGATION - BORROW AREA No. 2
GEOLOGIC CROSS SECTIONS - SHEET 2 OF 4

Knight Piésold





APPENDIX B

CONSTRUCTION QUALITY ASSURANCE CONTROL TEST SUMMARY SHEETS AND GRADATION PLOTS



APPENDIX B

CONSTRUCTION QUALITY ASSURANCE CONTROL TEST SUMMARY SHEETS AND GRADATION PLOTS

TABLE OF CONTENTS

TABLES

Table B1	Zone S Control Tests - Summary Sheet
Table B2	Zone T Control Tests- Summary Sheet
Table B3	Zone F Control Tests - Summary Sheet

FIGURES

Figure B1	Zone S Control Tests - Gradation Plots
Figure B2	Zone T Control Tests - Gradation Plots
Figure B3	Zone F Control Tests - Gradation Plots



TABLE B-1

MOUNT POLLEY MINING CORPORATION MOUNT POLLEY MINE TAILINGS STORAGE FACILITY

STAGE 2C CONSTRUCTION ZONE S CONTROL TEST SUMMARY SHEET

M:\11162\13\Data\Stage 2C Lab\Zone S\sammacy\{C-ZS-SUM.xls\Sminnaty Table

etor	Specific	
) Դրեimum	Gravity	l
m/c		į
%		ı
11,2		٠.
10.6	-	

					Ci		C2	C3 (Particle Size Distribution)									C	4	C6									
Date	Sample	Location	Élev.	Att	erherg Lij	nits	طيتا	152.4	76.2	50.8	38.1	25.4	19.05	12.7	9.525	4.75	3.353	2	1,191	0.85	0.594	0.425	0.25	0.15	0.075	Standard	Proctor	Speci
Sampled	No.		(m)	PL	LL.	胆	m/c	6	3	. 2	1.5	1	0.750	0.500	0.375	#4	0.132	#10	0.047	#20	0.023	#40	#60	#100	#200	Max Dry	Optimum	Grav
				%	%	%	%	6	3	2	1 1/2	ı	3/4	1/2	3/8	#4	#6	#10	#16	#20	#30	#40	#60	#100	Clay	Density kg/m³	m/c %	
03-Sep-99	C/ZS-I	Borrow Area 2, Exc. Face		18	26	8		100.0	100.0	100.0	100.0	100.0	98.7	<u> </u>	93.0	86.1	83.8	<u> </u>	78,2		74,1	71,4	66,0	61.1	52.8	2015	11,2	<u> </u>
22-Sep-99	C/ZS-2	Borrow Area 2, Exc. Face		17	27	10	11.6	100.0	100.0	100.0	94.8	92.1	91.0		85.6	79,5	77.2	<u> </u>	71,5	-	67.4	64.6	<u> </u>	54.3	45,8	2042	10.6	
29-Nov-99	C/ZS-3	Borrow Area 2, Exc. Face		is_	24	10	12,1	100.0	100.0	i00,0	98.5	94,2	91.2	85.7	80.1	75.2		70.7		66.8	<u></u>	63.3	58.3	50.7	42.1	2180	7.6	2.64
08-Dec-99	C/ZS-4	Borrow Area 2, Exc. Face		15	25	10	11.7	100.0	94.6		90.9	86.5	82.8	78.6	75.9	71.9		67.1		62.5	ļ	58.5	53.4	48.0	39.8	2205	7.4	2.67
17-Dec-99	C/ZS-5	Borrow Area 4, Exc. Face		15	25	_10_	15.7	100,0	100.0	100.0	100.0	99.6	99.2	98.2	97.7	96.0	<u> </u>	93.1		88.9	<u> </u>	84.3	77.8	70.7	58.8	1982	11.6	2.62
09-Jan-00	C/ZS-6	Borrow Area 2, Exc. Face		15	24	. 8	11,7	100.0	100.0	94.3	92.7	90.7	88.4	85.3	83,4	79,6		74,9	-	69.5	<u> </u>	64.2	57.8	51.2	41.1	2103	7.7	2.65
26-Jan-00	C/ZS-7	Borrow Area 2, Exc. Face		15	22	7	10,7	100.0	100.0	98.8	97.7	95.7	91.9	87.6	83.5	77.2		72.3		67.6	-	63.2	57.5	51.4	40.3	2136	7.5	2.62
04-Feb-00	C/ZS-8	Borrow Area 2, Exc. Face		14	23	9	13.5	100.0	100.0	97,4		95.8	94.9	92,4	90,4	87.0	-	82.4	<u> </u>	77.9	<u> </u>	73.5	67.6	60.7	47.6	2045	10.0	L
19-Feb-00	C?ZS-9	Borrow Area 2, Exc. Face		16	23	8	10.6	100.0	0.001	100.0	100.0	98.1	96.6	92.6	90,1	83.4		77.7		73.1		69.1	64.1	58.8	46.7	2095	9.8	2.638
21-Feb-00	C/ZS-10	Borrow Area 2, Exc. Face			-		10.7	100.0	100.0	100.0	100.0	97.1	95.4		90.5	83.9	82.4		77.7		74.5	71.3	67.4	59.3	48.8	2040	9.5	<u> </u>
			_														ļ		<u> </u>								ļļ	<u> </u>
			MEAN	15	24	9	12.0	100.0	99.5		97.2	95.0	93.0	88.6	87.0	82.0		76.9		72.3		68,3	63.3	56.6	46.4	2084	9.3	2.64
			MÉDIAN	15	24	9	11.7	100.0	100.0		98.5	95.8	93.4	87.6	87.8	81.5	<u> </u>	74.9		69.5		66.8	64.1	56.5	46.3	2070	9.7	2.64
			MAXIMUM	81	27	10	15.7	0.001	0.001		100.0	100.0	99.2	98.2	97.7	96.0		93.1		88.9	ļ <u>.</u>	84.3	77.8	70.7	58.8	2205	11.6	2.61
			MINIMUM	14	22	7	10.6	100.0	94.6		90.9	86.5	82.8	78.6	75.9	71.9	l .	67.1		62.5		58,5	53.4	48.0	39.8	1982	7.4	2.6

Notes:

1. Values for Standard Proctor maximum dry density and optimum moisture content include oversize correction.

Cl Atterberg Limits (ASTM D4318) Laboratory Compaction (ASTM D698)

C2 Moisture Content (ASTM D2216) Bulk Specific Gravity (ASTM C127)

Particle Size Distribution (ASTM D422) C3



TABLE B-2

MOUNT POLLEY MINING CORPORATION MOUNT POLLEY MINE TAILINGS STORAGE FACILITY

STAGE 2C CONSTRUCTION ZONE T CONTROL TEST SUMMARY SHEET

M:\11162\13\Data\Stage 2C Lab\Zone T\summary\[C-ZT-SUM.xls]summ table

21-Aug-00

				C2	C3 (Particle Size Distribution)												
Date	Sample	Location	Elev.	Field	152.4	76.2	38.1	25.4	19.1	9.5	4.75	3.35	1.180	0.600	0.425	0.150	0.075
Sampled	No.		(m)	m/c						:	Sieve Size	s					
				%	6	3	1 1/2	1	3/4	3/8	#4	#6	#16	#30	#40	#100	#200
03-Sep-99	C/ZT-1	Rock Borrow	-	-	100.0	85.0	68.3	59.9	52.0	40.9	30.9	26.6	15.4	9.0	6.3	2.1	1.1
03-Sep-99	C/ZT-2	Rock Borrow		_	100.0	85.0	79.6	74.2	70.9	57.2	42.5	36.0	19.4	12.0	9,1	4.5	1.9
03-Sep-99	C/ZT-3	Rock Borrow	-	-	100.0	85.0	59.1	49.1	41.4	28.2	19.1	15.8	8.3	5.0	3.5	1.4	0.7
	<u> </u>		MEAN	-	100.0	85.0	69.0	61.1	54.8	42.1	30.8	26.1	14.4	8.7	6.3	2.7	1.2
		M	IEDIAN	-	100.0	85.0	68.3	59.9	52.0	40.9	30.9	26.6	15.4	9.0	6.3	2.1	1.1
		MAX	XIMUM		100.0	85.0	79.6	74.2	70.9	57.2	42.5	36.0	19.4	12.0	9.1	4.5	1.9
		MI	NIMUM	-	100.0	85.0	59.1	49.1	41.4	28.2	19.1	15.8	8.3	5.0	3.5	1.4	0.7

Notes:

C2

Moisture Content (ASTM D2216)

C3 Particle Size Distribution (ASTM D422)



