



08 March 2013

AMEC File: VM00560A

VIA Email

Mount Polley Mining Corporation

Attention: Luke Moger, Project Engineer

RE: Stage 9 Tailings Storage Facility Construction Drawings and Stability Analyses for Embankment Raise to El. 970 m

Mt. Polley Mining Corporation (MPMC) has requested AMEC Environment and Infrastructure (AMEC) to provide a design package for the Mt. Polley tailings impoundment embankment raise to El. 970.0 m (Stage 9). The updated design incorporates raising the embankment from the current crest El. 963.5 to El. 970.0 m, to be carried out over the 2013 construction season. The design package includes construction drawings as well as stability analysis for the embankment crest El. 970.0 m. The raise is projected to provide additional storage and freeboard capacity until the end of 2015.

The raise to El. 970.0 m incorporates the recent design change switching from the modified centerline (upstream) as designed by the previous dam design, to a fully centerline method.

It is understood that this package will be used in support of MPMC's application to the British Columbia Ministry of Energy and Mines (MEM) for authorization to build to El. 970 m.

Sincerely,

AMEC Environment & Infrastructure
A division of AMEC Americas Limited

Reviewed by:

Laura Wiebe, P.Eng.
Geotechnical Engineer

Steve Rice, P.Eng.
Principal Engineer

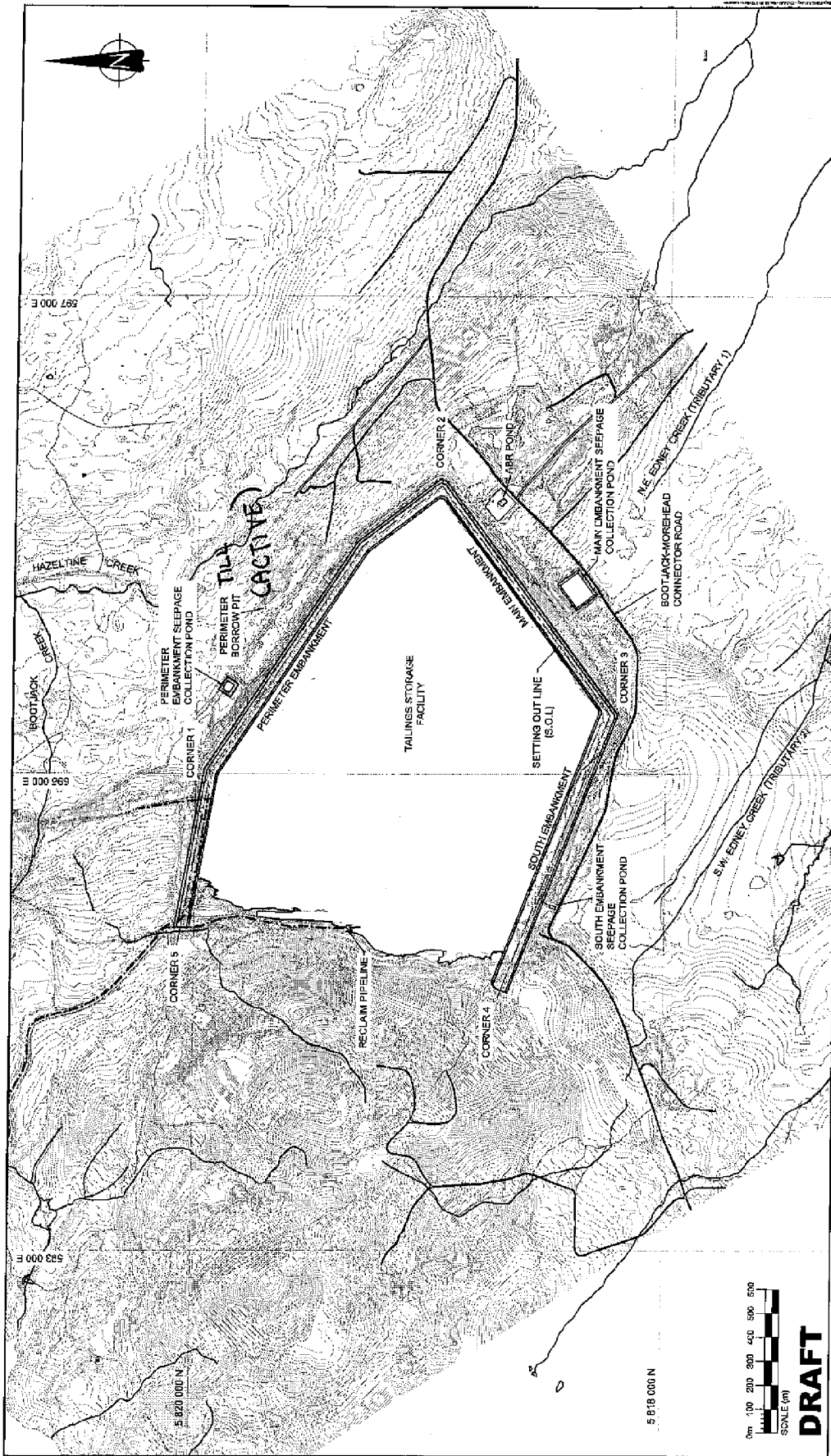
- Attachments:**
- Issued for Construction Drawings 2012.A.01 through 2012.A.08 (12 sheets)
 - Stage 9 (970 m) Expansion Stability Analyses

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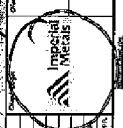
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(Office)\970m Design Pkg\working\Cover Letter_08 March 2013.docx



