

MP00064

Knight Piésold Ltd.
CONSULTING ENGINEERS

MINISTRY OF ENERGY, MINES
AND PETROLEUM RESOURCES
REC'D JUN 17 1996
MINE REVIEW AND PERMITTING
BRANCH

Mr. George Headley
Senior Geotechnical Engineer
Ministry of Energy, Mines and Petroleum Resources
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CIS: 72360,477 1626.01
YOUR REFERENCE 6/1944
OUR REFERENCE
NUMBER June 14, 1996

Dear George;

Re: Mt. Polley Project - Tailings Storage Facility

Please find attached one copy of the Mt. Polley Tailings Storage Facility Construction Drawings and a corresponding drawing list. The drawings are being issued to support an Amendment to the Work Systems Application for the Mt. Polley Tailings Storage Facility. Some revisions have been made to the design since your last review. Some of the more significant revisions are summarized below:

1. Current mine reserves for are 82.3 million tonnes. The mill throughput has been revised to 6.5 million tonnes per year, or 17,800 tonnes per day.
2. The first stage (Ib) of the tailings embankment has been raised from El. 931m to El. 934m in response to the increased throughput. The ultimate embankment height has been increased from El. 960 m to El. 965 m to accommodate the additional ore reserves.
3. The volume of make up water which can be stored in the facility has been increased from 2,000,000 cubic metres to 2,500,000 cubic metres, again in response to the increased throughput.
4. Construction of the toe drain has been deferred to the second stage of the embankment (Stage II) in 1998. The toe drain conveyance pipes and extensions will be installed this year, however.
5. An alternate specification for the filter sand has been added (Material Type B), as shown on Dwg. No. 1625.212. The specification is taken from the



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paper "Filters for Silts and Clays", by Sherard et al., which was published in the ASCE Journal of Geotechnical Engineering, Volume 110, No. GT6, June 1984.

6. The tailings and reclaim lines are to be installed in pipe containment channels all the way from the mill to the tailings facility. The pipes are no longer buried up to the Bootjack Creek Crossing. This is shown on Dwg. No. 1625.219.
7. A separate runoff collection ditch has been added up gradient from the pipe containment channel on the road/pipeline cross section, also as shown on Dwg. No. 1625.219.
8. A fourth instrumentation plane, Plane D, has been added at the Perimeter Embankment, as shown on Dwg. Nos. 1625.220 and 1625.221.

We are also including a copy of Dwg. No. 1625.111 Rev. ³ 2. This drawing was originally issued in the Detailed Design Report and shows the cross sections for the ultimate embankments, based on current parameters. It is conceptual only and will require adjustment throughout the life of the project as actual operational parameters are determined. This methodology is consistent with the observational design approach which we advocate on all mining projects.

We trust that this material satisfies your requirements at this time. Please feel free to contact us at any time should you have any questions or comments.

Yours very truly,

KNIGHT PIÉSOLD LTD.



K.J. Brouwer, P.Eng.

Director

KDE

cc: Mr. Malcolm Swallow, Imperial Metals



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of Consulting
Engineers
of Canada

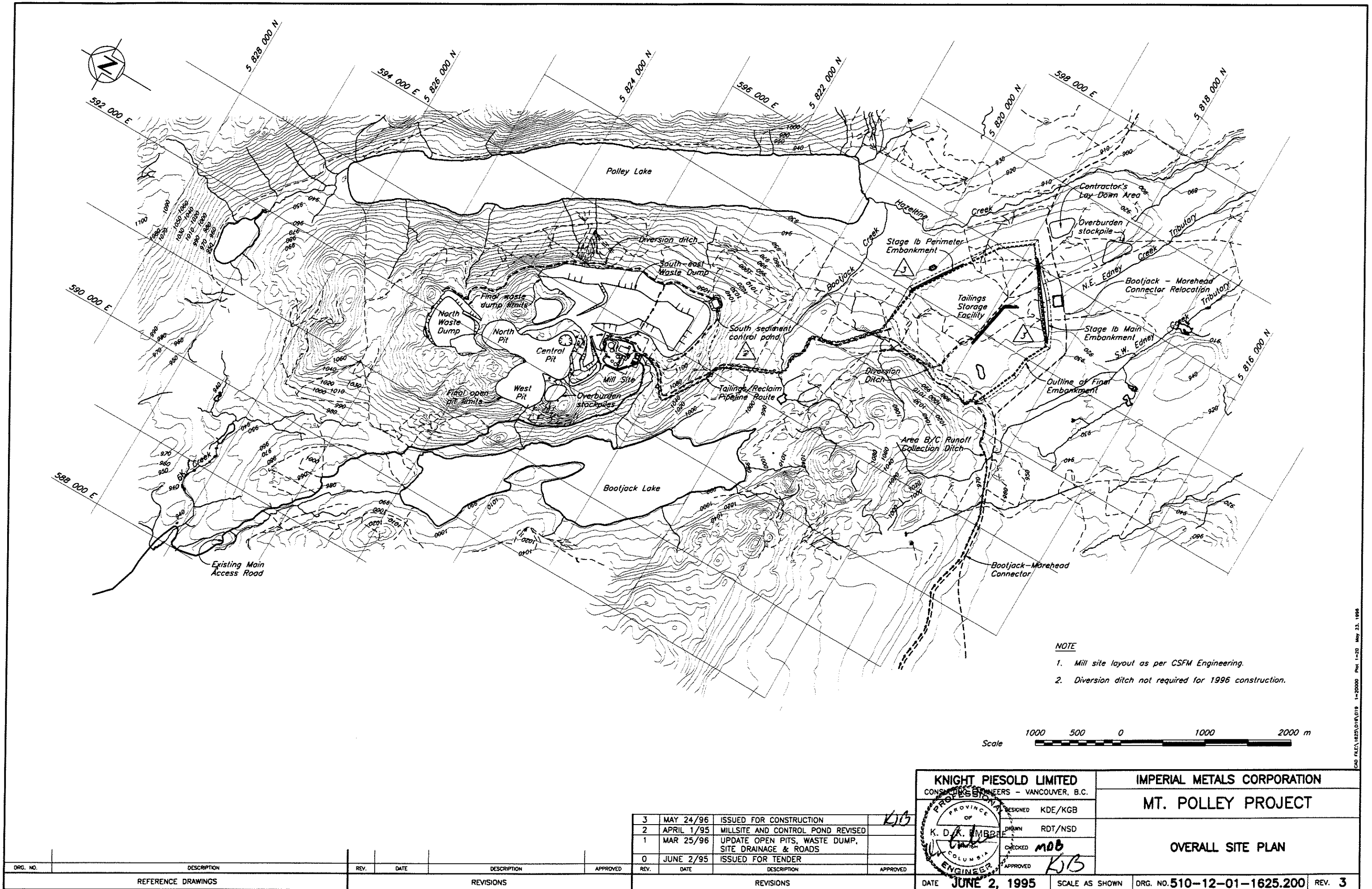
Association
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du Canada

TABLE 1

**MT. POLLEY PROJECT
CONSTRUCTION DRAWINGS**

15-May-96

KP No.	Drawing No.	Rev. No.	Title	Plot Scale	Date Issued	Issued
D19	1625.200	3	Overall Site Plan	1=20	24-May-96	For Construction
D18	1625.201	5	Tailings Storage Facility - Basin Preparation and Basin Liner	1=5	24-May-96	For Construction
D20	1625.202	5	Tailings Storage Facility - Foundation Preparation and Basin Liner - Sections and Details	1=5	24-May-96	For Construction
D17	1625.205	5	Tailings Storage Facility - Stage 1b Tailings Impoundment - General Arrangement	1=5	24-May-96	For Construction
D31	1625.210	4	Tailings Storage Facility - Main and Perimeter Embankments - Plan	1=2.5	24-May-96	For Construction
D21	1625.211	5	Tailings Storage Facility - Tailings Embankment - Sections and Details	1=0.5	28-May-96	For Construction
D30	1625.212	1	Tailings Storage Facility - Material Specifications	1=1	24-May-96	For Construction
D22	1625.213	6	Tailings Storage Facility - Sediment Control and Seepage Collection	1=2.5	24-May-96	For Construction
D23	1625.214	6	Tailings Storage Facility - Sediment Control and Seepage Collection - Sections and Details	1=0.5	6-Jun-96	For Construction
D24	1625.215	4	Tailings Storage Facility - Surface Water Control - Plan and Profile	1=20	6-Jun-96	For Construction
D25	1625.216	3	Tailings Storage Facility - Surface Water Control - Sections and Details	1=0.1	6-Jun-96	For Construction
D35	1625.217	2	Tailings Storage Facility - Surface Water Control - Flow Control Structures - Concrete Details	1=0.25	6-Jun-96	For Construction
D26	1625.218	4	Tailings Storage Facility - Tailings Distribution and Reclaim System - Plan and Profile	1=10	6-Jun-96	For Construction
D27	1625.219	4	Tailings Storage Facility - Tailings Distribution and Reclaim System - Sections and Details	1=0.2	10-Jun-96	For Construction
D28	1625.220	5	Tailings Storage Facility - Instrumentation	1=2.5	6-Jun-96	For Construction
D29	1625.221	3	Tailings Storage Facility - Instrumentation - Sections and Details	1=0.02	6-Jun-96	For Construction



NOTE

1. Mill site layout as per CSFM Engineering.
2. Diversion ditch not required for 1996 construction.

Scale 1000 500 0 1000 2000 m

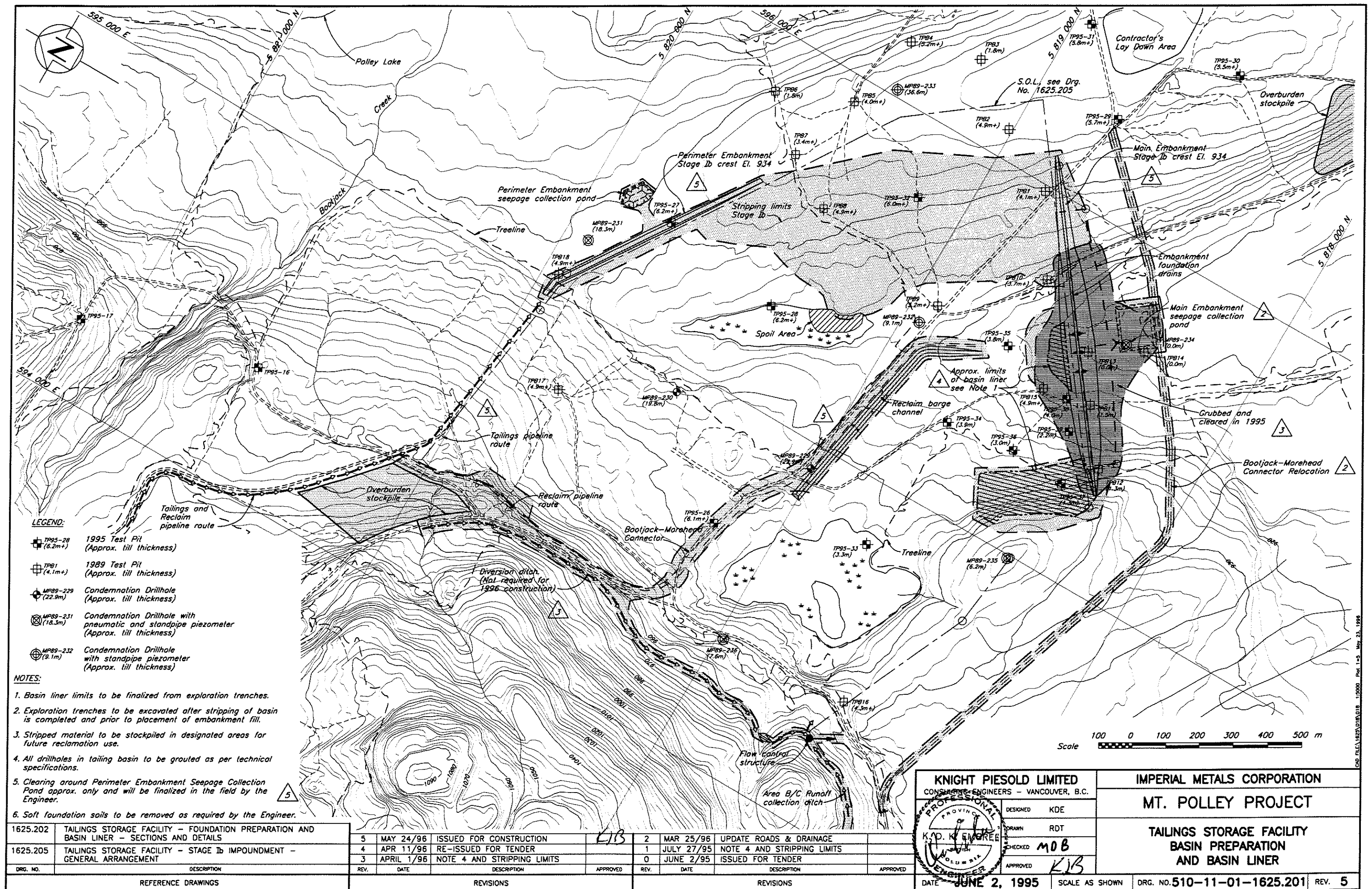
3	MAY 24/96	ISSUED FOR CONSTRUCTION	
2	APRIL 1/95	MILLSITE AND CONTROL POND REVISED	
1	MAR 25/96	UPDATE OPEN PITS, WASTE DUMP, SITE DRAINAGE & ROADS	
0	JUNE 2/95	ISSUED FOR TENDER	

KNIGHT PIESOLD LIMITED	
CONSULTING ENGINEERS - VANCOUVER, B.C.	
DESIGNED	KDE/KGB
DRAWN	RD/NSD
CHECKED	MOB
APPROVED	KGB

IMPERIAL METALS CORPORATION
MT. POLLEY PROJECT

OVERALL SITE PLAN

DATE JUNE 2, 1995 SCALE AS SHOWN DRG. NO. 510-12-01-1625.200 REV. 3



- LEGEND:**
- TP95-28 (6.2m+) 1995 Test Pit (Approx. till thickness)
 - TP81 (4.1m+) 1989 Test Pit (Approx. till thickness)
 - MP89-229 (22.9m) Condemnation Drillhole (Approx. till thickness)
 - MP89-231 (18.3m) Condemnation Drillhole with pneumatic and standpipe piezometer (Approx. till thickness)
 - MP89-232 (9.1m) Condemnation Drillhole with standpipe piezometer (Approx. till thickness)

- NOTES:**
- Basin liner limits to be finalized from exploration trenches.
 - Exploration trenches to be excavated after stripping of basin is completed and prior to placement of embankment fill.
 - Stripped material to be stockpiled in designated areas for future reclamation use.
 - All drillholes in tailing basin to be grouted as per technical specifications.
 - Clearing around Perimeter Embankment Seepage Collection Pond approx. only and will be finalized in the field by the Engineer.
 - Soft foundation soils to be removed as required by the Engineer.

DRG. NO.	DESCRIPTION
1625.202	TAILINGS STORAGE FACILITY - FOUNDATION PREPARATION AND BASIN LINER - SECTIONS AND DETAILS
1625.205	TAILINGS STORAGE FACILITY - STAGE 1b IMPOUNDMENT - GENERAL ARRANGEMENT

REV.	DATE	DESCRIPTION	APPROVED
5	MAY 24/96	ISSUED FOR CONSTRUCTION	KJB
4	APR 11/96	RE-ISSUED FOR TENDER	
3	APRIL 1/96	NOTE 4 AND STRIPPING LIMITS	

REV.	DATE	DESCRIPTION	APPROVED
2	MAR 25/96	UPDATE ROADS & DRAINAGE	
1	JULY 27/95	NOTE 4 AND STRIPPING LIMITS	
0	JUNE 2/95	ISSUED FOR TENDER	

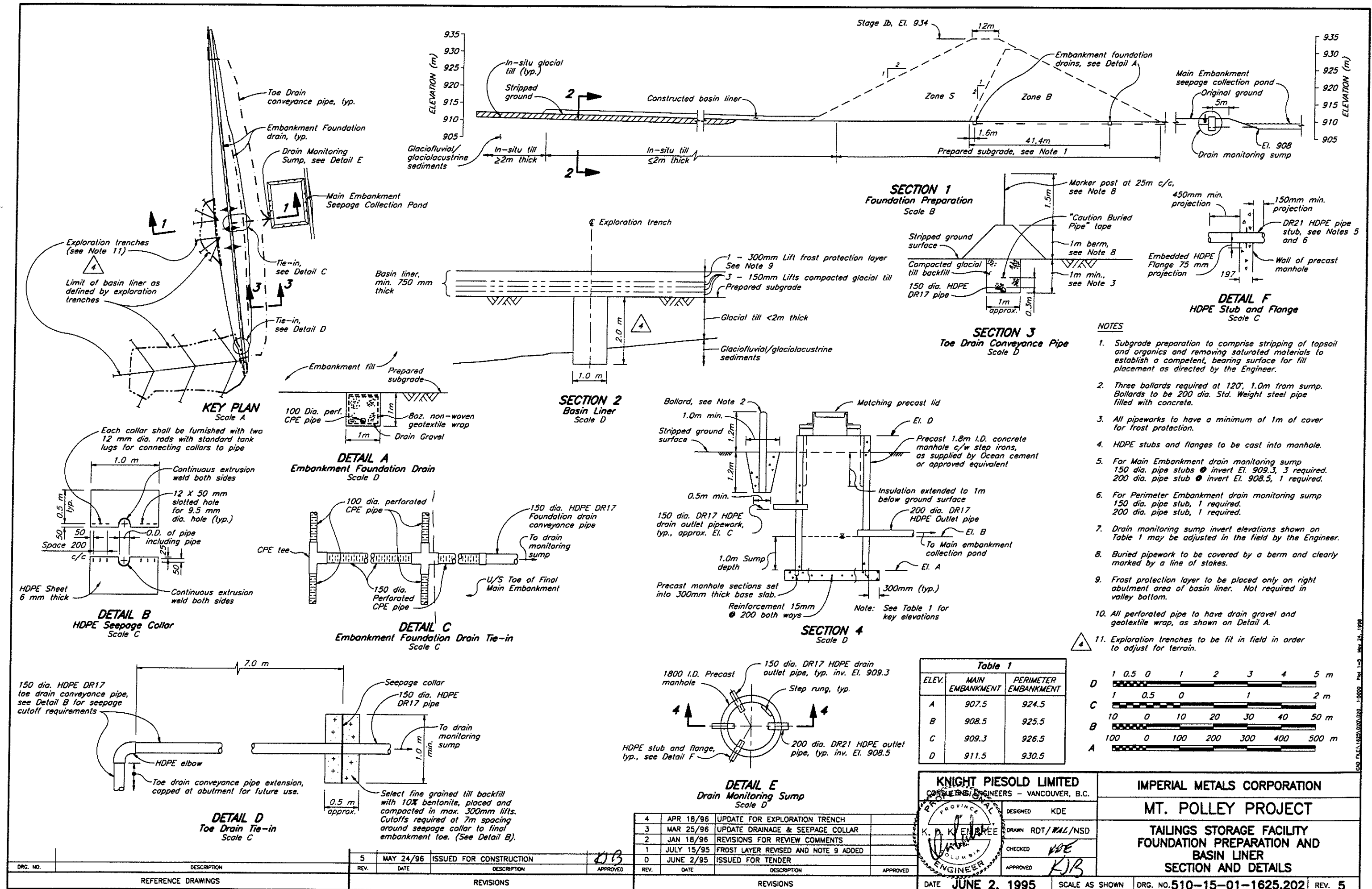
KNIGHT PIESOLD LIMITED
CONSULTING ENGINEERS - VANCOUVER, B.C.

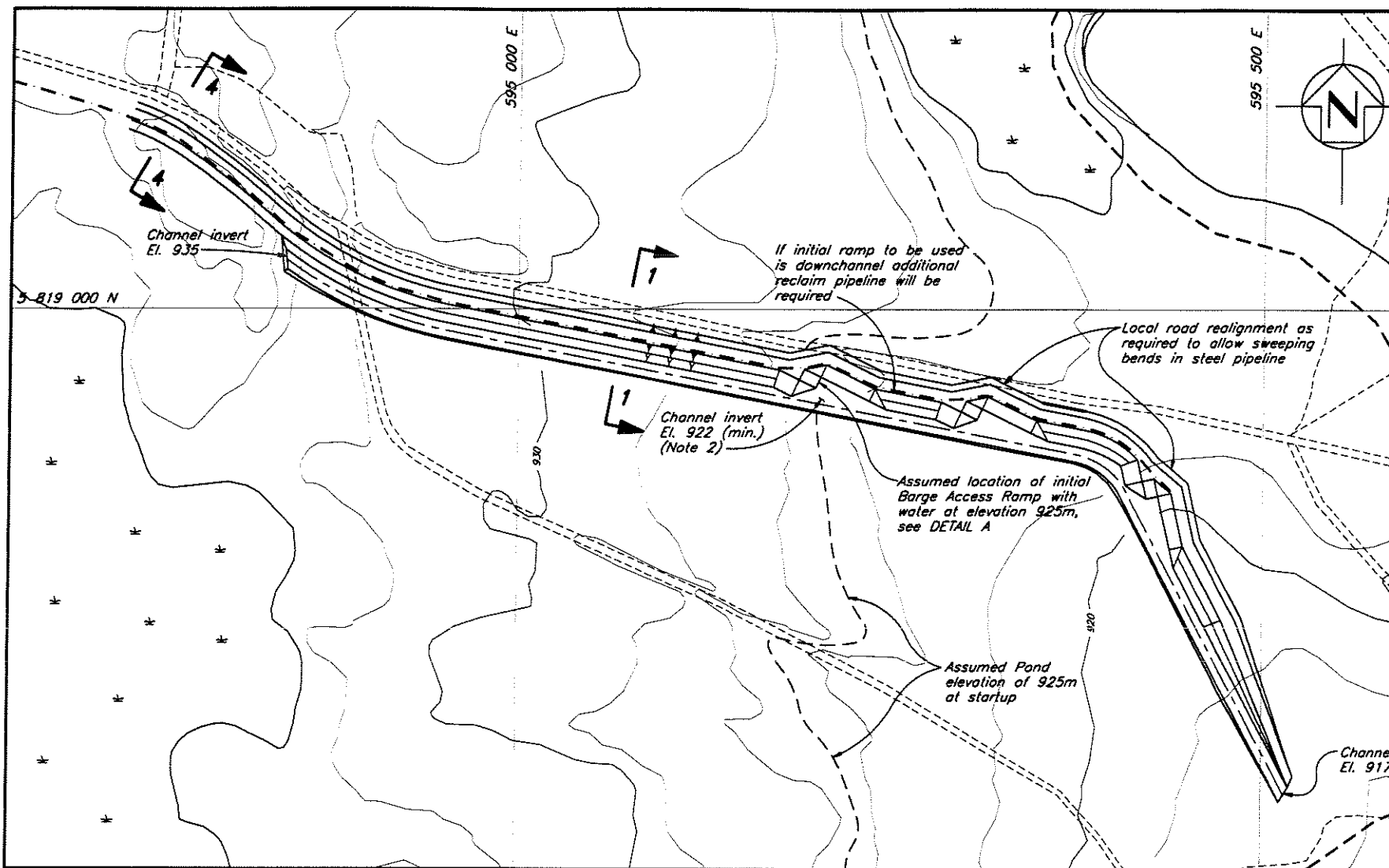
DESIGNED KDE
DRAWN RDT
CHECKED MOB
APPROVED KJB

DATE **JUNE 2, 1995**

IMPERIAL METALS CORPORATION
MT. POLLEY PROJECT
TAILINGS STORAGE FACILITY
BASIN PREPARATION
AND BASIN LINER

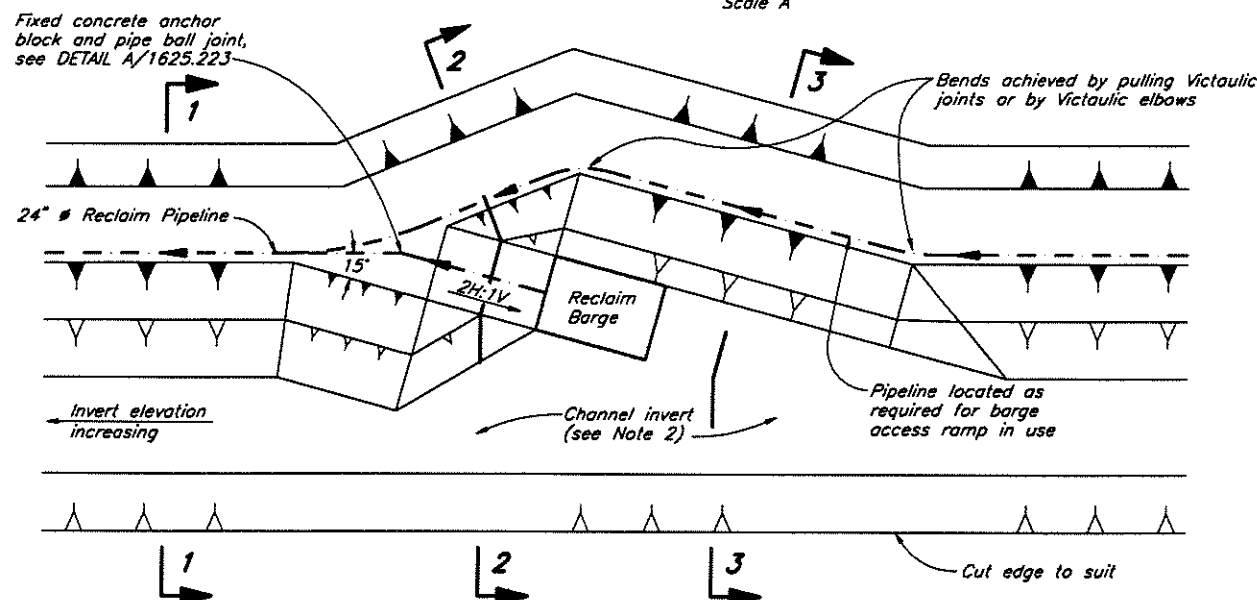
SCALE AS SHOWN
DRG. NO. **510-11-01-1625.201**
REV. **5**





PLAN - RECLAIM BARGE CHANNEL

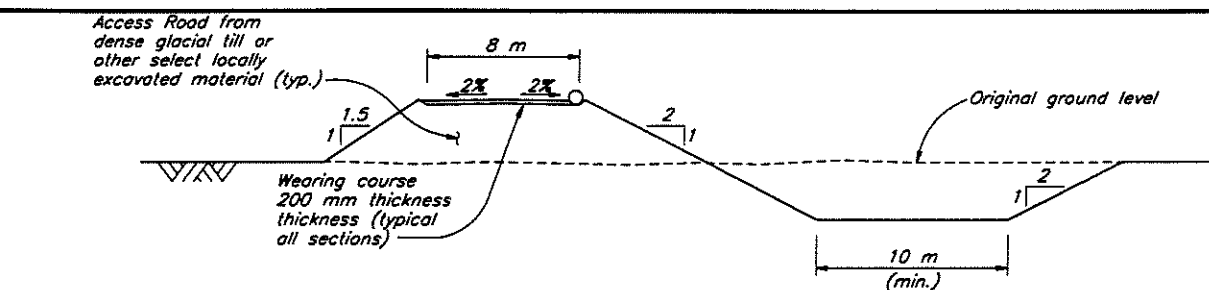
Scale A



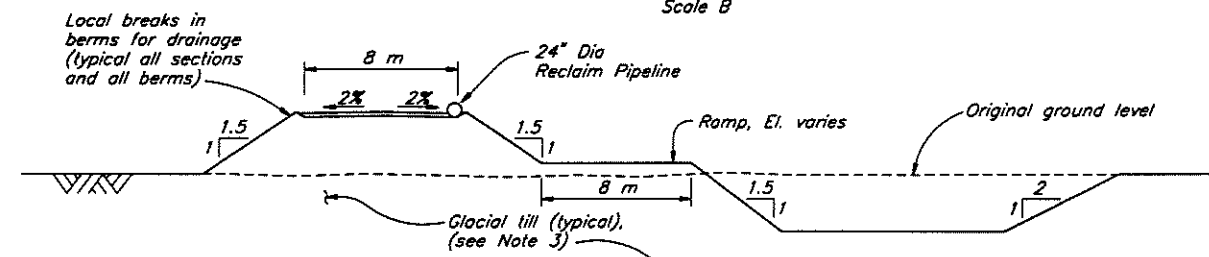
DETAIL A
TYPICAL BARGE ACCESS RAMP (LOCATED TO SUIT)
Scale C

1626.223	TAILINGS STORAGE FACILITY - RECLAIM PIPELINE DETAILS
1626.222	TAILINGS STORAGE FACILITY - TAILINGS IMPOUNDMENT - TAILINGS AND RECLAIM PIPEWORK PLAN
DRG. NO.	DESCRIPTION
REFERENCE DRAWINGS	