TABLE B-3

MOUNT POLLEY MINING CORPORATION MOUNT POLLEY MINE TAILINGS STORAGE FACILITY

STAGE 2C CONSTRUCTION ZONE F CONTROL TEST SUMMARY SHEET

M:\11162\13\Data\Stage 2C Lab\Zone P\summary\[C-ZF-SUM.XLS]\summ table

21-Aug-00

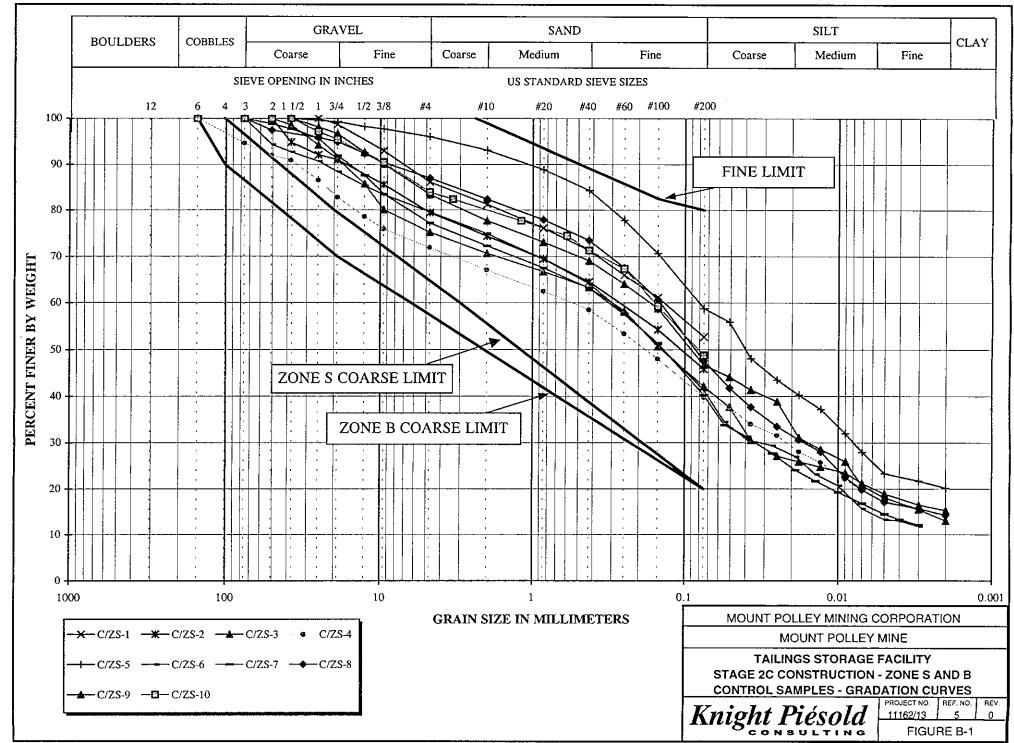
				R2												
Date	Sample	Location	Elev.	Field	76.2	38.1	25.4	19.1	9.5	4.75	1.7	1.180	0.600	0.425	0.150	0.075
Sampled	No.		(m)	m/c						Sieve	Sizes					
				%	3	1 1/2	1	3/4	3/8	#4	#12	#16	#30	#40	#100	#200
	C/ZFS-1	Main Embankment Stockpile		-	0.001	100.0	100.0	94.2	74.0	44.0	25.4	25.0	19.7	17.4	12.4	9.9
<u>-</u>	C/ZFS-2	Main Embankment Stockpile		-	0.001	100.0	100.0	92.9	70.7	37.8	22.4	19.3	15.7	14.1	10.6	8.7
	C/ZFS-3	Main Embankment Stockpile		-	100.0	100.0	0.001	93.6	77.5	48.4	28.9	24.3	18.2	15.6	10.1	7.5
-	C/ZFS-4	Main Embankment Stockpile	-	-	100.0	0.001	100.0	91.5	71.3	40.3	23.1	19.3	14.5	12.4	7.9	5.8
-	C/ZFS-5	Main Embankment Stockpile	-		100.0	100.0	98.9	92.9	74.4	41.5	24.3	20.3	15.2	13.0	8.5	6.1
22-Oct-99	C/ZFS-6	Fine Ore Stockpile	-	-	100.0	100.0	100.0	98.2	71.4	41.2	15.3	11.5	7.9	6,4	3.7	1.8
			MEAN	-	100.0	100.0	99.8	93.9	73.2	42.2	23.2	19.9	15.2	13.2	8.9	6.6
			MEDIAN	-	100.0	100.0	0.001	93.3	72.7	41.4	23.7	19.8	15.5	13.6	9.3	6.8
		M	AXIMUM	0.0	100.0	0.001	100.0	98.2	77.5	48.4	28.9	25.0	19.7	17.4	12.4	9.9
		Ŋ	MINIMUM	0.0	100.0	0.001	98.9	91.5	70.7	37.8	15.3	11.5	7.9	6.4	3.7	1.8

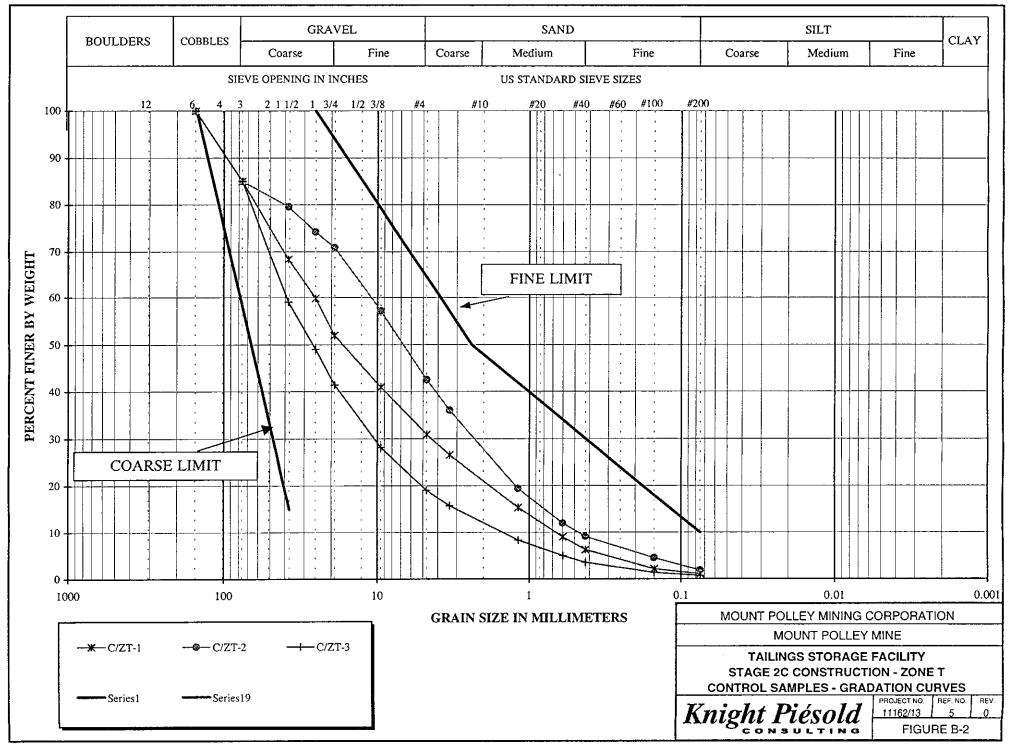
Notes: R2

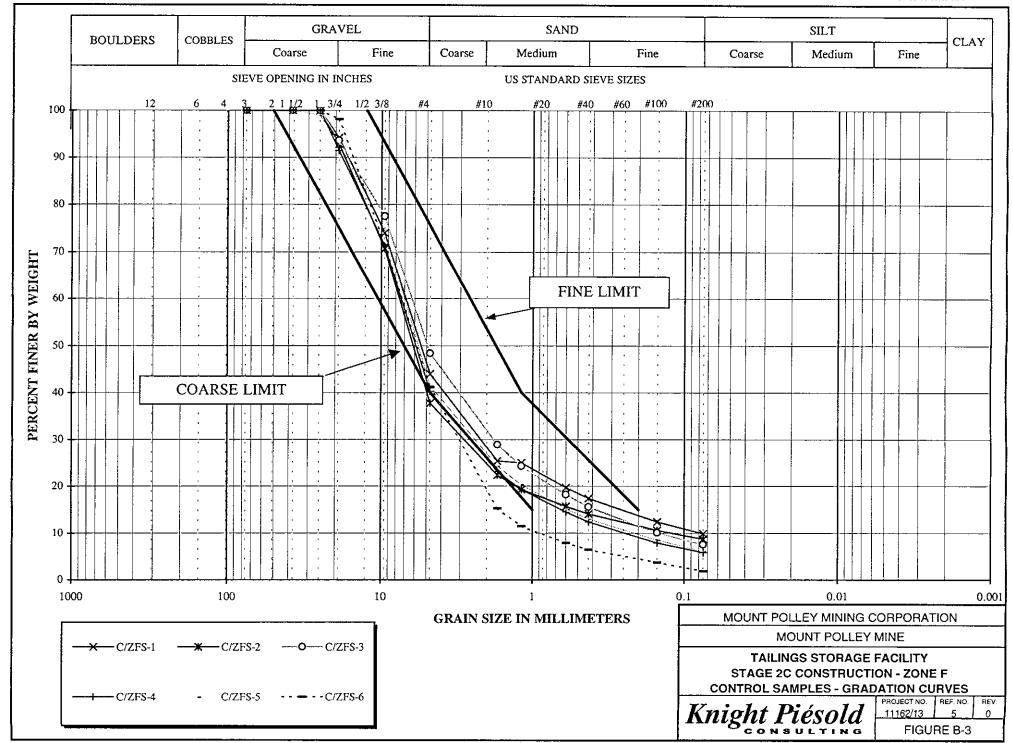
Moisture Content (ASTM D2216)