DRAWINGS

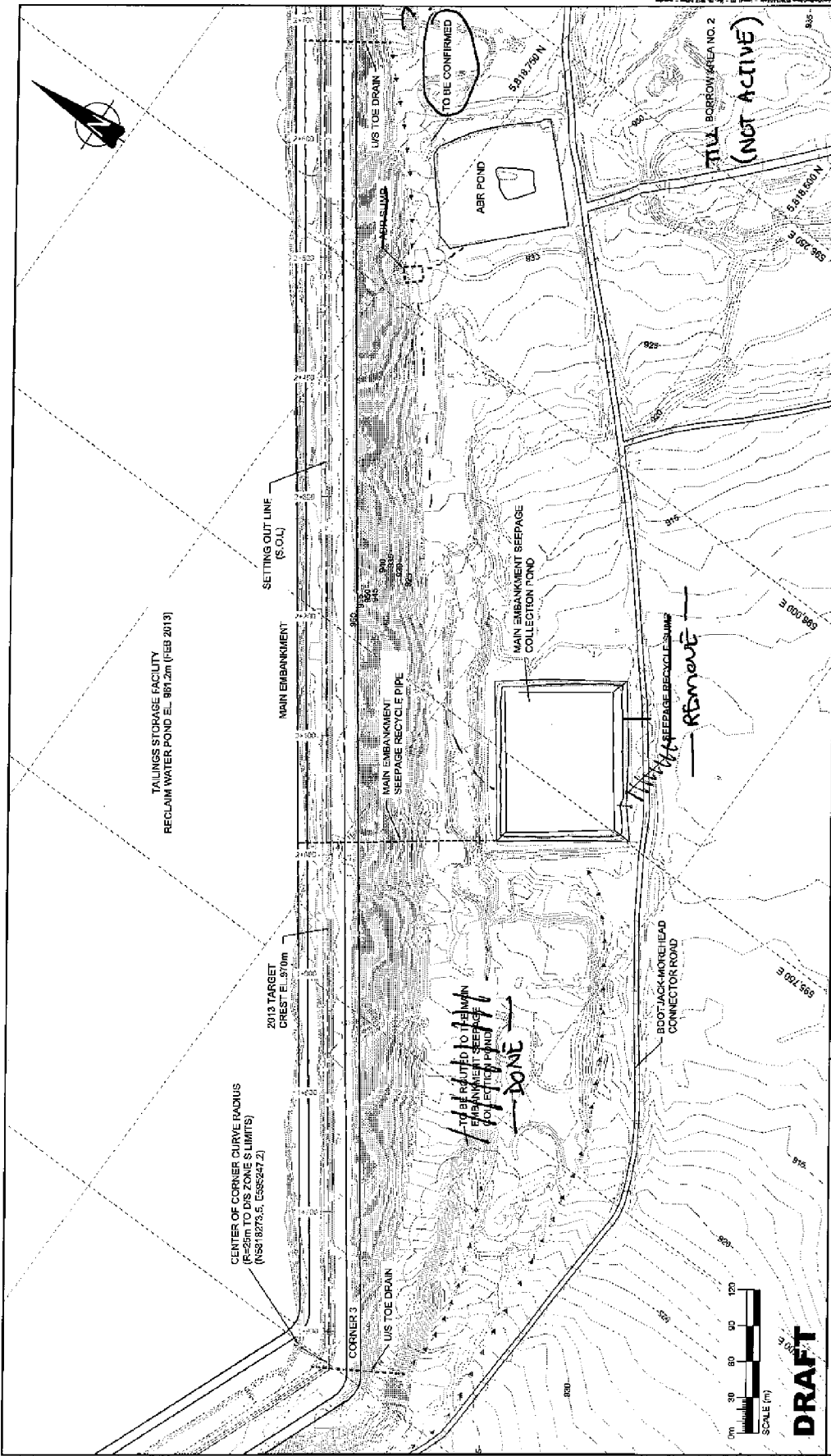


<p>NOTES:</p> <ol style="list-style-type: none"> THIS DRAWING TO BE READ IN CONJUNCTION WITH THE STAGE 9 CONSTRUCTION MONITORING MANUAL DATED MARCH 2013. TOPOGRAPHY BASED ON OCT 2012 FLYOVER DATA PROVIDED BY MPAC. 		<p>PROJECT</p> <p>MOUNT POLLEY MINE TAILINGS STORAGE FACILITY</p>	
<p>CLIENT</p> <p>MOUNT POLLEY MINING CORPORATION</p>		<p>DATE</p> <p>15 MARCH 2013</p>	
<p>PROJECT NO.</p> <p>MPAC-2012-001</p>		<p>PROJECT NO.</p> <p>2013-001</p>	
<p>PROJECT NAME</p> <p>STAGE 9 TAILINGS EMBANKMENT GENERAL SITE PLAN</p>		<p>PROJECT NAME</p> <p>STAGE 9 TAILINGS EMBANKMENT GENERAL SITE PLAN</p>	
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<p>PROJECT: S/JAGE BA TAILINGS EMBANKMENT</p> <p>CREST EL. 870m PLAN VIEW</p> <p>SHEET 2 OF 4</p>	
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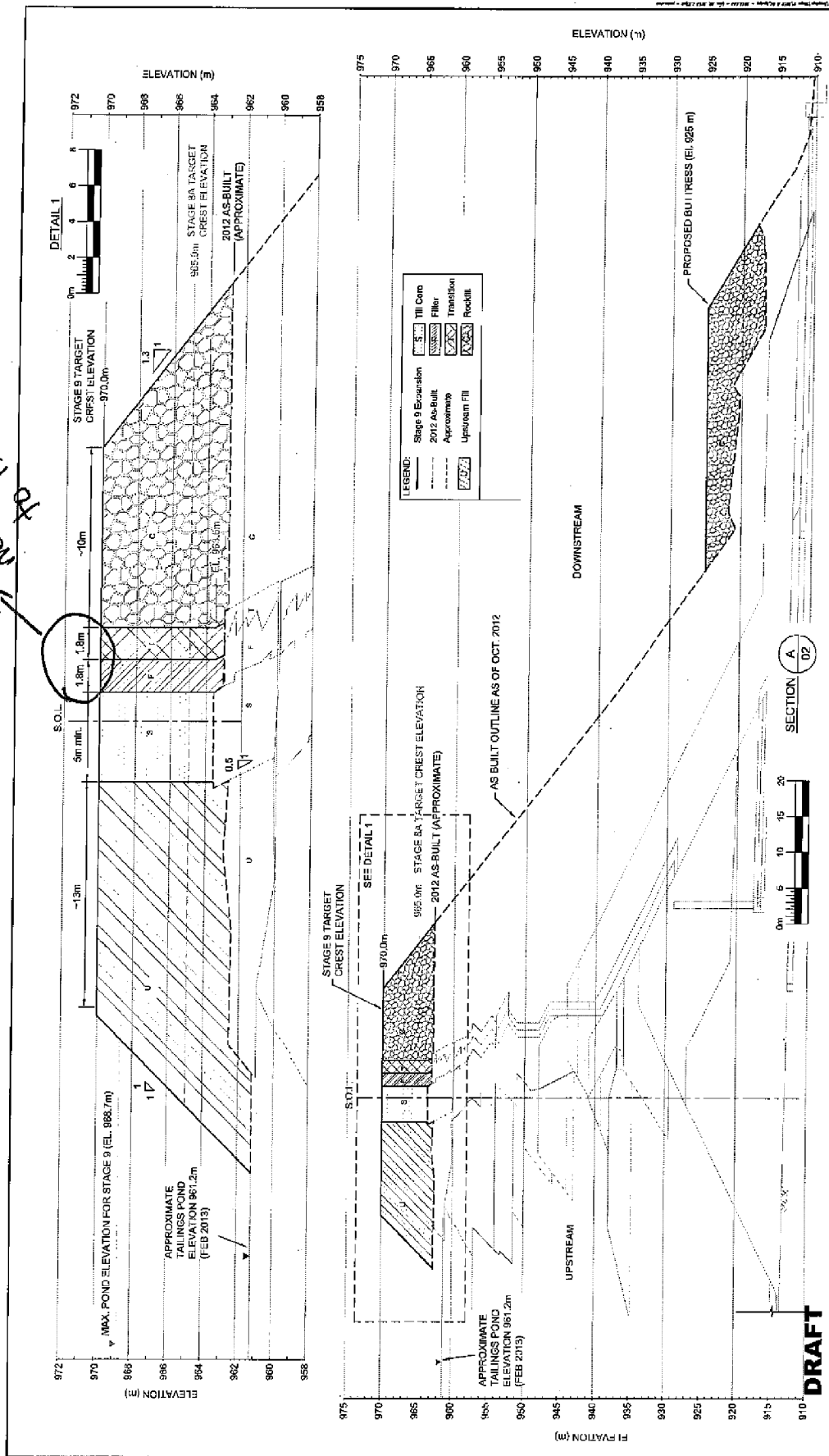
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MP/MC

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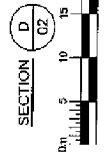
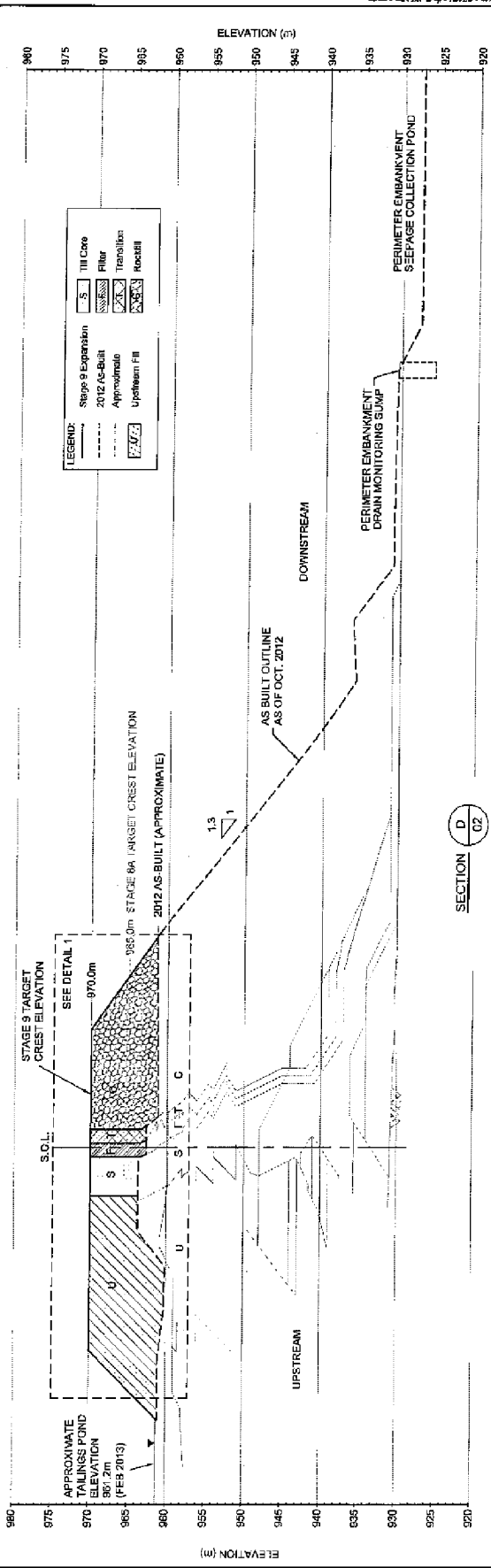
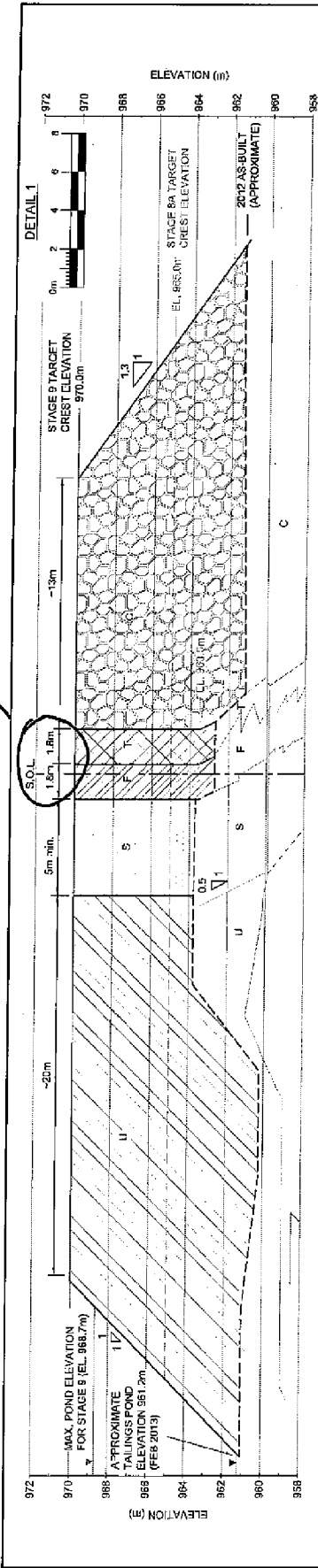
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2	2013	AMEC	AMEC	1:1	STAGE 9 PERIMETER EMBANKMENT SECTION D (CP-40)	2	2013	AMEC	AMEC	1:1	STAGE 9 PERIMETER EMBANKMENT SECTION D (CP-40)	2	2013	AMEC	AMEC	1:1