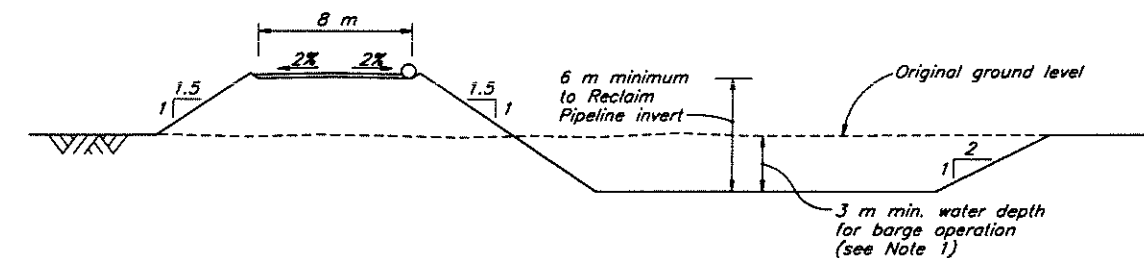
REV.	DATE	DESCRIPTION	APPROVED
0	JULY 15/96	ISSUED FOR CONSTRUCTION	DB
REV.	DATE	DESCRIPTION	APPROVED
REVISIONS			



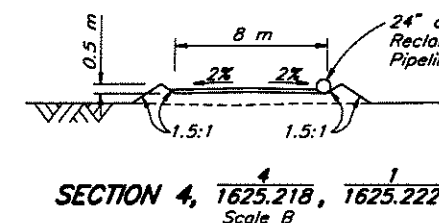
SECTION 1
Scale B



SECTION 2
Scale B



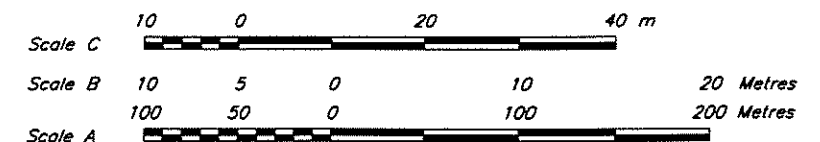
SECTION 3
Scale B



SECTION 5, 1625.218, 1625.222
Scale B

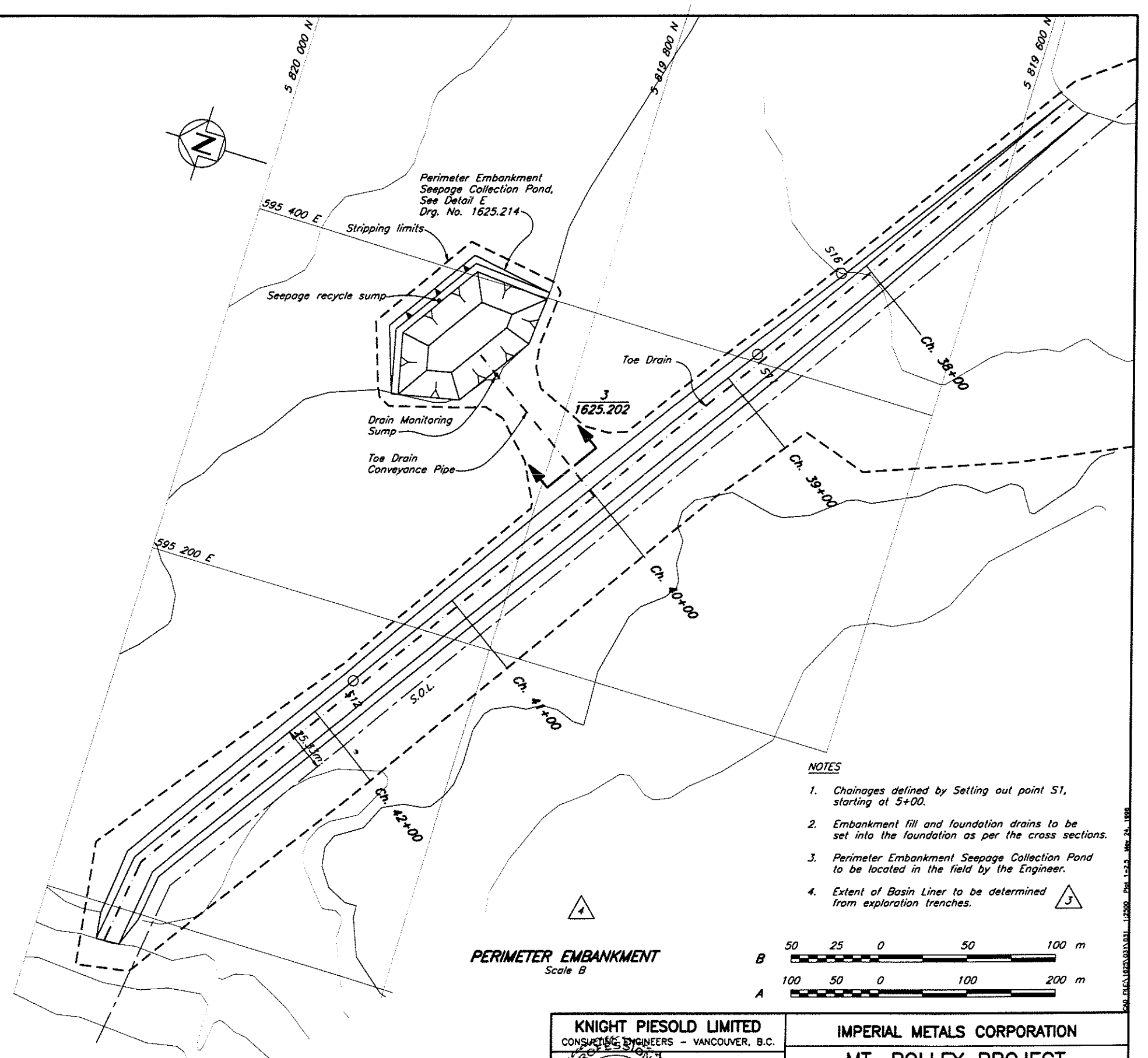
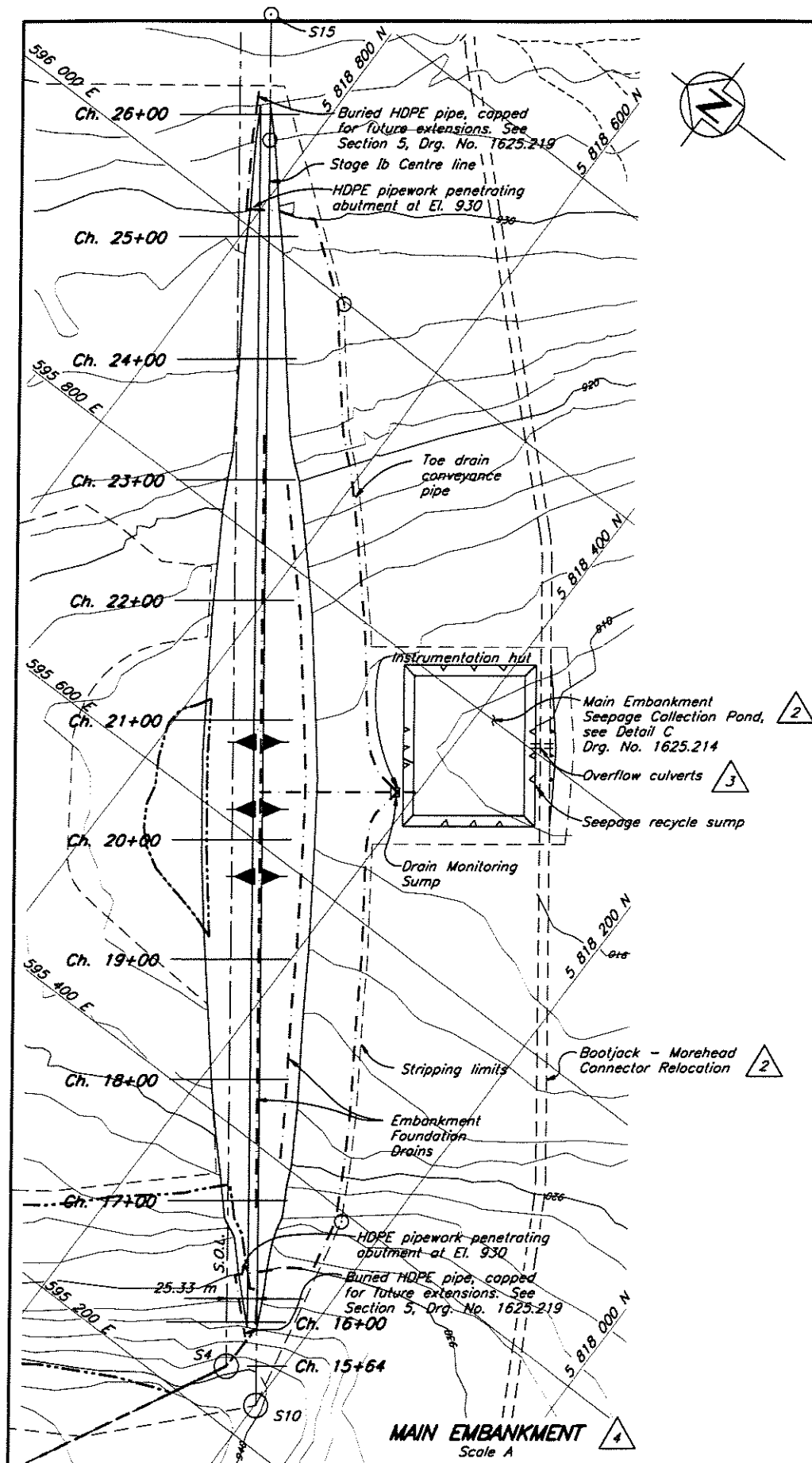
NOTES:

1. Barge requires a minimum water depth of 3m for operation and can operate over a 3m range of water depth (See Dwg 1625.223)
2. Assumes water depth of 925m in TSF at startup. Optimum initial barge ramp location assumes access road and ball joint elevation of 928m and channel invert of 922m or lower. Uncertainties in initial water depth and need to relocate barge with each 3m rise in water level require additional access ramps upchannel and downchannel at 3m elevation increments. Alternatively, to allow for initial water levels lower than 925m, the initial access ramp could be redesigned with a significantly deeper channel, and longer access ramp to allow the initial location of the onshore ball joint to be fixed at an elevation appropriate to the level of the water in storage at startup. In the event that the initial ramp is moved down channel from the assumed location additional reclaim pipe will be required.
3. Compacted glacial till shall be placed along the barge channel excavation to meet basin liner requirements, as directed by the Engineer.



KNIGHT-PIESOLD LIMITED CONSULTING ENGINEERS - VANCOUVER, B.C.	
DESIGNED	HPD
DRAWN	NSD
CHECKED	DB
APPROVED	DB
DATE JULY 15, 1996	

IMPERIAL METALS CORPORATION	
MT. POLLEY PROJECT	
TAILINGS STORAGE FACILITY RECLAIM BARGE CHANNEL EXCAVATION DETAILS	
DRG. NO.	1625.206
REV.	0



NOTES

1. Chainages defined by Setting out point S1, starting at 5+00.
2. Embankment fill and foundation drains to be set into the foundation as per the cross sections.
3. Perimeter Embankment Seepage Collection Pond to be located in the field by the Engineer.
4. Extent of Basin Liner to be determined from exploration trenches.



1625.202	TAILINGS STORAGE FACILITY - FOUNDATION PREPARATION AND BASIN LINER - SECTIONS AND DETAILS
1625.214	TAILINGS STORAGE FACILITY - SEDIMENT CONTROL AND SEEPAGE COLLECTION - SECTIONS AND DETAILS
DRG. NO.	DESCRIPTION

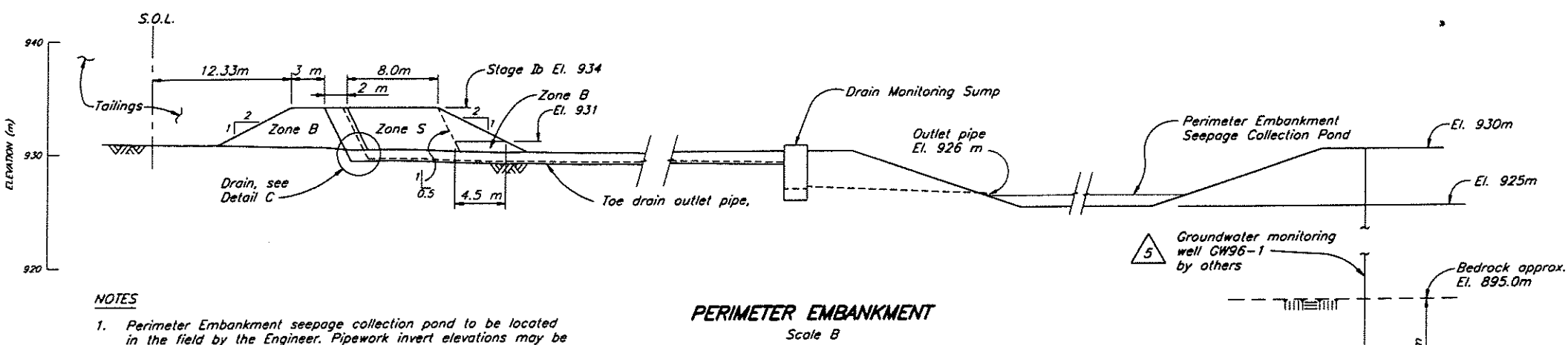
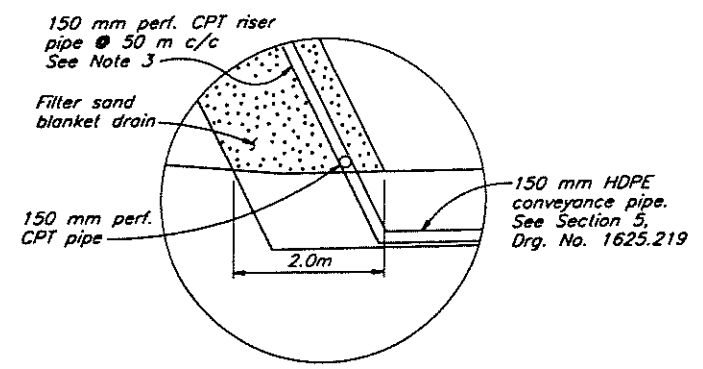
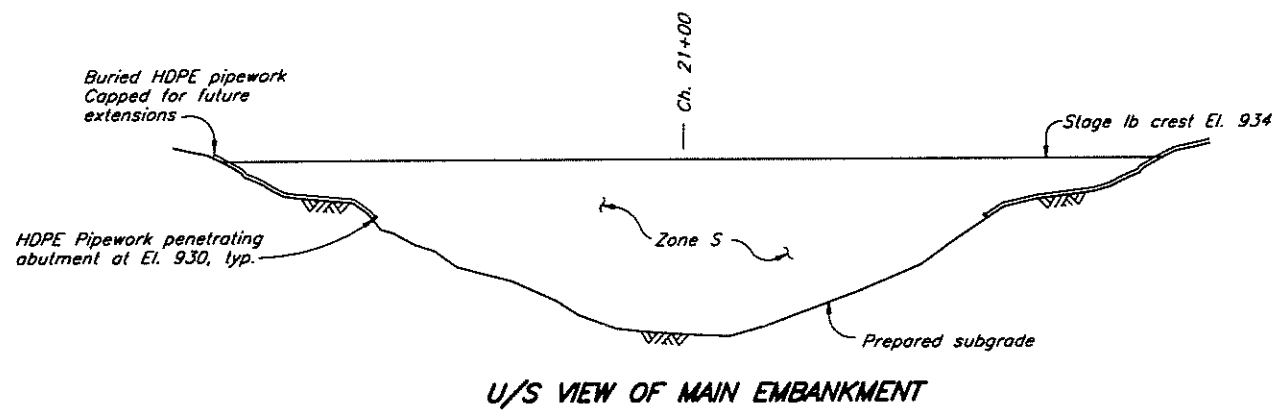
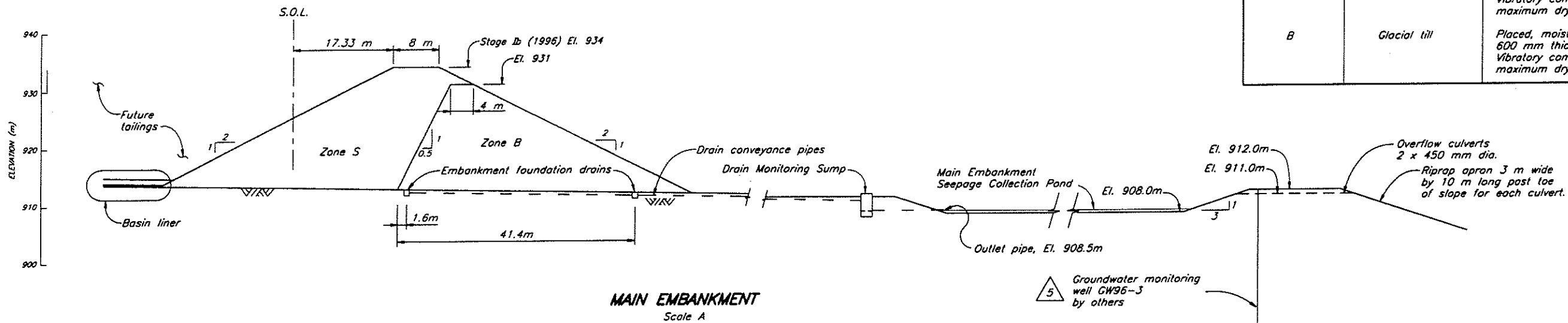
REV.	DATE	DESCRIPTION	APPROVED
4	MAY 24/95	ISSUED FOR CONSTRUCTION	KJB

REV.	DATE	DESCRIPTION	APPROVED
3	APR 1/96	OVERFLOW CULVERTS ADDED	
2	MAR 25/96	UPDATE ROADS AND DRAINS	
1	JULY 27/95	BASIN LINER AND DRAINAGE REVISED	
0	JUNE 2/95	ISSUED FOR TENDER	

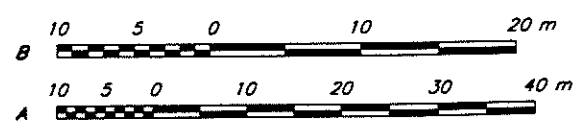
KNIGHT PIESOLD LIMITED CONSULTING ENGINEERS - VANCOUVER, B.C.	
DESIGNED	KDE
DRAWN	RDT
CHECKED	KDE
APPROVED	KJB

IMPERIAL METALS CORPORATION	
MT. POLLEY PROJECT	
TAILINGS STORAGE FACILITY MAIN AND PERIMETER EMBANKMENTS PLAN	
DATE	JUNE 2, 1995
SCALE	AS SHOWN
DRG. NO.	510-14-01-1625.210
REV.	4

ZONE	MATERIAL TYPE	PLACEMENT AND COMPACTION REQUIREMENTS
Blanket/Toe Drain	Filter sand	Placed and spread in maximum 1.0 m thick layers. Vibratory compaction as directed by the Engineer.
Foundation Drain	Drain Gravel	Placed and compacted as shown on the Drawings
S	Glacial till	Placed, moisture conditioned and spread in maximum 300 mm thick layers (after compaction). Vibratory compaction to 95% of modified proctor maximum dry density or as approved by the Engineer.
B	Glacial till	Placed, moisture conditioned and spread in maximum 600 mm thick layers (after compaction). Vibratory compaction to 90% of modified proctor maximum dry density or as approved by the Engineer.



- NOTES**
1. Perimeter Embankment seepage collection pond to be located in the field by the Engineer. Pipework invert elevations may be adjusted in the field by the Engineer.
 2. Fill placement rates to be modified by the Engineer if excess pore pressures monitored in fill or foundation piezometers.
 3. Groundwater monitoring wells to be installed by others.



5	MAY 28/96	ISSUED FOR CONSTRUCTION		2	APR 1/96	OVERFLOW CULVERTS ADDED	
4	APR 19/96	EMBANKMENT EROSION PROTECTION		1	MAR 22/96	UPDATE DRAINAGE	
3	APR 11/96	RE-ISSUED FOR TENDER		0	JUNE 2/95	ISSUED FOR TENDER	

KNIGHT PIESOLD LIMITED
CONSULTING ENGINEERS - VANCOUVER, B.C.

DESIGNED: KDE
DRAWN: WAL/YY
CHECKED: KAS
APPROVED: KJB

DATE: **JUNE 2, 1995**

IMPERIAL METALS CORPORATION
MT. POLLEY PROJECT

**TAILINGS STORAGE FACILITY
TAILINGS EMBANKMENT
SECTIONS AND DETAILS**

SCALE AS SHOWN

DRG. NO. **510-14-02-1625.211**

REV. **5**

DRG. NO.	DESCRIPTION
	REFERENCE DRAWINGS

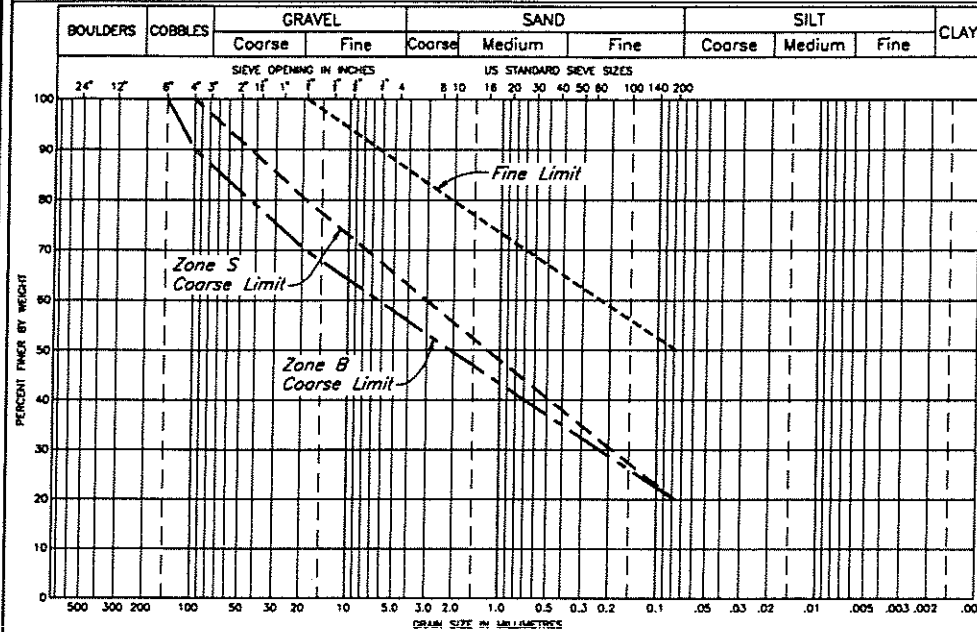
REV.	DATE	DESCRIPTION	APPROVED
		REVISIONS	

REV.	DATE	DESCRIPTION	APPROVED
		REVISIONS	

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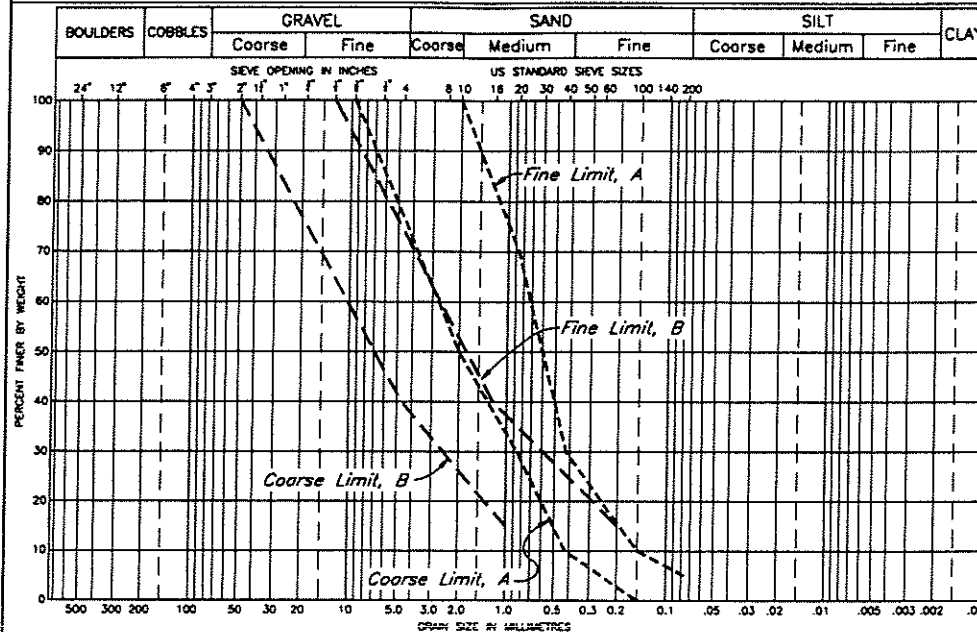
UNIFIED SOIL CLASSIFICATION SYSTEM