R3 F

Particle Size Distribution (ASTM D422)







APPENDIX C

CONSTRUCTION QUALITY ASSURANCE RECORD TEST SUMMARY SHEETS

Knight Piésold

APPENDIX C

CONSTRUCTION QUALITY ASSURANCE RECORD TEST SUMMARY SHEETS

TABLE OF CONTENTS

TABLES

Table C1	Zone S Record Tests - Summary Sheet
Table C2	Zone CS Record Tests - Summary Sheet
Table C3	Zone F Record Tests - Summary Sheet



TABLE C-1

MOUNT POLLEY MINING CORPORATION MOUNT POLLEY MINE TAILINGS STORAGE FACILITY

STAGE 2C CONSTRUCTION ZONE S RECORD TEST SUMMARY SHEET

M:\\1162\\13\Duta\Stage 2C Lub\Zone S\summary\\R-ZS-SUM \ulder\Summary Table

	TI-MUK-ING	
R7		

			ļ		R!		R2						R3 (Par	nicle Size	e Distribu	tion)							R4		R6		R7
Date	Sample	Location	Elev.	Au	erberg Li	mits	Field	152.4	76.2	50.8	38.1	25.4	19,05	12.7	9.525	4.75	2	0.85	0.425	0.25	0.15	0.075	Standar	d Proctor	Specific	Field	Density
Sampled	No.		(m)	Pi.	LL	Pī	m/c	6	3	2	1.5	1.000	0.750	0.500	0.375	#4	#10	#20	#40	#60	#100	#200	Max Dry	Optimum	Gravity	Dry	Compaction
				75	%	%	76	6	3	2	1 1/2	1	3/4	1/2	3/8	#4	#10	#20	#40	#60	#100	Clay	Density	m/c		Density	%
 							├ ──				ļ												kg/m³	%		kg/m³	
05-Oct-99	R-ZS-1	Zone S fill - lift #2, CH 30+13		18	29	!1	11.1	0.001	100.0	97.9	95.4	92.1	88.5	80.1	73.0	67.8	63,6	58.9	56.1	51.5	46.7	44.3	2165	8.8	- 1	2111	97.5
01-Nov-99	R-ZS-2	Zone S fill - lift #4, CH 31+38		16	28	11	11.5	100.0	100,0	98.0	97.0	95.7	93.7	90.0	85.4	80.3	75.1	70.7	66.6	60.9	53.1	45.0	2110	8.4	2,701	2084	98.8
27-Nov-99	R-ZS-3	Zone B fill - lift #4, CH 29+79		16	27	12	13.1	100.0	100.0	95.3	94.1	92.5	90.7	87.1	83.8	80.0	75.0	70.9	67.3	62.4	54.5	47.5	2075	9.0	-	2047	98.7
17-Dec-99	R-ZS-4	Zone S fill - Lift #2, CH 39+31	936.9	15	24	9	13.0	100.0	100.0	100.0	99.7	99,6	98.4	97.7	95.0	92.3	88.3	84.0	77.8	70.9	59.2	55.4	2030	10.8	-	2029	100.0
09-Jan-00	R-ZS-5	Zone S fill - Lift #4, CH 40+80	938.3	17	26	9	12.1	100.0	100,0	100.0	100.0	98.3	96.7	94,9	93.2	88.9	83.0	77.7	73.0	66.9	60.5	49.4	2006	10.4	-	2094	104.4
27-Jan-00	R-ZS-6 ²	Zone S fill - CH 29+69	940.7	15	22	7	11.8	100.0	100,0	98.4	96.7	91.4	86.8	81,3	77.9	71.6	65.8	60.9	56.7	51.5	46.2	36.8	2185	7.0	-	2048	93.7
04-Feb-00	R-ZS-7	Zone S fill - CH 38+62	939.5	13	20	. 7	9.0	100.0	95.8	-	91.8	89.2	86.2	80.7	76.1	70.7	65.9	61.8	58.0	53.1	47.3	36.7	2195	6.9	-	2110	96.1
17-Feh-00	R-ZS-8	Zone S fill - CH 27+60	940.6	15	22	7	12.1	100.0	100.0	100.0	97.4	94.1	91.9	88.4	84.6	80.6	76.8	73.5	70.2	64.7	56.2	46.3	2115	9.6		2084	98.5
25-Feb-00	R-ZS-93	Zone S fill - CH 17+44	937.6				11.2	100.0	100.0	100.0	97.6	93.9	92.1		86,9	80.1	76.1	71.2	66.0	62.3	54.8	43.9	2080	9.8	-	2114	101.6
28-Feb-00	R-ZS-103	Zone S fill - CH 15+70	939.0	-	-		11.7	100.0	100.0	100.0	160.0	98.8	97.3	•	92.9	88.4	83.4	79.0	74.5	70.0	64.5	53.2	2020	10,8	-	2010	99.5
06-Mar-00	R-ZS-11	Zone B till - CH 17+50	941.0	15	23	8	12.0	100.0	100.0	97,0	95.9	93.3	92.2	90.7	90.1	87.0	82.6	78.I	73.6	66.8	60.4	48.3	2070	10.0	-	2027	97.9
			MEAN	16	25	9	11.7	100.0	99.6	98.7	96.9	94,4	92.2	87.9	85.4	80.7	76,0	71.5	67.3	61.9	54.9	46, J	2096	9.2	2.70	2069	98.8
			MEDIAN	15	24	9	11.8	100,0	100.0	99.2	97.0	93.9	92.1	88.4	85.4	-	76.1	71.2	67.3	62,4	54.8	46.3	2080	9.6	2.70	2084	98.7
		M	AXIMUM	18	29	12	13.1	100.0	100.0	100.0	100.0	99.5	98.4	97.7	95.0		88.3	84.0	77.8	70.9	64.5	55.4	2195	10.8	2.70	2114	104.4
,		M	IINIMUM	13	20	7	9.0	100.0	95.8	95.3	91.8	89.2	86.2	80.1	73.0	67.8	63.6	58.9	56.1	51.5	46.2	36.7	2006	6.9	2.70	2010	93.7

Notes:

1. Values for Standard Proctor maximum dry density and optimum moisture content include oversize correction.

RI Atterberg Limits (ASTM D4318) Laboratory Compaction (ASTM D1557)

R2 Moisture Content (ASTM D2216) R6 Bulk Specific Gravity (ASTM C127)

R3 Particle Size Distribution (ASTM D422) R7 Field Density by Nuclear Methods (ASTM D2922)

2. Field dry density of R-ZS-6 is 2048 kg/m³ or 93.7% of the Standard Proctor Maximum. The average of 16 field density tests taken in the same lift is 2094 kg/m³ or 95.9%. The lift was approved on the basis of these results.

3. Samples tested by KP personnel in MPMC soils lab,



TABLE C-2

MOUNT POLLEY MINING CORPORATION MOUNT POLLEY MINE TAILINGS STORAGE FACILITY

STAGE 2C CONSTRUCTION ZONE CS RECORD TEST SUMMARY SHEET

the model of the 2.75. Quantum and Lab Zone Charles and State Of State Of the Control of the Con