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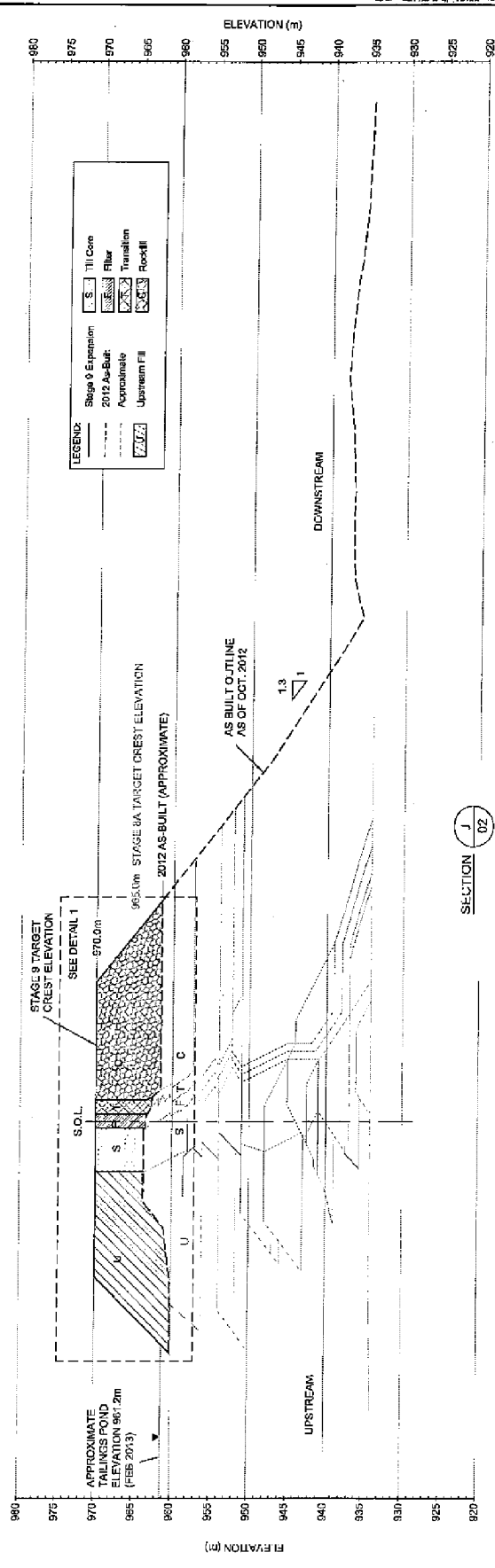
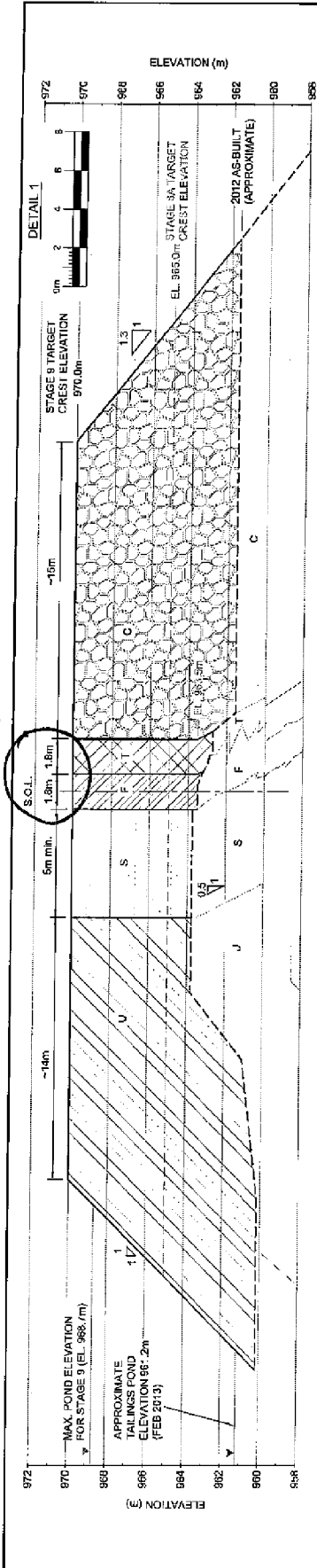
SYNOPSIS: 10/06/2013 - Mt. Polley Tailings Storage Facility Construction Monitoring - 2012-008 - Rev. 08, 2013 10/06/2013 - pmc.ca

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1.5m²



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SYNOPSIS: 1440609 - Mt. Polley Dam Safety Assessment (Interim) - 2012-05-24 - Rev. 08 - 2013 11-08pm - jason.chen

DATE	DESCRIPTION	BY	APP'D
2013-02-08	ISSUED FOR CONSTRUCTION	JM	AMC
2013-02-08	REVISION	JM	AMC

PROJECT: MOUNT POLLEY MINE TAILINGS STORAGE FACILITY

CLIENT: MPMC

SCALE: AS SHOWN

SECTION **J** 02

STAGE 9 PERIMETER EMBANKMENT SECTION J (82-80)

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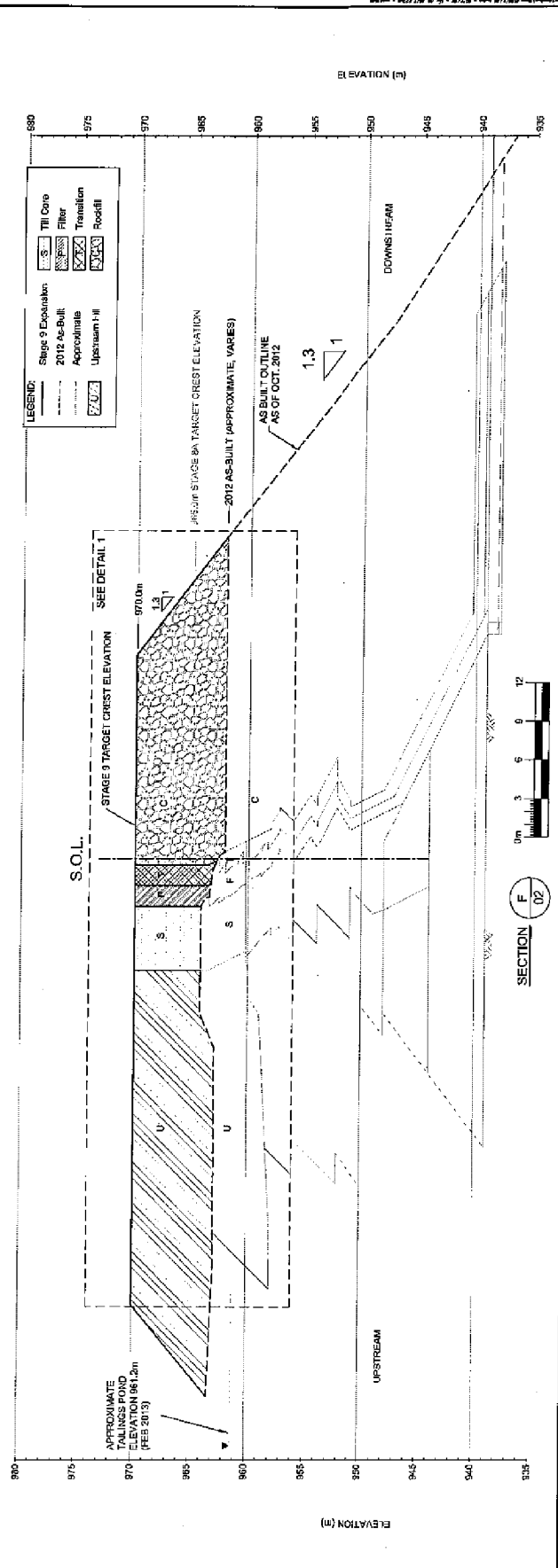
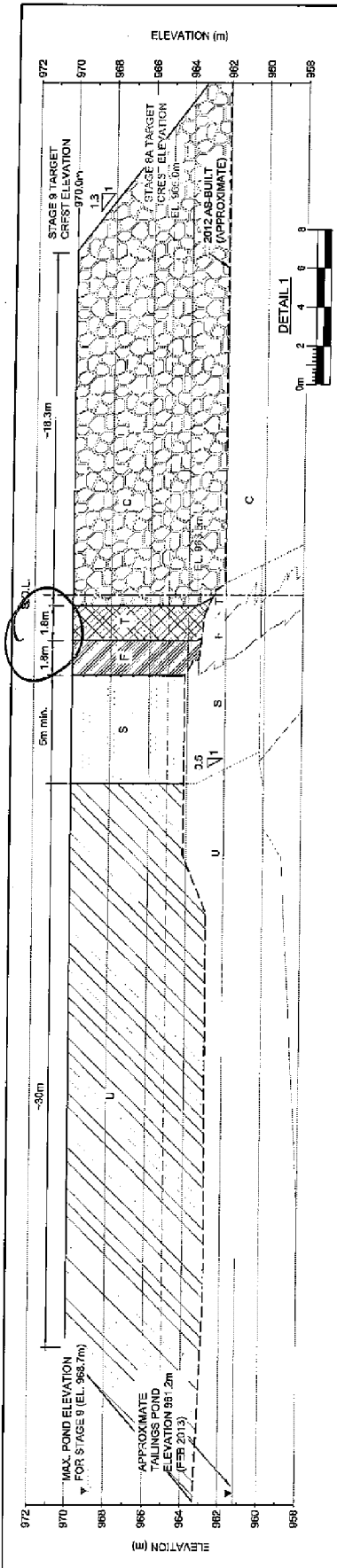
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1.5m²



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APPROVED BY	MPAC
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PROJECT NAME	MPAC0624
DATE	2013
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APPROVED BY	MPAC
DATE	2013

SECTION F (02)