PROJECT: ZONE - S AND B
MATERIAL - GLACIAL TILL



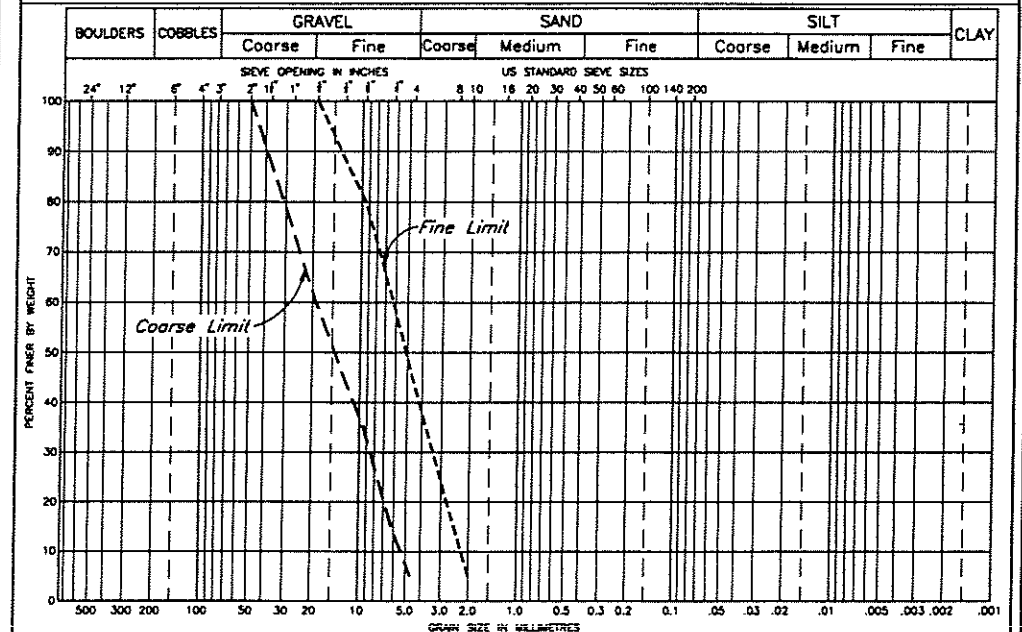
UNIFIED SOIL CLASSIFICATION SYSTEM

PROJECT: ZONE - TOE DRAIN
MATERIAL - FILTER SAND



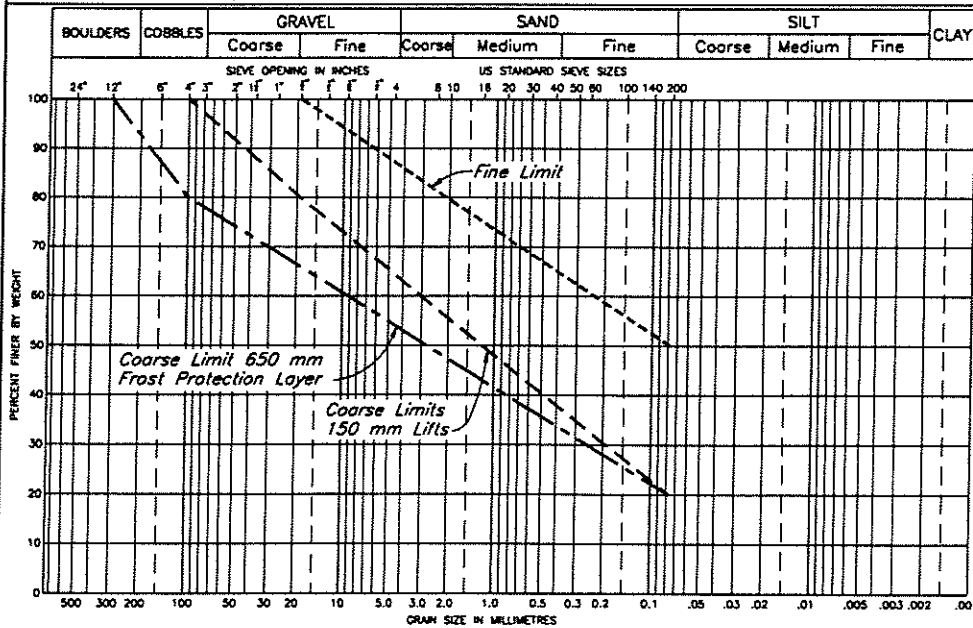
UNIFIED SOIL CLASSIFICATION SYSTEM

PROJECT: ZONE - PIPE SURROUND
MATERIAL - DRAIN GRAVEL



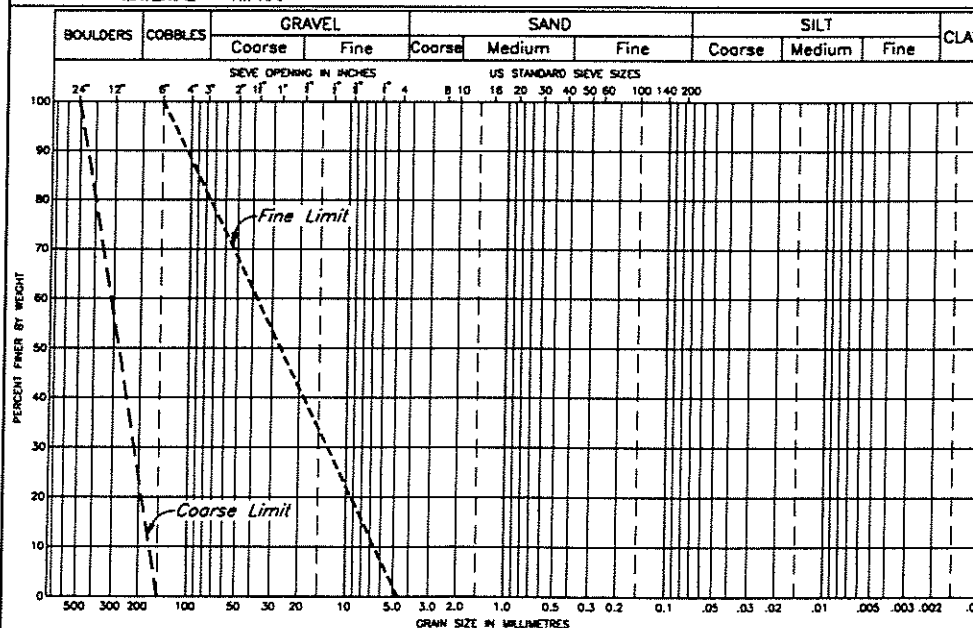
UNIFIED SOIL CLASSIFICATION SYSTEM

PROJECT: ZONE - BASIN LINER
MATERIAL - GLACIAL TILL



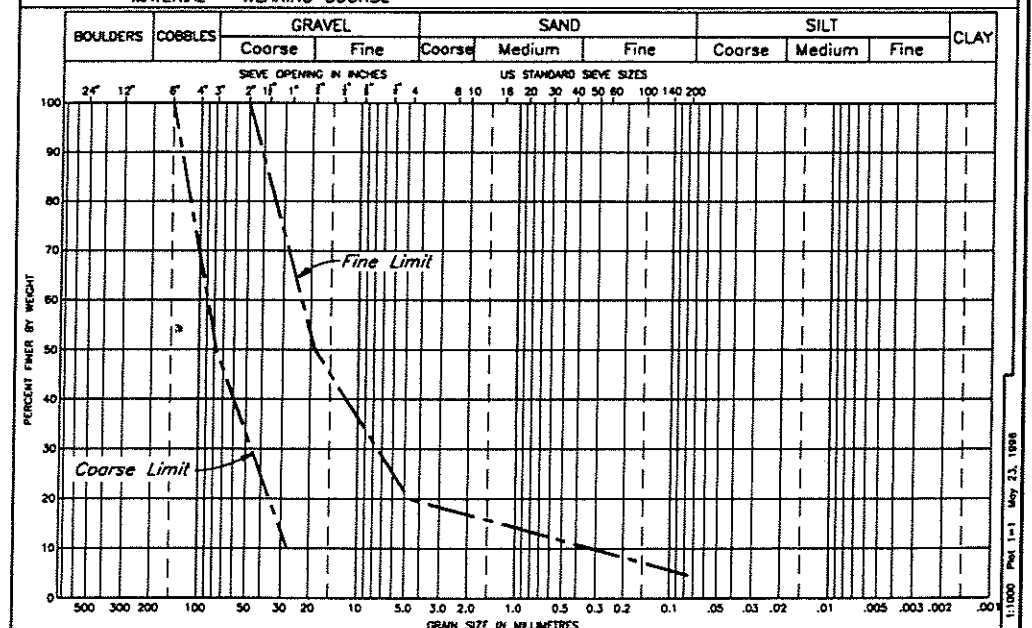
UNIFIED SOIL CLASSIFICATION SYSTEM

PROJECT: ZONE - DITCH EROSION PROTECTION
MATERIAL - RIPRAP



UNIFIED SOIL CLASSIFICATION SYSTEM

PROJECT: ZONE - ROAD SURFACING
MATERIAL - WEARING COURSE



NOTES

- No more than 10% of Zone S material shall be coarser than the Zone S Coarse Limit and such material shall be finer than the Zone B coarse limit. Zone S material which has a gradation between the Zone S and B coarse limits shall be well spaced out and shall not form continuous layers or sizeable lenses.
- For Filter sand, the portion passing the No. 40 sieve must have a plasticity index (PI) of zero.

DRG. NO.	DESCRIPTION	REV.	DATE	DESCRIPTION	APPROVED
	REFERENCE DRAWINGS			REVISIONS	

1	MAY 24/96	ISSUED FOR CONSTRUCTION	
0	JUNE 2/95	ISSUED FOR TENDER	

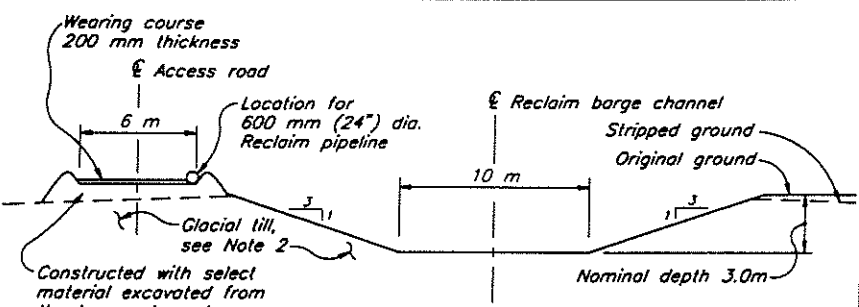
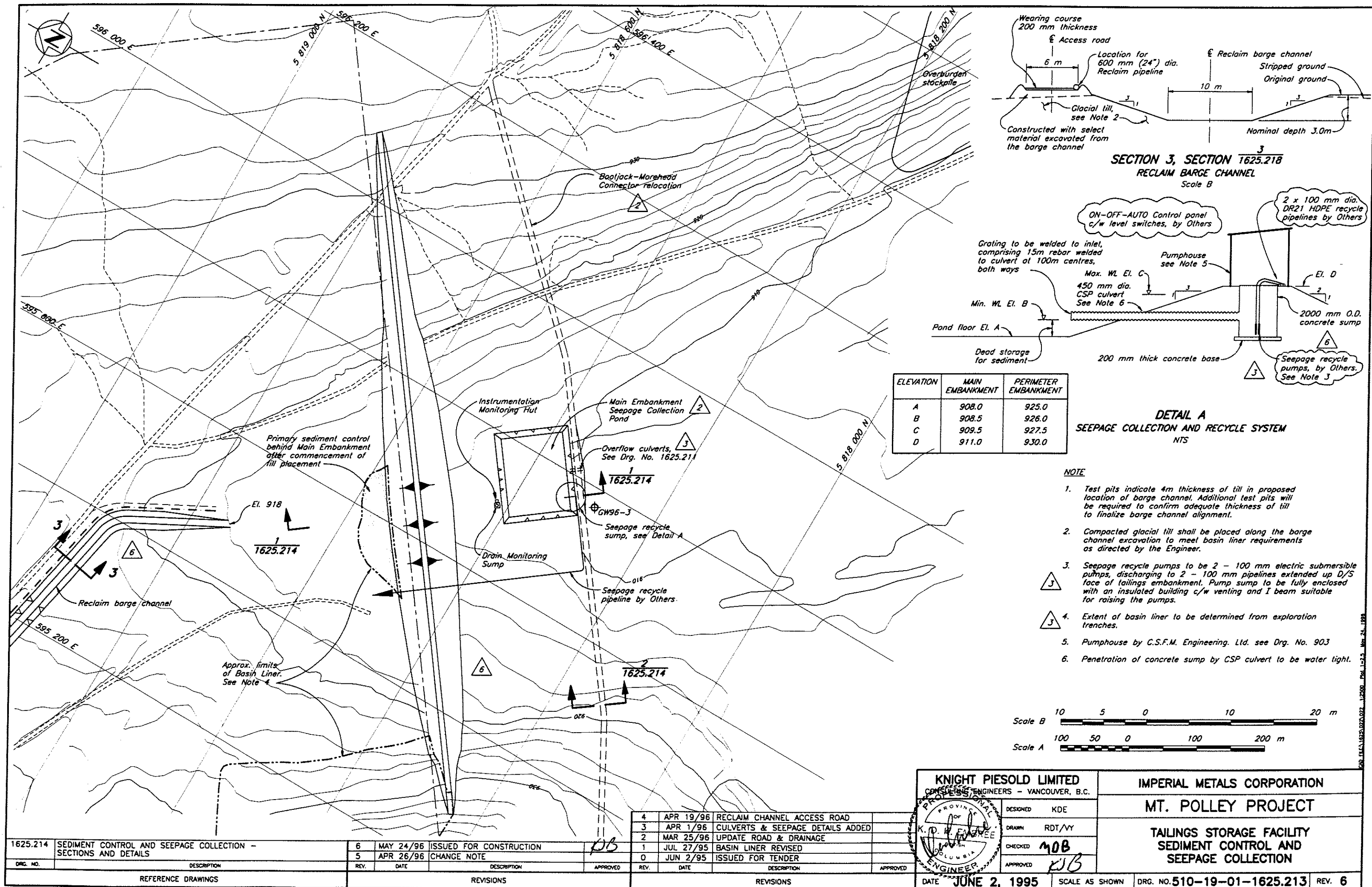
KNIGHT PIESOLD LIMITED
CONSULTING ENGINEERS - VANCOUVER, B.C.

DESIGNED KDE
DRAWN RDT
CHECKED K/E
APPROVED K/B

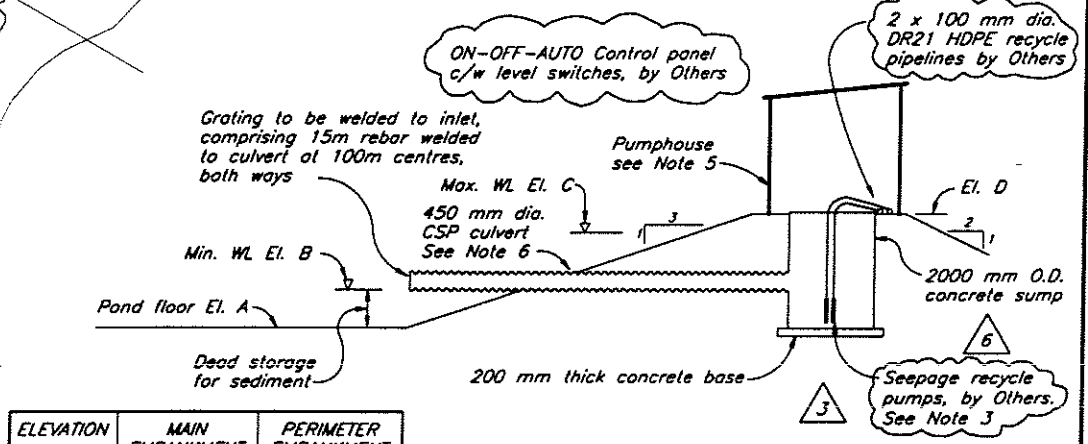
DATE JUNE 2, 1995

IMPERIAL METALS CORPORATION
MT. POLLEY PROJECT
TAILINGS STORAGE FACILITY
MATERIAL SPECIFICATIONS

SCALE AS SHOWN DRG. NO. 510-14-03-1625.212 REV. 1



SECTION 3, SECTION 1625.218
RECLAIM BARGE CHANNEL
Scale B

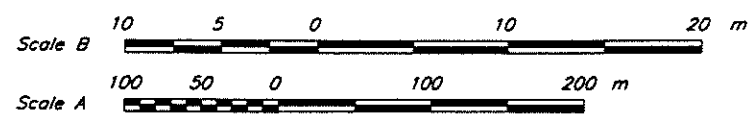


ELEVATION	MAIN EMBANKMENT	PERIMETER EMBANKMENT
A	908.0	925.0
B	908.5	926.0
C	909.5	927.5
D	911.0	930.0

DETAIL A
SEEPAGE COLLECTION AND RECYCLE SYSTEM
NTS

NOTE

1. Test pits indicate 4m thickness of till in proposed location of barge channel. Additional test pits will be required to confirm adequate thickness of till to finalize barge channel alignment.
2. Compacted glacial till shall be placed along the barge channel excavation to meet basin liner requirements as directed by the Engineer.
3. Seepage recycle pumps to be 2 - 100 mm electric submersible pumps, discharging to 2 - 100 mm pipelines extended up D/S face of tailings embankment. Pump sump to be fully enclosed with an insulated building c/w venting and I beam suitable for raising the pumps.
4. Extent of basin liner to be determined from exploration trenches.
5. Pumphouse by G.S.F.M. Engineering. Ltd. see Drg. No. 903
6. Penetration of concrete sump by CSP culvert to be water tight.



DRG. NO.	DESCRIPTION	REV.	DATE	DESCRIPTION	APPROVED
1625.214	SEDIMENT CONTROL AND SEEPAGE COLLECTION - SECTIONS AND DETAILS	6	MAY 24/96	ISSUED FOR CONSTRUCTION	
		5	APR 26/96	CHANGE NOTE	

REV.	DATE	DESCRIPTION	APPROVED
4	APR 19/96	RECLAIM CHANNEL ACCESS ROAD	
3	APR 1/96	CULVERTS & SEEPAGE DETAILS ADDED	
2	MAR 25/96	UPDATE ROAD & DRAINAGE	
1	JUL 27/95	BASEIN LINER REVISED	
0	JUN 2/95	ISSUED FOR TENDER	

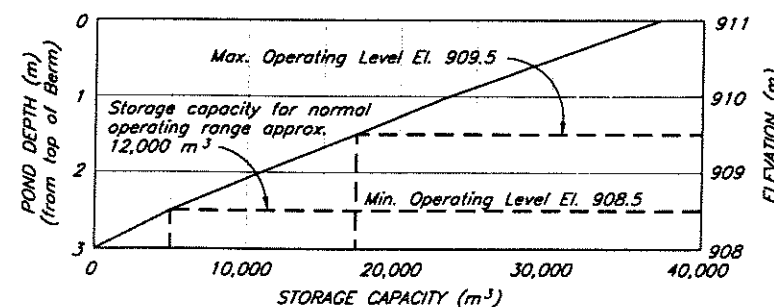
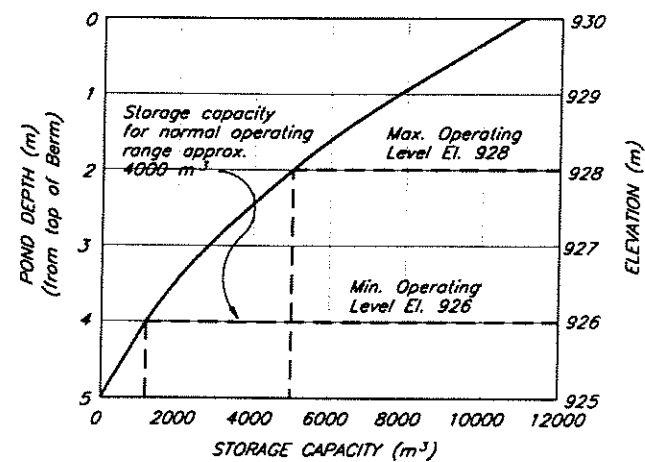
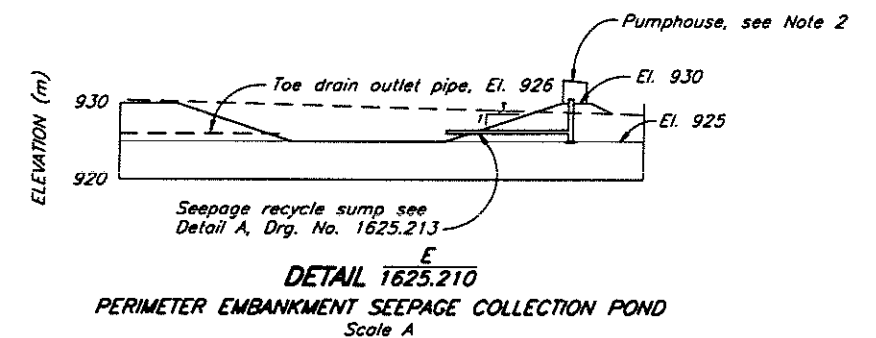
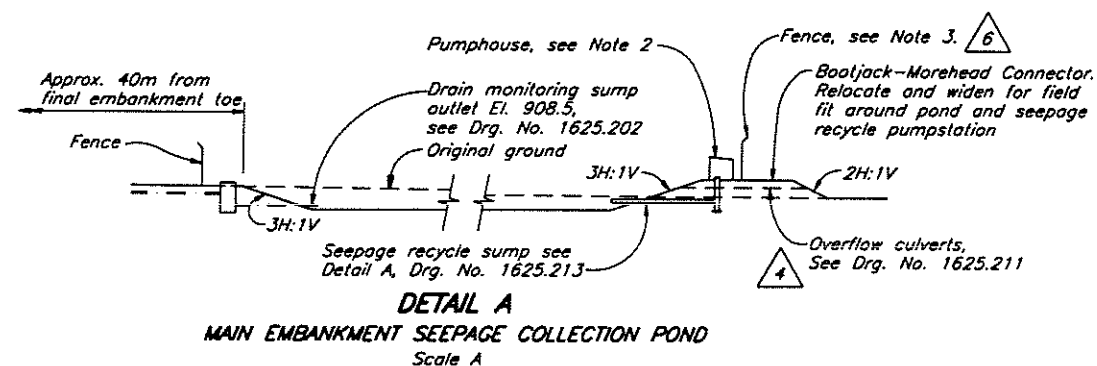
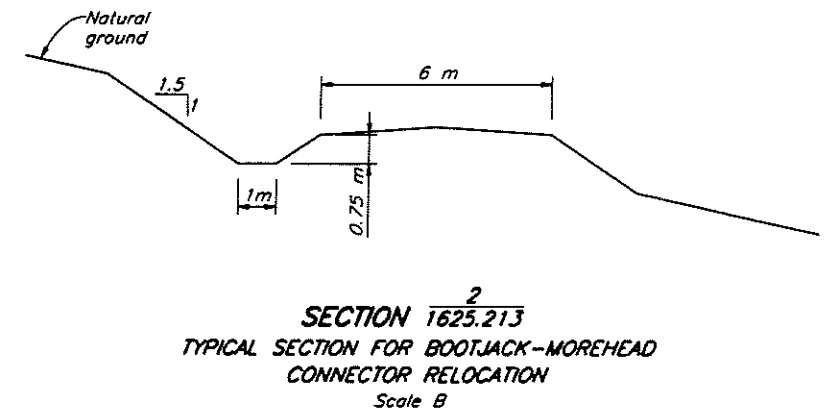
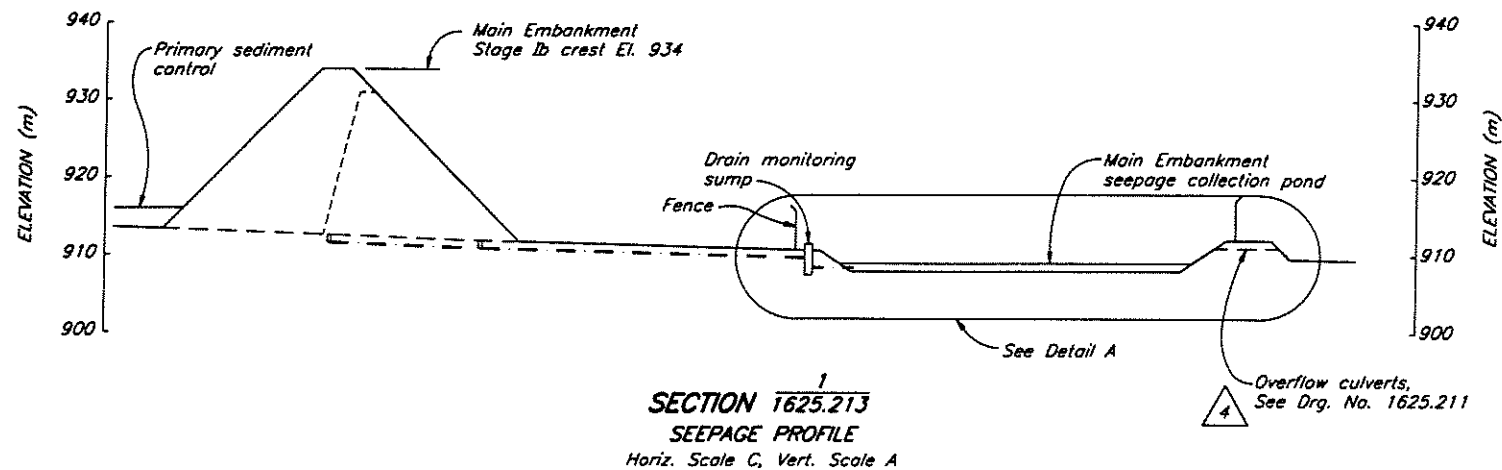
KNIGHT PIESOLD LIMITED
CONSULTING ENGINEERS - VANCOUVER, B.C.

DESIGNED KDE
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APPROVED EJB

DATE JUNE 2, 1995

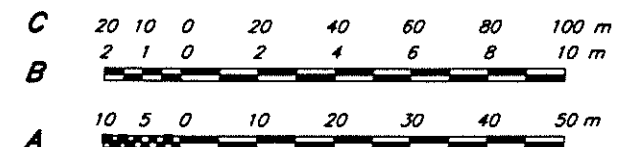
IMPERIAL METALS CORPORATION
MT. POLLEY PROJECT
TAILINGS STORAGE FACILITY
SEDIMENT CONTROL AND
SEEPAGE COLLECTION

SCALE AS SHOWN
DRG. NO. 510-19-01-1625.213
REV. 6



NOTES

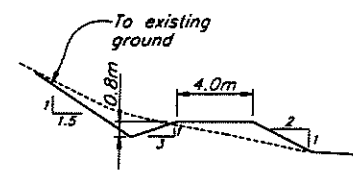
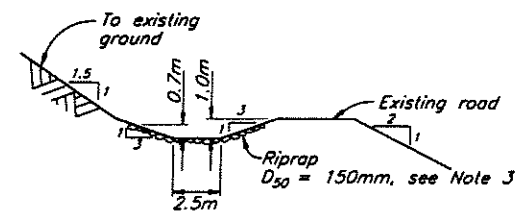
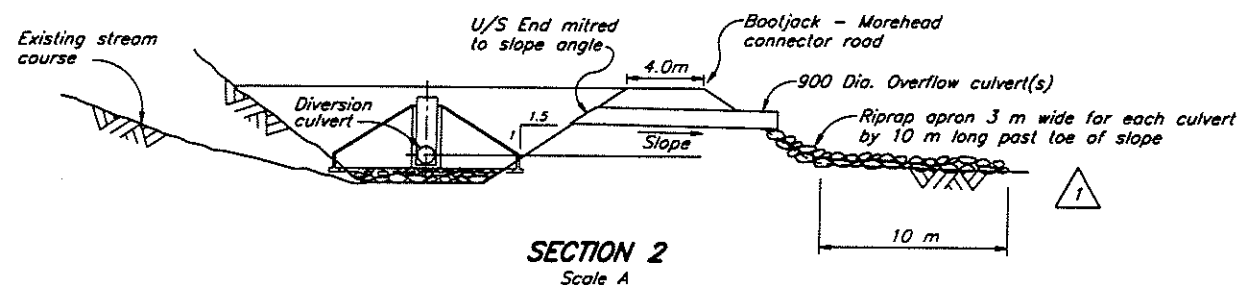
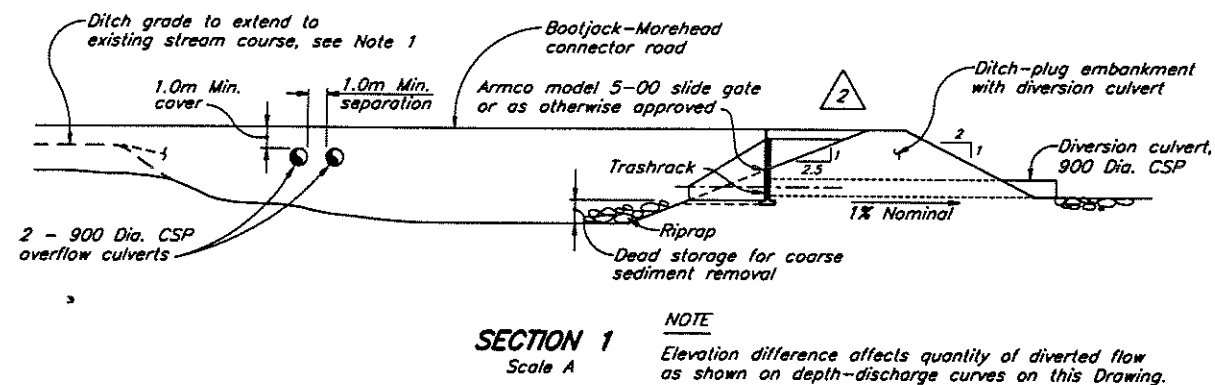
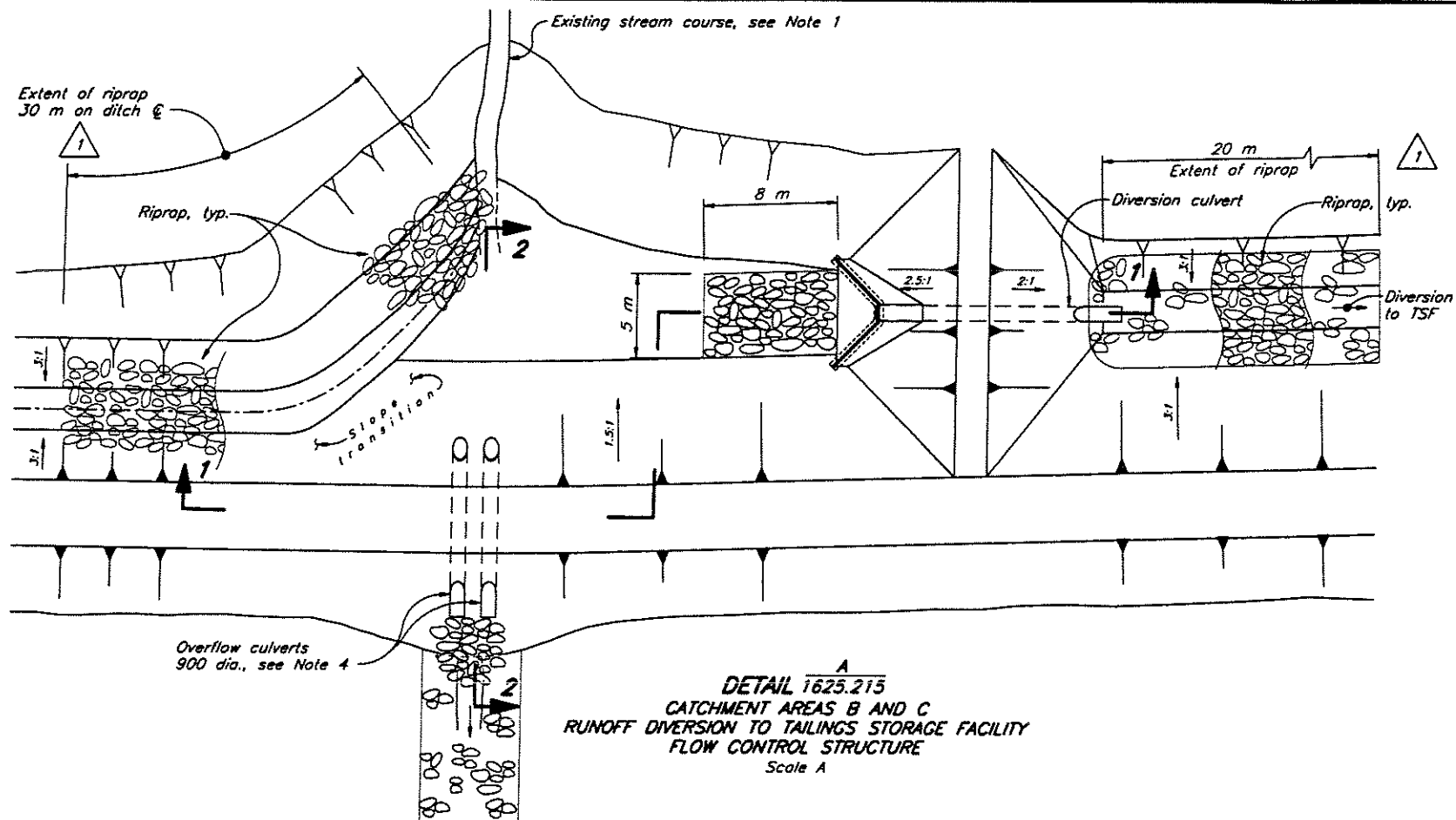
1. Perimeter embankment seepage collection pond will be sized to have a min. live storage capacity of approx. 4000 m³.
2. Pumphouse by C.S.F.M. Engineering Ltd. see Drg. No. 903.
3. Fence to be six feet high, chain link with 2 inch galvanized posts and two six foot wide access gates.