21-Aug-00

					RJ		R2		R3 (Particle Size Distribution)								R4 Standard Proctor		R6	R	27			
Date	Sample	Location on Embankment	Elev.	At	terberg Lin	nits	Field	Ī	Grain Size in mm											Specific	Field Density		Compactio	
Sampled	No,		(m)	PL -	LL	PI	m/c	1.00	0.85	0.60	0.43	0.30	0.212	0.150	0.106	0.075	0.045	0.037	Max Dry	Optimum	Gravity	Dry		i
-				%	%	%	%					U.S. St	andard Se	ive Sizes					Density	m/c		Density	m/c	Į.
							<u> </u>	#16	#20	#28	#35	#48	#65	#100	#150	#200	#325	#400	kg/m ³	%		kg/m³	%	- %
	R/ZCS1-1	17+00 TOP					<u>_:_</u>	100.0	99,94	99,79	98.06	92,41	76.65	62.35	45.06	33.59	19.92	16.32		-				i
-	R/ZCS1-2	18+75 TOP		-			<u> </u>	100.0	99.80	99.18	94.85	81.95	61.73	43.20	30.95	22.85	14.8	12.3	-		<u>-</u>		-	
-	R/ZCS1-3	20+75 TOP	-					100.0	99.9	99.8	98.7	93.4	76.7	54.9	39.7	29.9	18.7	15.8	<u> </u>					
	R/ZCS1-4	17+00 MID			-	_	-	100.0	100.0	99.8	98.9	94.8	74.7	51.1	37.9	27.6	15.9	13,4		-				·
-	R/ZCS1-5	24+00 MID	-	-		<u> </u>	<u></u>	100.0	99.8	99.5	98.7	94.5	76.3	50.5	34.1	24.1	14.5	11.6	<u> </u>		<u> </u>			-
	R/ZCS1-6	18+75 M1D	-		-		<u> </u>	100.0	99.1	97.9	92.4	78.8	58.3	40,5	28.9	22.0	14.3	12.2		-		-		<u>.</u>
	R/ZCS1-7	20+75 MID	-	-	-	-		100.0	99.9	99.6	97.8	91.3	69.6	45.7	32.6	23.6	13.6	11.9						<u> </u>
-	R/2CS1-8	17+00 BTM			-	-		100.0	100.0	99.9	99.1	94.4	72.5	45.5	31.3	21.9	13.5	11.1		-			· · ·	
	R/ZCS1-9	18+75 BTM					<u> </u>	100.0	99.2	97.5	90.8	79.3	59.3	41.5	29.5	23.0	15.3	13.3		-				
-	R/Z:CS1-10	20+75 BTM	-			-		100.0	99.9	99.6	98.5	92.9	72.9	47.0	30.1	21.4	14.6	10.6	<u> </u>	-	-		-	. <u>-</u> .
-	R/ZCS1-11	24+00 BTM				-		100.0	99.7	99.3	97.8	90.6	67.1	42,2	29.3	20.7	13.6	10.5		-		<u> </u>		
19-Aug-99	R/ZCS1-12	22+40, 15m U/S SoL	939.0				11.6	100.0	100.0	99.9	99.4	96.4	82.6	60.3	42.1	30.6	17.7	15.5	1675	17.3	-	1621	11,6	96.8
19-Aug-99	R/ZCS1-13	20+00, 10m U/S SoL	940.0		-		3.3	100.0	99.9	99.6	98.0	91.5	71.0	50.0	34.7	25.0	14.2	12.3	1720	17.0		1619	3.3	94.1
01-Маг-00	R/ZCS(B)-1	17+90	939.5	<u> </u>			11.8	99.7		99.4	98.7	ļ	77.0	47.7	35.0	23.0	9.5	7.5	1730	15.5		1704	11.8	98.5
	20" Cyclone Average	<u>-</u>				-		100.0	99.9	99.8	99.4	96.8	87.8	64.6	40.7	26.0	15.4	12.1	-	-	-			-
MEAN							8.9	100.0	99.8	99,4	97.4	90.6	72.3	49.8	34,8	25.0	15.0	12.4	1708	16.6	#DIV/0!	1648	8.9	96.5
MEDIAN						11.6	100.0	99,9	99.6	98.5	92.6	72.9	47.7	34.1	23.6	14.6	12.2	1720	17.0	#NUM!	1621	11.6	96.8	
MAXIMUM 0.0 0.0 0.0							11.8	100.0	100.0	99.9	99.4	96.8	87,8	64.6	45.1	33.6	19.9	16.3	1730	17.3	0.00	1704	8,11	98.5
MINIMUM 0.0 0.0 0.0							3.3	99.7	99.l	97.5	90.8	78.8	58.3	40.5	28.9	20.7	9.5	7.5	1675	15.5	0.00	1619	3.3	94.1

Notes:

1. Values for Standard Proctor maximum dry density and optimum moisture content include oversize correction.

R1 Atterberg Limits (ASTM D4318)

4 Laboratory Compaction (ASTM D1557)

R2 Moisture Content (ASTM D2216)

R6 Specific Gravity (ASTM D854)

R3 Particle Size Distribution (ASTM D422)

R7 Density by Nuclear Methods (ASTM D2922)



TABLE C-3

MOUNT POLLEY MINING CORPORATION MOUNT POLLEY MINE TAILINGS STORAGE FACILITY

STAGE 2C CONSTRUCTION ZONE F RECORD TEST SUMMARY SHEET

M:\11162\13\Data\Stage 2C Lab\Zone F\summary\[R-ZF-SUM.xls]summ table

25-Aug-00

	R2	R2 R3 (Particle Size Distribution)															
Date Sample Location		Elev.	Field	76.2	38.1	25.4	19.1	9.5	4.75	1.7	1.180	0.600	0.425	0.150	0.075		
Sampled	No.	No.			Sieve Sizes												
				%	3	1 1/2	I	3/4	3/8	#4	#12	#16	#30	#40	#100	#200	
26-Oct-99	R/ZF-1	M.E. u/s toe drain CH 25+00	-		100.0	100.0	100.0	97.3	68.8	49.5	28.9	23.0	14.9	11.2	5.7	1.8	
26-Oct-99	R/ZF-2	M.E. u/s toe drain CH 21+50	-	-	100.0	100.0	100.0	93.8	56.4	34.6	18.6	14.8	10.1	8.0	4.6	2.6	
26-Oct-99	R/ZF-3	M.E. u/s toe drain CH 18+00	-	-	100.0	100.0	100.0	100.0	81.4	54.4	26.6	19.2	11.9	9.4	4.7	1.9	
MEAN -						100.0	100.0	97.0	68.9	46.2	24.7	19.0	12.3	9.5	5.0	2.1	
MEDIAN -						100.0	100.0	97.3	68.8	49.5	26.6	19.2	11.9	9.4	4.7	1.9	
	100.0	100.0	100.0	100.0	81.4	54.4	28.9	23.0	14.9	11.2	5.7	2.6					
	100.0	100.0	100.0	93.8	56.4	34.6	18.6	14.8	10.1	8.0	4.6	1.8					

Notes:

Moisture Content (ASTM D2216) 1. R2

Particle Size Distribution (ASTM D422) R3

2. R/ZFS-2 slightly exceeds coarse limit for Zone FS. Material satisfies filter relationship with adjacent materials and was approved as discussed in Progress Report No. 5.

Revised on: 07-Jul-00

Revision 0

APPENDIX D

STAGE 2C CONSTRUCTION PHOTOS



Photo No. 1: Fill placement at the Perimeter Embankment.

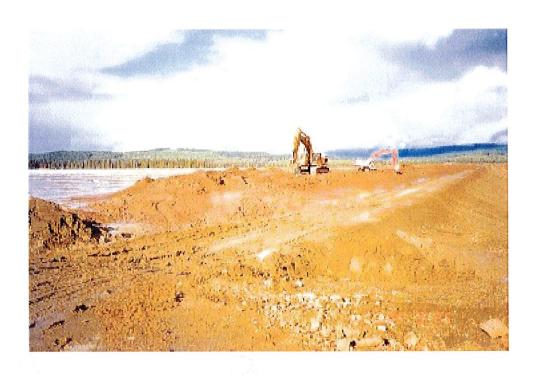
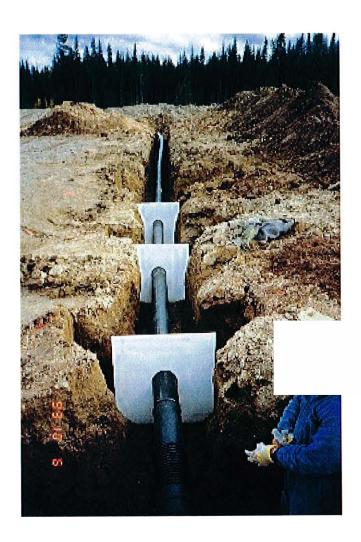


Photo No. 2: Upstream cycloned sand fill at the Main Embankment.





<u>Photo No. 3:</u> Upstream toe drain outlet with prefabricated seepage collars.



<u>Photo No. 4:</u> Upstream toe drain outlet. Backfill around the downstream seepage collars consisted of bentonite-modified till and filter sand.

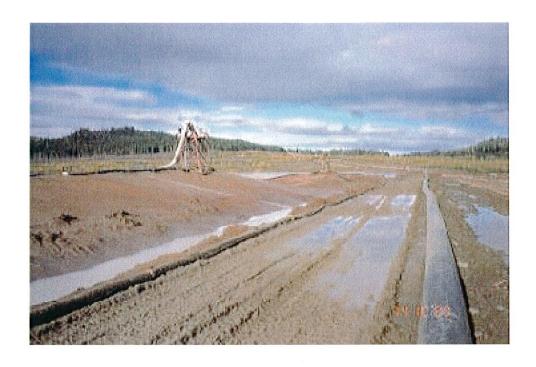


Photo No. 5: Upstream cycloned sand fill at the Perimeter Embankment.



<u>Photo No. 6:</u> Perimeter Embankment upstream toe drain (to be installed later) will tie into the exposed pipe.



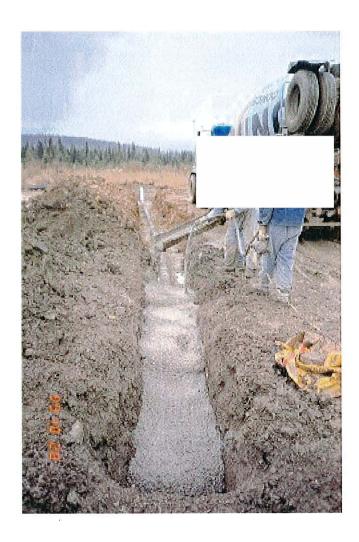


Photo No. 7: Upstream toe drain outlet pipe.