UPSTREAM

DOWNSTREAM

STAGE 9 TAILINGS STORAGE FACILITY

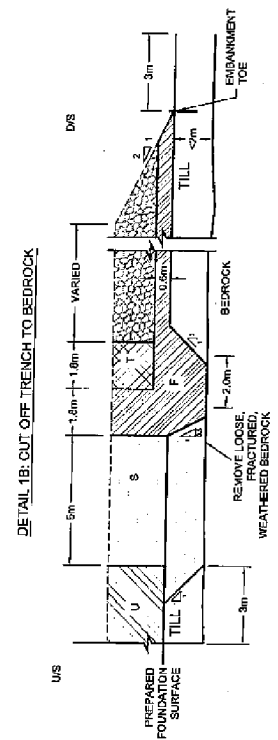
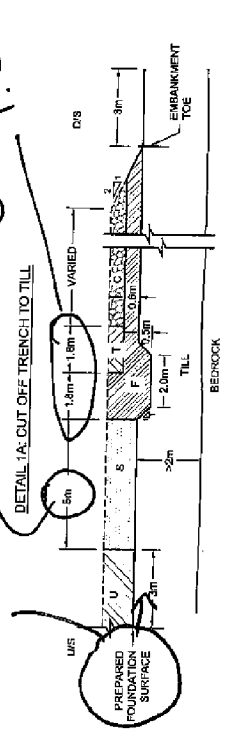
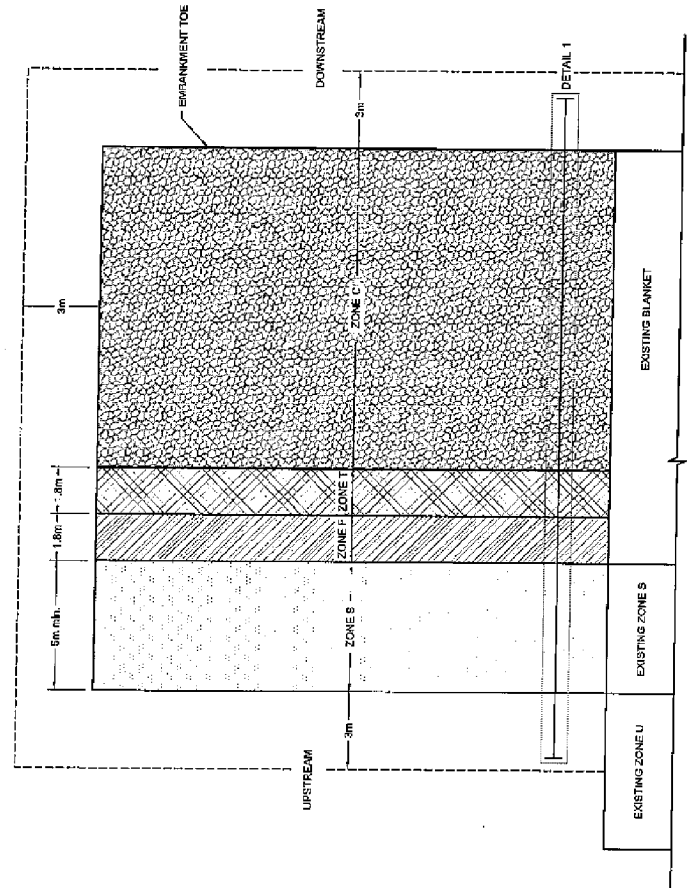
STAGE 9 SOUTH EMBANKMENT SECTION F (7-20)

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MPAC

2013

INTO ZONE C
 TOO ? IS THIS A MIN.
 TO MATCH EMBANKMENT
 @ 6.0m? OR IS IT CONTROLLED?
 1.5m?



LEGEND:

- Upstream Fill
- Till Core
- Finer
- Transition
- Rock Fill

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CLIENT: IMPERIAL METALS PROJECT: MOUNT POLLEY MINING CORPORATION AMEC Environment & Infrastructure 10000 170th Avenue Surrey, BC V3W 2G9 TEL: 604.273.8000 WWW.AMEC.COM	CONTRACT NO: 10000 170th Avenue PROJECT NO: 10000 170th Avenue DRAWING NO: STAGE 9 TAILINGS EMBANKMENT TYPICAL ABUTMENT ON TAIL ABOVE B63.5m DATE: 2013	PROJECT: MOUNT POLLEY MINE TAILINGS STORAGE FACILITY DRAWING NO: STAGE 9 TAILINGS EMBANKMENT TYPICAL ABUTMENT ON TAIL ABOVE B63.5m DATE: 2013

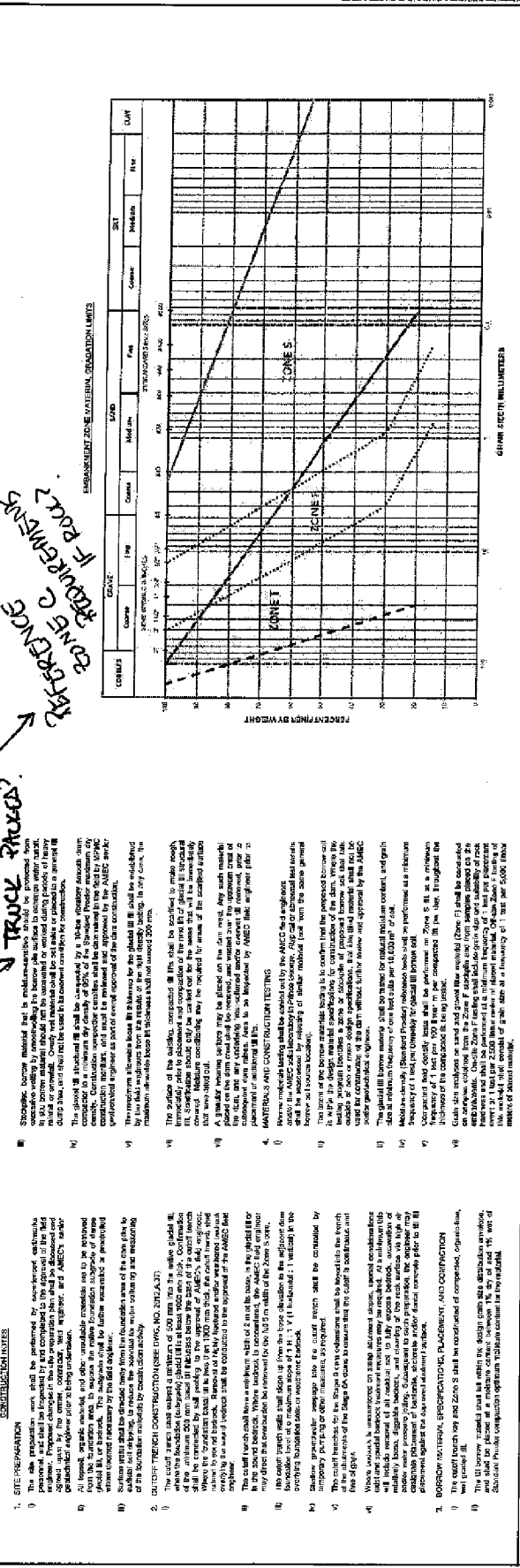
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IS THIS A STATEMENT OR REQUIREMENT

YES IT BELONGS TO BETTER WAY, NOT NO CONCRETE

CONSTRUCTION	ITEM	DESCRIPTION	UNIT	QUANTITY	UNIT PRICE	TOTAL	REMARKS
T	TRANSITION	CONCRETE AND REINFORCEMENT FOR THE TRANSITION	CU YD	100	100	10000	CONCRETE AND REINFORCEMENT FOR THE TRANSITION
C	ROCKFILL	ROCKFILL FOR THE ROADSIDE	CU YD	200	200	20000	ROCKFILL FOR THE ROADSIDE
F	FACTORY	FACTORY FOR THE ROADSIDE	CU YD	100	100	10000	FACTORY FOR THE ROADSIDE



TRUCK TRUCKS? REFERENCE TO CONE C REQUIREMENTS IF PACT?

PROJECT: MOUNT POLLEY NINE TAILINGS STORAGE FACILITY

DATE: MARCH 2013

STAGES 9 TAILINGS EMBANKMENT NOTES & SPECIFICATIONS

PROJECT NO: 10000000000000000000

REV: 0

DATE: 03/01/2013

PROJECT: MOUNT POLLEY NINE TAILINGS STORAGE FACILITY

DATE: MARCH 2013

STAGES 9 TAILINGS EMBANKMENT NOTES & SPECIFICATIONS

PROJECT NO: 10000000000000000000

REV: 0

DATE: 03/01/2013

2013

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**Mount Polley Mine
Tailing Storage Facility
Stage 9 (970m) Expansion Stability Analyses**

Submitted to:

Mount Polley Mining Corporation
Vancouver, BC

LIKELY

Submitted by:

AMEC Environment & Infrastructure,
a Division of AMEC Americas Limited
Burnaby, BC

08 March 2013

AMEC File: VM00560A.A.2



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REFERENCE 985m
PERMITTED
ELEVATION
↑
INS TEAD
OF AS-BUILT?
OR AS WEDD
AT LEAST?

1.0 STABILITY ANALYSIS

1.1 Analysis Parameters and Methodology

Two-dimensional limit equilibrium stability analyses were carried out for representative sections of the proposed configuration of the Mt. Polley tailings dam, raised to a target crest elevation of 970 m, 6.5 m higher than the 2012 as-built dam configuration (Approx. El. 963.5 m - Zone S).

In order to perform these analyses, the three embankments were modelled at the following four locations; Main - Ch. 20+60 and 18+50, Perimeter - Ch. 39+90 and South - Ch. 7+20. The four dam sections were selected as representative for stability analyses based on their downstream rockfill shell configurations, range of dam heights, and foundation soil conditions.

The compacted till core is supported by the downstream rockfill shell and filter sequence, and does not significantly contribute to the stability of the embankments from a slope stability perspective. The centerline raise geometry of the dam is such that stability is not significantly affected by the shear strength assigned to the upstream impounded tailings.

The analyses were conducted using the computer code SLOPE/W (GeoStudio, 2007), incorporating the Morgenstern-Price method of slices solution. There are seven main materials incorporated into the analyzed sections, Zone S (compacted till fill), Zone C (rockfill), tailings, foundation tills (ablation, basal), glaciolacustrine and glaciofluvial sediments, and bedrock. The material properties used for the analyses are based on previously established parameters assumed by KP (2005) with minor modifications deemed appropriate by AMEC in more recent analyses and on the basis of recent geotechnical site investigations. The parameters used in the stability analyses presented herein are summarized in Table 1.1.

1.2 Material Parameters

Material properties for the glaciolacustrine/glaciofluvial unit used in this analysis are consistent with those presented in the report, 2012 Stage 8a Expansion Stability Analyses (AMEC 2012-4). The shear strength assigned to this unit comprised an effective cohesion (c') of ~~zero~~ and an effective friction angle (ϕ') of 28°.