* "SIGNATURES AND PROFESSIONAL SEAL ON REV.5 ORIGINAL"

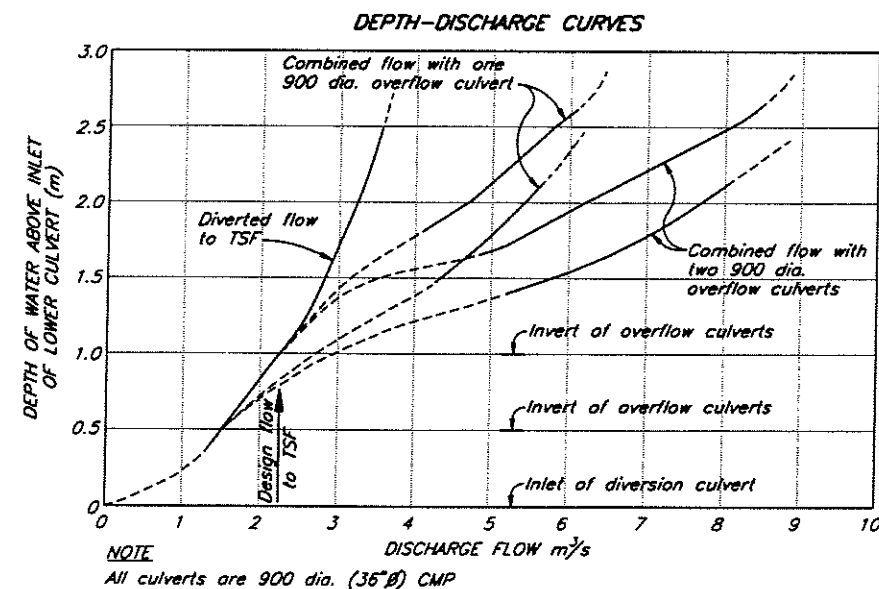
KNIGHT PIESOLD LIMITED CONSULTING ENGINEERS - VANCOUVER, B.C.		IMPERIAL METALS CORPORATION	
*		DESIGNED	KDE
		DRAWN	VY/NSD
		CHECKED	*
		APPROVED	*
		MT. POLLEY PROJECT	
		TAILINGS STORAGE FACILITY SEDIMENT CONTROL AND SEEPAGE COLLECTION - SECTIONS AND DETAILS	
DATE JUNE 2, 1995		SCALE AS SHOWN	DRG. NO. 510-19-02-1625.214 REV. 6

1625.213	TAILINGS STORAGE FACILITY - SEDIMENT CONTROL AND SEEPAGE COLLECTION	6	JUN 6/96	FENCE NOTE ADDED	LPS	4	APR 1/96	OVERFLOW CULVERTS ADDED	
1625.202	TAILINGS STORAGE FACILITY - FOUNDATION PREPARATION AND BASIN LINER - SECTIONS AND DETAILS	5	MAY 24/96	RE-ISSUED FOR CONSTRUCTION		3	MAR 22/96	UPDATE DRAINAGE AND ROAD	
DRG. NO.	DESCRIPTION	REV.	DATE	DESCRIPTION	APPROVED	2	SEPT. 5/95	ISSUED FOR CONSTRUCTION	
REFERENCE DRAWINGS						1	JULY 27/95	RIPRAP APRON ADDED	
REVISIONS						0	JUNE 2/95	ISSUED FOR TENDER	
						REVISIONS			



NOTES

- Detailed setting out of Area B and C runoff collection ditch and flow control structures may be adjusted by the Engineer to suit detailed topography of existing stream courses.
- Area B and C runoff collection ditches designed for 50 yr. precipitation event peak flows.
- Additional riprap shall be placed as directed by the Engineer based on ground conditions and local profile of ditches.
- Flow control structures No. 1, 2 and 3 have 1 overflow culvert, No. 4 has 2 overflow culverts.
- For flow control structure concrete or alternative details, see Drg. No. 1625.217.



1625.217	TAILINGS STORAGE FACILITY - SURFACE WATER CONTROL - FLOW CONTROL STRUCTURE - CONCRETE DETAILS
1625.215	TAILINGS STORAGE FACILITY - SURFACE WATER CONTROL - PLAN AND PROFILE
DRG. NO.	DESCRIPTION
REFERENCE DRAWINGS	

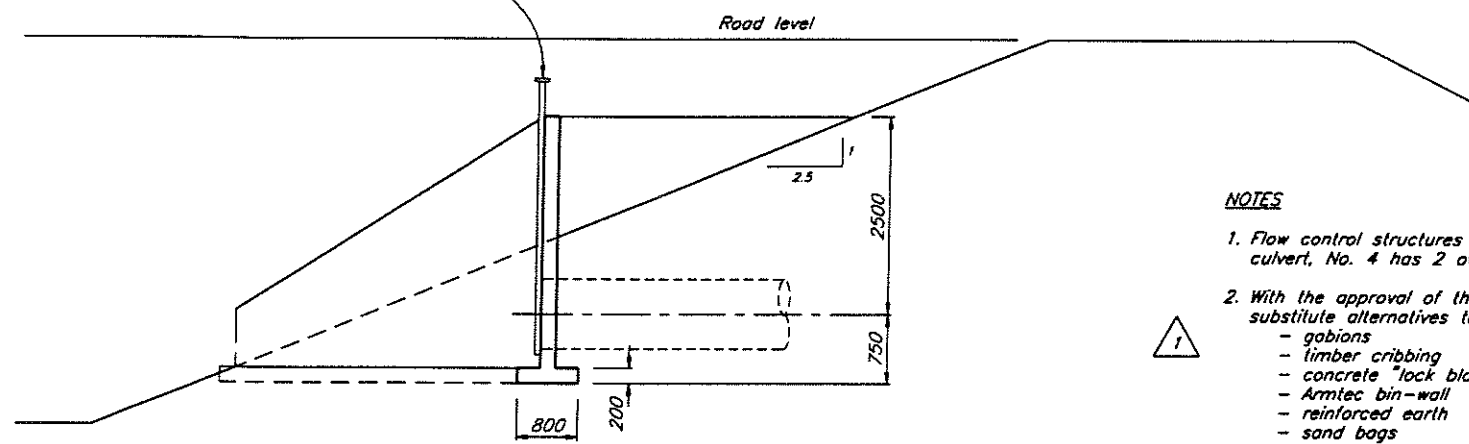
3	MAY 24/96	ISSUED FOR CONSTRUCTION	KJB
2	APR 1/96	NOTES CHANGED	
1	JULY 27/95	EXTENT OF RIPRAP DEFINED, SECTIONS REVISED	
0	JUNE 2/95	ISSUED FOR TENDER	
REV.	DATE	DESCRIPTION	APPROVED

3	MAY 24/96	ISSUED FOR CONSTRUCTION	KJB
2	APR 1/96	NOTES CHANGED	
1	JULY 27/95	EXTENT OF RIPRAP DEFINED, SECTIONS REVISED	
0	JUNE 2/95	ISSUED FOR TENDER	
REV.	DATE	DESCRIPTION	APPROVED

KNIGHT PIESOLD LIMITED	CONSULTING ENGINEERS - VANCOUVER, B.C.
DESIGNED	MBS
DRAWN	N.A. Lahoda
CHECKED	MOB
APPROVED	KJB
DATE	JUNE 2, 1995

IMPERIAL METALS CORPORATION	MT. POLLEY PROJECT
TAILINGS STORAGE FACILITY	SURFACE WATER CONTROL
SECTIONS AND DETAILS	REV. 3
SCALE AS SHOWN	DRG. NO. 510-19-04-1625.216

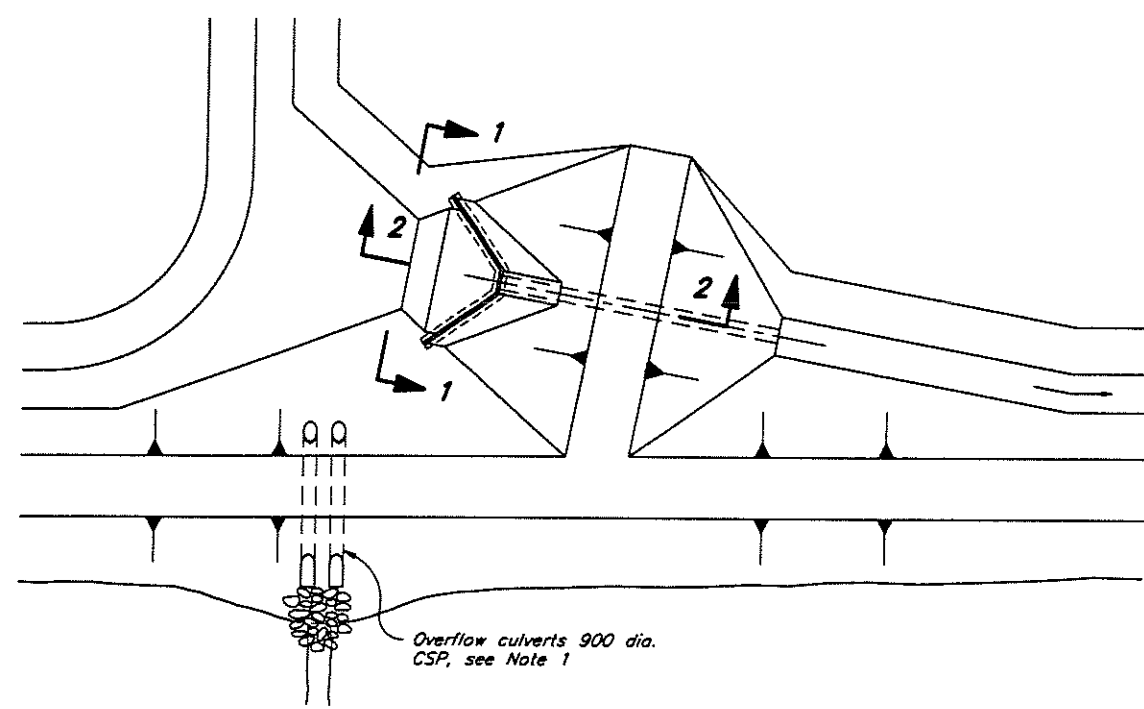
Armco model 5-00 Galvanized Steel Slide Gate, 900x900, frame height 3.0 (see Note 3)



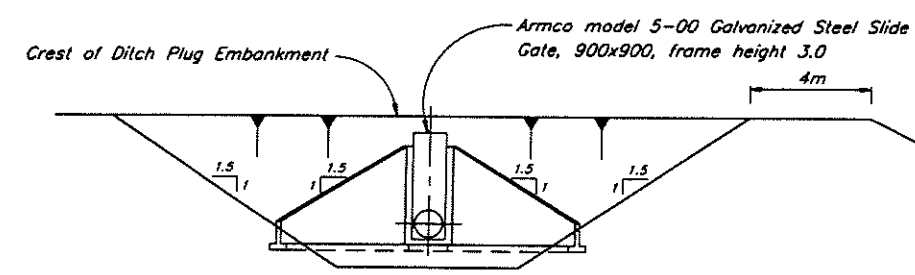
SECTION 2
Scale D

NOTES

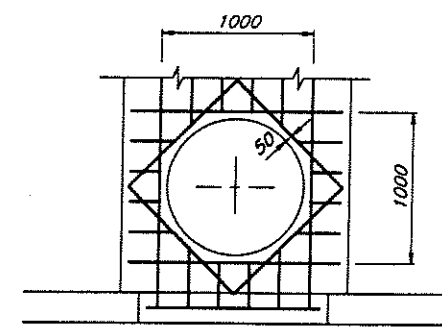
1. Flow control structures No. 1, 2 and 3 have 1 overflow culvert, No. 4 has 2 overflow culverts.
2. With the approval of the Engineer the Contractor may substitute alternatives to concrete construction including:
 - gabions
 - timber cribbing
 - concrete "lock blocks"
 - Armtex bin-wall
 - reinforced earth
 - sand bags
3. Contractor may consider Armtex Model 101C slide gate direct mounted to the culvert.



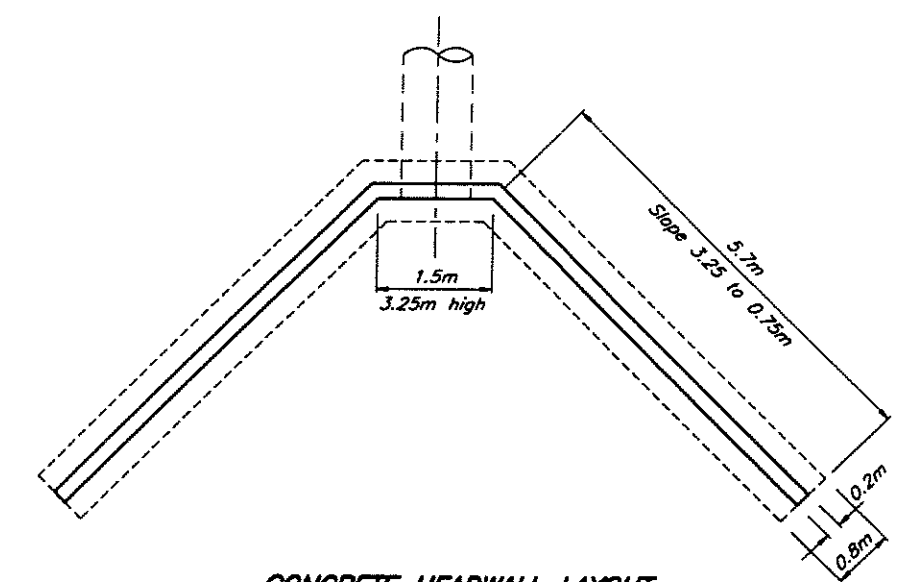
KEY PLAN
Scale A



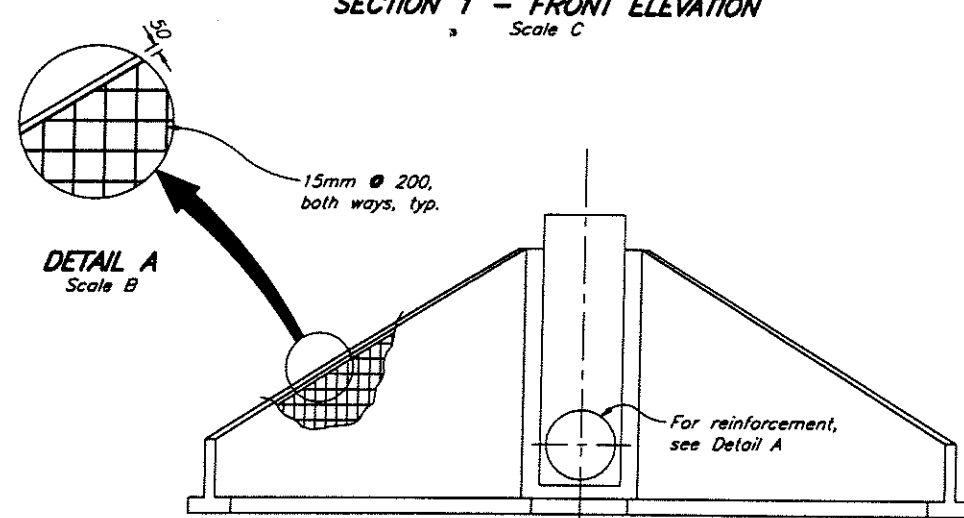
SECTION 1 - FRONT ELEVATION
Scale C



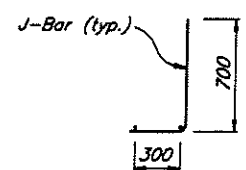
DETAIL A
CULVERT OPENING REINFORCEMENT
Scale B



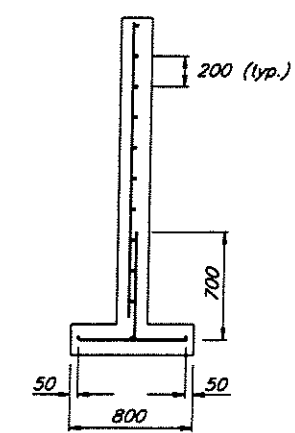
CONCRETE HEADWALL LAYOUT
Scale D



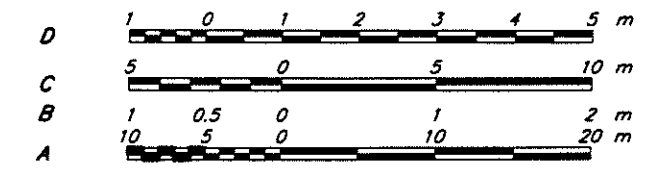
WALL REINFORCEMENT (see Note 2)
Scale D



FOOTING REINFORCEMENT
Scale B



WALL REINFORCEMENT
Scale B



1625.216	TAILINGS STORAGE FACILITY - SURFACE WATER CONTROL - SECTIONS AND DETAILS
DRG. NO.	DESCRIPTION
	REFERENCE DRAWINGS

REV.	DATE	DESCRIPTION	APPROVED
2	MAY 24/96	ISSUED FOR CONSTRUCTION	
1	APR 1/95	NOTES CHANGED	
0	JUNE 2/95	ISSUED FOR TENDER	

REV.	DATE	DESCRIPTION	APPROVED
2	MAY 24/96	ISSUED FOR CONSTRUCTION	
1	APR 1/95	NOTES CHANGED	
0	JUNE 2/95	ISSUED FOR TENDER	

KNIGHT PIESOLD LIMITED
CONSULTING ENGINEERS - VANCOUVER, B.C.

DESIGNED: MBS
DRAWN: RDT/vy
CHECKED: MBS
APPROVED: KIB

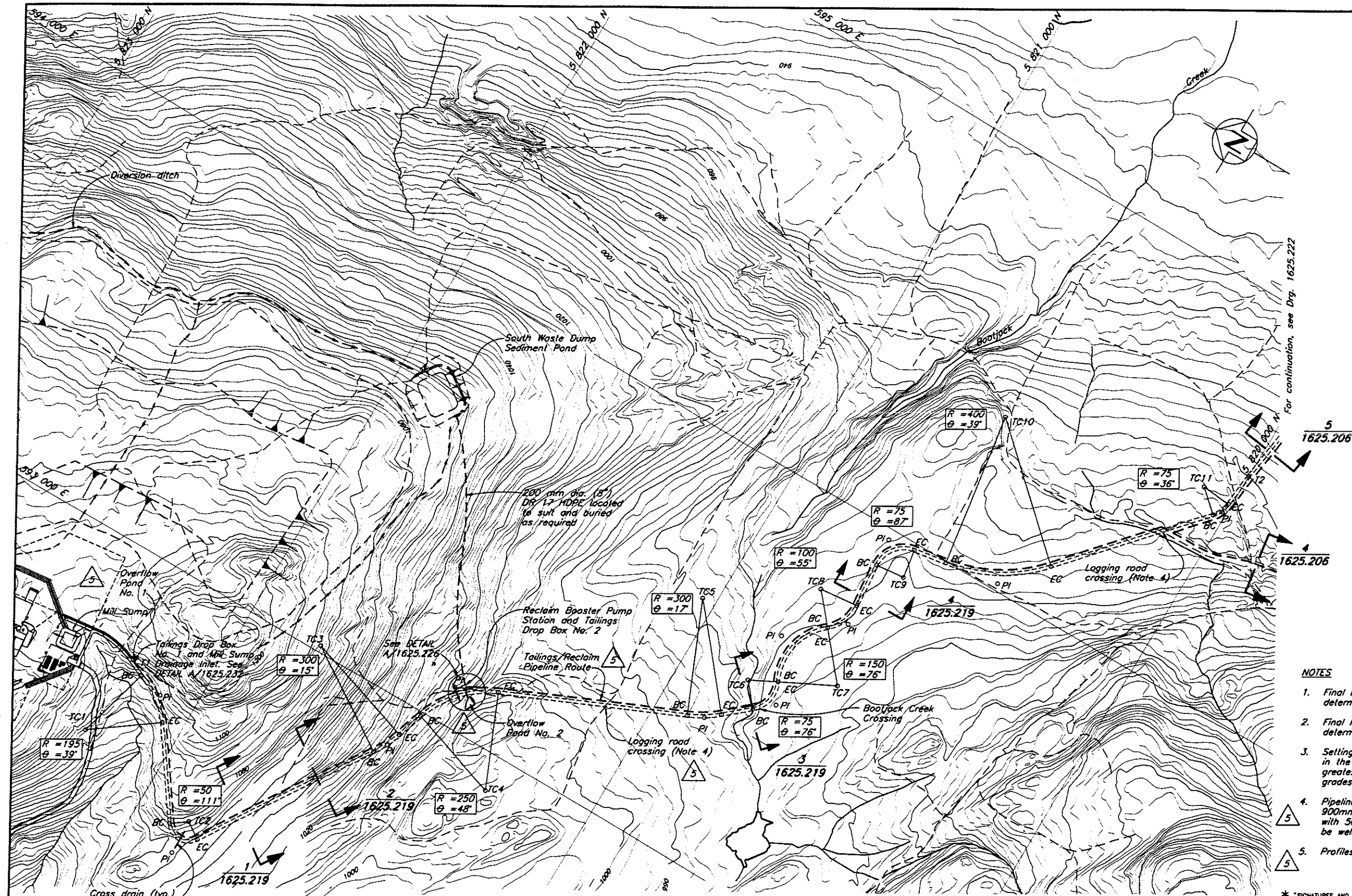
DATE: JUNE 2, 1995

IMPERIAL METALS CORPORATION

MT. POLLEY PROJECT

TAILINGS STORAGE FACILITY
SURFACE WATER CONTROL
FLOW CONTROL STRUCTURES
CONCRETE DETAILS

DRG. NO. 510-19-05-1625.217 REV. 2



SETTING OUT POINTS (Note 8)		
Point	Northing	Easting
T1	Field locate	Field locate
TC1	5 822 212.426	592 528.348
BC	5 822 161.106	592 716.473
EC	5 822 054.012	592 642.057
PI	5 822 094.357	592 698.264
TC2	5 821 864.147	592 463.292
BC	5 821 904.766	592 434.135
EC	5 821 822.231	592 436.033
PI	5 821 862.111	592 374.711
TC3	5 821 802.714	593 016.314
BC	5 821 551.219	592 852.758
EC	5 821 517.947	592 921.933
PI	5 821 530.122	592 885.200
TC4	5 821 258.152	592 911.135
BC	5 821 495.458	592 989.786
EC	5 821 357.902	593 140.373
PI	5 821 460.320	593 095.808
TC5	5 821 034.980	593 608.059
BC	5 820 915.281	593 332.973
EC	5 820 841.176	593 379.061
PI	5 820 874.841	593 350.570
TC6	5 820 828.199	593 488.298
BC	5 820 779.748	593 431.048
EC	5 820 761.122	593 521.849
PI	5 820 734.752	593 469.130
TC7	5 820 626.968	593 588.951
BC	5 820 761.122	593 521.849
EC	5 820 724.705	593 702.739
PI	5 820 813.467	593 626.498
TC8	5 820 789.863	593 778.597
BC	5 820 724.705	593 702.739
EC	5 820 690.352	593 788.480
PI	5 820 685.206	593 736.666
TC9	5 820 626.991	593 909.389
BC	5 820 701.624	593 901.976
EC	5 820 638.300	593 983.531
PI	5 820 708.658	593 972.800
TC10	5 820 612.021	594 392.165
BC	5 820 551.708	593 996.739
EC	5 820 314.310	594 125.018
PI	5 820 410.028	594 018.349
TC11	5 820 083.239	594 494.822
BC	5 820 027.418	594 444.732
EC	5 820 008.600	594 487.469
PI	5 820 011.009	594 463.018

- NOTES
1. Final location of cross drain culverts to be determined in the field by the Engineer.
 2. Final location of Bootjack Creek crossing to be determined in the field by the Engineer.
 3. Setting out points for roadway are to be adjusted in the field to achieve a cul/hill balance to the greatest extent possible and to avoid oversteep grades or low spots in pipeline.
 4. Pipelines under logging roads to be sleeved in 900mm ϕ x 2mm minimum wall CSP culverts with 500mm minimum depth of cover. Backfill to be well graded and compacted sand and gravel.
 5. Profiles and quantities moved to Drg. No. 1625.228.

REF. NO.	DESCRIPTION
1625.206	TAILINGS STORAGE FACILITY - RECLAIM BARGE CHANNEL - EXCAVATION DETAILS
1625.219	TAILINGS STORAGE FACILITY - TAILINGS DISTRIBUTION AND RECLAIM SYSTEM - SECTIONS AND DETAILS
1625.222	TAILINGS STORAGE FACILITY - TAILINGS IMPOUNDMENT - TAILINGS AND RECLAIM PIPEWORK PLAN
1625.228	TAILINGS STORAGE FACILITY - TAILINGS DISTRIBUTION AND RECLAIM SYSTEM - PROFILES

REV.	DATE	DESCRIPTION	APPROVED

REV.	DATE	DESCRIPTION	APPROVED
5	JULY 15/96	PIPELINES RELOCATED, SEE NOTE 5	CSB
4	MAY 24/96	ISSUED FOR CONSTRUCTION	
3	APR 19/95	NOTE ADDED	
2	APR 1/96	MILLSITE AND CONTROL POND REVISED	
1	MAR 25/96	RE-ISSUED FOR TENDER	
0	JUNE 2/95	ISSUED FOR TENDER	

KNIGHT PIESOLD LIMITED
CONSULTING ENGINEERS - VANCOUVER, B.C.