Photo No. 8: Density testing of Zone S fill.



<u>Photo No. 9:</u> Trench for blank CPT pipe connecting Main and Perimeter Embankment upstream toe drains.





Photo No. 10: Borrow Area No. 2.



Photo No. 11: Removing snow and ice in preparation for fill placement.



Photo No. 12: Backfilling basin liner trench.



Photo No. 13: Fill placement at the Main Embankment.





<u>Photo No. 14:</u> Mechanical placement of cycloned sand in the upstream fill of the Main Embankment.



Photo No. 15: Tailings line reinstated on the crest of the Perimeter Embankment.



APPENDIX E

STAGE 2C DESIGN MODIFICATIONS

Knight Piésold

Knight Piésold Ltd. 1400 - 750 West Pender St Tel: +1 (604) 685-0543 Fax: +1 (604) 685-0147 Fax: +1 (604) 687-2203

Vancouver, BC V6C 2T8
CANADA

www.knightpiésold.com

DATE:

24 September, 1999

FILE NO.:

11162/10.06

TIME:

REF NO.:

9/2393

OPERATOR:

PAGES:

1 of 5

SENDER:

Leon Gous

APPROVED:

13B

TO:

Mount Polley Mine

FAX:

ATTN:

Ian Manning - Knight Piésold Site Engineer

SUBJECT:

Design Change Requests

Dear Ian,

The attached three design changes have been approved with one amendment. The vertical risers that were proposed for the upstream toe drain outlets introduce too much rigidity in the system and the pipe could shear under differential settlement. Instead, a "sweeping bend" could be used to accommodate elevation differences. The sweeping bend or horizontal elbow are flexible in the plane of expected forces and would accommodate settling without damage to the pipe. This need for making up an elevation difference between the toe drain and the outlet should not be required any more as the toe drain is going to be installed first at a known elevation (936 m) and the outlet should, therefore, be installed accordingly. You should send in a design change request for the revised upstream toe drain installation as I discussed with Eric yesterday.

If you need clarification, please contact me.

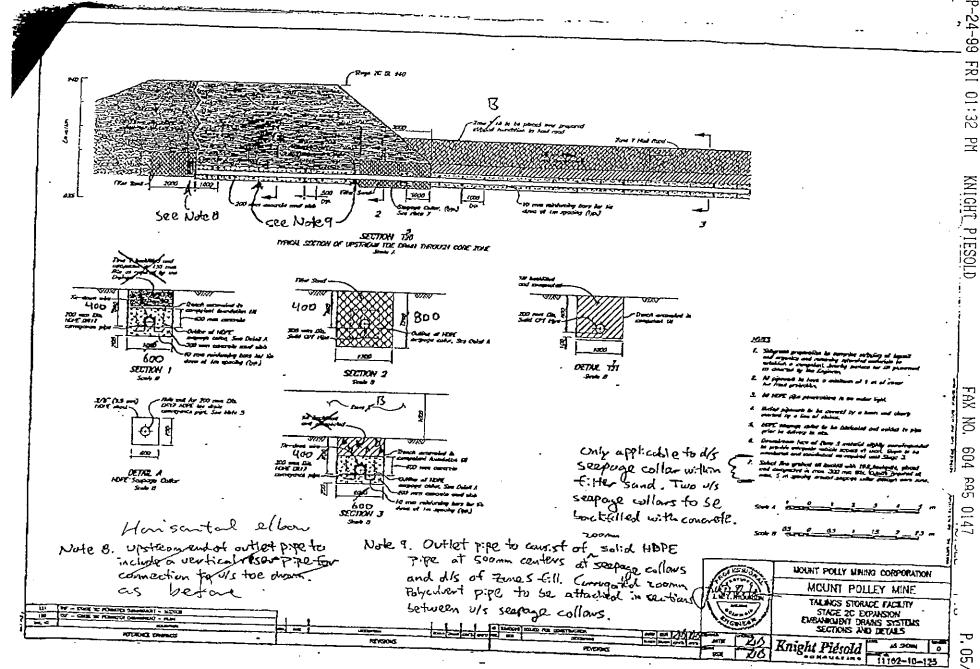
Best Regards,

Leon Gons, P.Eng.

FILE NO.;	11162/10.FO	/Enc				
TILE NO.,	11102/10.10				DATE:	17-Sept-99
		REQUEST FOR A	ADDONAL by sens			
		OF CHA	APPROVAL BY DESIGNATION	N OFFICE		
PROJECT;	M+ Palla	L	1	10		
11104501,	TILL TOTTE	X- STAGEZ	C Construction	n PR	OJECT NO.	: 11162/10
AREA OF WOR	K: Scoth	-Fast and	of Poingle	- & M -	= 1	
A BIO		2231 000	c Construction of Painate	- 1 (6.	7 CM5	arkments
GENERAL DESI	CRIPTION OF PROPA	OSED WARK				
tone is sf	ecitication c	emparated +	ill to be Now	ad Lot		
Zones ar	d Zone Th	read (ill to be place	ECC SET	mean 6	mbantment
specifical	Ferre T	ad also mi	eld within i	PO-P CH.	32420)) instead of
specified	CS busile	4- 11 1	ced within i	1/5 3cm	<u>l</u> origiv	vally
CH 76+5	0 to CH 33	wally place	d zone CS c	yelened .	sand (aprox,
	O TO CH SS	100				
Please rouleur the			·		· · · · · · · · · · · · · · · · · · ·	
14425 LEALCH (UG	proposed change / so	ibstitution as per the	attached shoots.			
No. of Sheets:						
Dafarana		LON.	111/2 10			
Reference Drawin	igs / Clausos:	RF Drys	. 11162-10- 11162-10-	120 (8	ev.0)	
			11162-10-	121/4	20-13 000 4) (Rev. 0)
				<u></u>	21127	J (NEV.U)
			,			····
	1 201					
Signed:	701	_			Τ.	Marian In a
2	an of			denigho	7.	n Manning
V-Test ((\mathcal{I}
		222 NOTE 181	SOLVEN OF HEY ARE	Market Line		
	2 · C	A CONTRACTOR OF THE PARTY OF TH				
Date Received:	21 Septen	ber 99				•
	/ substitution not appro		•			
,	adesorated) that ebbic			 -		
	approved as	submitted;	V			
	approved as:	amended:				
No, of sheets attac	ಗಿಕಿತ್ತೆ:	(amendments only	. A	•		
	***************************************	fern eligities lie Otti	Y)			
Signed:	Englassa	(Ol)			NK	9
\d	Enginest:	Leonfr		Director	: LO	wen
Date Returned:	S- 2.	reompr	ب ا			
uste Returned:	Sep 24	1999	•			
Knight Plesold Ltd		Notes:				
1400 - 750 West Pend		112003.				
	der Stroct		ator to keep a care of a	- حدثه منسطان و ال	المناطب فالما	
Vencouver, B.C. Vo	C 2T3	1. Origin	ator to keep a copy of a puyer office to keep a file	ll submissions :	and attachm	ents.
Vencouver, B.C. Vo Phone: (604) 633-054 Fax: (604) 635-014	C 2T8 13	 Origin Vance 	ator to keep a copy of a puver office to keep a file with attachments, marke	copy of compl	letad rabuas	ents. it

FILE NO : 11167/17 FO1/FOS DATE: 17-Sept99					
REQUEST FOR APPROVAL BY DESIGN OFFICE					
PROJECT: OF CHANGE / SUBSTITUTION PROJECT: Polle - Stage 3 Design PROJECT No.: 11162/12					
AREA OF WORK: DIS Trial Berm					
GENERAL DESCRIPTION OF PROPOSED WORK:					
- Re-arientation of the trial cycloned sand bern to the					
Southeast. Shape of Lerm modified, as shown on attacked Sketch. Undvaned p.e. plane (F) to veman zon right of					
- two. not plane (3), as per original design. This down it					
Supercedes previous design change rejuest subnited on 17-tual-99.					
J 0 D					
Please review the proposed change / substitution as per the attached sheets.					
No. of Sheets;					
Reference Drawings / Clauses: F:qwe Z, ref. 11167/12.01, 9/1883					
July 7/99					
(M)					
Signed: Originator:					
Jan Mannghey					
COLUMN TO THE PROPERTY OF THE					
Data Received: 21 September 99					
Proposed change / substitution not approved:					
approved as submitted:					
epproved as amended:					
No. of sheets ettached: (amendments pnly)					
Signed: Engineer: Director: Mouve					
Date Returned: 50, 199					
Knight Piesold Ltd. Notes:					
1400 - 750 West Pender Street 1. Originator to keep a copy of all submissions and attachments.					
Phone: (604) 685-0543 2. Vancouver office to keep a file copy of completed request form with attachments, marked up as described above					
Fax: (604) 635-0147					