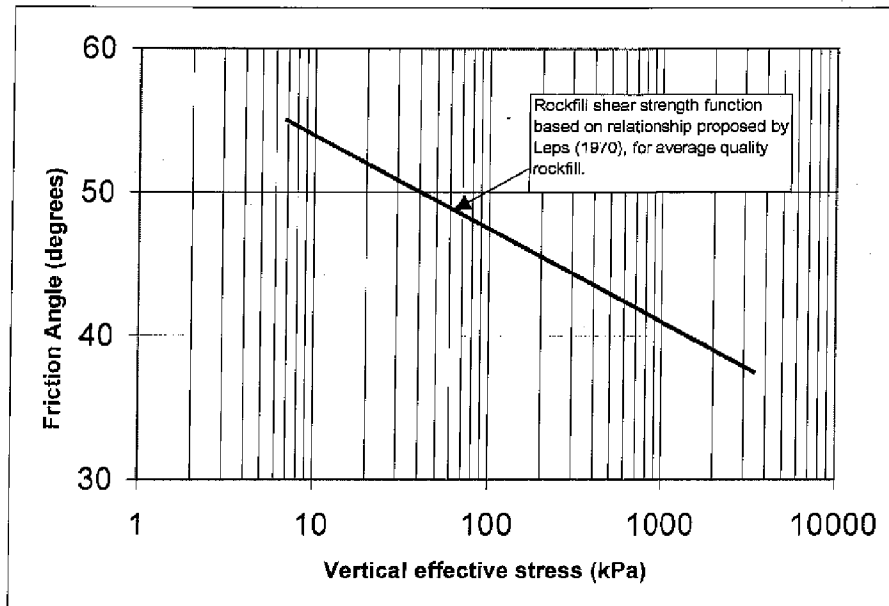
○ [PARALLEL STRUCTURE
w/ 24 BELOW]

The rockfill shear strength is taken as stress-level dependent as per Leps (1970), as illustrated in Figure 1.1. It is anticipated that the rockfill used for construction of the Stage 9 expansion will be comparable to that used for the previous dam raises and:

- is strong and durable with high compressive strength;
- is well-graded, and comprised of highly angular rock; and
- is placed with moderate compactive effort.

Therefore, the Leps (1970) trend for average quality rockfill was selected for the analysis.

Figure 1.1: Shear Strength Relationship Used for Rockfill



Based on field density test results during the 2012 construction season, AMEC determined the bulk unit weight of the till to average about 20.5 kN/m³. This average value has been adopted for the purposes of the stability analyses presented herein.

The material strength parameters used in the stability analyses are as summarized in Table 1.1.

Table 1.1: Material Strength Parameters

Material	Bulk Unit Weight γ_b (kN/m ³)	Friction Angle ϕ' (degrees)	Cohesion c (kPa)
Rockfill (Zone C)	22	Defined by Lep's (1970) shear normal function for average quality rockfill (Note 1)	0
Compacted Till Fill (Zone S)	20.5	35	0
Glaciolacustrine/Glaciofluvial	20	28	0
Basal Till	21	33	0
Tailings	18	30 (drained) $S_u/\sigma_v' = 0.1$ (undrained)	0

Note 1: The shear normal function used for the rockfill accounts for the stress-level dependency of the normalized shear strength as expressed by the effective friction angle (ϕ') – see Figure 1.1.



1.3 Pore Pressure Assumptions

The current phreatic surfaces used for the stability analysis sections were inferred on the basis of data from vibrating wire piezometers installed in the embankment or into the embankment foundations. For those analysis sections lacking in piezometric data, the phreatic surface was estimated based on trends on monitored sections, interpolation of piezometer data, observed piezometric trends over the years at this facility, and experience from other tailings dams of similar design with similar foundation conditions.

The phreatic surface for the Stage 9 raise (crest El. 970 m) was estimated by increasing the phreatic surface on the upstream side to an elevation of 970 m, equivalent to the maximum Stage 9 raise, while maintaining the phreatic surface downstream of the core as indicated by interpolation of piezometric data. The historical piezometer data shows essentially zero foundation piezometer response to the rising tailings pond elevation or in response to increased embankment loading associated with the construction of the annual stage raises.

The rockfill was assigned zero pore pressure except where located below the inferred phreatic surface, below which pore pressures at any given point were assumed hydrostatic.

1.4 Minimum Factor of Safety Criteria

The minimum factor of safety criteria for design is 1.3 for short-term (during construction) and 1.5 for long-term (closure) steady state conditions. Currently, "during construction" conditions are applicable.



2.0 STABILITY ANALYSES RESULTS

2.1 Stability Results

The stability analyses of the Stage 9 expansion were carried out for four representative cross sections of the embankments (Main, Perimeter and South). Three of these are similar to those sections analysed in previous reports. To analyse the stability of the embankment, two shear strength cases were considered for each cross section: one considering drained shear strength within the tailings, and the other considering residual undrained shear strength (i.e. post-liquefaction conditions) within the tailings.

The stability analyses results for the most critical (lowest factor of safety) slip surface geometries are illustrated on Figure 2.1 to 2.4. A summary of the factors of safety obtained for Stage 9 are shown below in Table 2.1, alongside stability results from the 2012 Stage 8a analyses for the dam at crest El. 965 m (AMEC 2012-4).

Table 2.1: Factor of Safety Summary

Embankment:	Stage 8a (El. 965 m)	Stage 9 (El. 970 m)
Tailings shear strength: *Drained ($c' = 0, \sigma' = 30^\circ$)		
Main - Section A (Ch. 20+60)	1.31	1.20
Main - Section C (Ch. 18+50)	-	1.32
Perimeter (Ch. 39+90)	1.81	1.63
South (Ch. 7+20)	1.95	1.70
Tailings shear strength: *Undrained ($S_u/\sigma_v' = 0.1$)		
Main - Section A (Ch. 20+60)	1.27	1.16
Main - Section C (Ch. 18+50)	-	1.28
Perimeter (Ch. 39+90)	1.77	1.58
South (Ch. 7+20)	1.92	1.68

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*Note: Minimum acceptable Factors of Safety for:
 Drained = 1.3 (for "construction conditions")
 Undrained = 1.1

The critical section (i.e. yielding the lowest factor of safety) for the Stage 9 expansion remains the main embankment. With the resulting factor of safety less than 1.3 at Ch. 20+60, the construction of a NAG waste rock toe buttress is recommended prior to any crest raising above El. 965 m. Stability analysis considering a buttress constructed on the main embankment is presented in the following subsection.

Both Stage 8a and 9 analyses incorporate the embankment design change from modified centerline raising to centerline raising, beginning from El. 963.5 m.

Figure 2.1: Main Embankment Stability Analysis (Section A – Ch. 20+60)

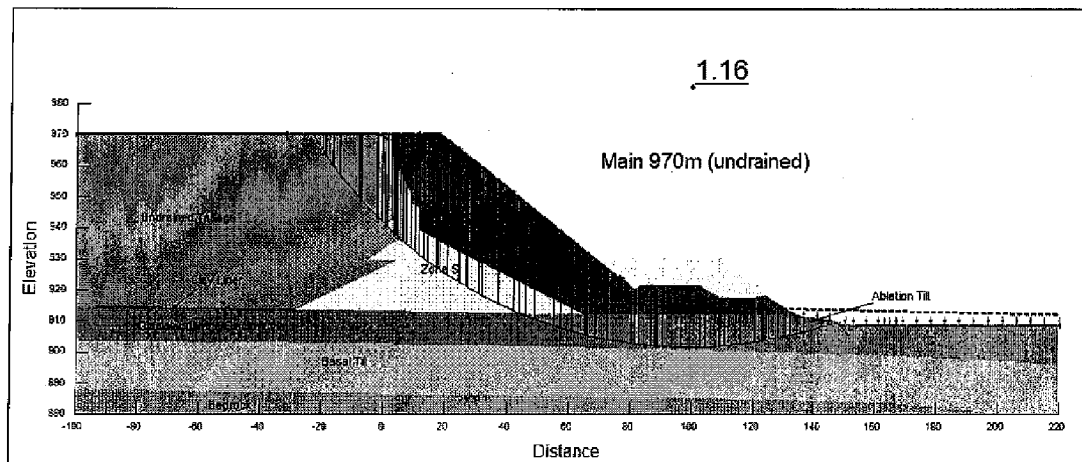
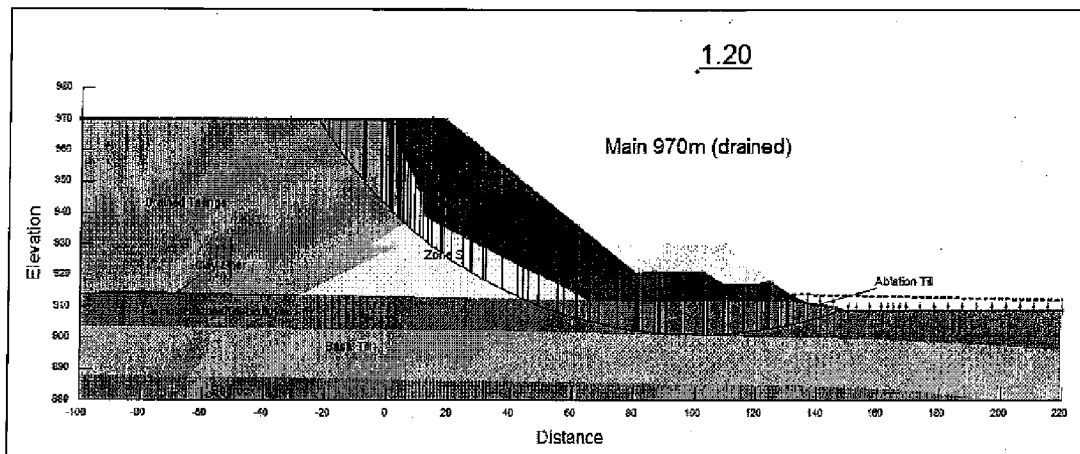


Figure 2.2: Main Embankment Stability Analysis (Section C - Ch. 18+50)