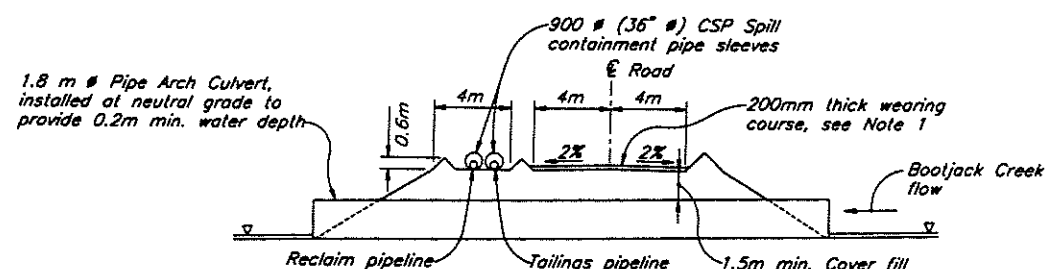
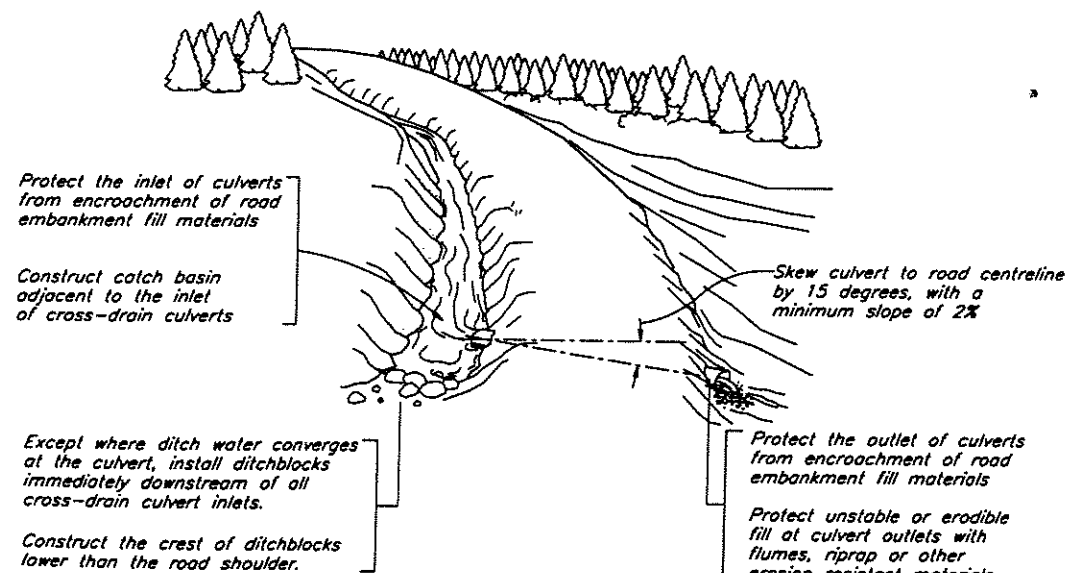
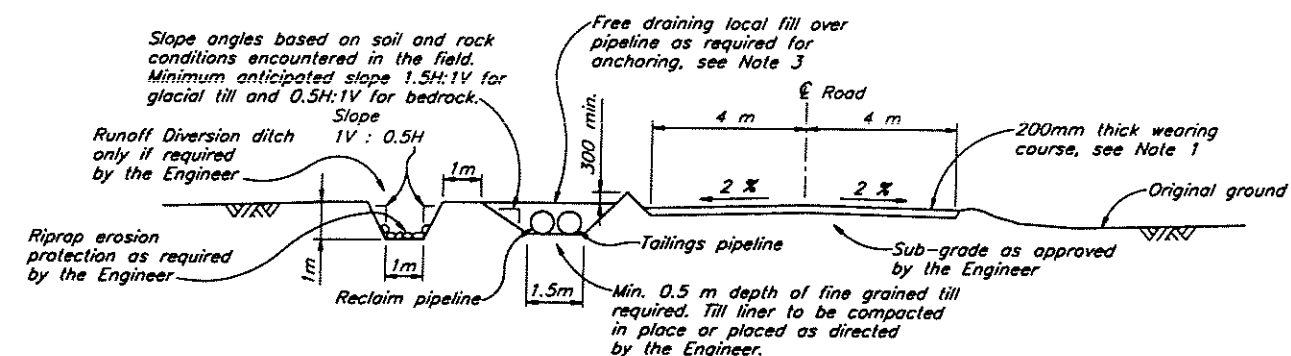
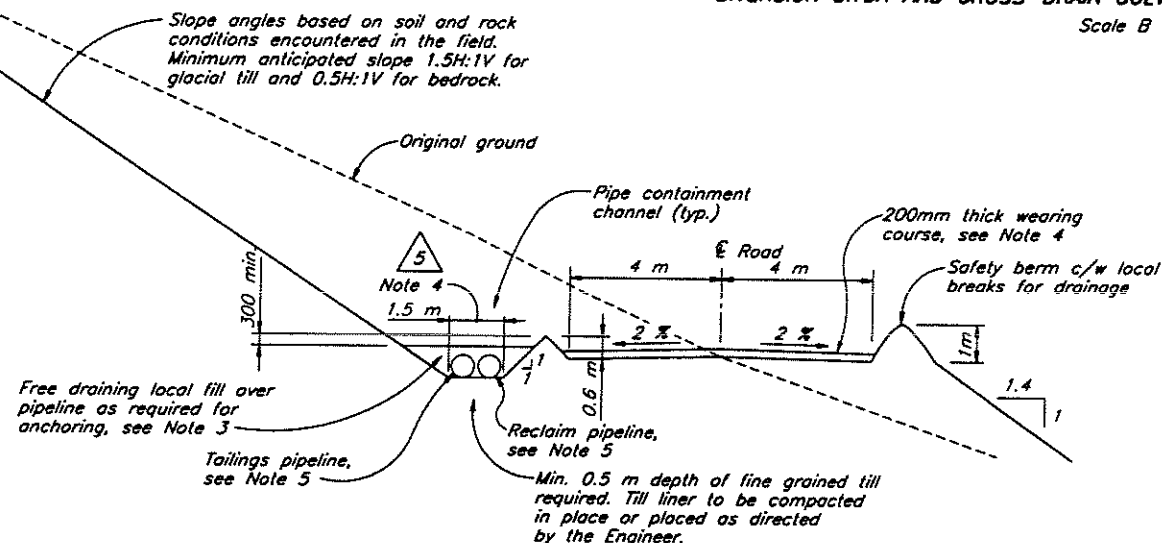
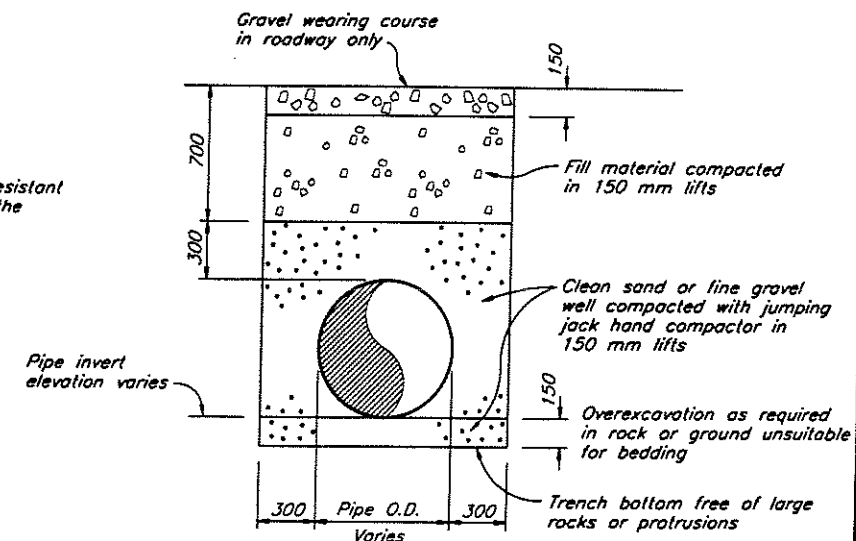
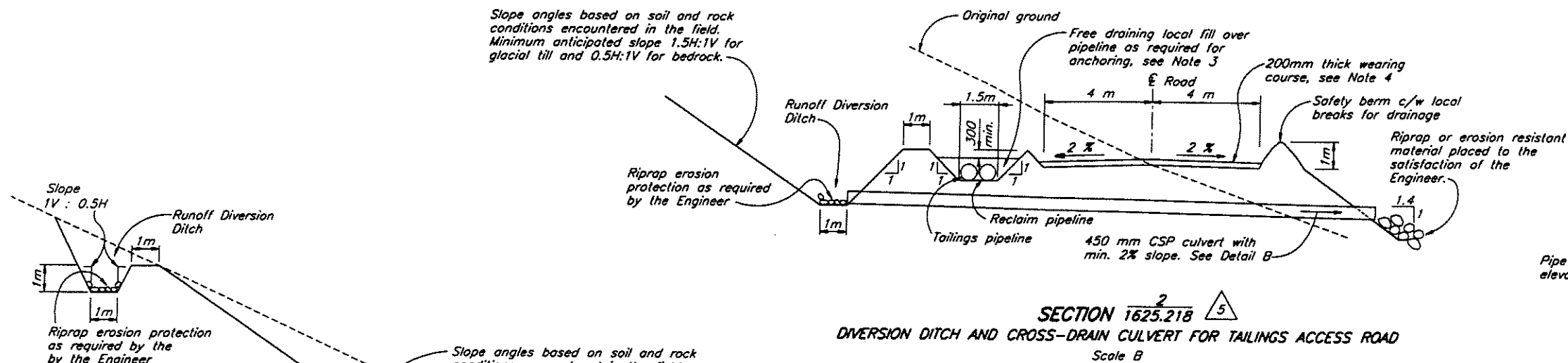
DESIGNED: MBS
DRAWN: VY/RDT/NSD
CHECKED: *
APPROVED: *

IMPERIAL METALS CORPORATION

MT. POLLEY PROJECT

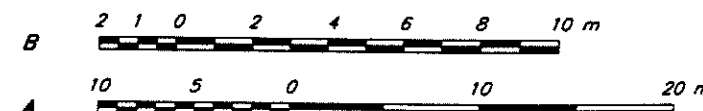
TAILINGS STORAGE FACILITY
TAILINGS DISTRIBUTION AND
RECLAIM SYSTEM - PLAN

DATE: JUNE 2, 1995
SCALE: AS SHOWN
DRG. NO.: 1625.218
REV. 5



NOTES

1. Wearing course required for Tailings Access Road and Bootjack-Morehead connector relocation only.
2. For crossing under road, tailings and reclaim pipelines to be installed in individual 900 mm (min.) dia. culverts laid under road with 500 mm min. cover. Culverts laid immediately downslope of cross-drain.
3. Spacing of fill for anchoring to be determined in the field by the Engineer. Anchor posts or concrete anchor blocks can be substituted for local fill.
4. Trench width may vary locally to accommodate additional pipelines or structures in the trench.
5. Tailings and reclaim pipelines reversed between Drop Box No. 1 and Drop Box No. 2.



* SIGNATURES AND PROFESSIONAL SEAL ON REV.0 ORIGINAL

KNIGHT PIESOLD LIMITED
CONSULTING ENGINEERS - VANCOUVER, B.C.

IMPERIAL METALS CORPORATION

MT. POLLEY PROJECT

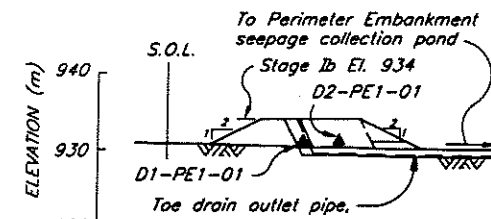
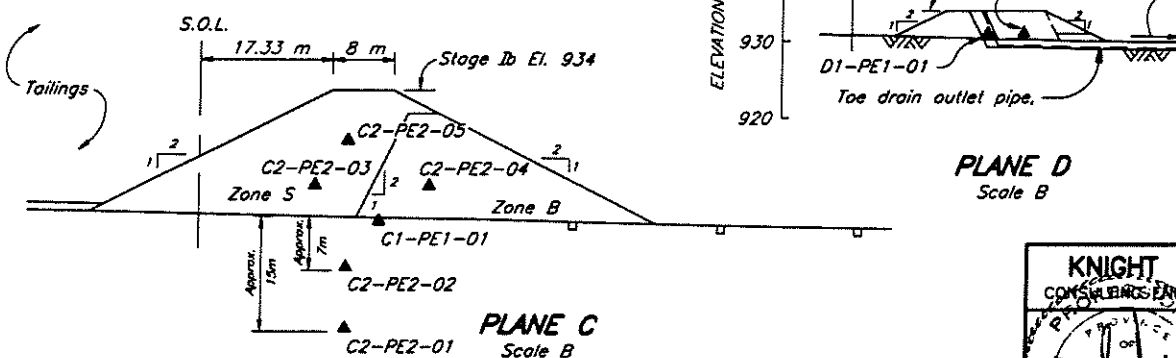
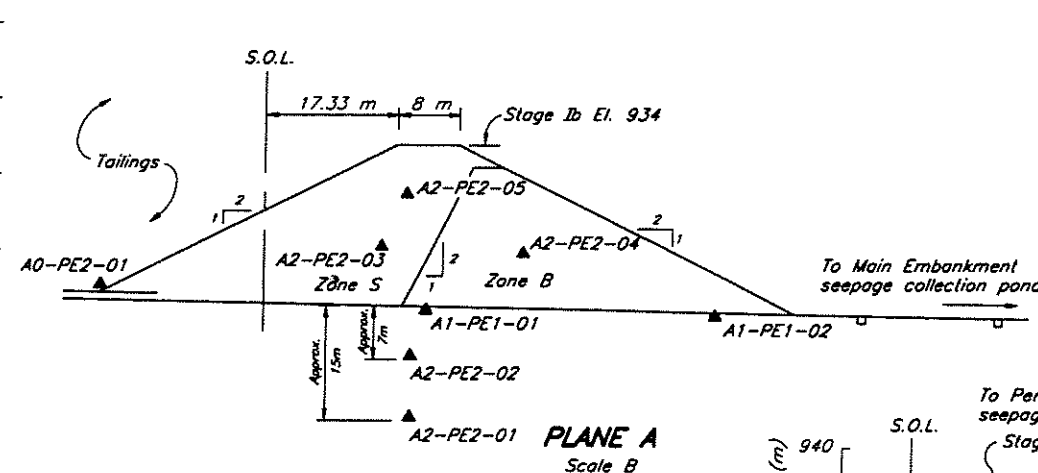
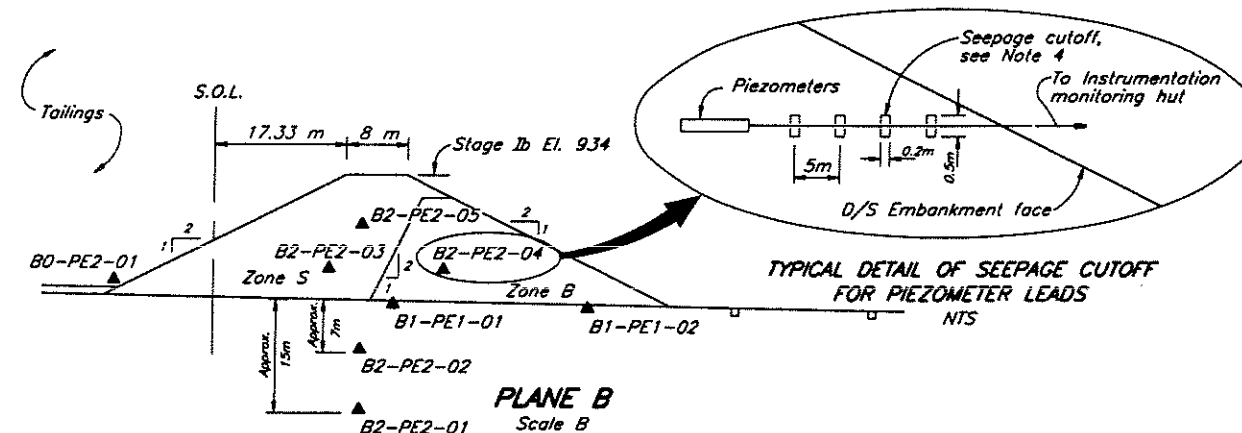
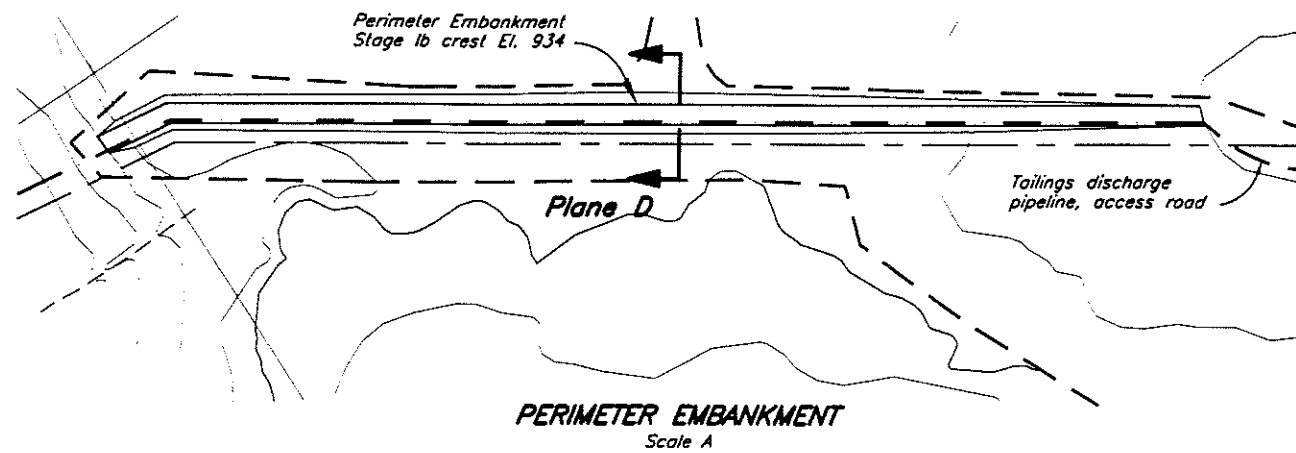
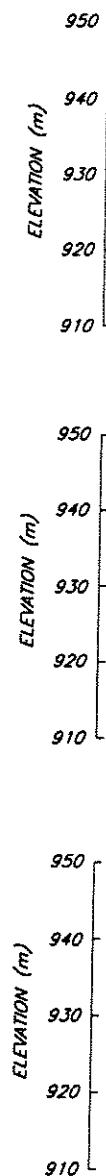
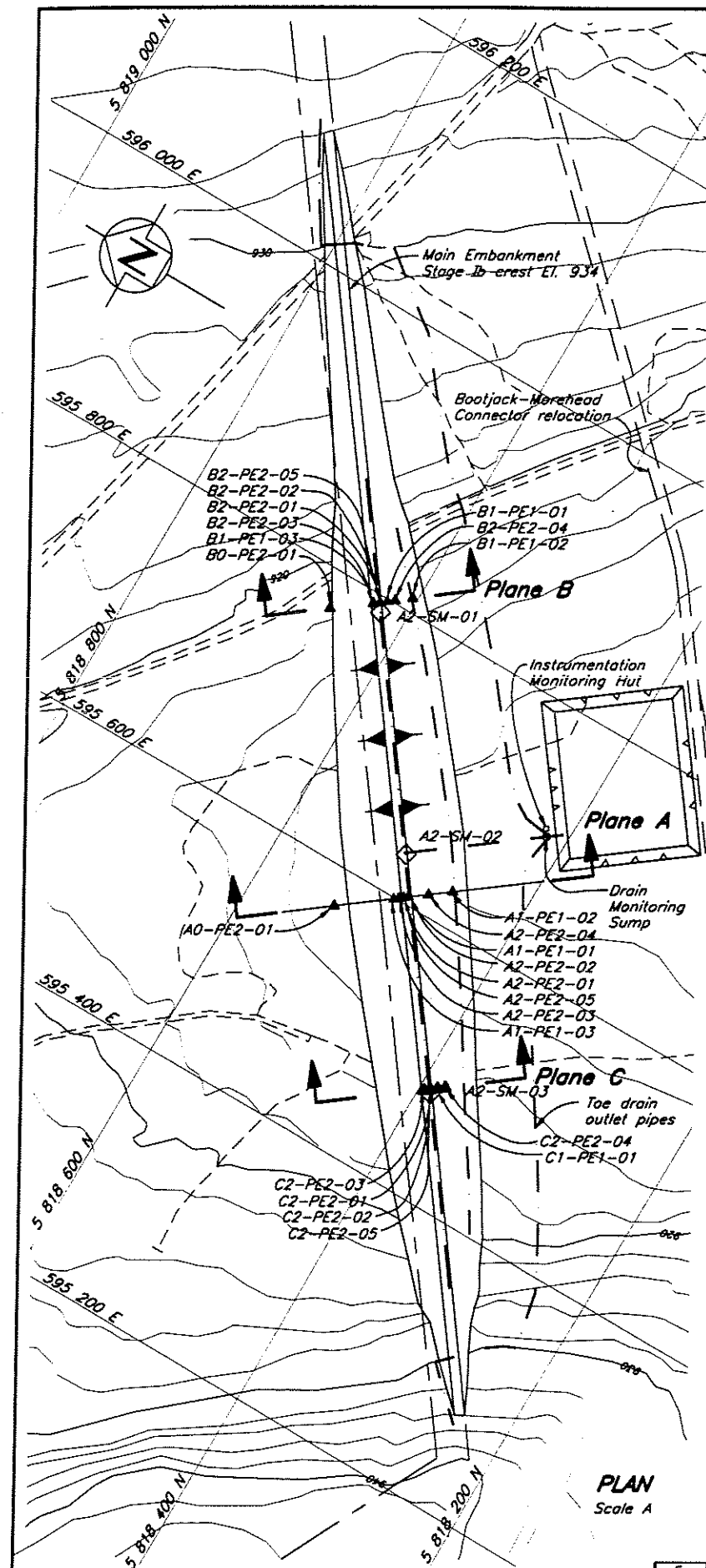
TAILINGS STORAGE FACILITY
TAILINGS DISTRIBUTION AND
RECLAIM SYSTEM - SECTIONS AND DETAILS

1625.218	TAILINGS STORAGE FACILITY - TAILINGS DISTRIBUTION AND RECLAIM SYSTEM - PLAN
DRG. NO.	DESCRIPTION
	REFERENCE DRAWINGS

REV.	DATE	DESCRIPTION	APPROVED

REV.	DATE	DESCRIPTION	APPROVED
5	JULY 15/96	PIPELINES RELOCATED	KJB
4	MAY 28/96	ISSUED FOR CONSTRUCTION	
3	APR 26/96	REVISE DRAINAGE DITCHES	
2	APR 19/96	SECTIONS REVISED	
1	MAR 22/96	RE-ISSUED FOR TENDER	
0	JUNE 2/95	ISSUED FOR TENDER	

DATE JUNE 2, 1995 SCALE AS SHOWN DRG. NO. 510-61-02-1625.219 REV. 5



SUMMARY OF PIEZOMETERS LEAD LENGTHS	
PIEZOMETER No.	LEAD LENGTH (m)
A0-PE2-01	250
A1-PE1-01	175
A1-PE1-02	150
A2-PE2-01	200
A2-PE2-02	200
A2-PE2-03	175
A2-PE2-04	175
A2-PE2-05	175
B0-PE2-01	350
B1-PE1-01	300
B1-PE1-02	275
B2-PE2-01	325
B2-PE2-02	325
B2-PE2-03	325
B2-PE2-04	300
B2-PE2-05	325
C1-PE1-01	325
C2-PE2-01	350
C2-PE2-02	350
C2-PE2-03	325
C2-PE2-04	325
C2-PE2-05	325
D1-PE1-01	90
D2-PE1-01	85

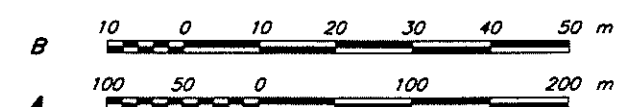
NOTES

- Piezometers are vibrating type, RST model VW-2100 with a pressure rating of 100 psi or equivalent, connected to a readout panel via standard non-vented model VW-232 direct burial cable.
- Piezometer leads are to be extended to a prefabricated monitoring hut located downstream of the final embankment toe.
- Future survey monuments not shown. A minimum of 2 monuments will be installed for each embankment raise.
- Seepage cutoffs placed at 5m intervals with 10% bentonite added to fine grained till backfill

LEGEND

- Plane I.D. (A, B etc.)
- Area (0-Tailings, 1-Drain, 2-Embankment)
- A0-PE1-01—Number I.D.
- Pressure Rating (1-Low, 2-High)
- Type of Instrumentation (PE-Piezometer electric, SM-Survey Monument)

- A0-PE2-01 ▲ Tailings mass piezometer
- A1-PE1-01 ▲ Embankment foundation drain and toe drain piezometer
- A2-PE2-01 ▲ Embankment foundation and fill piezometer
- A2-SM-01 ◇ Embankment survey monument



5	MAY 24/96	ISSUED FOR CONSTRUCTION	413	2	JAN. 18/96	REVISED SEEPAGE COLLECTION POND	
4	APR 1/96	PIEZOMETER INFORMATION ADDED		1	JULY 27/95	BASIN GROUNDWATER DRAINS REVISED	
3	MAR 25/96	ROAD UPDATED		0	JUNE 2/95	ISSUED FOR TENDER	
REV.	DATE	DESCRIPTION	APPROVED	REV.	DATE	DESCRIPTION	APPROVED

KNIGHT PIESOLD LIMITED
CONSULTING ENGINEERS - VANCOUVER, B.C.

DESIGNED: GRG
DRAWN: RDT/VY
CHECKED: MDB
APPROVED: 413

DATE: JUNE 2, 1995

IMPERIAL METALS CORPORATION

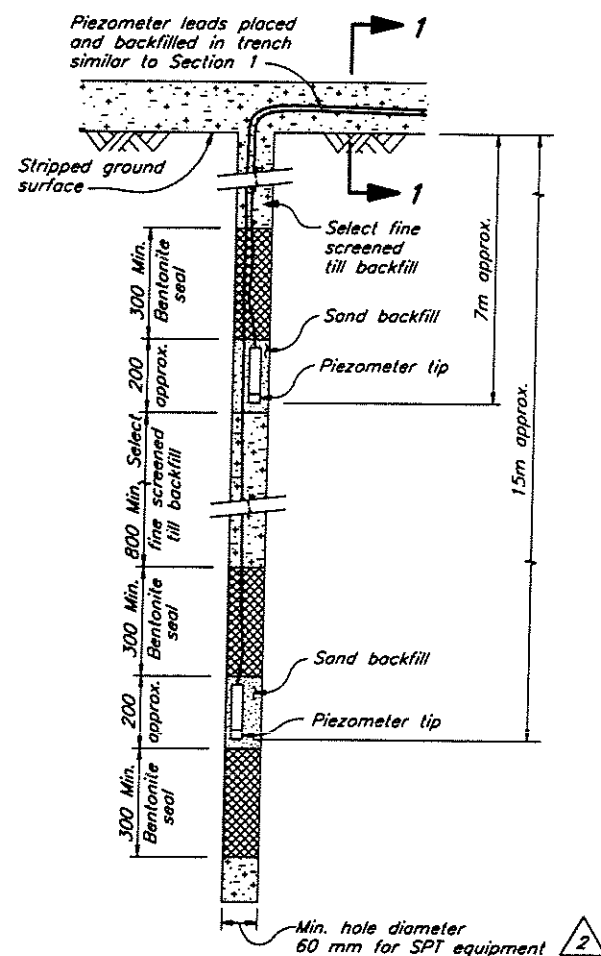
MT. POLLEY PROJECT

TAILINGS STORAGE FACILITY INSTRUMENTATION

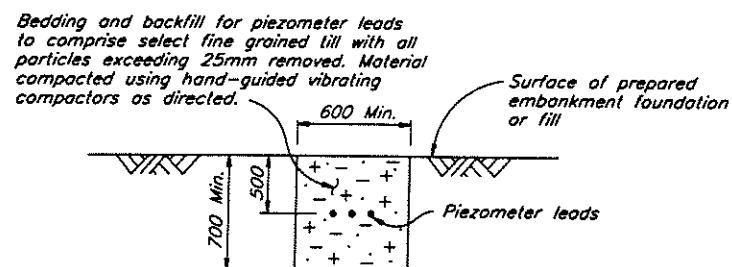
SCALE AS SHOWN

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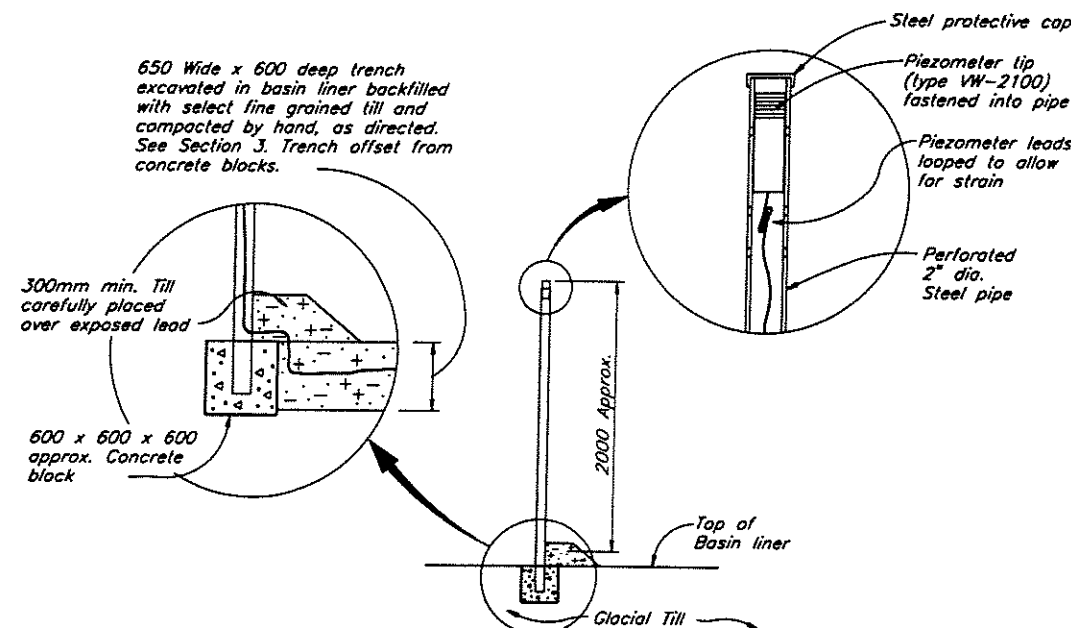
REV. 5



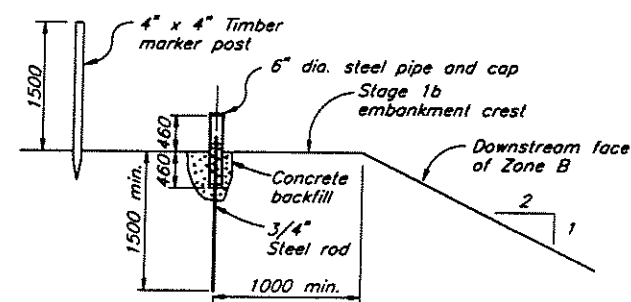
DETAIL A
INSTALLATION OF PIEZOMETERS
IN BOREHOLES
N.T.S.



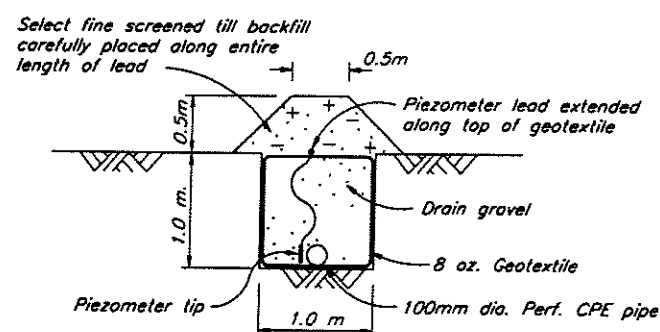
SECTION 1
TYPICAL SECTION THROUGH PIEZOMETER LEAD
TRENCH IN PREPARED EMBANKMENT FOUNDATION
OR IN ZONE S AND B FILL
N.T.S.