FILE NO : 11162/10, FOI / FOS
DATE: 20-Sept-99
REQUEST FOR APPROVAL BY DESIGN OFFICE OF CHANGE / SUBSTITUTION
PROJECT: Mt. Polley-Stage ZC Construction PROJECT NO.: 11162/10
AREA OF WORK: Upstheam toe awarn outlet pipes (4) at Man & Feineter Entantra
GENERAL DESCRIPTION OF PROPOSED WORK.
artlet pre-trenches to be executed to 600mm x 600mm, and to 800mm depthx
revenue width in areas of filter sund backeill. Upstreamend of ovtlet pipes to incorpora a vertical riser section, which connects to U/s too draws. Concrete backfill to be
incomparated around two u/s seepage collars. Polyculvat corrugated pre-to-be incomparated
e: ther side of scopage collars, and damstream if Five S fill area.
Please review the proposed change / substitution as per the attached sheets.
No. of Sheets:
Reference Drawlings / Clauses: 1116Z-10-1Z5
Signed: Originator. Ian Manning
THE RESERVE OF THE PROPERTY OF
Date Received: 21 September 99
Proposed change / substitution not approved:
approved as submitted:
No. of sheets attached: (amendments only)
No. of sheets attached: (amendments only) with frexible connection
Such as honize to allow
Signed: Engineer: Such as hanizantal ellow
L.A. Cons
Date Returned: Sep 24, 1999
Knight Plesold Ltd. Notes:
1400 - 750 West Pender Street 1. Originator to keep a copy of all submissions and ettachments.
Phone: (604) 685-0543 2. Vancauver office to keep a file copy of completed request form with attachments, marked up as described of the
Fax. (604) 685-0147



Knight Piésold Ltd.

1400 - 750 West Pender St.

Vancouver, BC V6C 2T8 CANADA

Tel: +1 (604) 685-0543 Fax: +1 (604) 685-0147

Fax: +1 (604) 687-2203

DATE: October 7, 1999

FILE NO: 11162/10.01

TIME: 14:05

REF. NO.:

9/2448

OPERATOR:

PAGES: 1 of 3

SENDER:

John Wilkinson, P.Eng.

APPROVED:

Mt. Polley Mining Corporation

FAX: 250.790.2268.

ATTN: Leon Gous (Knight Piésold)

cc:

SUBJECT: Design Change Request

Leon,

Attached is a design change request originally submitted by Ian. Hope all's well.

Best regards,

The content of this communication is confidential. If you are not the intended recipient, please notify us immediately. Unauthorized use or disclosure of this communication or its content is unlawful.

2:18PM

(amendments only)

No. of sheets attached:

Signed:

Oct .7.99 Date Returned:

Knight Piesold Ltd. 1400 - 750 West Pender Street Vancouver, B.C. V6C 2T8 Phono: (604) 635-0543 Fax: (604) 685-0147

- 1. Originator to keep a copy of all submissions and attachments.
- 2. Vancouver office to keep a file copy of completed request form with attachments, marked up as described above.

Knight Piésold

Knight Piésold Ltd.

1400 - 750 West Pender St. Vancouver, BC V6C 2T8

Tel: +1 (604) 685-0543

Vancouver, BC V6C 2T8 Fax: +1 (604) 685-0147 CANADA Fax: +1 (604) 687-2203 DATE: October 15, 1999

FILE NO: 11162/10.01

TIME: 9:00

REF. NO.: 9/2485

OPERATOR:

PAGES: 1 of 6

SENDER: Ian Manning APPROVED:

KIS

TO: Mt. Polley Mining Corporation

FAX:

ATTN: Leon Gous (Knight Piésold)

cc:

SUBJECT: Design Change Request

Leon.

Attached is your submitted design change request, which has been approved as amended. The approved design change is described as follows:

- Doze existing cycloned sand piles along u/s Perimeter embankment, to maximum sand El. 937m.
- From Perimeter embankment left abutment to approximate CH 33+00, place u/s Zone T rockfill coarse bearing layer to El. 937m, filling in all locations along u/s edge in which no cycloned sand has been discharged, as well as creating a trafficable driving surface in locations of dozed sand. There may be locations along the cycloned sand portions of this length in which no coarse bearing layer material is required.
- As shown on the attached sketch, the coarse bearing layer is to extend 4.5 metres upstream of the setting-out line, which will allow for an approximate 2 metre Zone T bench w/s of the Stage 2C Zone B toe. The coarse bearing layer will be placed d/s to meet the existing Stage 2B u/s crest.
- As shown on your design change request, Zone B material will be placed and compacted to replace the u/s cycloned sand fill for Stage 2C Perimeter embankment construction. The Zone B crest will extend 2 metres u/s of the Zone B/S contact, and will be constructed with a 1.5H:1V u/s face slope.
- A section of the perforated upstream toe drain has been temporarily removed from the design, along the length from the Perimeter embankment left abutment to approximate CH 33+00. As shown on the original design, this perforated drain is to be located between the Perimeter embankment u/s toe drain outlet pipe locations, as shown on KP Drawing No. 11162-10-120. During future construction, this section of u/s toe drain will be reinstated adjacent to u/s cycloned sand materials.
- For Stage 2C construction, the u/s perforated toe drain along the Main embankment, and the u/s solid toe drain between the Main and Perimeter embankments will be constructed as per the current design. The u/s toe drain outlet pipes along the left and right abutments of the Main embankment, as well as the right abutment of the Perimeter embankment will also be installed. The outlet pipe at the left Perimeter

The content of this communication is confidential. If you are not the intended recipient, please notify us immediately. Unauthorized use or disclosure of this communication or its content is unlawful.

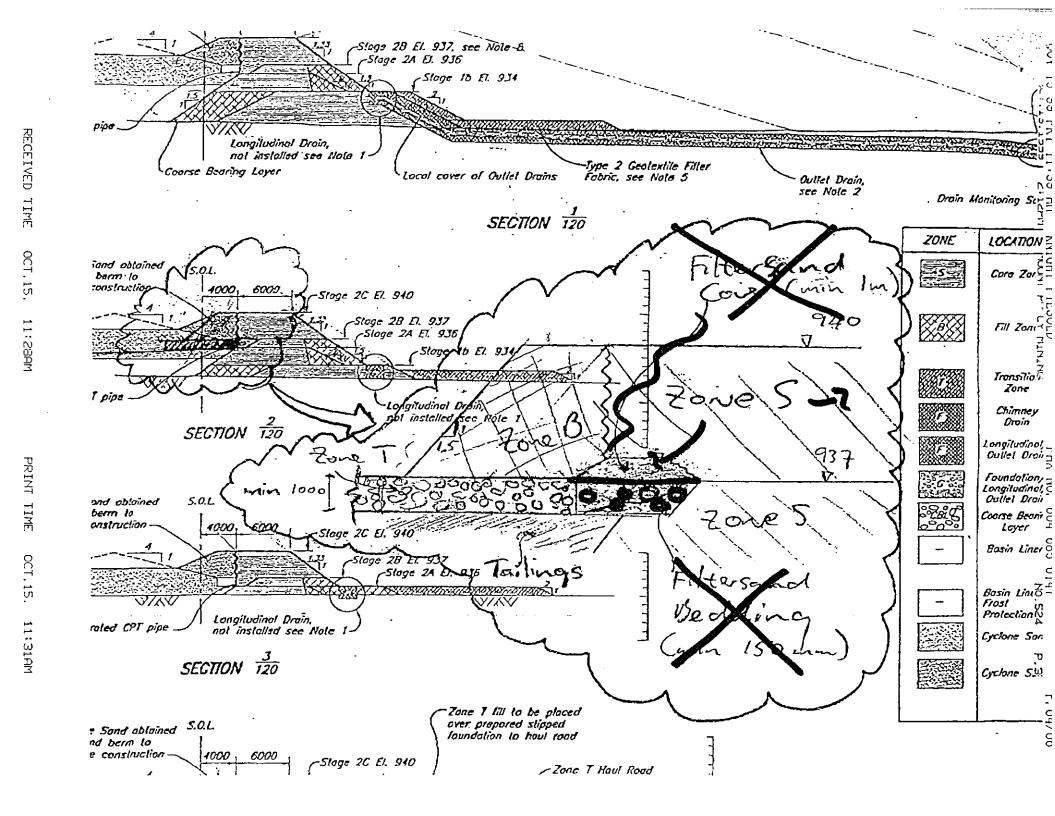
embankment abutment will not be required until the Perimeter embankment u/s perforated toe drain is installed.

• Regarding the Perimeter embankment right abutment outlet pipe, this installation should be made prior to additional Stage 2C fill placement. At the upstream end of this pipe, the T-fitting will connect to the solid toe drain pipe on the Main embankment side. The other side of this fitting will be used to connect the Perimeter embankment u/s toe drain at a later date. In order to maintain access to this outlet pipe with ongoing construction, a flexible section of non-perforated drain pipe should be extended upstream of this outlet pipe T-connection. This flexible pipe will be routed upwards through the Zone B fill material, and will be end-capped and clearly marked to avoid damage to the pipe. During future embankment construction, this flexible pipe will be attached to the Perimeter embankment u/s toe drain.