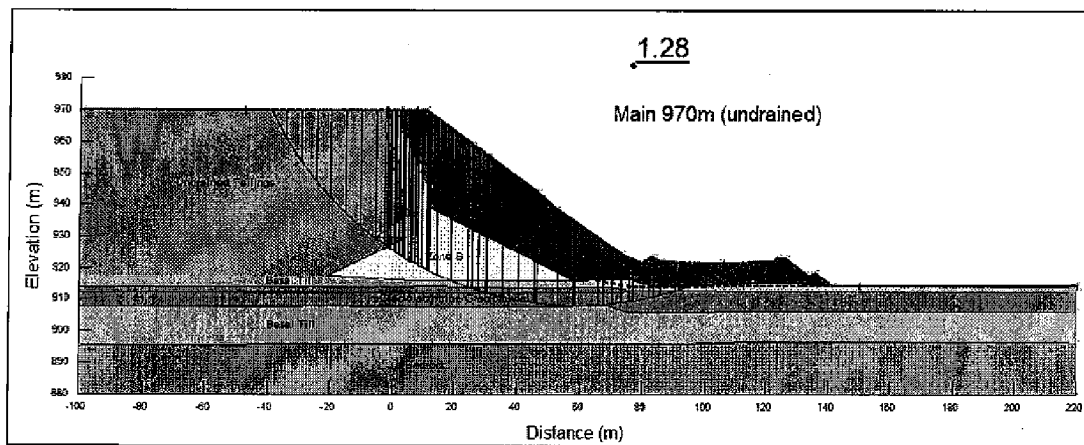
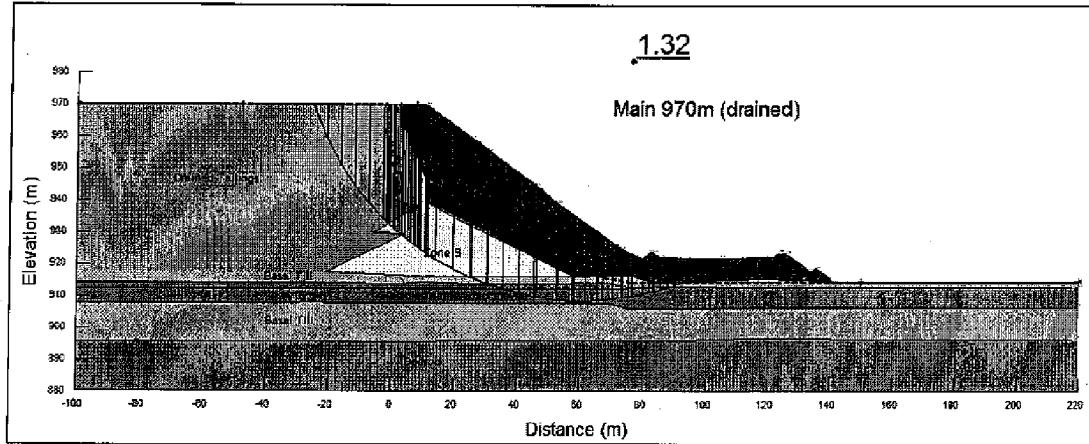


Figure 2.3: Perimeter Embankment Stability Analysis

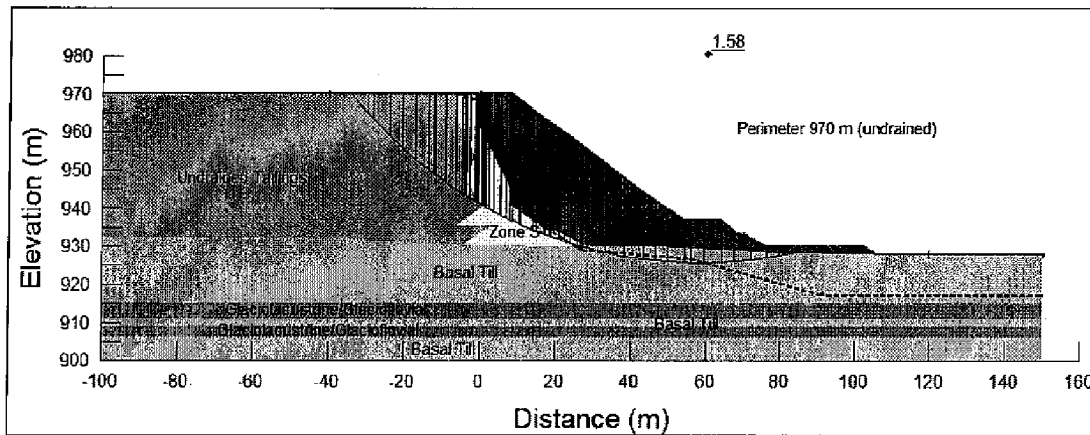
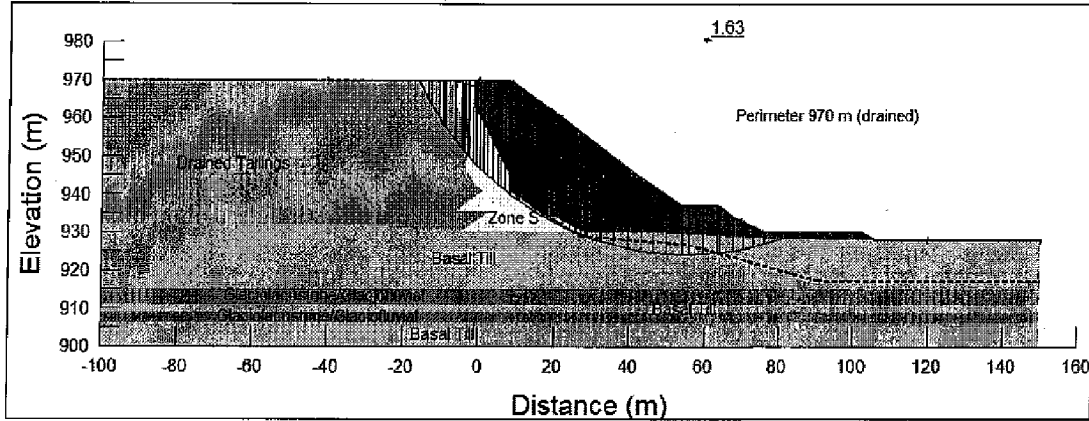
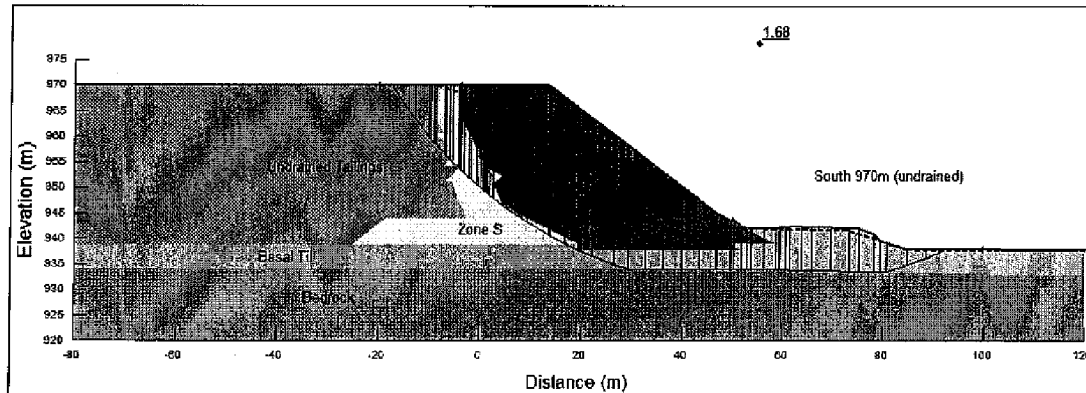
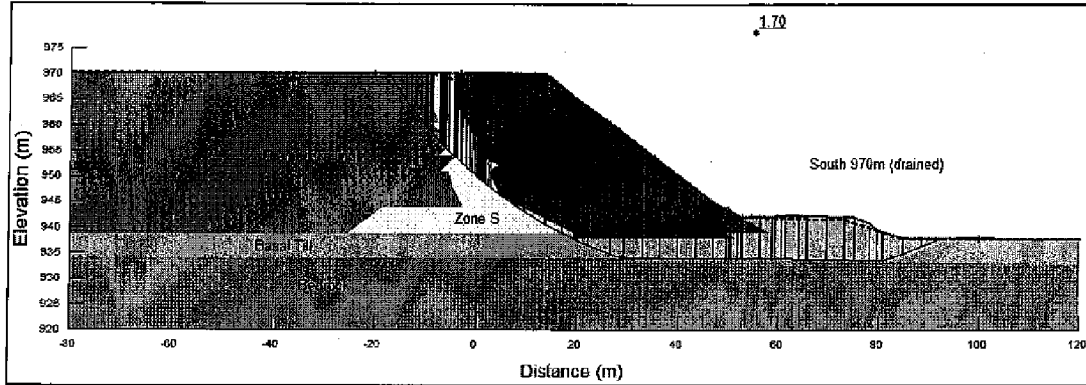


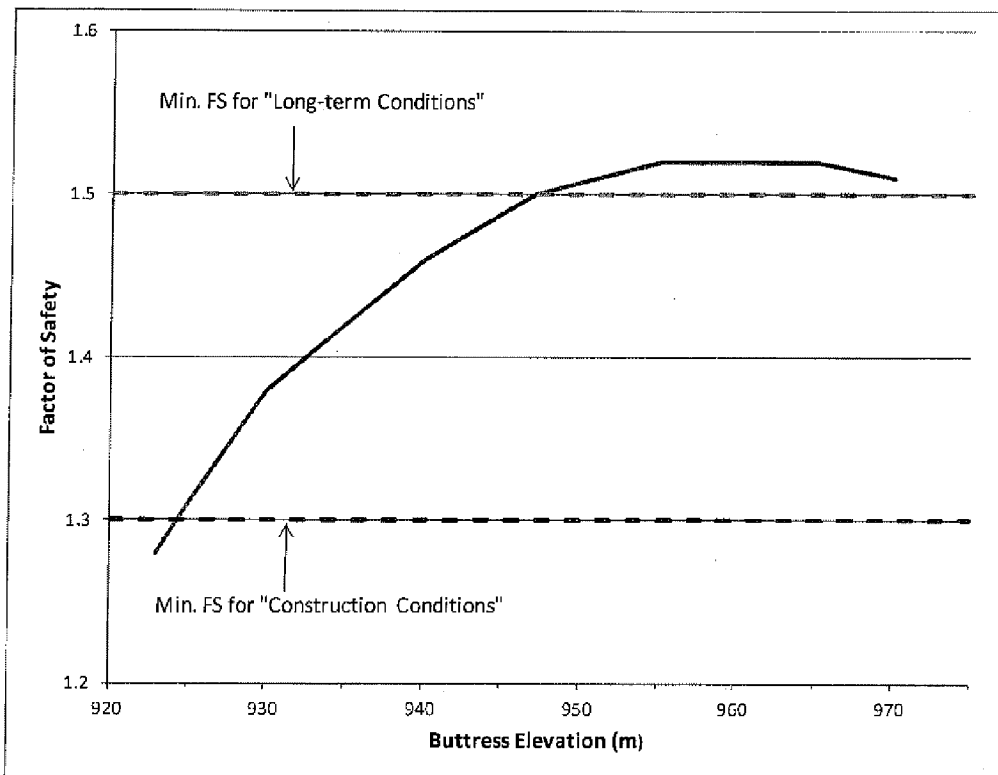
Figure 2.4: South Embankment Stability Analysis



2.2 Buttress Stability Results

Based on the results noted above, the construction of a NAG waste rock toe buttress is recommended for the main embankment. The buttress should be constructed along the toe of the main embankment, directly above the existing buttress (currently at a maximum elevation of about 921.0 m). The buttress option was considered on the most critical section (Ch. 20+60) under drained tailings conditions, varying the buttress crest elevation from a minimum EI. 923 m to a maximum EI. 970 m. Results of the stability analysis are illustrated in Figures 2.5 and 2.6.