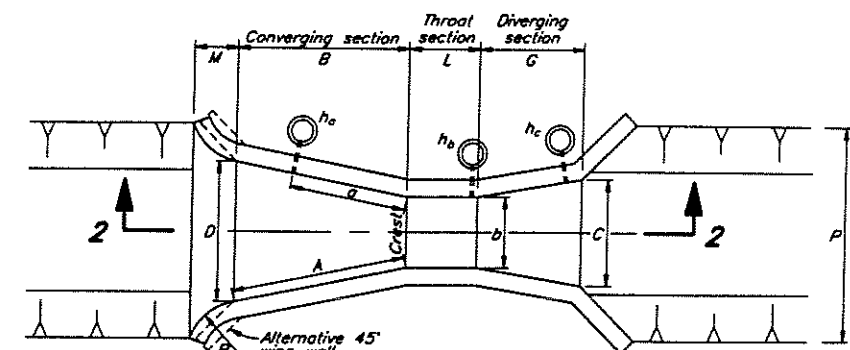
DETAIL B
VERTICAL SUPPORT FOR TAILINGS PIEZOMETERS
N.T.S.



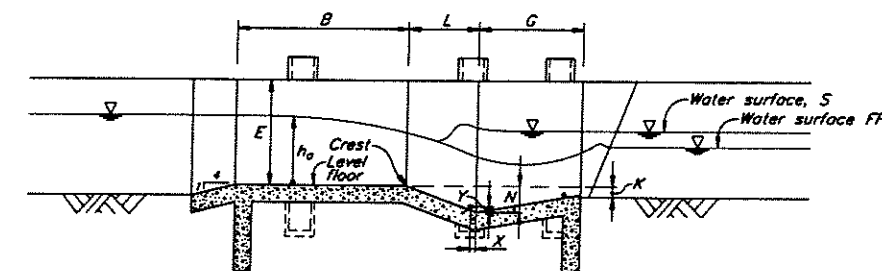
DETAIL OF
SURFACE MOVEMENT MONUMENT
N.T.S.



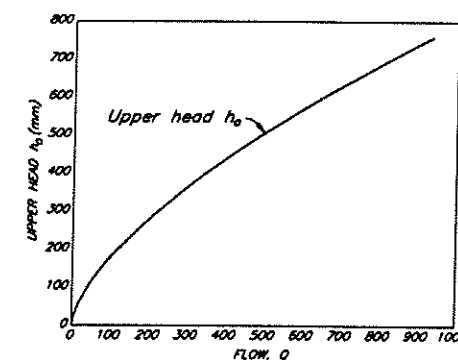
DETAIL C
TYPICAL PIEZOMETER INSTALLATION IN
EMBANKMENT FOUNDATION DRAIN OR TOE DRAIN
N.T.S.



PARSHALL FLUME (2 FT. SIZE) - PLAN
DETAIL B/1625.215



SECTION 2
FLOW MEASUREMENT FOR INFLOWS TO TAILINGS STORAGE FACILITY
AREA B RUNOFF COLLECTION AND TAILINGS AREA DIVERSION DITCHES



Dimensions for Parshall flume with throat width b_c of 2 feet.	
b_c	609.6
A	1524
a	1016
B	1495
C	914
D	1206
E	914
L	610
G	914
H	—
K	76
M	381
N	229
P	1854
R	508
X	51
Y	76
Z	—

Scale 1000 500 0 1000 2000 mm

KNIGHT PIESOLD LIMITED
CONSULTING ENGINEERS - VANCOUVER, B.C.

DESIGNED KDE/MBS
DRAWN VY
CHECKED KBC
APPROVED KJB

DATE **JUNE 2, 1995**

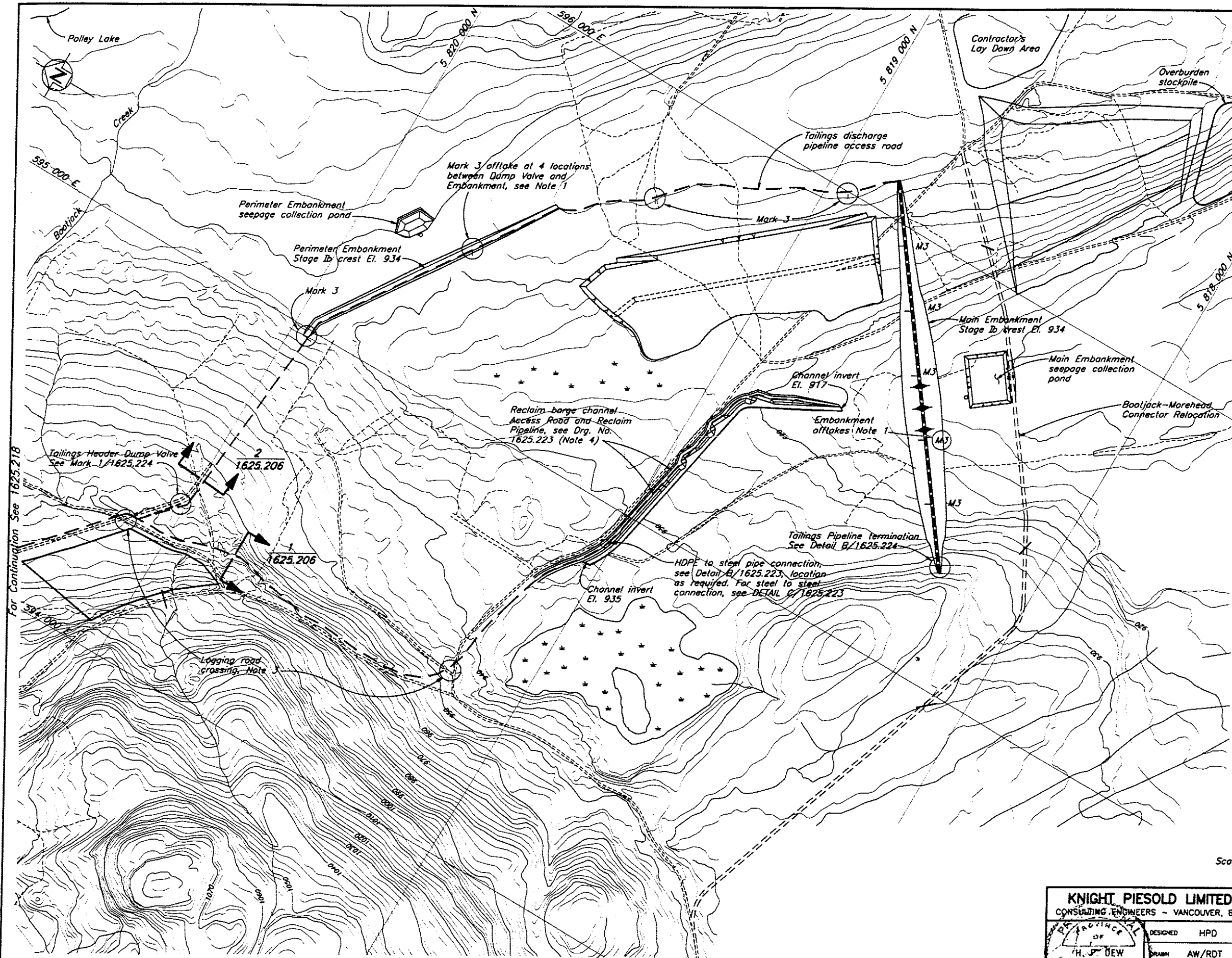
IMPERIAL METALS CORPORATION
MT. POLLEY PROJECT
TAILINGS STORAGE FACILITY
INSTRUMENTATION
SECTIONS AND DETAILS

1625.220	TAILINGS STORAGE FACILITY - INSTRUMENTATION
DRG. NO.	DESCRIPTION
	REFERENCE DRAWINGS

REV.	DATE	DESCRIPTION	APPROVED
		REVISIONS	

3	MAR 24/96	ISSUED FOR CONSTRUCTION	
2	APR 1/96	NOTE ADDED	
1	JAN. 18/96	GROUNDWATER DRAINS REMOVED	
0	JUNE 2/95	ISSUED FOR TENDER	
REV.	DATE	DESCRIPTION	APPROVED
		REVISIONS	

SCALE AS SHOWN DRG. NO. **510-77-02-1625.221** REV. **3**



NOTES

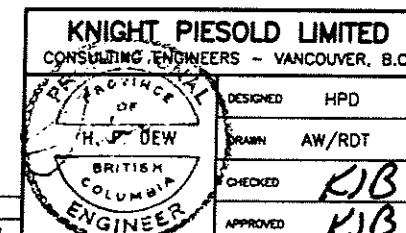
1. For Tailings Pipework offtake locations, see Drg. No. 1625.228.
2. All bends in tailings and reclaim HDPE pipelines are made using natural flexibility of pipe unless otherwise noted. Minimum bend radius to be 25 diameter.
3. Pipelines at logging road crossings to be sleeved in 900mm ϕ x 2mm minimum wall CSP culvert with 500mm minimum depth of cover. Backfill to be well graded and compacted sand and gravel.
4. Reclaim pipeline is assumed to be required only to original ground elevation of 925 m. Additional line may be required if elevation of ponded water at startup is significantly lower than 925 m. See additional notes on Drg. No. 1625.206.

Scale 100 50 0 100 200 300 400 500 m

1625.223	RECLAIM PIPELINE DETAILS
1625.218	TAILINGS DISTRIBUTION AND RECLAIM SYSTEM - PLAN
DRG. NO.	DESCRIPTION
REFERENCE DRAWINGS	

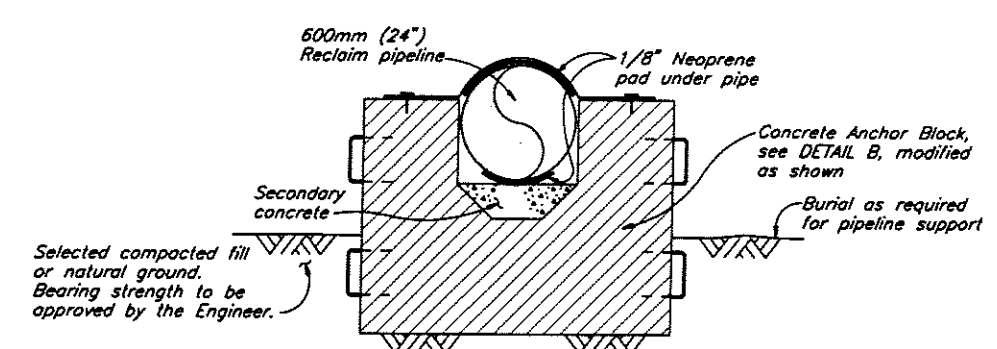
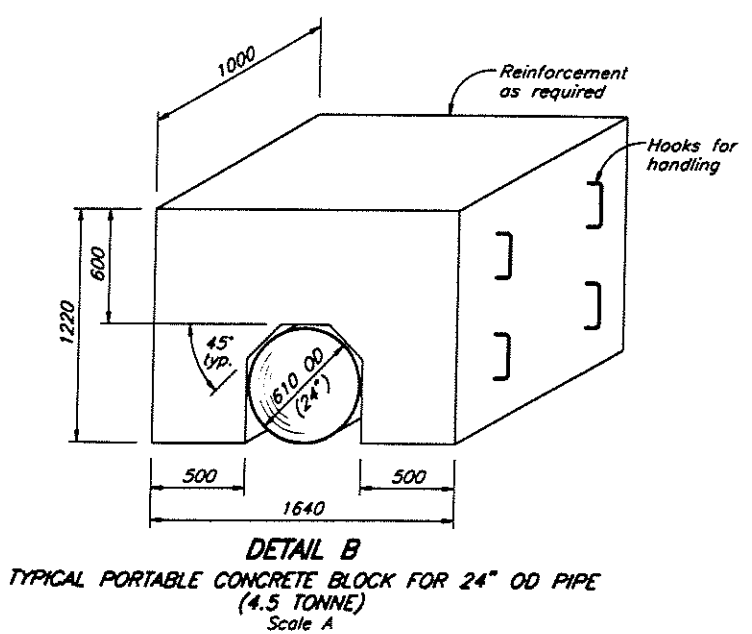
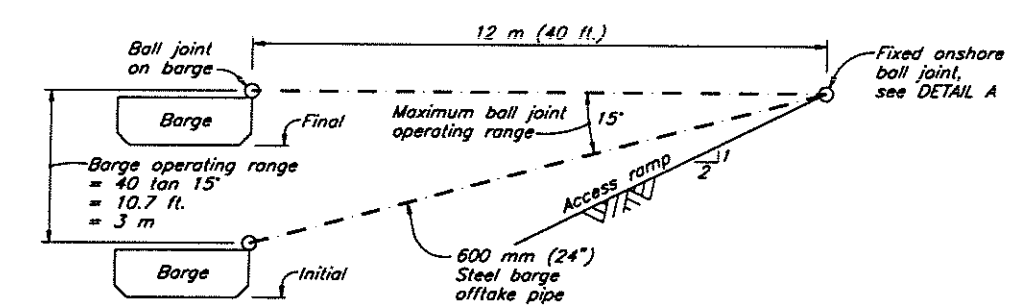
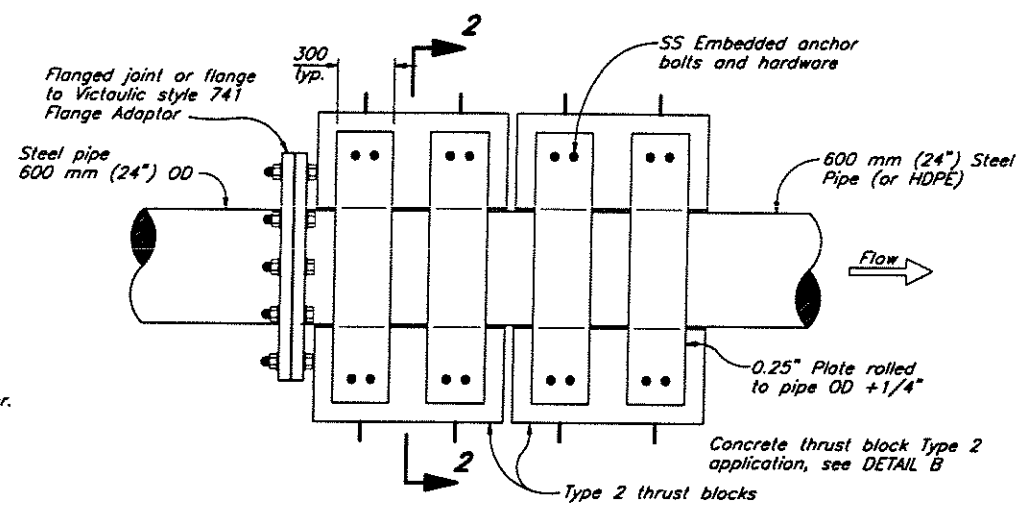
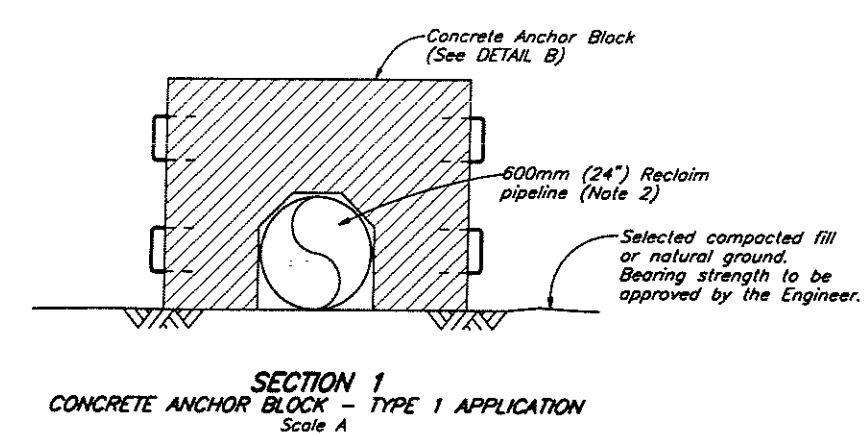
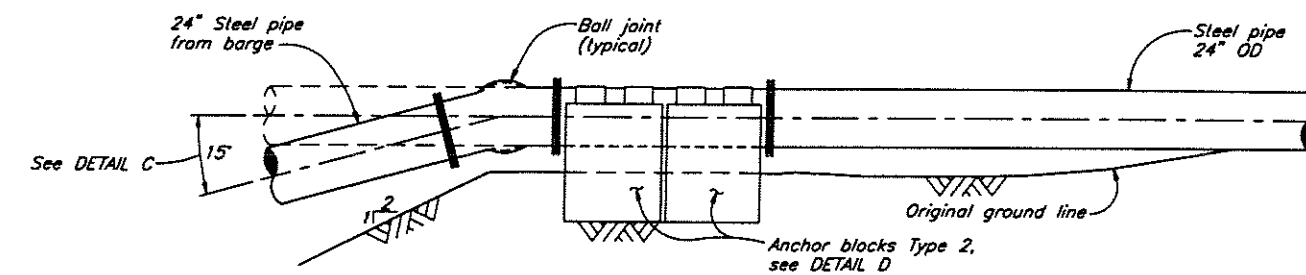
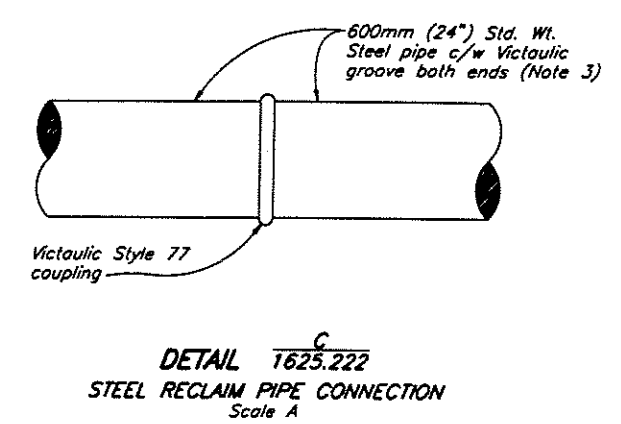
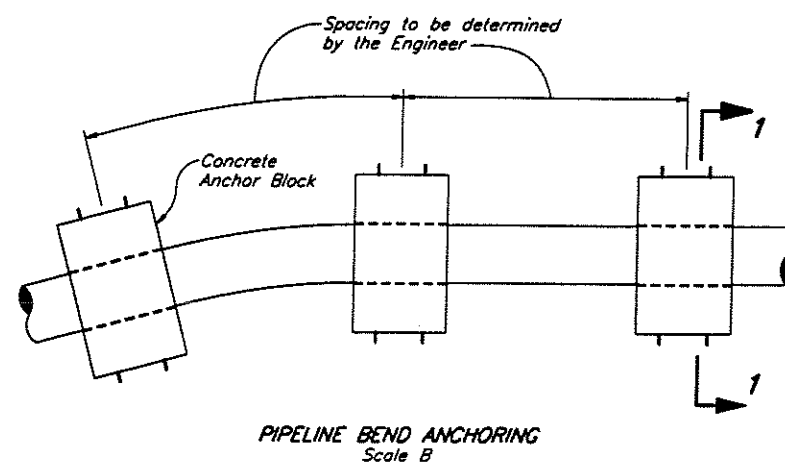
REV.	DATE	DESCRIPTION	APPROVED
REVISIONS			

REV.	DATE	DESCRIPTION	APPROVED
0	JULY 15/96	ISSUED FOR CONSTRUCTION	KJB
REVISIONS			



KNIGHT PIESOLD LIMITED CONSULTING ENGINEERS - VANCOUVER, B.C.		IMPERIAL METALS CORPORATION	
DESIGNED HPD		MT. POLLEY PROJECT	
DRAWN AW/RDT		TAILINGS STORAGE FACILITY	
CHECKED KJB		TAILINGS IMPOUNDMENT	
APPROVED KJB		TAILINGS AND RECLAIM PIPEWORK PLAN	
DATE JULY 15, 1996	SCALE AS SHOWN	DRG. NO. 1625.222	REV. 0

Dwg. File: 1625.04-02-02 1:5000 Rev. 1-5 July 12, 1996



- NOTES**
1. Concrete anchoring blocks to be used at barge ball joint and at locations where pipeline changes from steel to HDPE.
 2. Anchor blocks may be used for reclaim or tailings pipeline as required by the Engineer. Modifications will be required for pipe diameter other than 24".
 3. Victaulic grooves to be rolled if pipe wall thickness is less than 0.375".

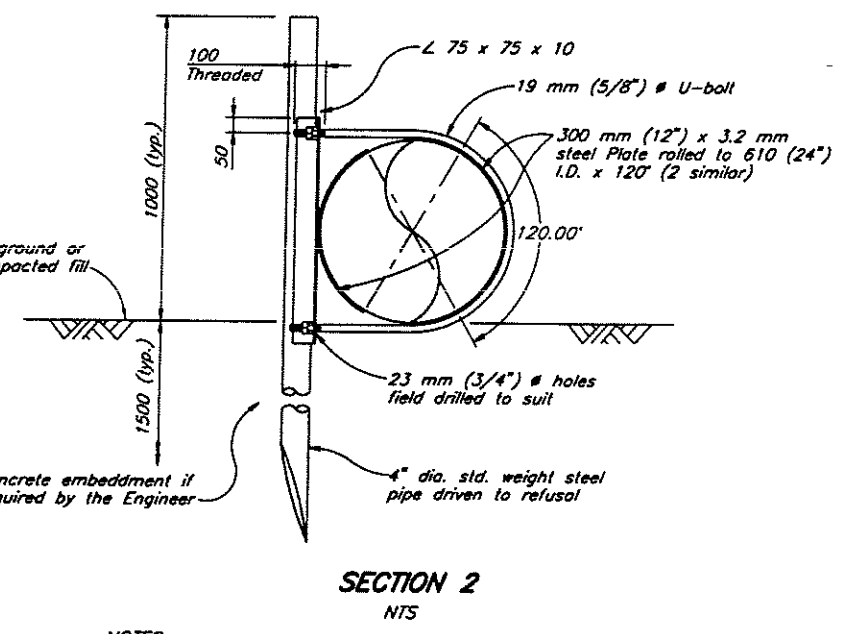
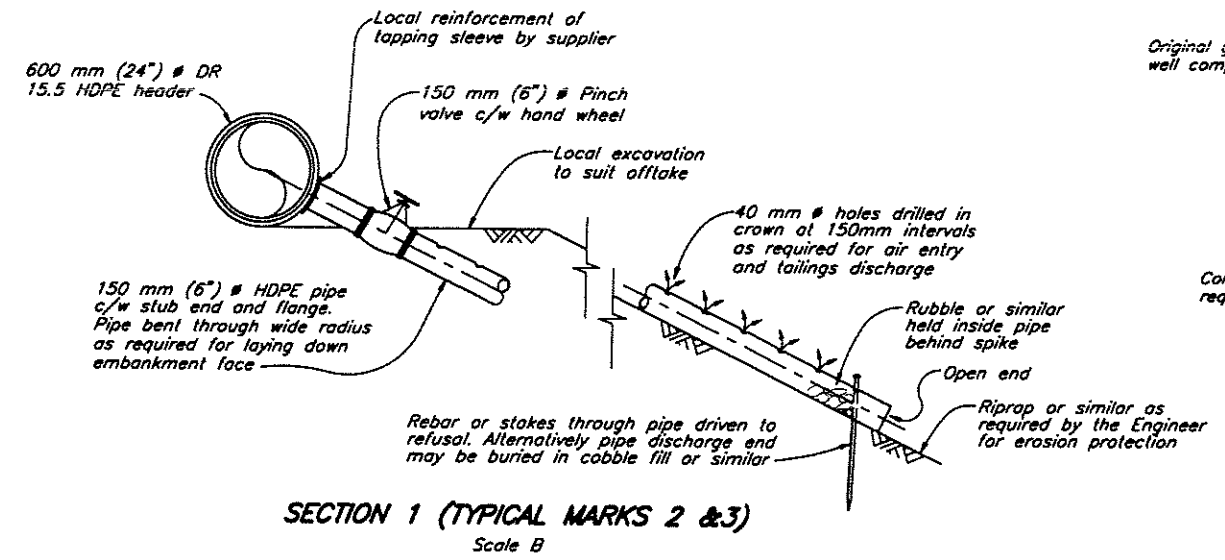
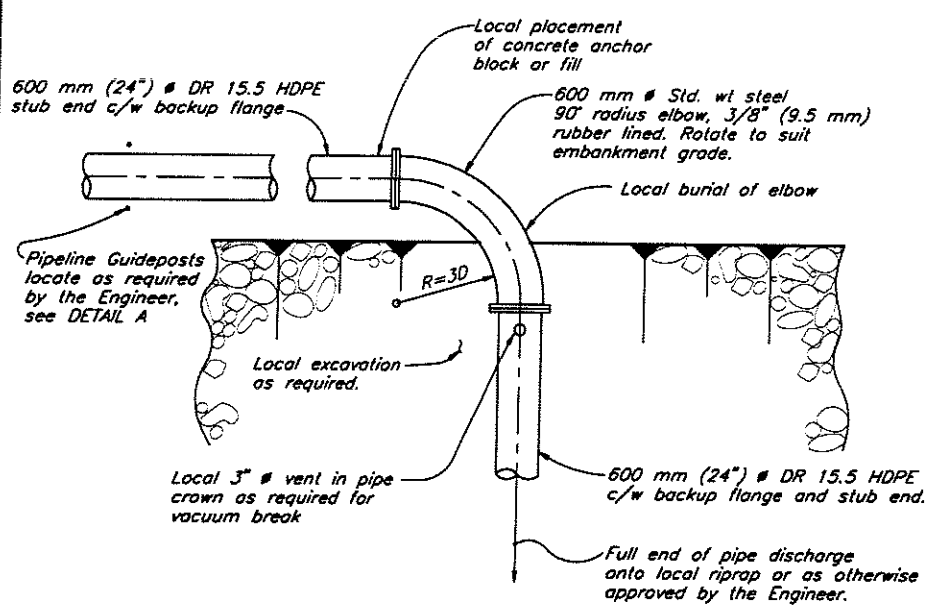
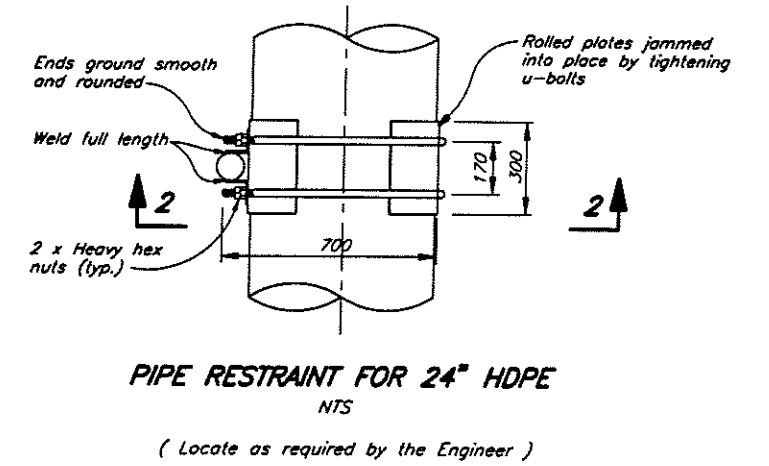
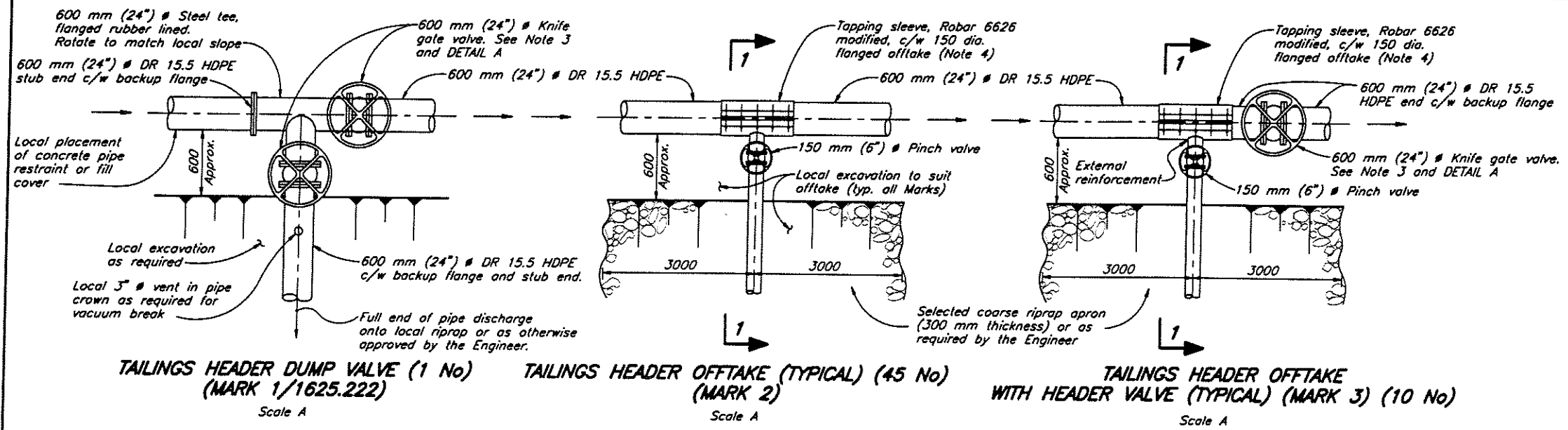
B	2000	1000	0	2000	4000	mm
A	1000	500	0	1000	2000	mm