Please also find attached Table summarizing revised Stage 2C embankment fill quantities. Please call if you require additional information.

Best regards,

FILE NO.: ///	2410-12, FOI	,		DATE: /3 C	7-7 5°
	REQUES	ST FOR APPROVAL BY D	ESIGN OFFICE		
a a		OF CHANGE / SUBSTITU	TITON		
PROJECT: Mo	unt Polle	y Mine	PROJ	ECT NO.: ///G	2/10
AREA OF WORK:	Perimet	er Emban	4		
GENERAL DESCRIPT		_	16 min	151	
Placemen	ON OF PROPOSED WOR		100	/	
(Zone T) on u/s		Bearin	<u> 1900</u>	7-2-
Replacen			Deach	· · · · · · · · · · · · · · · · · · ·	/
20ne n	ってい そのい	the we	-cyclon	ed san	-01
Relocani	on d, th		oe duc	-,	
	,U				
Please review the access	sed change (note that				·
	>== cuanifia v arbatit/1000 6	as per the attached sheets.			
No. of Shoots:				_	
Reference Drawings / C	auses: Drc	7. No 1116	2-10-	121 (Re	u Ø)
	· · · · · · · · · · · · · · · · · · ·				
\sim					
Signed:	_		Oticinatus	LAG	6 34 . 6
)		Oliginator.	211	<u> </u>
				27.00 E-200	
		CONTRACTOR FORCE			
0.4.0					
Date Received: Oct				•	
Proposed change / subst	itution not approved:		- U/s	the drain	remuted
	approved as submitted;		- U/s	n section, to	5e Insti
			- dum	y future con	istructi,
•••	approved as amended:				
No. of sheets attached:	(amend	dments only)			
	í				
Signed:	Engineer.	iple.	Director	X Brown	
Date Returned: Oc	+ . 14 . 1999	-			
Knight Plane 23 7 22					
Knight Plesold Led. 1400 - 750 West Pender Str	ret	Notes:	- and all and a state of the		
Vancouver, B.C. V6C 218	***	 Originator to keep a cor Vancouver office to kee 	py of all submissions at	ìd altachmen≌.	
Phone: (604) 635-0543		A. TAKICOGYOL UINICO ID KEE	יות התפסיות עסטט אוון גרע:	ted Facuess	



Knight Piésold Ltd. CONSULTING ENGINEERS

Project: MT. Fall Calculations for: Calculations by: IBM Checked by:	/ Stage CC Decy Change	Project No.: 1162/10 Date: 14-0ct-99 Sheet 1 of 1
50C.	Strye 2c over £1.9410m	El. 937a - Con Construction Con Construction

15-Oct-99

A:\11162\10\ACAD\qs_emxs\dsn\stage2c\(polley2c\) Quantities for Stage 2C (إلى الم	Elev. 940, not 941).	Volume (m³)
Main Embankment Between Stations 15+50 and 26+50		
Zone S		26,400
Zone FS	Between Stations 16+15 and 27+15 (Drg. 110) For U/S Toe Drain - Area 2 m ²	2,200
Zone FS	Right Abutment Main Dam (Drg. 125) For U/S Toe Drain Outlet Pipe	17
Main Embankment Between Stations 26+50 and 27+76		
Zone S		2,980
U/S Zone B		1,400
Zone FS	Left Abutment Main Dam (Drg. 125) For U/S Toe Drain Outlet Pipe	17
D/S Zone B	Between D/S Toe and Zone T Haul Road	2,670
Perimeter Embankment Between Stations 27+76 and 33+00		
Zone S		8,300
U/S Zone B		3,700
D/S Zone B	Between D/S Toe and Zone T Haul Road	8,750
Zone FS	Right Abutment Perimeter Dam (Drg. 125) For U/S Toe Drain Outlet Pipe	17
Perimeter Embankment Between Stations 33+00 and 44+35		
Zone S		27,300
U/S Zone B		14,800
Zone T U/S Coarse Bearing Layer		18,586

Leon, I haven't checked these volumes against the table original table that you refer to in your e-mail. Please let us know if there any discrepancies. John.

RECEIVED TIME OCT.15. 11:28AM

PRINT TIME OCT.15, 11:31AM

Knight Piésold Ltd.

1400 - 750 West Pender St.

Vancouver, BC V6C 2T8 CANADA

Tel: +1 (604) 685-0543 Fax: +1 (604) 685-0147

Fax: +1 (604) 687-2203

DATE: November 26, 1999

FILE NO: 11162/10.01

TIME: 11:32

REF. NO.: 9/2771

OPERATOR:

PAGES:

1 of 5

SENDER:

John Wilkinson, P.Eng.

APPROVED:

Mount Polley Mining Corp.

ATTN: Jan Manning, Knight Piésold Ltd. (engineering dep't)

cc:

FAX:

SUBJECT: Stage 2C TSF Design Change

Ian,

As discussed, attached please find the Stage 2C TSF Design Change with 3 attached figures.

Best regards,

The content of this communication is confidential. If you are not the intended recipient, please notify us immediately. Ununthorized use or disclosure of this communication or its content is unlawful.

RECEIVED TIME NOV.26. 12:54PM

PRINT TIME 12:56PM NOV.26.

MON-58-88 FKI 05:02 NW KNIGHT PIESOLD

V6C 1T2

(604) 685-0543

RECEIVED TIME

NOV.26.

12:54PM

FAX NO. 604 685 0147

P. 02/05

1 2 No:

Vancouver office to keep a file copy of completed request form with attachments, marked up as