**Figure 2.5: Stability Results with Buttress - Main Embankment (Ch. 20+60)
 (Drained Tailings Condition)**



The results of the stability analyses show that the construction of a NAG rockfill buttress to a minimum EI. 925 m provides the main embankment the minimum required factor of safety to satisfy construction conditions as well as post-liquefaction conditions (residual shear strength assigned to the tailings) up to embankment crest EI. 970 m.

For verification, the analysis with a buttress to EI. 925 m was completed for section C of the main embankment, the results shown below in Table 2.2 and Figure 2.7

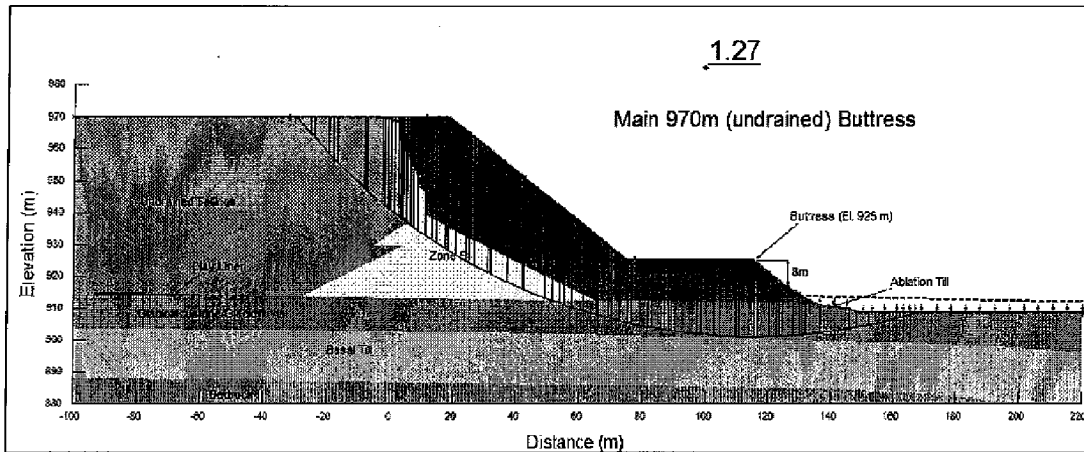
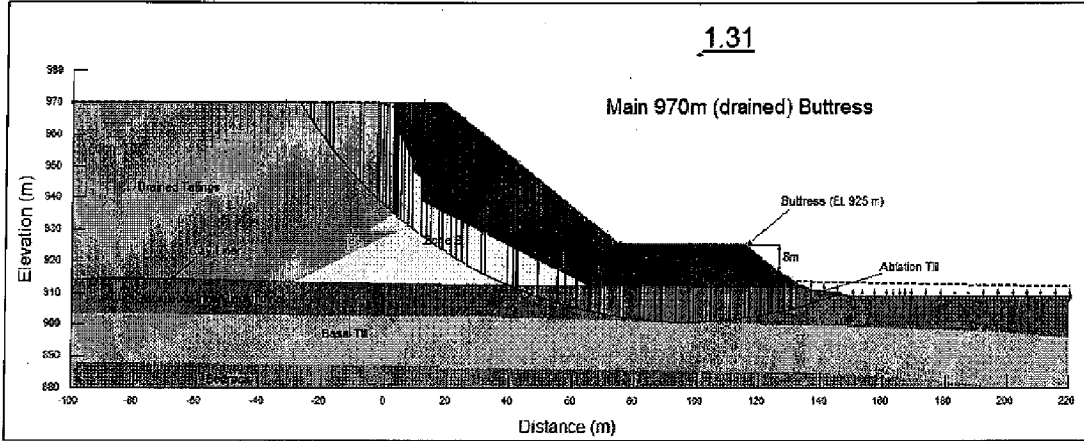


Table 2.2: Factor of Safety Summary (El. 925 m Buttress)

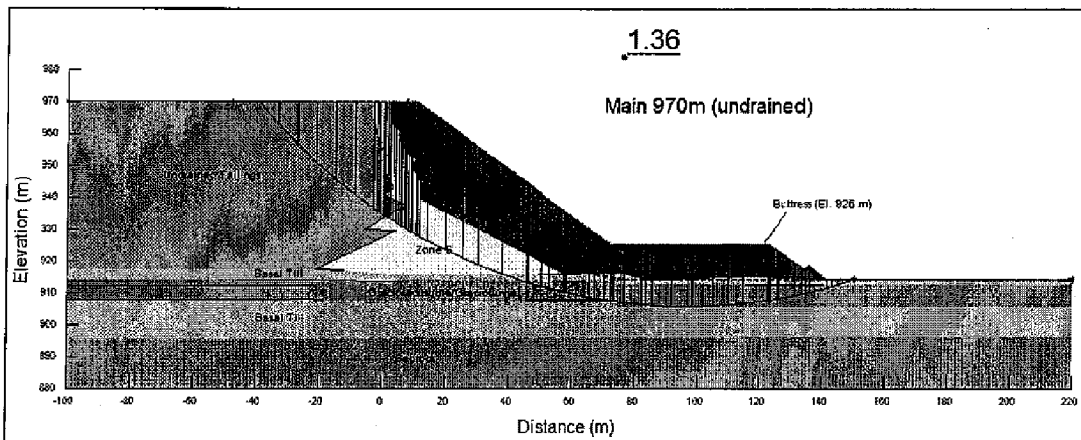
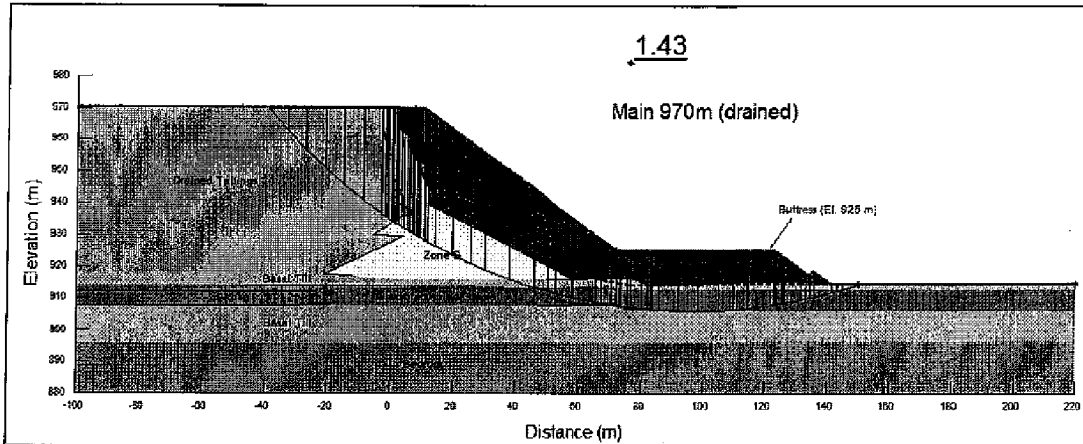
Embankment	Stage 9 (El. 970 m) With Buttress to El. 925 m
Tailings shear strength: *Drained ($c' = 0, \sigma' = 30^\circ$)	
Main - Section A (Ch. 20+60)	1.31
Main - Section C (Ch. 18+50)	1.43
Tailings shear strength: *Undrained ($S_u/\sigma_v' = 0.1$)	
Main - Section A (Ch. 20+60)	1.27
Main - Section C (Ch. 18+50)	1.36

*Note: Minimum acceptable Factors of safety for: Drained = 1.3, Undrained = 1.1

**Figure 2.6: Main Embankment Stability Analysis with El. 925 m Buttress
(Section A – Ch. 20+60)**



**Figure 2.7: Main Embankment Stability Analysis with El. 925 m Buttress
(Section C – Ch. 18+50)**





2.3 Pore Pressure Alert Levels

Pore pressure alert levels are a useful means of relating monitored piezometer data to the stability analyses and the achieved factors of safety, and triggering a pre-determined response if those levels are exceeded.

To determine the pore pressure alert levels in the foundation piezometers, additional stability analyses were performed. As the main embankment cross section was determined to be the critical section, as stated above, this cross section and the pore pressures associated with this section were utilized to assess and assign alert levels. A red, yellow, green "stoplight" approach was utilized and the alert conditions are defined as follows:

- Red (factor of safety at or below 1.1) – If the foundation piezometers indicate a red condition, crest raising is to cease. AMEC's Senior Technical Engineer is to be informed immediately, and a corrective course of action will be implemented as per direction of the AMEC's Senior Technical Engineer, including intensified monitoring, and placement of a stabilization buttress to flatten the overall slope in the embankment area of concern.
- Yellow (factor of safety above 1.1 and below 1.3) – If the foundation piezometers indicate a yellow condition, work should be temporarily suspended in and around the embankment, AMEC's Senior Technical Engineer is to be informed, and a corrective action will be implemented as per direction of the AMEC's Senior Technical Engineer. Access to the embankment should be limited to essential personnel.
- Green (factor of safety at or above 1.3) – If the foundation piezometers indicate a green condition, work in and around the embankment is to continue as needed.