1625.224	TAILINGS DISTRIBUTION SYSTEM - DETAILS
1625.222	TAILINGS IMPOUNDMENT - TAILINGS AND RECLAIM PIPEWORK PLAN
DRG. NO.	DESCRIPTION
REFERENCE DRAWINGS	

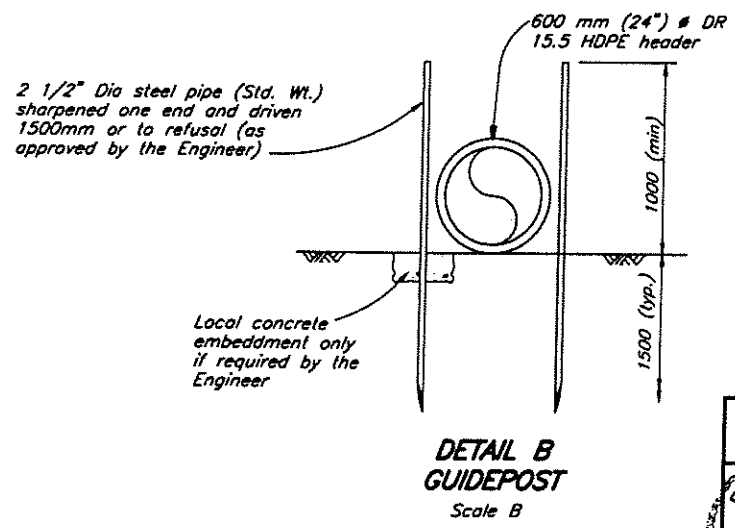
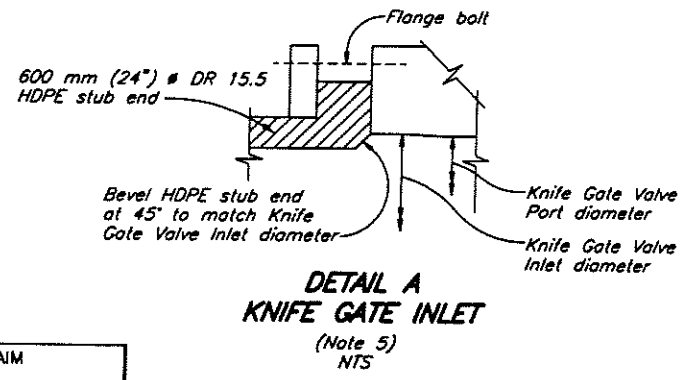
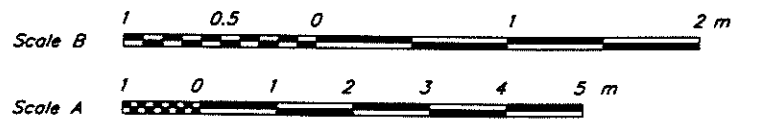
REV.	DATE	DESCRIPTION	APPROVED
0	JULY 15/96	ISSUED FOR CONSTRUCTION	LB
REVISIONS		REVISIONS	APPROVED

	DESIGNED	HPD/NM	IMPERIAL METALS CORPORATION MT. POLLEY PROJECT TAILINGS STORAGE FACILITY RECLAIM PIPELINE DETAILS				
	DRAWN	AW/RDT/NSD					
	CHECKED	KJB					
	APPROVED	KJB					
DATE		JULY 15, 1996	SCALE AS SHOWN	DRG. NO.	1625.223	REV.	0

C:\DWG FILES\1625\1625-040.DWG 1:20 PLOT 1-02 310.1 July 13, 1996



- NOTES**
1. Rubber lining to be Linatex PGR or approved equivalent.
 2. Pipe restraint by local burial of pipeline or as otherwise required by the Engineer to control movement due to thermal and hydraulic forces.
 3. 24" Knife Gate Valve c/w hydraulic operator. One portable hydraulic power pack to be supplied for valve operation.
 4. Robar 6626 c/w 1/4" rubber lining of offtake and external reinforcement of offtake to sleeve joint.
 5. HDPE Pipe ID exceeds that of knife gate valve and is to be field bevelled to match.
 6. HDPE pipelines to be connected under cool conditions with snaking allowance made for additional thermal contraction of empty pipeline.



1625.222	TAILINGS STORAGE FACILITY - TAILINGS AND RECLAIM PIPEWORK PLAN
1625.228	TAILINGS STORAGE FACILITY - TAILINGS AND RECLAIM PIPEWORK PROFILES
DRG. NO.	DESCRIPTION
REFERENCE DRAWINGS	

REV.	DATE	DESCRIPTION	APPROVED
0	JULY 15/96	ISSUED FOR CONSTRUCTION	KJB
REVISIONS			
REV.	DATE	DESCRIPTION	APPROVED

KNIGHT PIESOLD LIMITED
CONSULTING ENGINEERS - VANCOUVER, B.C.

DESIGNED: HPD
DRAWN: AW/RDT
CHECKED: KJB
APPROVED: KJB

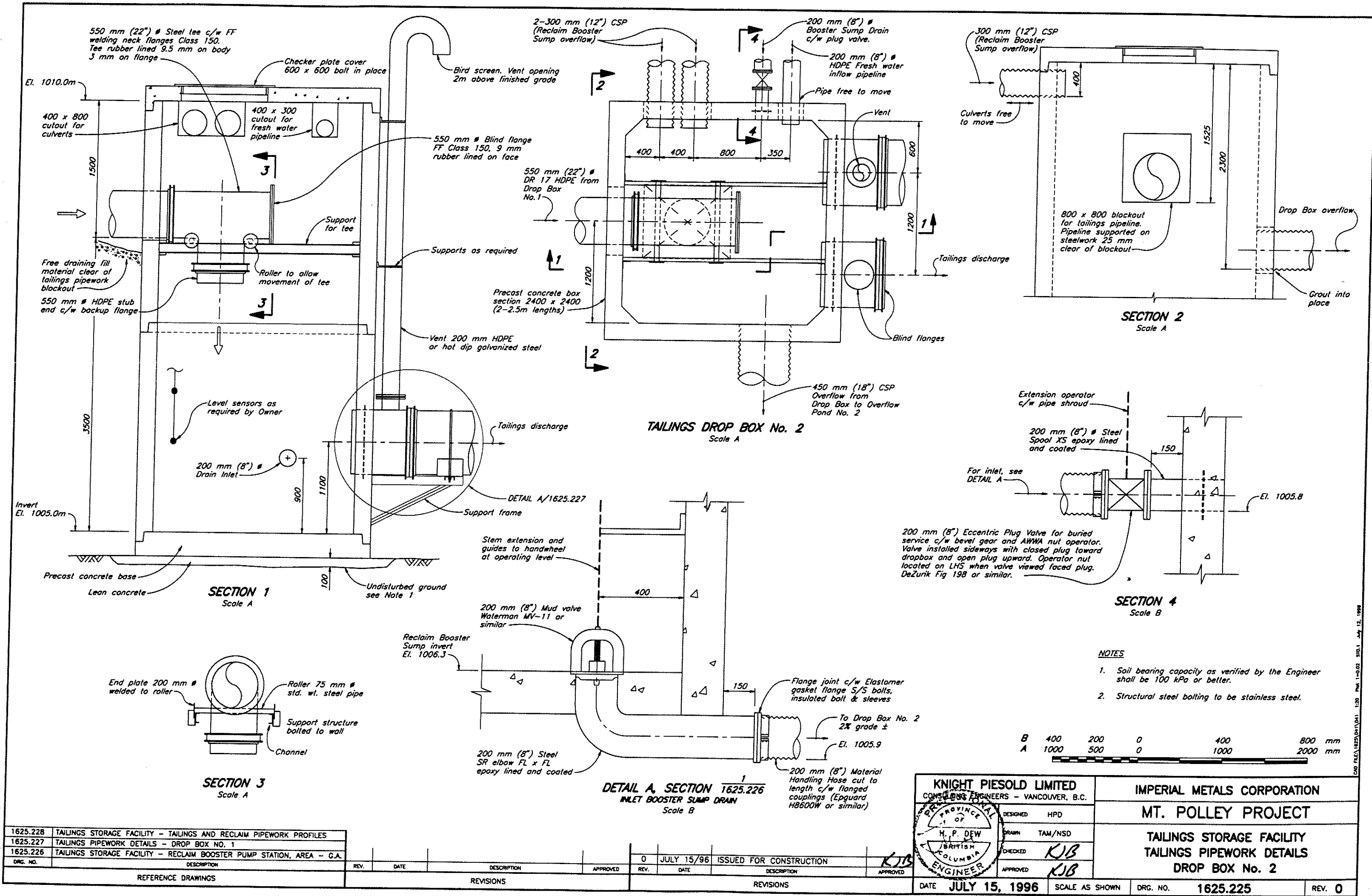
DATE: JULY 15, 1996

IMPERIAL METALS CORPORATION

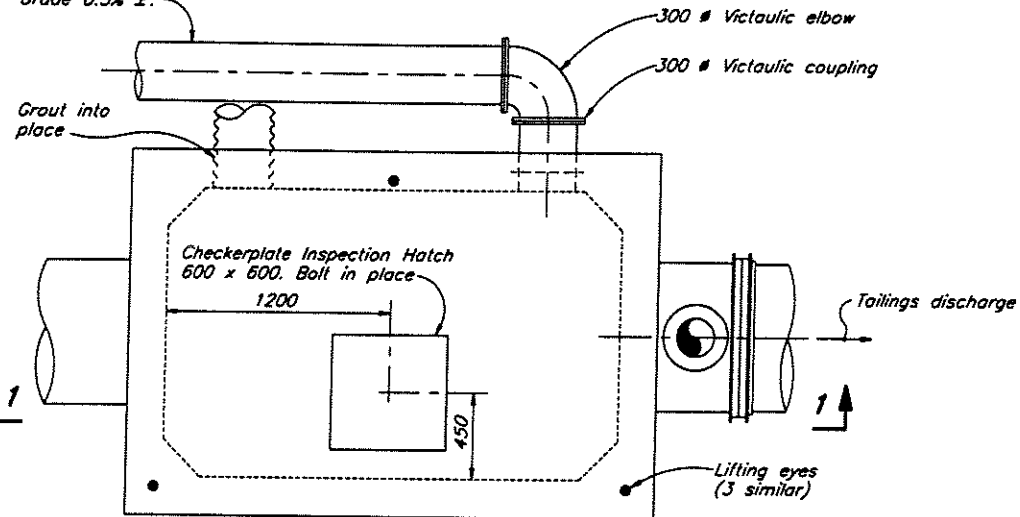
MT. POLLEY PROJECT

**TAILINGS STORAGE FACILITY
TAILINGS DISTRIBUTION SYSTEM
DETAILS**

SCALE AS SHOWN
DRG. NO. 1625.224
REV. 0

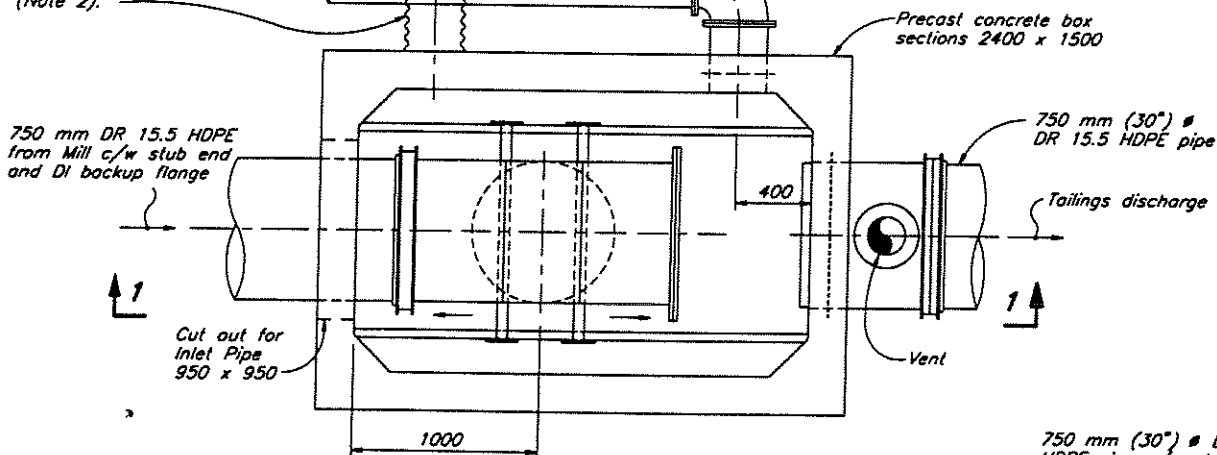


300 mm (12") # DR 21 HDPE connection from mill sump.
Grade 0.5% ±.

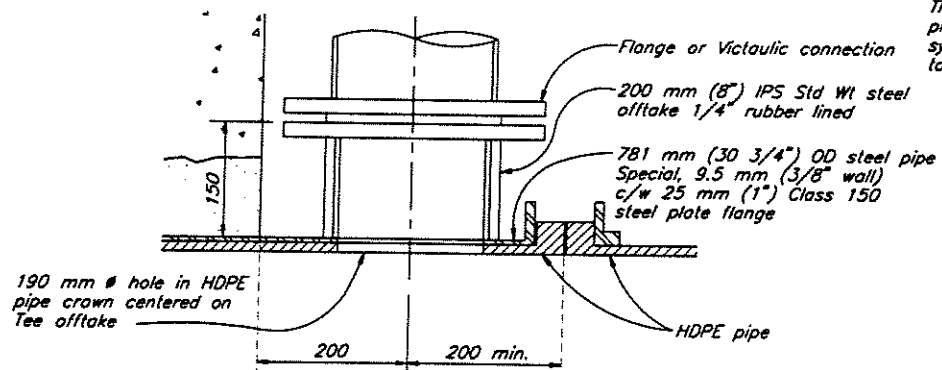


PLAN, DETAIL 1625.232
TAILINGS DROP BOX NO. 1 (Note 1)
Scale A

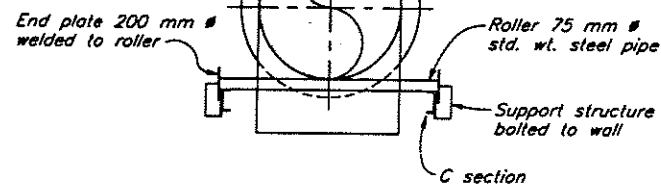
300 mm # CSP overflow at 2% min. grade to Overflow Pond No. 1. Pond field located to suit topography and utilize gravity inflow and outflow (Note 2).



SECTION 3
Scale A

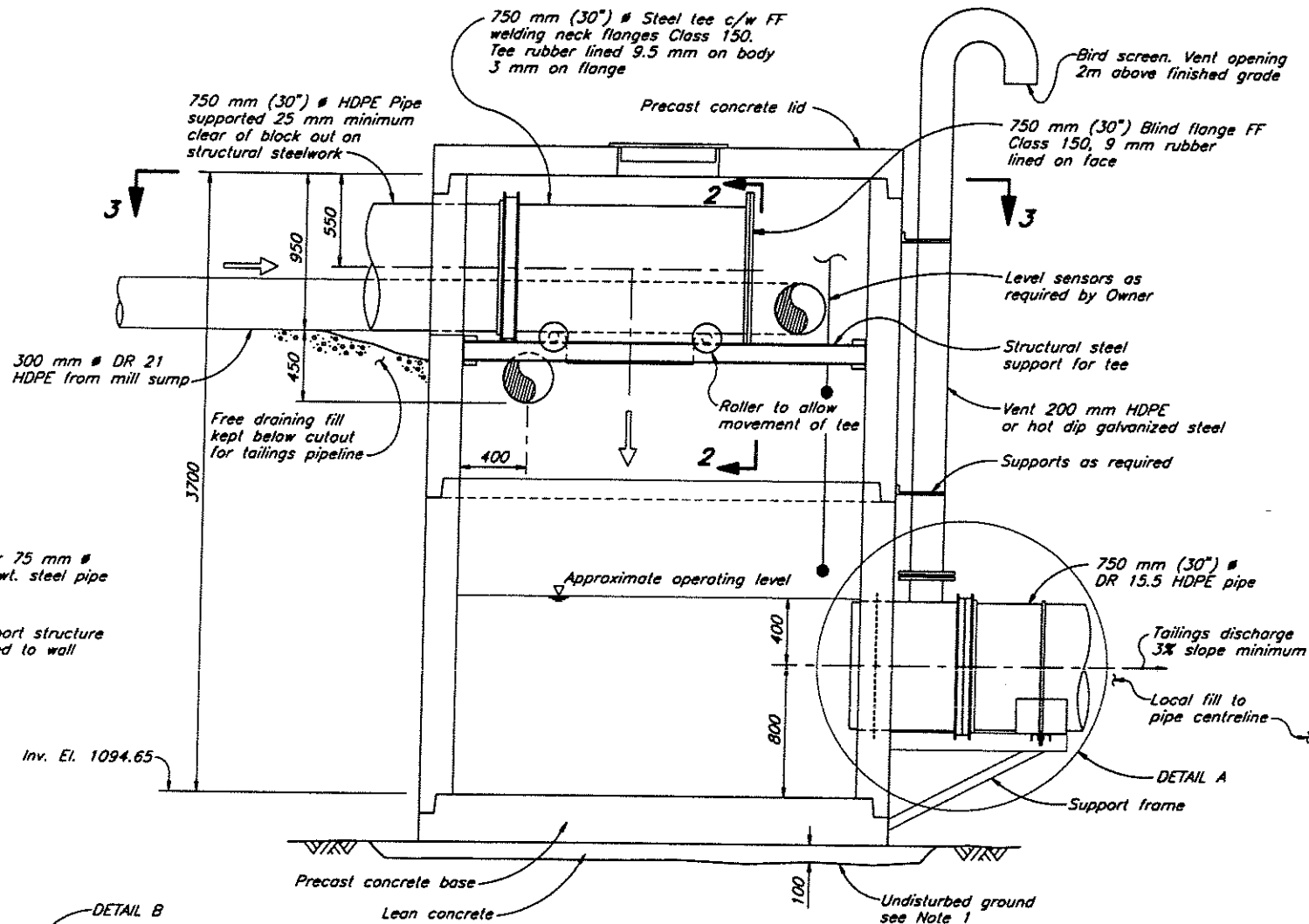


DETAIL B
VENT CONNECTION
Scale C

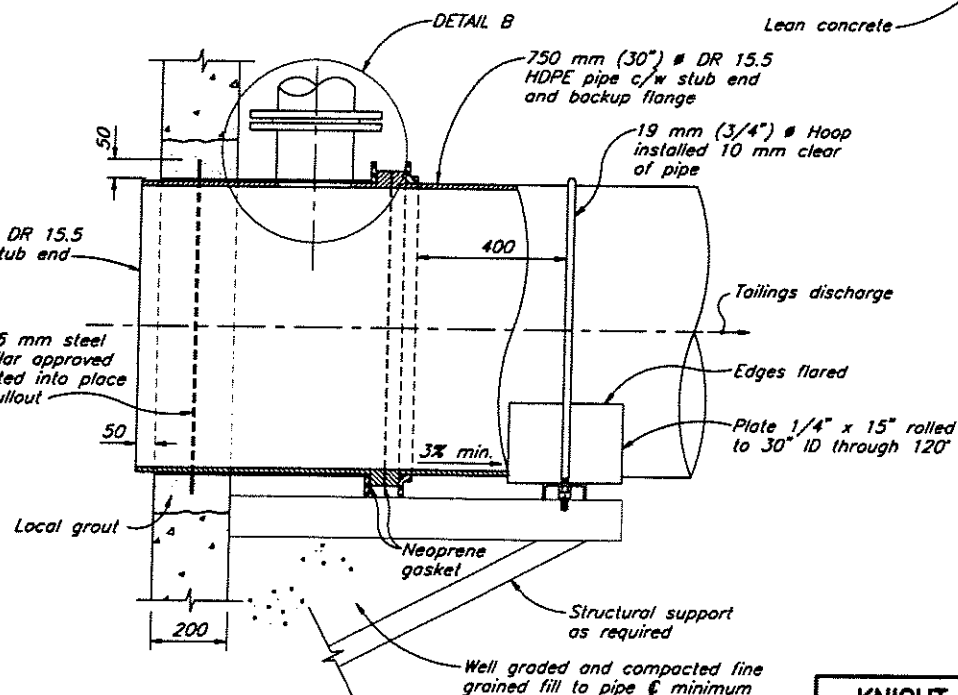


SECTION 2
Scale A

Inv. El. 1094.65



SECTION 1
Scale A



DETAIL A, 1625.225
DISCHARGE PIPELINE
Scale B

NOTES

1. Soil bearing capacity as verified by the Engineer shall be 100kPa or better.
2. An Overflow Pond capacity of 150 m³ below the invert of the pond outlet pipe is required to contain a volume equal to that of the upstream tailings pipeline.

C	250	125	0	250	500 mm
B	500	250	0	500	1000 mm
A	1000	500	0	1000	2000 mm

1625.228	TAILINGS STORAGE FACILITY - TAILINGS AND RECLAIM PIPEWORK PROFILES
1625.225	TAILINGS PIPEWORK DETAILS - DROP BOX No. 2
DRG. NO.	DESCRIPTION
REFERENCE DRAWINGS	

REV.	DATE	DESCRIPTION	APPROVED
0	JULY 15/96	ISSUED FOR CONSTRUCTION	KJB
REVISIONS			
REV.	DATE	DESCRIPTION	APPROVED

KNIGHT, PIESOLD LIMITED
CONSULTING ENGINEERS - VANCOUVER, B.C.

DESIGNED HPD
DRAWN TAM/NSD
CHECKED KJB
APPROVED KJB

REGISTERED PROFESSIONAL ENGINEER
H. P. DEW
BRITISH COLUMBIA

DATE **JULY 15, 1996** SCALE AS SHOWN DRG. NO. **1625.227** REV. **0**

IMPERIAL METALS CORPORATION
MT. POLLEY PROJECT
TAILINGS STORAGE FACILITY
TAILINGS PIPEWORK DETAILS
DROP BOX No. 1

C:\P\1625\1625.DWG 1:20 PLOT 1-1000 STD.1 JULY 12, 1996



- NOTES**
1. Profiles, invert elevations and pipeline lengths shown are subject to variations resulting from As Built access road alignment, local construction requirements and correction of survey errors.
 2. Flange and offtake locations may be adjusted in the field by the Engineer.
 3. Flanges in pipelines must be supported off the ground if pipelines are dragged into position.
 4. Any section of HDPE pipeline damaged during installation by a local reduction in wall thickness of 10% or more is to be cut out and replaced.
 5. Reclaim profile assumes a pond water level of 925 m at mill startup. If water level is significantly lower, additional steel or DR 9 pipeline and additional barge channel excavation may be required as recommended by the Engineer. See also Note 2 on Drg. No. 1625.206.
 6. With each barge relocation, all steel and DR 9 pipeline also requires to be relocated.
 7. Butt fusion joining of lower DR pipe to higher DR pipe requires end of lower DR pipe to be bevelled to same inside diameter as higher DR pipe.

LEGEND

FL - Flange Joints (Minimum)

M1 - Mark 1 offtake (1 Required)
Drg. 1625.224

M2 - Mark 2 offtake (45 Required)
Drg. 1625.224

M3 - Mark 3 offtake (10 Required)
Drg. 1625.224

M4 - Mark 4 offtake (1 Required)
Drg. 1625.224

9 - HDPE Pipe Dimensional Ratio (typical)

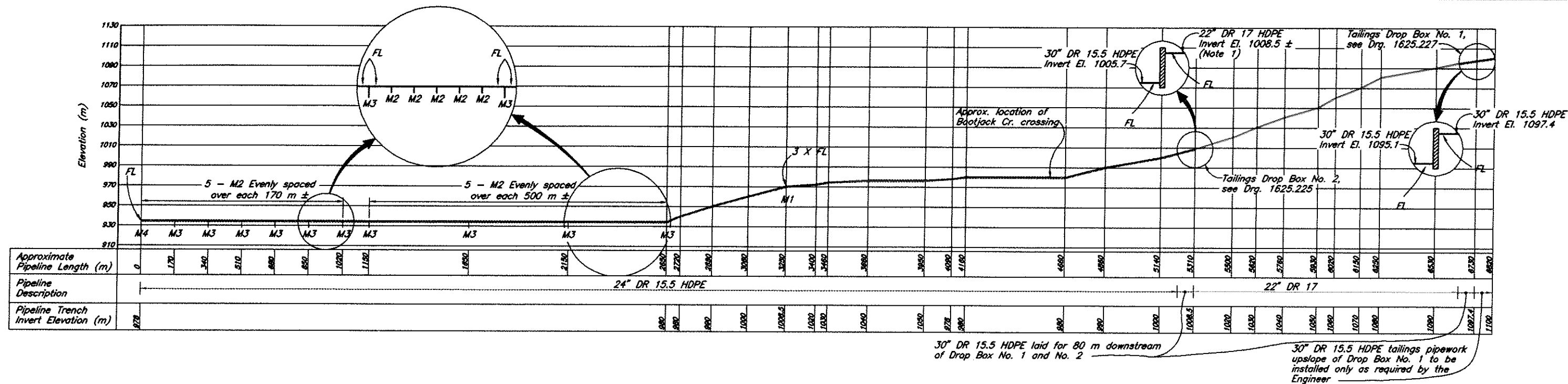


1625.227	- TSF Tailings Pipework Details - Drop Box No. 1
1625.226	- TSF Booster Pump Station - Location Details
1625.225	- TSF Tailings Pipework Details - Drop Box No. 2
1625.224	- TSF Tailings Distribution System Details
DRG. NO.	DESCRIPTION
REFERENCE DRAWINGS	

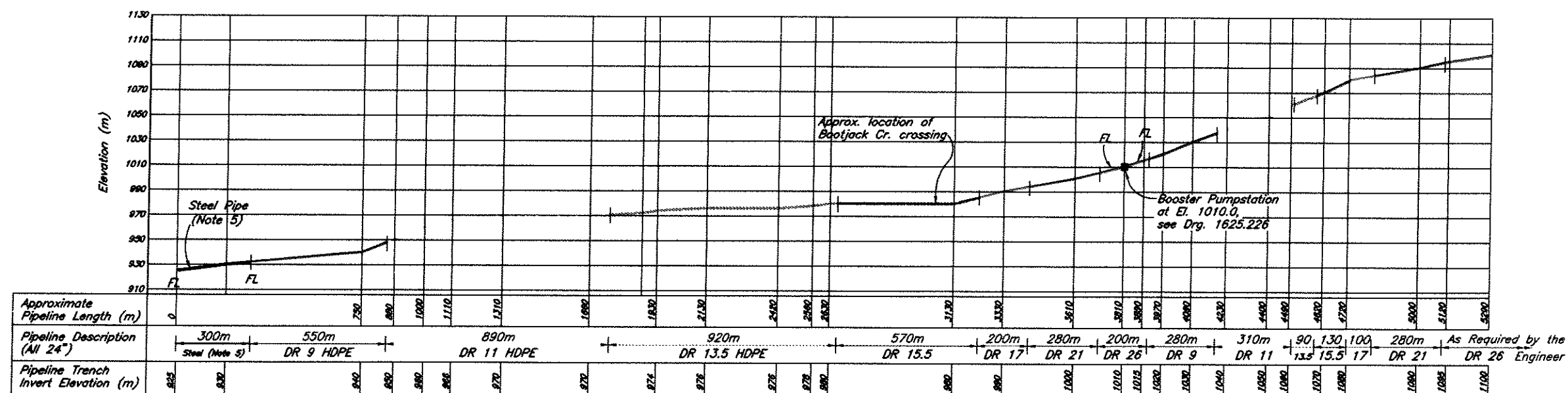
				0 JULY 15/96 ISSUED FOR CONSTRUCTION		K2B	
REV.	DATE	DESCRIPTION	APPROVED	REV.	DATE	DESCRIPTION	APPROVED
REVISIONS				REVISIONS			

KNIGHT PIESOLD LIMITED		
CONSULTING ENGINEERS - VANCOUVER, B.C.		
	DESIGNED	HPD
	DRAWN	NSD
	CHECKED	KID
	APPROVED	KIB
	DATE JULY 15, 1996	
SCALE AS		

IMPERIAL METALS COMPANY			
MT. POLLEY PROJECT			
TAILINGS STORAGE FACILITY TAILINGS AND RECLAIM PIPEWORK PROFILES			
SHOWN	DRG. NO.	1625.228	REV. 0



TAILINGS PIPELINE PROFILE



RECLAIM PIPELINE PROFILE

HDPE COLOUR STRIPE CODE

DR 9	- RED	■
DR 11	-	■
DR 13.5	-	■
DR 15.5	- BROWN	■
DR 17	- BLUE	■
DR 21	- PURPLE	■
DR 26	- GREEN	■

LEGEND

- FL - Flange Joints (Minimum)
- M1 - Mark 1 offtake (1 Required)
Drg. 1625.224
- M2 - Mark 2 offtake (45 Required)
Drg. 1625.224
- M3 - Mark 3 offtake (10 Required)
Drg. 1625.224
- M4 - Mark 4 offtake (1 Required)
Drg. 1625.224
- DR 9 - HDPE Pipe Dimensional Ratio (typical)

NOTES

- Profiles, invert elevations and pipeline lengths shown are subject to variations resulting from As Built access road alignment, local construction requirements and correction of survey errors.
- Flange and offtake locations may be adjusted in the field by the Engineer.
- Flanges in pipelines must be supported off the ground if pipelines are dragged into position.
- Any section of HDPE pipeline damaged during installation by a local reduction in wall thickness of 10% or more is to be cut out and replaced.
- Reclaim profile assumes a pond water level of 925 m at mill startup. If water level is significantly lower, additional steel or DR 9 pipeline and additional barge channel excavation may be required as recommended by the Engineer. See also Note 2 on Drg. No. 1625.206.
- With each barge relocation, all steel and DR 9 pipeline also requires to be relocated.
- Butt fusion joining of lower DR pipe to higher DR pipe requires end of lower DR pipe to be bevelled to same inside diameter as higher DR pipe.