required or ammended.
PRINT TIME NOV.26. 12:56PM

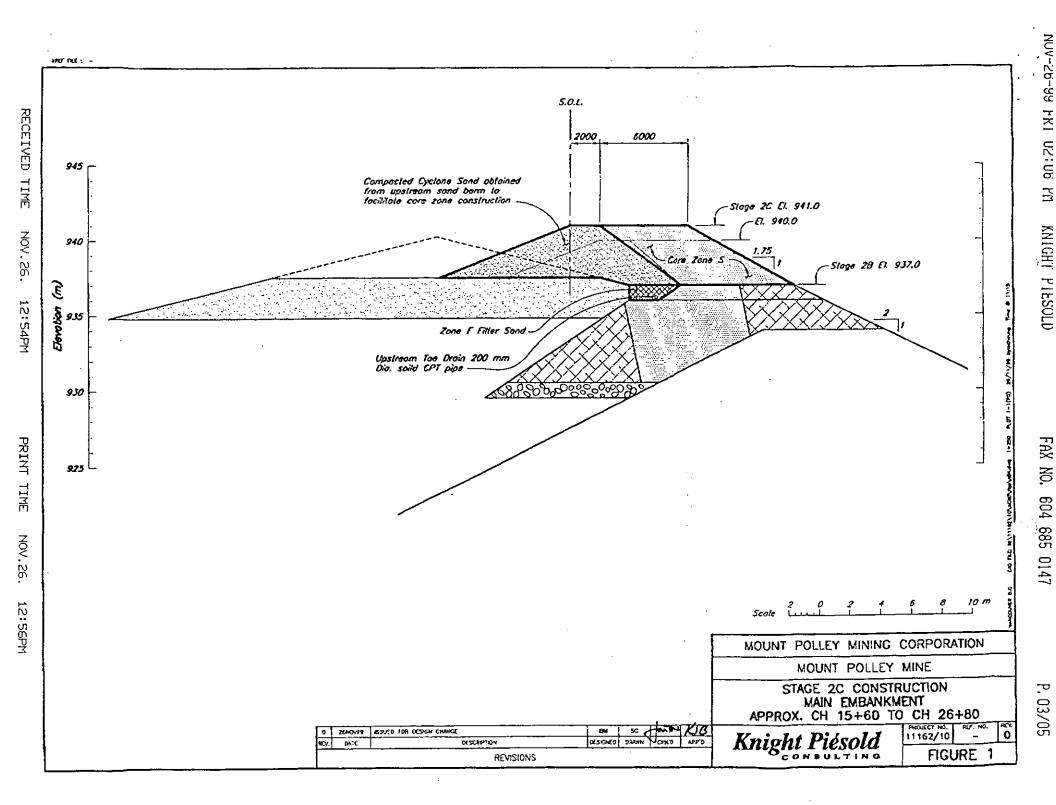
11162/10.01

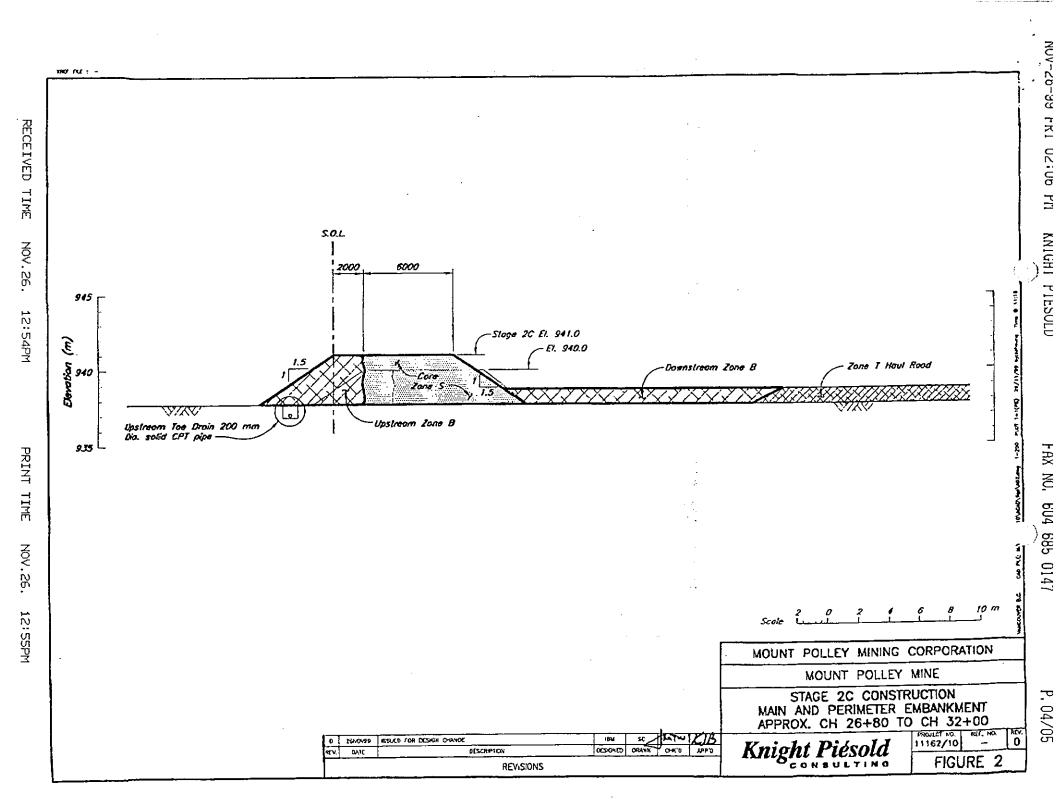
Date:

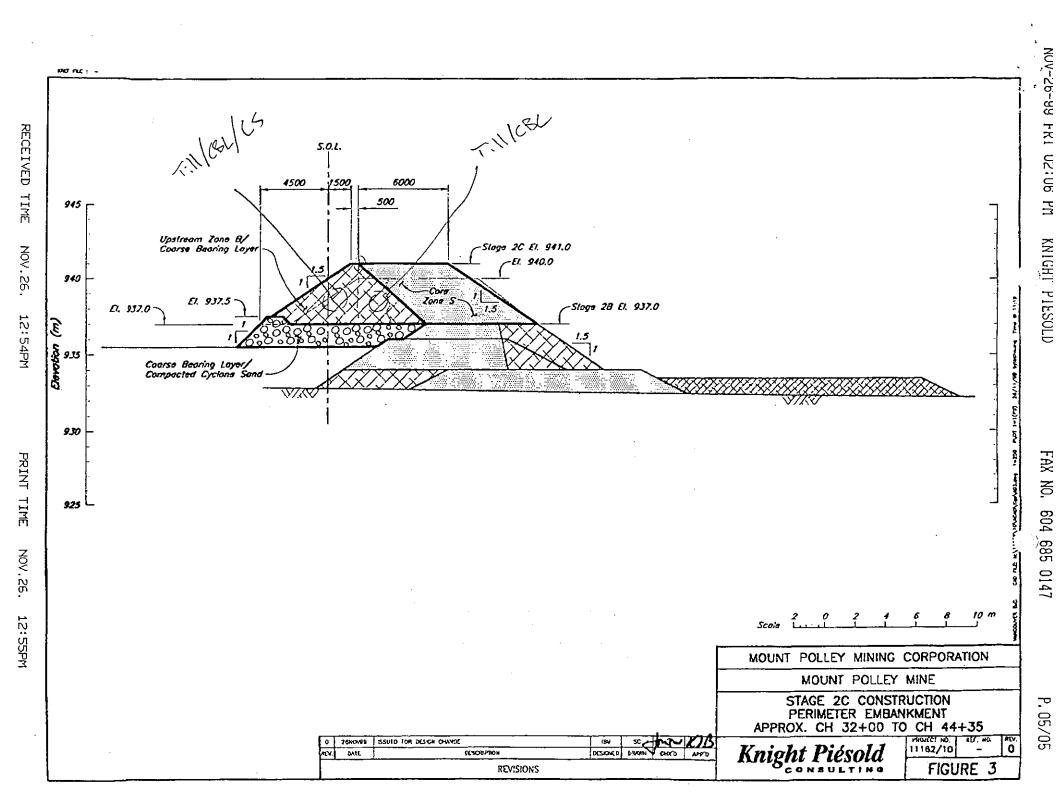
November 24, 1999

REQUEST FOR APPROVAL BY DESIGN OFFICE OF CHANGE/SUBSTITUTION

PROJECT: Mt. Polley Mine PROJECT NO: 11162/10
AREA OF WORK: Stage 2C TSF Construction
GENERAL DESCRIPTION OF CHANGE: Design Change for tailings facility embankments from crest El. Ayon to El. 941 m
Please review the proposed change/substitution as per the attached sheets. (To be submitted in duplicate).
No. of sheets: Signed:
Reference Drawings/Clauses: Figure 1 - Main Enbankment (xCH15460+026+86) Figure 2 - Main Freinneter Embankments (2CH26480+0) Figure 3 - Perimeter Embankment (xCH32400+0)44
FOR VANCOUVER OFFICE USE
Date received: Nov. 24.1999
Proposed change/substitution not approved: approved as submitted: approved as ammended: See attached Figures 1, 2, 3
No. of sheets attached: 3 (ammendments only)
Signed: Engineer: Antholic Director: Ranoum
Date returned: ~5v. 26 - 79.
KNIGHT & PIESOLD LTD. 1350 - 409 Granville Street Vancouver, B.C. Notes: 1. Originator to keep a file copy of original submission and attachments.







Knight Piésold

might Piésold Ltd.

1400 - 750 West Pender St.

Vancouver, BC V6C 2T8

Tel: +1 (604) 685-0543 Fax: +1 (604) 685-0147

CANADA

Fax: +1 (604) 687-2203

DATE: February 14, 2000

FILE NO: 11162/13.01

TIME: 2:00 PM

REF. NO.: 0/0393

OPERATOR: ibm

PAGES: 1 of 3

SENDER: Ian Manning

APPROVED:

TO: Knight Piésold Ltd., c/o Mount Polley Mining Corporation

FAX: 250-790-2268

ATTN: Jeremy Kinch

Cc:

SUBJECT: Main Embankment Stage 2C Design Change

Jeremy,

Please find attached Design Change for Stage 2C Main Embankment construction, approved as per attached sketch.

Regards,

Ian Manning

The content of this communication is confidential. If you are not the intended recipient, please notify us immediately. Unauthorized use or disclosure of this communication or its content is unlawful.

3:15PM

PRINT TIME FEB. 14. 3:17PM

FEB-14-00 F	UN U4:32 PN KNIGH	II PIESULD	FAX NO. 60	4 685 0147	P. 02/
PILE N	0.: 00/009			DATE:	7-Feb-2000
		REQUEST FOR APPRO	VAL BY DESIGN OFF		
PROJE	ict: Mt. Polley	- Stage ZC Const	ryction_	PROJECT NO.: _	11162/13
AREA	of work: Man	Embankment a	ore Zone S/Cy	lened Sand	Interface
Des	AL DESCRIPTION OF PROP	osed Work: v allow for till/sa	nd interface	slope to a	a fra
1 -1:00.	H:1V to original do /sand intertace ts. In addition to V/s fuce.	provided it re provided it re	Design change of many contained 5 lifts may be	ullows for a within these constructed	e slope Lo: zentally
10	V/5 - tuca.		<u>, </u>		/.
l l	review the proposed change / s	substitution as per the attache	d sheets.		
1	Sheets; 1	<u></u>	_		
Referen	nce Drawings / Clauses:	by KP Vanc	1.0 of Design	14 Change 199, Roll D	155ved 2.9/2771)
Signed	In "		O	riginator; Lant	Towning
		rogevan conv	R omo zot		
Date R	eceived: Feb.7/20	000		والمناهدين والمناهدي والمناهدي والمناهد والمناهد والمناهدين	and or correction of the contraction
Propos	ed change / substitution not app	roved:			
	approved as	s submitted;			
No. of s	approved as	s amended: (amendments only)			
Signed:	Engineer	. On lule		Director, LBu	nu
Date Re	sturned:				
1400 - 7; Vancouv Phone: (4	Plesolii Ltd. 50 West Pender Street er, B.C. V6C 2T8 504) 685-0543	2. Vancouver o	keep a copy of all subm ffice to keep a file copy tachments, marked up a	of completed request	ots.