It should be noted that a yellow or red condition is not automatically triggered by a single piezometer on a given instrumentation section yielding a reading of concern. Such conditions will only be triggered if most or all foundation piezometers on a given section reach the requisite alert levels. If individual piezometers on a section approach or reach threshold levels while the remainder do not, additional and/or intensified monitoring may be specified, but the threshold levels described above will not be deemed as having been triggered.

Besides the specified alert levels, piezometric trends (i.e. change over time) are to be closely monitored in the foundation piezometers. Small variations in the piezometric readings are expected, however if a spike occurs in any of the foundation piezometers, and/or an unexpected a consistent trend of increasing pore pressure is noted, AMEC's Senior Technical Engineer is to be informed immediately to assess the situation.

The results of the pore pressure alert level stability analyses are presented in Figure 2.8 and Figure 2.9, and are summarized in Table 2.3 and Table 2.4 below, which applies only for the main and perimeter embankment piezometers. Factor of safety values for the south embankment are sufficiently high that monitoring of piezometric trends, without defined alert levels, is deemed sufficient at the present time.



Table 2.3: Foundation Piezometer Alert Levels (Main Embankment)

Condition	Modeled Pore Pressure Elevation Head (m)	Above Original Ground Elevation (912m) (m)
YELLOW	Between 916 and 933	4 to 21

Table 2.4: Foundation Piezometer Alert Levels (Perimeter Embankment)

Condition	Modeled Pore Pressure Elevation Head (m)	Above Original Ground Elevation (928m) (m)
YELLOW	Between 935 and 939	7 to 11

**Figure 2.8: Pore Pressure Alert Levels Stability Analysis
 (Main Embankment – Section A, Ch. 20+60)**

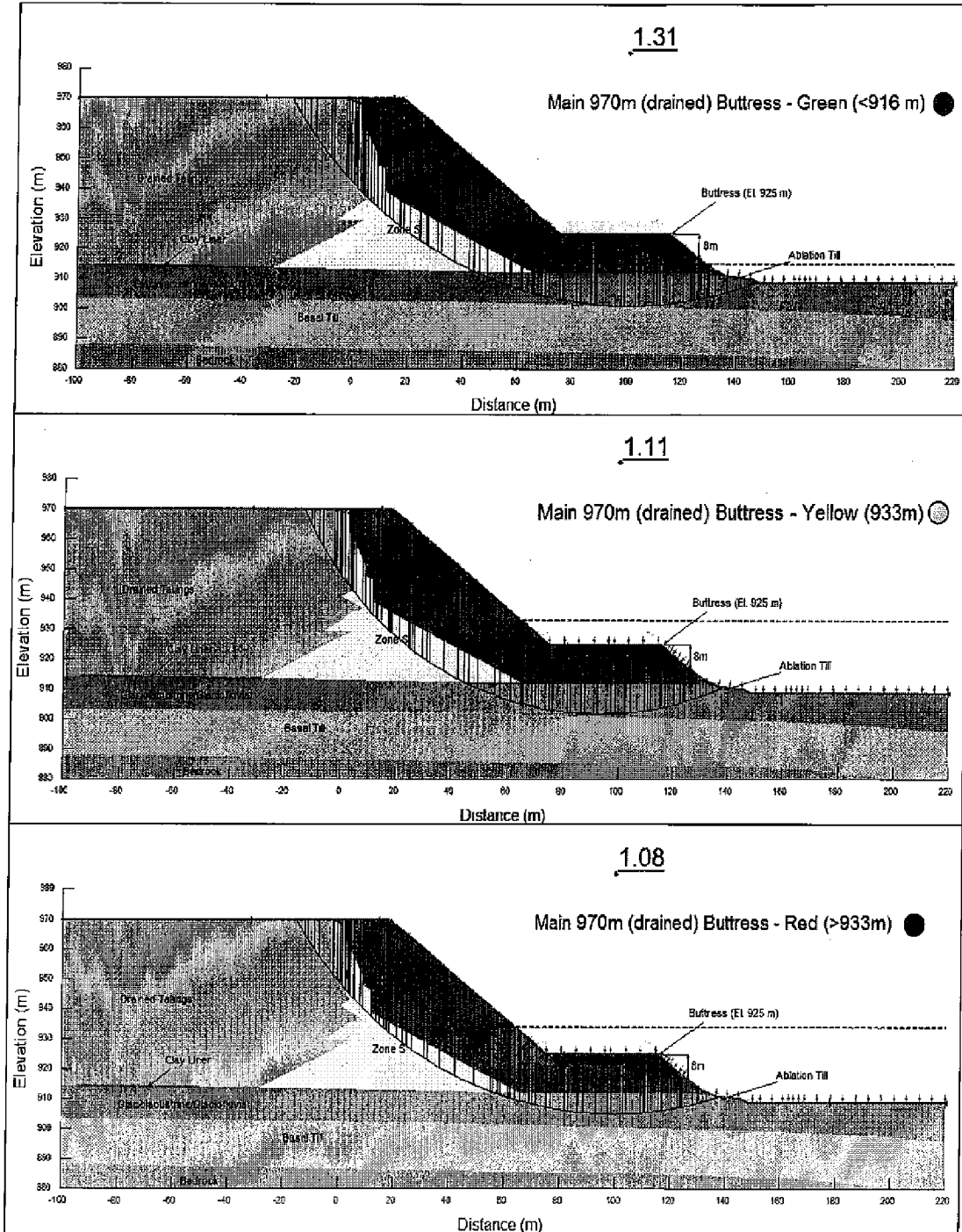
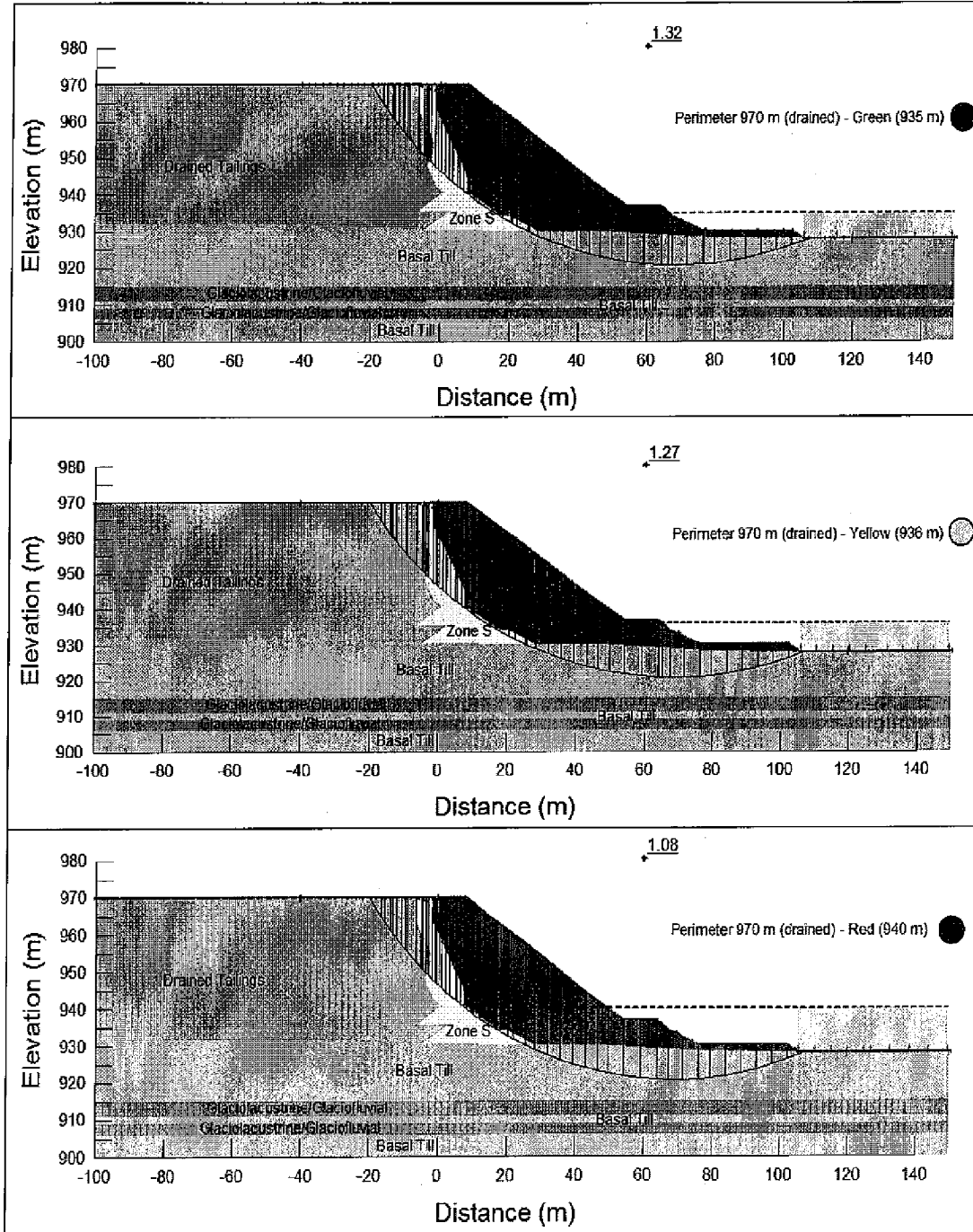


Figure 2.9: Pore Pressure Alert Levels Stability Analysis (Perimeter Embankment)



Please note that phreatic surface indicated is applied for the tailings, the till core, and the foundation soils only. Rockfill shell is assumed fully drained.



3.0 LIMITATIONS AND CLOSURE

→ ALREADY DEFINED AS MPMC

This report has been prepared for the use of Mount Polley Mining Corporation. Any use which a third party makes of this report, or any reliance on or decisions made based on it, are the responsibility of such third parties. AMEC accepts no responsibility for damages, if any, suffered by any third party as a result of decisions made or actions based on this report. It has been prepared in accordance with generally accepted geology and geotechnical engineering practices. No other warranty, expressed or implied, is made.

Respectfully submitted,

**AMEC Environment & Infrastructure,
a division of AMEC Americas Limited**

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