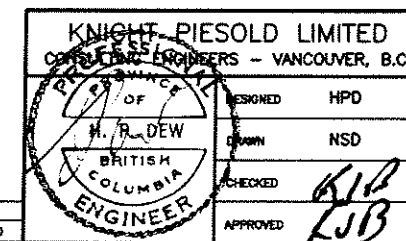


1625.227	- TSF Tailings Pipework Details - Drop Box No. 1
1625.228	- TSF Booster Pump Station - Location Details
1625.225	- TSF Tailings Pipework Details - Drop Box No. 2
1625.224	- TSF Tailings Distribution System Details

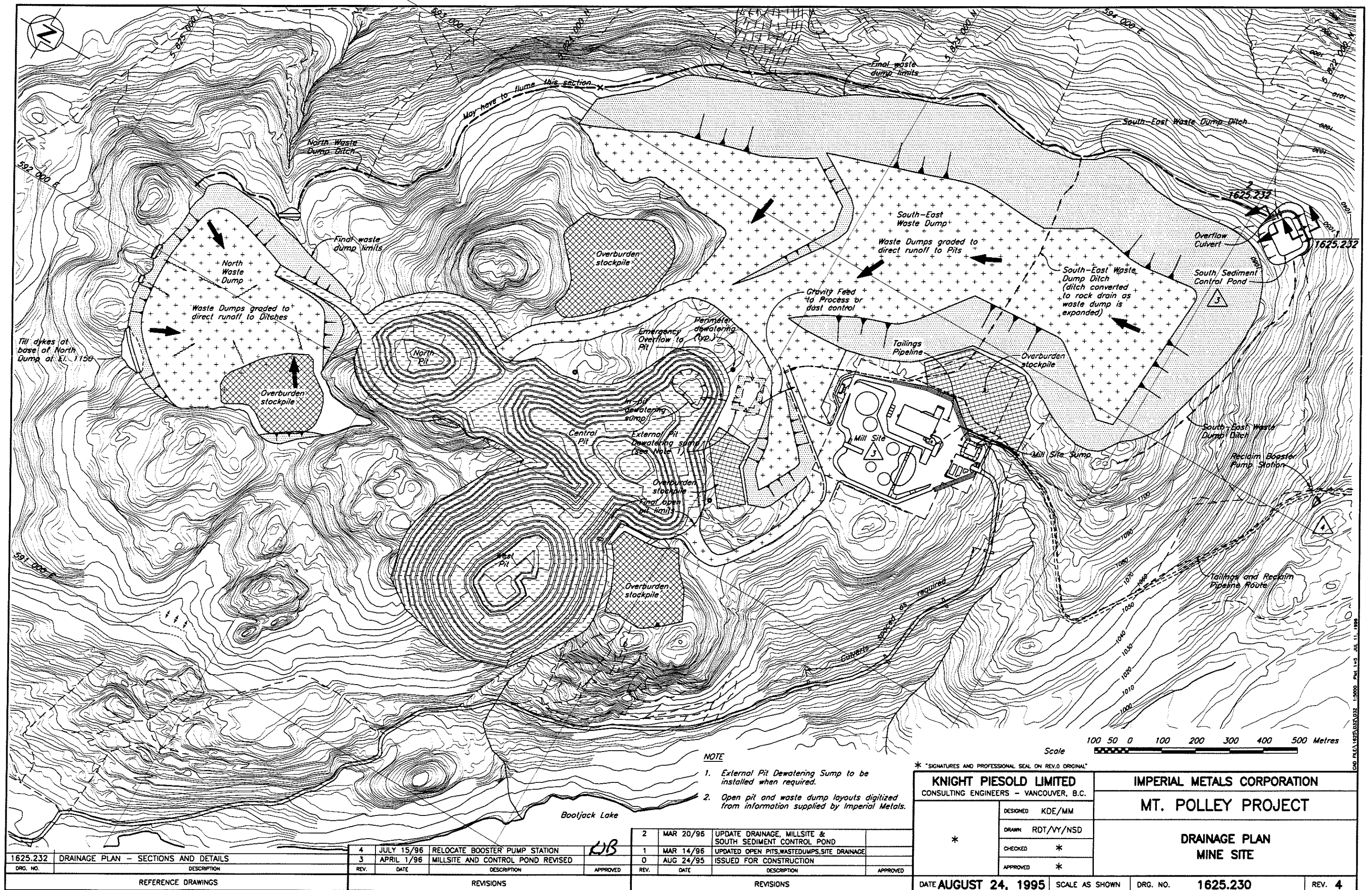
DRG. NO.	DESCRIPTION
1625.227	TSF Tailings Pipework Details - Drop Box No. 1

REV.	DATE	DESCRIPTION	APPROVED
0	JULY 15/96	ISSUED FOR CONSTRUCTION	

REV.	DATE	DESCRIPTION	APPROVED
0	JULY 15/96	ISSUED FOR CONSTRUCTION	



KNIGHT-PIESOLD LIMITED CONSULTING ENGINEERS - VANCOUVER, B.C.		IMPERIAL METALS COMPANY	
DESIGNED HPD	DRAWN NSD	MT. POLLEY PROJECT	
CHECKED KLB	APPROVED KLB	TAILINGS STORAGE FACILITY TAILINGS AND RECLAIM PIPEWORK PROFILES	
DATE JULY 15, 1996	SCALE AS SHOWN	DRG. NO. 1625.228C	REV. 0



NOTE

1. External Pit Dewatering Sump to be installed when required.
2. Open pit and waste dump layouts digitized from information supplied by Imperial Metals.

* "SIGNATURES AND PROFESSIONAL SEAL ON REV.0 ORIGINAL"

KNIGHT PIESOLD LIMITED
CONSULTING ENGINEERS - VANCOUVER, B.C.

IMPERIAL METALS CORPORATION

MT. POLLEY PROJECT

DRAINAGE PLAN
MINE SITE

DESIGNED KDE/MM
DRAWN RDT/VY/NSD
CHECKED *
APPROVED *

DATE AUGUST 24, 1995

SCALE AS SHOWN

DRG. NO.

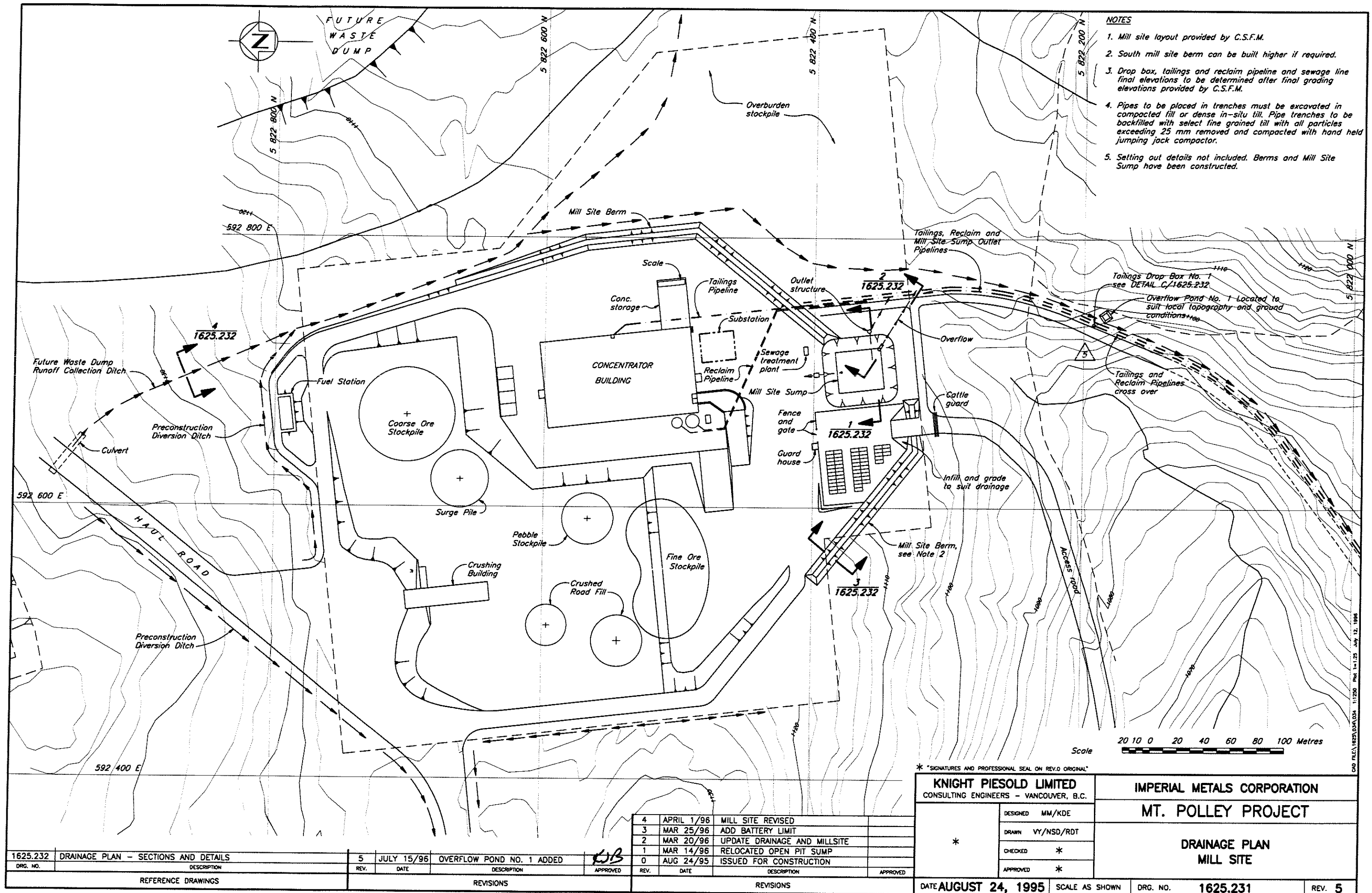
1625.230

REV. 4

DRG. NO.	DESCRIPTION
1625.232	DRAINAGE PLAN - SECTIONS AND DETAILS

REV.	DATE	DESCRIPTION	APPROVED
4	JULY 15/96	RELOCATE BOOSTER PUMP STATION	LB
3	APRIL 1/96	MILLSITE AND CONTROL POND REVISED	

REV.	DATE	DESCRIPTION	APPROVED
2	MAR 20/95	UPDATE DRAINAGE, MILLSITE & SOUTH SEDIMENT CONTROL POND	
1	MAR 14/95	UPDATED OPEN PITS, WASTE DUMPS, SITE DRAINAGE	
0	AUG 24/95	ISSUED FOR CONSTRUCTION	



- NOTES**
1. Mill site layout provided by C.S.F.M.
 2. South mill site berm can be built higher if required.
 3. Drop box, tailings and reclaim pipeline and sewage line final elevations to be determined after final grading elevations provided by C.S.F.M.
 4. Pipes to be placed in trenches must be excavated in compacted fill or dense in-situ till. Pipe trenches to be backfilled with select fine grained till with all particles exceeding 25 mm removed and compacted with hand held jumping jack compactor.
 5. Setting out details not included. Berms and Mill Site Sump have been constructed.

* "SIGNATURES AND PROFESSIONAL SEAL ON REV.0 ORIGINAL"

KNIGHT PIESOLD LIMITED
CONSULTING ENGINEERS - VANCOUVER, B.C.

IMPERIAL METALS CORPORATION

MT. POLLEY PROJECT

**DRAINAGE PLAN
MILL SITE**

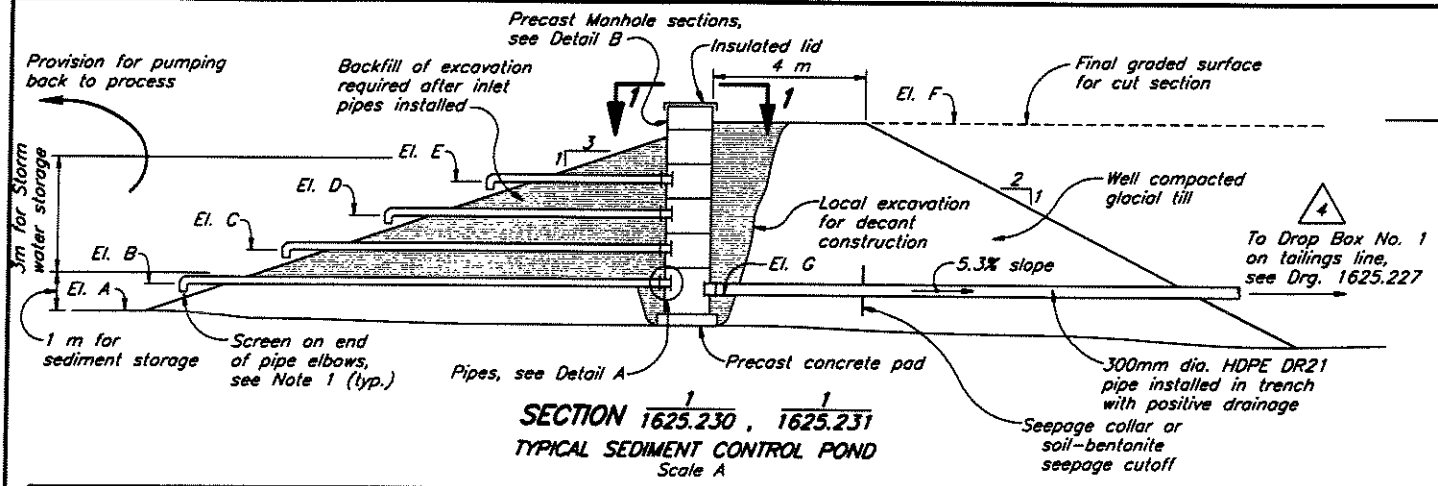
4	APRIL 1/96	MILL SITE REVISED	
3	MAR 25/96	ADD BATTERY LIMIT	
2	MAR 20/96	UPDATE DRAINAGE AND MILLSITE	
1	MAR 14/96	RELOCATED OPEN PIT SUMP	
0	AUG 24/95	ISSUED FOR CONSTRUCTION	

*	DESIGNED	MM/KDE
	DRAWN	VY/NSD/RDT
	CHECKED	*
	APPROVED	*

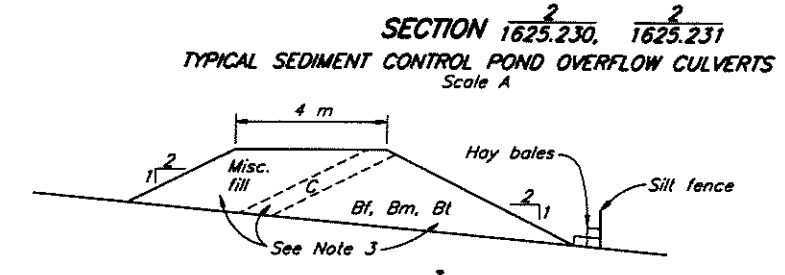
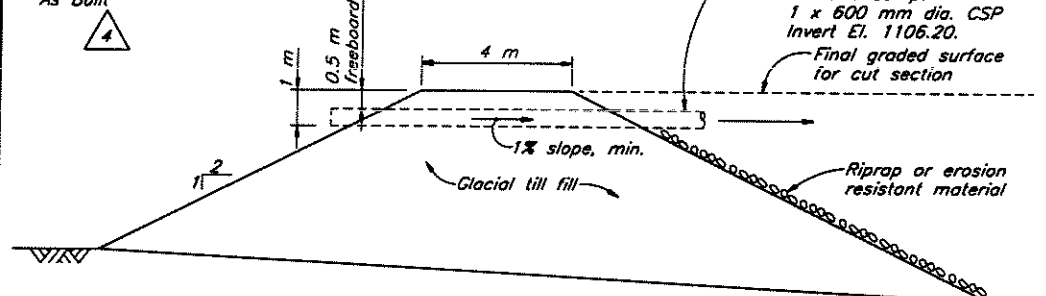
1625.232	DRAINAGE PLAN - SECTIONS AND DETAILS
ORG. NO.	DESCRIPTION
REFERENCE DRAWINGS	

5	JULY 15/96	OVERFLOW POND NO. 1 ADDED	
REV.	DATE	DESCRIPTION	APPROVED
REVISIONS			

REV.	DATE	DESCRIPTION	APPROVED
REVISIONS			



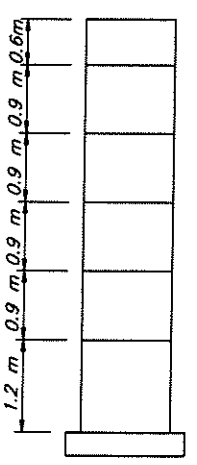
El.	Mill Site Sump*	South Sediment Pond	Pit Dewatering Sump
A	1099.0	1057.5	To Be Determined
B	-	1058.2	
C	1101.81	1059.1	
D	1102.70	1060.0	
E	1103.61	1060.9	
F	1107.34	1062.0	
G	1100.56	1058.5	



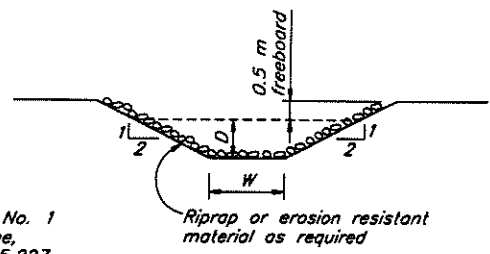
POND	STORAGE VOLUMES (m³)		CRITERIA
	Live Storage	Dead Storage	
South Sediment Pond	46,000	5,000	10yr 24 hour precipitation event at start-up of operations
Pit Dewatering Sump	- Initial	Not required	1.5 x 10yr 24 hour precipitation event at start-up of operations
	- Final	24,400	
Mill Site Sump	6,000	1,000	1.5 x 10yr 24 hour precipitation event

NOTES:
 1. Initial Pit Dewatering Sump approx. 50% of final volume. Sump size to be increased in conjunction with waste dump expansion.
 2. Final Pit Dewatering Sump includes 10% of Open Pit inflows.
 3. Typical Sediment Control Pond and Typical Sediment Control Pond Overflow Culverts cross-sections will change in fill construction and will be appropriately adjusted in the field as determined by the Engineer.

1625.230	DRAINAGE PLAN - MINE SITE
1625.231	DRAINAGE PLAN - MILL SITE
DRG. NO.	DESCRIPTION
REFERENCE DRAWINGS	

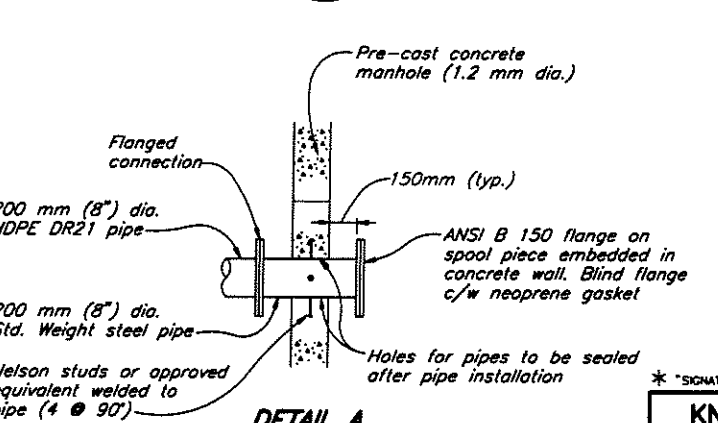
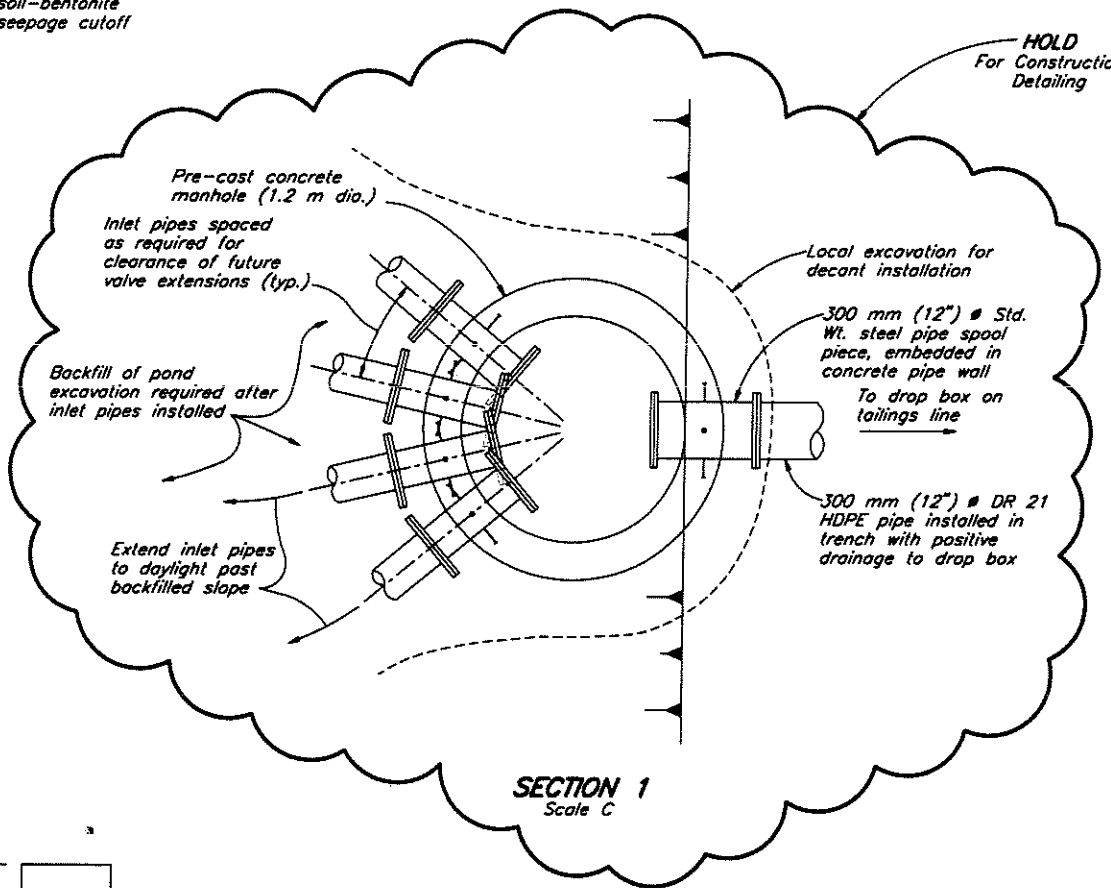


DETAIL B
TYPICAL MANHOLE SECTIONS
FOR 5 m DEEP POND
NTS

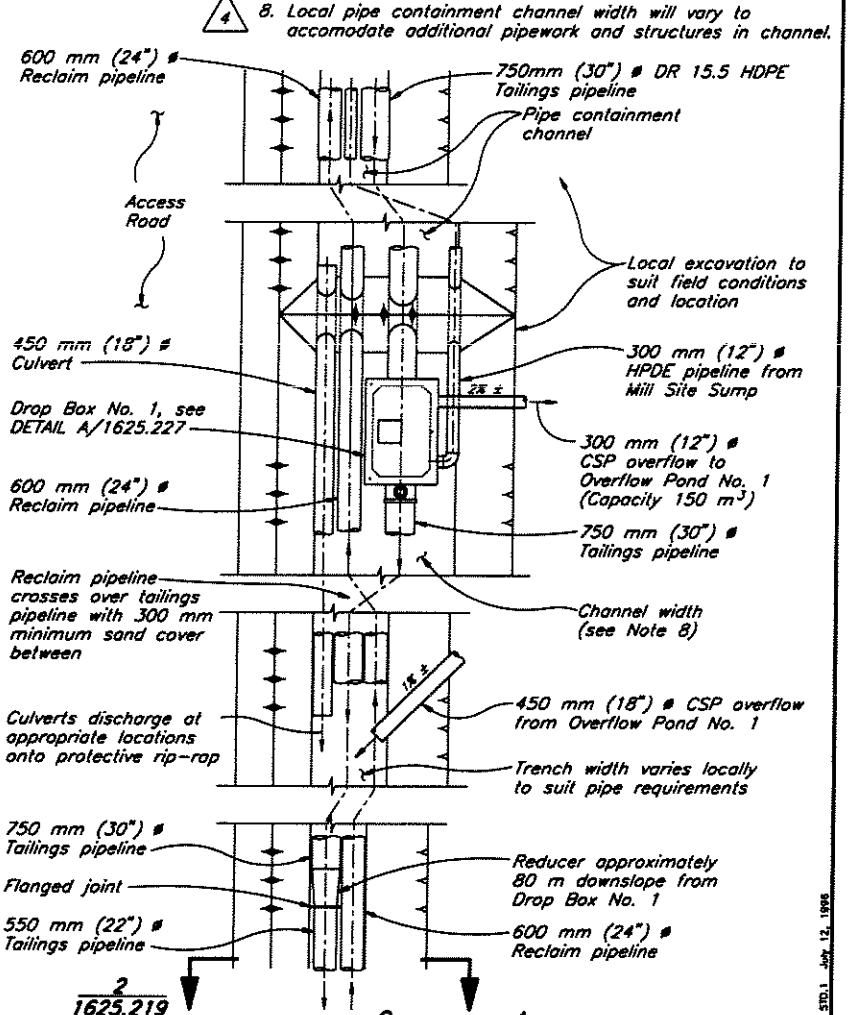


DITCH DIMENSIONS		
Ditch	W(m)	D(m)
All Mill Site Diversion Ditches	1.0	0.35
All Waste Dump Ditches	1.0	0.6

- NOTES
- Pipe elbows provided for oil skimming.
 - Sediment control berm to be constructed using suitable glacial till materials from local excavations.
 - Mill site berm to be constructed with material excavated during site preparation. All soil types can be placed in the berm, but they must be separated.
 - Mill site berm to be constructed in max. 0.5 m lifts, with compaction provided by trackwalking the surface prior to placement of the next lift.
 - Silt fence and hay bales provided for sediment control.
 - Rockfill to comprise clean coarse gravel and cobbles.
 - All pond excavations and fill sections to be completed in low permeability glacial till materials.
 - Local pipe containment channel width will vary to accommodate additional pipework and structures in channel.



DETAIL A
Scale C



DETAIL 1625.231, 1625.218 TAILINGS DROP BOX No. 1 Scale A	
400	0
400	800
1200	1600
2000	2000
1	0.5
2	1
3	2
4	3
5	4
6	5
7	6
8	7
9	8
10	9

4	JULY 15/96	DETAIL AND ELEVATIONS MODIFIED	KJB
3	APR 1/96	UPDATE SEDIMENT CONTROL POND	
2	MAR 20/96	UPDATE SEDIMENT CONTROL POND	
1	MAR 14/96	UPDATE DITCHES AND NOTE 3 ADDED	
0	AUG 24/95	ISSUED FOR CONSTRUCTION	

KNIGHT PIESOLD LIMITED CONSULTING ENGINEERS - VANCOUVER, B.C.		IMPERIAL METALS CORPORATION	
DESIGNED KDE/MM		MT. POLLEY PROJECT	
DRAWN RDT/NSD		DRAINAGE PLAN SECTIONS AND DETAILS	
CHECKED *		DATE AUGUST 24, 1995	
APPROVED *		SCALE AS SHOWN	
DATE AUGUST 24, 1995		DRG. NO. 1625.232	
REV. 4		REV. 4	